## Shop



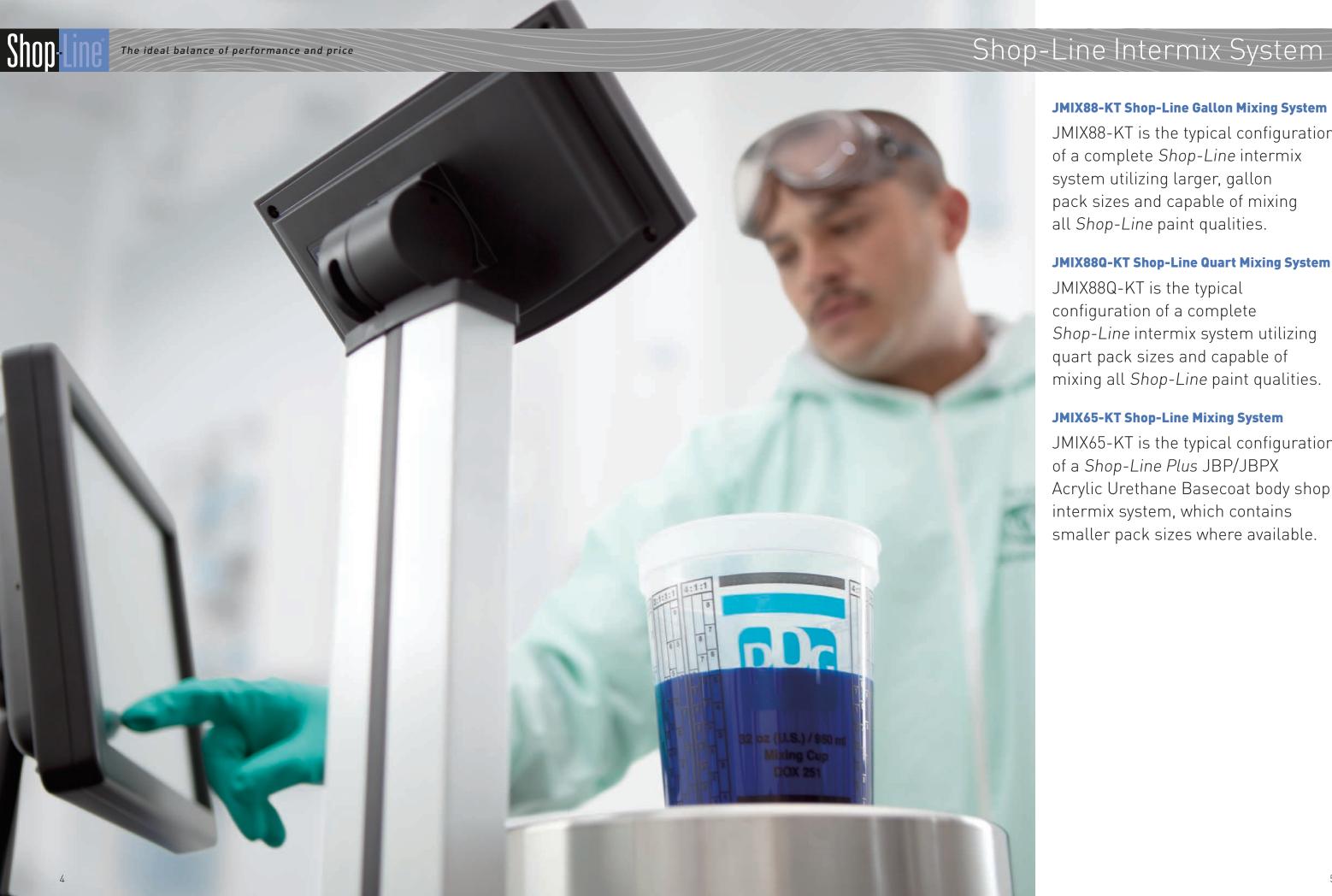


PRODUCT CATALOG

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#### JMIX88-KT Shop-Line Gallon Mixing System

JMIX88-KT is the typical configuration of a complete *Shop-Line* intermix system utilizing larger, gallon pack sizes and capable of mixing all Shop-Line paint qualities.

#### JMIX88Q-KT Shop-Line Quart Mixing System

JMIX88Q-KT is the typical configuration of a complete Shop-Line intermix system utilizing quart pack sizes and capable of mixing all Shop-Line paint qualities.

#### JMIX65-KT Shop-Line Mixing System

JMIX65-KT is the typical configuration of a Shop-Line Plus JBP/JBPX Acrylic Urethane Basecoat body shop intermix system, which contains smaller pack sizes where available.



### "WHICH SYSTEM OR PRODUCT IS RIGHT FOR ME?"

Factors in choosing the right products for a specific job can vary from the year and type of vehicle to the cost of material. Here are three complete *Shop-Line* systems to use as a guide to help you choose the right system or products properly suited for the type of refinishing being done. Most products from these systems may be combined with products from other *Shop-Line* categories, as long as the product data sheets show compatibility.

## GOOD

This *Shop-Line* value-conscious system is for general refinishing of older vehicles and used cars. It's the economical choice where overall cost may be the key factor.

#### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

#### Primer

#### **JP37X Series Epoxy Primers**

Primary use: bare metal adhesion and corrosion protection. JP37X is applied prior to the primer surfacer for improved adhesion and corrosion resistance.

#### **Primer Surfacer**

#### JP233 1K Primer Surfacer

Primary use: fill and sandability. Primer surfacers are designed to deliver good fill and easy sanding.

#### **Primer Sealers**

#### JP315 1K Acrylic Sealer

Primary use: adhesion and topcoat holdout. Designed to provide a uniform color, appearance and improved adhesion when applied over primer, prepared OE or repaired panels prior to applying a topcoat.

#### JP209 Polyester Primer

Primary use: high build and sandability.

#### Topcoats

#### **JE Acrylic Enamel with Hardener**

Primary use: appearance.

#### **JB Basecoat**

Primary use: appearance and color match.

#### Clearcoat

#### JC620 Acrylic Urethane Clearcoat

Primary use: durability, gloss and ease of application.

## BETTER

This *Shop-Line* mid tier system is primarily for refinishing newer vehicles or used cars. This system is an ideal choice when cost and a good finish are the factors in product selection.

#### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

#### **Etch Primer**

#### JP310 Chrome Free Etch

Primary use: bare metal adhesion and corrosion protection. JP310 is a chromate-free, two-component acid etch primer that provides excellent adhesion and corrosion resistance.

#### **Primer Surfacer**

#### JP202 2K Primer Surfacer

Primary use: fill and sandability. JP202 is a two-component, catalyzed urethane primer surfacer designed to deliver high film build, fast dry and easy sanding with good holdout and durability.

#### **Primer Sealer**

#### **JP37X Series Epoxy Primers**

Primary use: adhesion and topcoat holdout. These epoxy primers can be used as sealers and are designed to improve topcoat holdout when applied over prepared OE or repaired panels prior to applying a topcoat.

#### Topcoats

#### JB Basecoat

Primary use: appearance and color match.

#### **JAU Direct Gloss Acrylic Urethane**

Primary use: appearance and color match.

#### Clearcoat

#### JC620 Acrylic Urethane Clearcoat

Primary use: durability, gloss and ease of application.

#### JC630 4.2 VOC Polyurethane Clearcoat

Primary use: productivity, durability and appearance.

## **BEST**

The best *Shop-Line* refinishing system for newer vehicles including passenger cars, trucks and SUVs. Performance attributes such as process speed and superior color and gloss are key factors.

#### Surface Cleaner

#### JX101 Wax & Grease Remover

Primary use: to ensure a clean surface prior to sanding and also before applying any coatings.

#### **Etch Primer**

#### JP310 Chrome Free Etch

Primary use: bare metal adhesion and corrosion protection. JP310 is a chromate-free, two-component acid etch primer that provides excellent adhesion and corrosion resistance.

#### **Primer Surfacer**

#### JP202 2K Primer Surfacer

Primary use: fill and sandability. JP202 is a two-component, catalyzed urethane primer surfacer designed to deliver high film build, fast dry and easy sanding with good holdout and durability.

#### Primer Sealer

#### JP33X 2K Urethane Sealers

Primary use: adhesion and topcoat holdout. JP33X is designed to improve topcoat holdout when applied over prepared OE or repaired panels prior to applying a topcoat. Available in white, gray and dark gray.

#### Topcoat

#### JBP Shop-Line Plus Acrylic Urethane Basecoat

Primary use: color match, durability and appearance. JBP *Shop-Line*Plus Acrylic Urethane Basecoat is our top-of-the-line basecoat system offering prime match color capability. Tri-coats are also available.

#### Clearcoats

#### JC6800 4.2 VOC HS European Speed Clear

Primary use: excellent gloss, appearance and productivity.

#### JC6700 HS European Clearcoat

Primary use: high gloss, DOI and appearance.

## Shop-Line Refinish System

# Refinish System





Part #SLCD101

#### **Shop-Line Color Deck**

Achieve the latest vehicle finishes with the help of this chromatically sorted color chip system. With 1,900 large chips, this system provides the color information required for cost-effective repairs.

- Sprayed with PPG refinish paint
- Updated annually
- Chromatically arranged
- Large, 2" x 4" quality chips

Shop-Line Toners		
111 Fine Russet Mica	Shop-Line Toners	
112 Violet Mica	CODE/DESCRIPTION	SIZE
13   Super Red Mica	J11 Fine Russet Mica	4Z
114 White Mica	J12 Violet Mica	4Z
115 Blue Mica	J13 Super Red Mica	4Z
116 Green Mica	J14 White Mica	4Z
117 Red Mica	J15 Blue Mica	4Z
J18 Copper Mica	J16 Green Mica	4Z
J19 6old Mica       4Z         J21 Transparent Yellow Oxide       04, 01         J22 6old       04, 01         J23 Medium Chrome Yellow       04, 01         J24 Light Chrome Yellow       04, 01         J25 Yellow Oxide       04, 01         J26 Red Shade Yellow       04, 01         J27 Organic Yellow Lead Free       04         J28 Red Shade Yellow Lead Free       04         J33 Blue Shade Green       04, 01         J41 Green Shade Blue       04, 01         J42 Red Shade Blue       04, 01         J43 Indo Blue       04, 01         J44 Medium Blue       04, 01         J49 High Strength Red       04, 01         J50 Organic Red       04, 01         J51 Red Oxide       04, 01         J52 Quindo Maroon       04, 01         J55 Quindo Maroon       04, 01         J56 Perylene Maroon       04, 01         J57 Violet       04, 01         J58 Quindo Violet       04, 01         J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01	J17 Red Mica	4Z
J21 Transparent Yellow Oxide       04, 01         J22 Gold       04, 01         J23 Medium Chrome Yellow       04, 01         J24 Light Chrome Yellow       04, 01         J25 Yellow Oxide       04, 01         J26 Red Shade Yellow Lead Free       04         J28 Red Shade Yellow Lead Free       04         J28 Red Shade Green       04, 01         J33 Blue Shade Green       04, 01         J41 Green Shade Blue       04, 01         J42 Red Shade Blue       04, 01         J43 Indo Blue       04, 01         J44 Medium Blue       04, 01         J49 High Strength Red       04, 01         J50 Organic Red       04, 01         J51 Red Oxide       04, 01         J55 Quindo Maroon       04, 01         J56 Perylene Maroon       04, 01         J57 Violet       04, 01         J59 Organic Orange Lead Free       04         J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J78 Fi	J18 Copper Mica	4Z
J22 Gold       04, 01         J23 Medium Chrome Yellow       04, 01         J24 Light Chrome Yellow       04, 01         J25 Yellow Oxide       04, 01         J26 Red Shade Yellow       04, 01         J27 Organic Yellow Lead Free       04         J28 Red Shade Yellow Lead Free       04         J33 Blue Shade Green       04, 01         J34 Yellow Shade Green       04, 01         J41 Green Shade Blue       04, 01         J42 Red Shade Blue       04, 01         J43 Indo Blue       04, 01         J44 Medium Blue       04, 01         J49 High Strength Red       04, 01         J50 Organic Red       04, 01         J51 Red Oxide       04, 01         J53 Transparent Red Oxide       04, 01         J54 Orange       04, 01         J55 Quindo Maroon       04, 01         J56 Perylene Maroon       04, 01         J57 Violet       04, 01         J59 Organic Orange Lead Free       04         J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum	J19 Gold Mica	4Z
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J57 Violet       04, 01         J58 Quindo Violet       04, 01         J59 Organic Orange Lead Free       04         J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J85 Jet Black       01         J97 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J56 Perylene Maroon	04, 01
J59 Organic Orange Lead Free       04         J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01		04, 01
J70 Medium Aluminum       04, 01         J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J58 Quindo Violet	04, 01
J71 Coarse Aluminum       04, 01         J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J59 Organic Orange Lead Free	04
J72 Medium Bright Aluminum       04, 01         J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J85 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J70 Medium Aluminum	04, 01
J73 Fine Gray Aluminum       04, 01         J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J71 Coarse Aluminum	04, 01
J77 Coarse Silver Dollar Aluminum       04, 01         J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J72 Medium Bright Aluminum	04, 01
J80 Micronized White       04         J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01		04, 01
J81 Flatting Agent       04         J83 Tinting White       04, 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04, 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J77 Coarse Silver Dollar Aluminum	04, 01
J83 Tinting White       04. 01         J84 Hi-Hiding White       01         J86 Jet Black       01         J87 Tinting Black       04. 01         J92 Enamel Drier       04         J93 Enamel Mixing Clear       01         J94 Mixing Clear       01	J80 Micronized White	04
J84 Hi-Hiding White         01           J86 Jet Black         01           J87 Tinting Black         04, 01           J92 Enamel Drier         04           J93 Enamel Mixing Clear         01           J94 Mixing Clear         01	J81 Flatting Agent	04
J86 Jet Black         01           J87 Tinting Black         04, 01           J92 Enamel Drier         04           J93 Enamel Mixing Clear         01           J94 Mixing Clear         01	J83 Tinting White	04, 01
J87 Tinting Black         04, 01           J92 Enamel Drier         04           J93 Enamel Mixing Clear         01           J94 Mixing Clear         01	J84 Hi-Hiding White	01
J92 Enamel Drier         04           J93 Enamel Mixing Clear         01           J94 Mixing Clear         01	J86 Jet Black	01
J92 Enamel Drier         04           J93 Enamel Mixing Clear         01           J94 Mixing Clear         01	J87 Tinting Black	04, 01
J94 Mixing Clear 01		
J94 Mixing Clear 01	J93 Enamel Mixing Clear	01
		01

Shop-Line Plus Toners		
DE/DESCRIPTION	SIZE	
Fine White Mica	04	
Inorganic Yellow (Green Shade)	04	
Phthalo Green Yellow	04	
Phthalo Blue (Green Shade)	04	
Violet	04	
Deep Violet	04	
Perrindo Maroon	04	
Quindo Magenta	04	
Transparent Red Oxide	04	
Quindo Red	04	
Fine Blue Pearl	04	
Blue Aluminum	04	
Extra Fine Aluminum	04	
Fine Aluminum	04	
Fine Bright Aluminum	04	
Very Coarse Aluminum	04, 01	
Gold Aluminum	04	
Orange Aluminum	04	
Flattening Base	04	
Deep Basecoat Black	01	
Mixing Clear	01	
Basecoat Converter	01	
Shop-Line Plus Diamond Toners		

Shop-Line Plus Diamond T	oners
CODE/DESCRIPTION	SIZE
J01 Silver Diamonds	AZ
J02 Gold Diamonds	AZ
J03 Russet Diamonds	AZ
J04 Blue Diamonds	AZ
J05 Red Diamonds	AZ
J06 Green Diamonds	AZ
J07 Copper Diamonds	AZ
J08 Violet Diamonds	AZ

Shop-Line Compliant System Converters*		
CODE/DESCRIPTION	SIZE	
J128 JTX Converter	01	
J136 JBX Converter	01	
J143 JLX Converter	01	
J179 JBPX Converter	01	

<sup>\*</sup>See pages 14 and 15 for *Shop-Line* Compliant System

Product Size Guide			
CODE/DESCRIPTION	SIZE	CODE/DESCRIPTION	SIZE
01	Gallon	8Z	8 Ounce
04	Quart	AZ	12 Ounce
05	5 Gallon	4Z	4 Ounce
06	16 Gallon	N2	2.5 Liter
08	Pint	N5	5 Liter
55	55 Gallon		





#### Cleaners/Solvents

#### JX101 Wax and Grease Remover

JX101 is specifically designed to remove wax, grease, silicones, road tar, engine oil, overspray, adhesives and other contaminants prior to sanding and topcoating. JX101 is packaged ready-to-use.

PRODUCT	SIZE
JX101 Wax and Grease Remover	01, 05

#### JX992 Plastic Cleaner

JX992 Plastic Cleaner is a multi-purpose product developed for use as an anti-static agent, a plastic parts cleaning wipe, a cleaning agent for mold release or as a cleaner for removal of alkaline residue from hard water. JX992 is packaged ready-to-spray. National Rule Compliant.

PRODUCT	SIZE
JX992 Plastic Cleaner	01

#### JT501 General Purpose Solvent

JT501 is a 100% virgin cleaning solvent for the use in the clean up of spray guns and equipment.

PRODUCT	SIZE
JT501 General Purpose Solvent	01, 05, 55

#### JT502 1K Primer Thinner

JT502 is a VOC compliant thinner used for the reduction of 1K primer surfacers. National Rule Compliant.

PRODUCT	SIZE
IT502 1K Primer Thinner	Π1

#### **Shop-Line Reducer Selection Guide**

PRODUCT	TEMPERATURE	DESCRIPTION
JR505	55-65°F	Fast
JR506	65-75°F	Medium
JR507	75-85°F	Slow
JR508	85-95°F	Very Slow
JR509	95+°F	Retarder

#### Reducers

#### JR50X Multi-Purpose Reducers

JR50X series reducers are primarily used for thinning basecoats, single-stage topcoats, clears and primers.

PRODUCT	SIZE
JR505 Fast	04, 01, 05
JR506 Medium	04, 01, 05, 55
JR507 Slow	04, 01, 05, 55
JR508 Very Slow	01
JR509 Retarder	04

#### JR55XX Urethane Reducers

JR55XX series urethane reducers are primarily used for reducing urethane topcoats.

PRODUCT	SIZE
JR5560 Fast	01, 05
JR5570 Medium	01, 05
JR5580 Slow	01, 05
JR5590 Very Slow	01

#### JR40XX Enamel Reducers

 $\ensuremath{\mathsf{JR40XX}}$  series enamel reducers primarily used for reducing acrylic and synthetic enamels.

PRODUCT	SIZE
JR4070 Fast	01
JR4080 Medium	01

#### **Undercoats**

#### JP202 2K Primer Surfacer

JP202 is a fast drying, two-component, high build gray primer surfacer designed for today's automotive collision centers. National Rule Compliant.

,	'	
PRODUCT		SIZE
JP202 2K Prin	ner Surfacer	04, 01
JH301 2K Und	lercoat Hardener	8Z, 04
JH302 2K Und	lercoat Hardener High Temp	8Z, 04
MIX RATIO	4:1:1	
RTS VOC	4.66	
PDS	SL202	

#### JP209 Gray Polyester Primer/Filler

JP209 is a fast drying, two-component, high build, gray polyester primer with excellent filling properties that can be used over a wide variety of substrates. JP209 is lead-free and chromate-free and is ideal for use in areas where VOC compliance is required. Once fully cured and sanded, JP209 can be topcoated with all *Shop-Line* topcoats. National Rule and California Compliant (all rules).

PRODUCT		SIZE
JP209 Gray Polyester Primer/Filler		04, 01
Hardener Inc	Luded	
MIX RATIO	32 oz : 0.50 oz	
RTS VOC	.98	
PDS	SL209	

#### Undercoats (cont.)

#### JP310 Chrome Free Etch Primer

JP310 Chrome Free Etch Primer is a two-component acid etch, chromate-free primer for the National Rule market that provides excellent adhesion and corrosion resistance to properly prepared bare metals.

PRODUCT		SIZE
JP310 Chrome Free Etch Primer 04		04
JH3110 Chro	me Free Etch Primer Catalyst	04
MIX RATIO	1:1	
RTS VOC	6.04	
PDS	SL310	

#### JP233 1K Acrylic Primer

JP233 is a fast drying, single-component, gray acrylic primer surfacer that is easy to sand and designed to provide fast build with a minimum number of coats. 1K acrylic primer can be used over properly prepared painted surfaces and properly treated and primed steel, aluminum and fiberglass. National Rule Compliant.

PRODUCT		SIZE
JP233 1K Acr	ylic Primer	01
MIX RATIO	1:1	
RTS VOC	4.8	
PDS	SL233	

#### JP285 2K Urethane Surfacer

JP285 is a light brown, fast drying, two-component, high build surfacer providing good fill and sandability. JP285 provides excellent system compatibility with JP385 sealer and is tintable with JAU color. National Rule Compliant.

PRODUCT		SIZE
JP285 2K Ure	thane Surfacer	04, 01
JH3865 Unde	rcoat Hardener—Fast	8Z, 04
JH3885 Unde	rcoat Hardener—Slow	04
MIX RATIO	5:1	
RTS VOC	4.5	
PDS	SL285	

#### JP301 Plastic Adhesion Promoter

JP301 Plastic Adhesion Promoter is a transparent product specifically designed for use on automotive bumpers and various plastic parts to provide adhesion for subsequent topcoat. JP301 is a one-component product and is supplied ready-to-use. National Rule Compliant.

PRODUCT		SIZE
JP301 Plastic	Adhesion Promoter	08
MIX RATIO	RTS	
RTS VOC	4.6	
PDS	SL301	

#### JP315 Acrylic Sealer

JP315 is a fast drying, single-component gray sealer providing uniform color and improved adhesion when applied over primer, prepared OEM panels and repaired panels prior to applying a topcoat. National Rule Compliant.

PRODUCT		SIZE
JP315 Acrylic	Sealer	04, 01
MIX RATIO	4:1	
RTS VOC	4.6	
PDS	SL315	

#### JP37X Epoxy Primer/Sealer

JP37X Epoxy Primer is a two-component, non-chrome epoxy designed to provide superior corrosion protection and adhesion when applied over properly cleaned and sanded bare metal, fiberglass and painted surfaces. Available in gray, black or white. National Rule Compliant.

PRODUCT		SIZE
JP371 Epoxy Primer—White		04, 01
JP375 Epoxy F	Primer—Gray	04, 01
JP377 Epoxy F	Primer—Black	04, 01
JH3770 Epoxy	Primer Hardener	08, 04
MIX RATIO	2:1	
RTS VOC	4.6	
PDS	SL37X	

#### JP33X 2K Urethane Sealer

JP33X is a fast drying, two-component sealer designed for today's automotive collision centers for use over a wide variety of substrates. The use of JP33X will improve final overall appearance by reducing sand scratch swelling and topcoat saturation. Available in white, gray and dark gray. National Rule Compliant.

PRODUCT		SIZE
JP331 2K Sealer—White		04
JP335 2K Sea	aler—Gray	04, 01
JP337 2K Sea	aler—Dark Gray	04
JH301 2K Undercoat Hardener		8Z, 04
JH302 2K Undercoat Hardener High Temp		8Z, 04
MIX RATIO	4:1:1	
RTS VOC	3.8	
PDS	SL335	





#### **Topcoats**

#### JBP Shop-Line Plus Acrylic Urethane Basecoat

Taking advantage of specific *Shop-Line* high-strength and Diamond toners, JBP is *Shop-Line*'s top-of-the-line acrylic urethane basecoat. JBP offers fast throughput, high hiding and excellent color matching for today's value conscious body shops. JBP must be clearcoated with *Shop-Line* JC clearcoats. National Rule Compliant.

PRODUCT		SIZE
JBP Acrylic Urethane Basecoat 08,		08, 04, 01
MIX RATIO	1:1	
RTS VOC	6.3	
PDS	SLJBP	

#### JB Basecoat

JB Basecoat is a fast-drying acrylic basecoat designed for today's value conscious automotive collision centers. JB Basecoat must be clearcoated with *Shop-Line* JC Clearcoats.

PRODUCT		SIZE
JB Basecoat		08, 04, 01
MIX RATIO	1:1	
RTS VOC	6.3	
PDS	SLJB	

#### JAU Direct Gloss Acrylic Urethane

JAU is a fast drying, cost-efficient urethane topcoat designed for today's automotive collision centers. National Rule Compliant.

PRODUCT SIZE		
JAU Direct Gloss Acrylic Urethane 08, 04		08, 04, 01
JH6670 Topcoat Hardener—Fast 8Z, 04, 0		8Z, 04, 01
JH6680 Topcoat Hardener—Medium 8Z, 04, 0		8Z, 04, 01
JH6690 Topcoat Hardener—Slow 8Z, 04		8Z, 04
MIX RATIO 4:1:1		
RTS VOC	5.0	
PDS	SLJAU	

#### JE Acrylic Enamel

JE Acrylic Enamel is a fast drying, cost-efficient topcoat for automotive refinish. It may be used unactivated or activated with JH6001 or JH6002 hardener. National Rule Compliant.

PRODUCT		SIZE
Unactivated	JE Acrylic Enamel	08, 04, 01
MIX RATIO 4:1		
RTS VOC	5.0	
PDS	SLJE	
Activated JE Acrylic Enamel		08, 04, 01
JH6001 Acrylic Enamel Hardener 08		08
JH6002 Hi-Gloss Acrylic Enamel Hardener		8Z, 08
MIX RATIO 8:1:1		
RTS VOC	5.0	
PDS	SLJEA	

#### JC605 Basecoat Blender

JC605 Basecoat Blender is for use as a color blender which, when added to *Shop-Line* JB or JBP basecoat, aids in transitioning the color into the blend area. JC605 may also be applied to the repair area as a wet bed prior to applying basecoat color.

PRODUCT		SIZE
JC605 Color Blender		04
MIX RATIO	1:1	
RTS VOC	6.7	
PDS	SL605	

#### **Clearcoats**

#### JC6800 HS European Speed Clear

JC6800 HS European Speed Clear is a 4.2 VOC high solids clearcoat designed for optimum performance on spot and panel repairs. With its fast 15-minute bake time, JC6800 offers exceptional throughput, with the option to air dry and buff the same day.

PRODUCT SIZE				
JC6800 HS European Speed Clear N5		N5		
JH6810 HS European Activator N2		N2		
JH6820 HS European Acitvator—High Temperature N2		N2		
MIX RATIO	2:1			
RTS VOC	4.2			
PDS	SL6800			

#### JC6700 HS European Clearcoat

JC6700 is a two-component clearcoat incorporating European technology offering a premium, high gloss appearance with impressive flow and leveling properties. National Rule Compliant.

PRODUCT SIZE		SIZE
JC6700 HS European Clearcoat		N5
JH6710 HS European Activator—Fast N2		N2
JH6720 HS European Activator—Medium N2		N2
MIX RATIO	2:1	
RTS VOC	3.97	
PDS	SL6700	

#### JC661 Hi-Gloss Multi-Panel Clearcoat

JC661 is an easy-to-apply, high solids clearcoat designed for completes or when superior gloss is desired. National Rule Compliant.

1 0		
PRODUCT SIZE		SIZE
JC661 Hi-Gloss Multi-Panel Clearcoat 04, 01		04, 01
JH6670 Topco	JH6670 Topcoat Hardener—Fast 8Z, 04, 01	
JH6680 Topcoat Hardener—Medium 8Z, 04, 01		8Z, 04, 01
JH6690 Topcoat Hardener—Slow 8Z, 04		8Z, 04
MIX RATIO	2:1	
RTS VOC	4.38	
PDS	SL661	

#### Clearcoats (cont.)

#### JC660 Rapid Spot/Panel Clearcoat

JC660 is designed for spot and panel repair. JC660 is a two-component, high solids, acrylic urethane clear that delivers quick out-of-dust times and good buffability.

National Rule Compliant.

PRODUCT SIZE		SIZE
JC660 Rapid Spot/Panel Clearcoat 04, 0		04, 01
JH6670 Topcoat Hardener—Fast 8Z, 04,		8Z, 04, 01
JH6680 Topcoat Hardener—Medium 8Z, 04, 0°		87, 04, 01
JH6690 Topcoat Hardener—Slow 8Z, 04		8Z, 04
MIX RATIO 2:1		
RTS VOC	4.31	
PDS	SL660	

#### JC630 4.2 VOC Polyurethane Clearcoat

JC630 is a highly-productive polyurethane clearcoat designed to maximize speed in both air dry and bake environments. National Rule Compliant.

PRODUCT SIZE		
JC630 4.2 VC	04, 01	
JH6360 Polyurethane Hardener—Fast 8Z, 04		
JH6370 Polyurethane Hardener—Medium 8Z, 04		
JH6380 Polyurethane Hardener—Slow 8Z, 04		
JH6390 Polyurethane Hardener—Extra Slow 04		04
MIX RATIO	4:1	
RTS VOC	4.18	
PDS	SL630	

#### JC620 Acrylic Urethane Clearcoat

JC620 is a two-component 4.1 VOC multi-purpose acrylic urethane clearcoat that is fast drying, easy to apply and designed for use in either air dry or force cure applications. JC620 delivers good gloss, DOI and buffability, and outperforms similar value priced clearcoats. National Rule Compliant.

PRODUCT SIZE	
JC620 Acrylic Urethane Clearcoat 01	
JH6265 Urethane Hardener—Fast 04	
JH6285 Urethane Hardener—Slow 04	
JH6295 Urethane Hardener—Very Slow 04	
MIX RATIO 4:1	
RTS VOC 4.14	
PDS SL620	

#### JC60 Universal Clearcoat

JC60 is a value priced clearcoat offering a combination of impressive gloss, speed, ease-of-use and good buffability, and is an excellent value compared to similarly priced clearcoats. National Rule Compliant.

PRODUCT		SIZE
JC60 Universal Clearcoat		01
JH63 Universal Spot Hardener		04
JH64 Universal Overall Hardener		04
MIX RATIO 4:1		
RTS VOC	4.18	
PDS	SL60	

#### **Ancillaries**

#### JC603 Enamel Integrating Clear

JC603 is an integrating clear which when added to the final coat of activated JE Acrylic Enamel color will enhance application, gloss and durability. RTS JC603 is mixed 1:1 with RTS JE Acrylic Enamel. The same hardeners and reducers should be used in JE and JC603.

PRODUCT		SIZE
JC603 Enamel Integrating Clear 01		01
MIX RATIO	8:1:2	
RTS VOC	<5.0	
PDS	SL603	

#### JX993 Flex Additive

JX993 Flex Additive is for use in activated undercoats and topcoats for improved flexibility on exterior plastic parts.

PRODUCT	 SIZE
JX993 Flex Additive	08

#### JX994 Fisheye Eliminator

JX994 Fisheye Eliminator is for use in activated topcoats and clearcoats to help eliminate surface defects caused by contaminants such as silicone, grease or other airborne particulates.

PRODUCT	SIZE
JX994 Fisheve Eliminator	08

#### JX995 Accelerator

JX995 Accelerator functions as a dual purpose product. As an enamel accelerator, it speeds the dry times of activated JE Acrylic Enamel. It is also used and required as an intermix additive in JAU Direct Gloss Urethane for proper cure.

PRODUCT	SIZE
IXOQ5 Accelerator	N8

#### JX996 Accelerator

JX996 Accelerator is for use in activated JE Acrylic Enamel and JAU Direct Gloss Acrylic Urethane to improve the rate of cure without decreasing pot life.

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PRODUCT	SIZE
JX996 Accelerator	08

## Shop-Line Compliant System





#### Cleaners/Solvents

#### JT510 Acetone

JT510 is a general purpose compliant solvent used for additional reductions of undercoats and topcoats without increasing RTS VOC.

PRODUCT	SIZE
JT510 Acetone	01. 05. 55

#### JT571 0.21 VOC General Purpose Solvent

JT571 is a 100% virgin cleaning solvent with a VOC composite partial pressure of 0.295 mmHg which meets low vapor pressure restrictions in various California counties and is used for clean up of spray guns and equipment.

PRODUCT	'		,	3	1	SIZE
JT571 0.21 VOC General Purpos	e Sol	ven	t			01, 05

#### Reducers

#### JR55X Compliant Reducers

JR55X low-VOC compliant reducers are used for thinning basecoats, single-stage topcoats, clearcoats and primers in VOC restricted areas.

PRODUCT	SIZE
JR554 Low VOC Compliant Reducer—Fast	04, 01
JR555 Low VOC Compliant Reducer—Medium	04, 01
JR556 Low VOC Compliant Reducer—Slow	04, 01
JR557 Low VOC Compliant Retarder	04

#### **Undercoats**

#### JP209 Gray Polyester Primer/Filler

JP209 is a fast drying, two-component, high build, gray polyester primer with excellent filling properties that can be used over a wide variety of substrates. JP209 is lead-free and chromate-free and is ideal for use in areas where VOC compliance is required. Once fully cured and sanded, JP209 can be overcoated with all *Shop-Line* undercoats and topcoats.

PRODUCT		SIZE
JP209 Gray P	olyester Primer/Filler	04, 01
Hardener Inc	luded	
MIX RATIO	32 oz : 0.5 oz	
RTS VOC	.98	
PDS	SL209	

#### JP221 2.1 VOC 1K Primer Surfacer

JP221 is a single-component, gray primer surfacer designed for fast dry, easy build and sanding with good adhesion and color holdout properties.

PRODUCT		SIZE
JP221 2.1 VO	C 1K Primer Surfacer	04
MIX RATIO	2:1	
RTS VOC	2.1	
PDS	SL221	

#### JP35X 2.1 VOC Multi-Purpose Primer

JP35X is a fast drying, two-component, multi-purpose 2.1 VOC primer which may be used as a primer surfacer or as a wet-on-wet sealer when integrated with clearcoat.

PRODUCT		SIZE
JP354 2.1 VOC Multi-Pu	rpose Primer—White	04
JP355 2.1 VOC Multi-Pu	rpose Primer—Gray	04, 01
JP356 2.1 VOC Multi-Pu	rpose Primer—Black	04
JH358 Multi-Purpose Pri	imer Hardener	8Z, O4
PRIMER MIX RATIO	4:1:2	
SEALER MIX RATIO	3:1:1:1 (with Shop-Line Clearcoat)	
RTS VOC	2.1	
PNS	\$1.350	

#### JP36X 2.1 VOC Urethane Sealer

JP36X 2.1 VOC Urethane Sealer is a fast-drying, two-component sealer that delivers excellent topcoat holdout for enhanced appearance. Compatible with a range of reducers, JP36X can be tailored to meet individual production conditions, such as temperature and job size.

PRODUCT		SIZE
JP361 2.1 VOC Urethane Sealer—White		04
JP365 2.1 VOC Urethane Sealer—Gray		04, 01
JP367 2.1 VOC Urethar	ne Sealer—Dark Gray	04
JH358 Multi-Purpose Primer Hardener		8Z, 04
PRIMER MIX RATIO	4:1:1	
RTS VOC	2.1	
PDS	SL36X	

#### JP390 2.1 VOC Epoxy Primer

JP390 is a two-component, 2.1 VOC gray epoxy primer designed to provide optimum adhesion and corrosion resistance when applied over properly cleaned and sanded bare metal, fiberglass and painted surfaces. JP390 can also be used as low VOC sealer.

PRODUCT		SIZE
JP390 2.1 VOC Epoxy Primer		04
JH397 Epoxy Primer Har	dener	08
PRIMER MIX RATIO	2:1:1	
SEALER MIX RATIO	2:1:2	
RTS VOC	2.1	
PDS	SL390	

#### **Topcoats**

#### JBPX Shop-Line Plus 3.5 VOC Acrylic Urethane Basecoat

As an extension of the quality *Shop-Line* JBP system, 3.5 VOC JBPX shares the same high strength and Diamond toners providing fast throughput, high hiding and excellent color match for today's value conscious body shops. JBPX must be topcoated with a *Shop-Line* compliant clearcoat.

PRODUCT		SIZE
JBPX 3.5 VOC	CAcrylic Urethane Basecoat	08, 04, 01
MIX RATIO	1:1	
RTS VOC	3.5	
PNS	ST IRPX	

#### JBX 3.5 VOC Basecoat

JBX is a fast-drying acrylic basecoat designed for today's automotive collision centers. For VOC compliance, JBX must be topcoated with a compliant *Shop-Line* clearcoat.

PRODUCT		SIZE
JBX 3.5 VOC	Basecoat	08, 04, 01
MIX RATIO	1:1	
RTS VOC	3.5	
PDS	SLJBP	

#### JTX 2.8 VOC Direct Gloss Acrylic Urethane

JTX is a low VOC, fast drying, acrylic urethane single-stage topcoat designed for today's automotive collision centers. JTX is available in both solid and metallic colors.

PRODUCT		SIZE
JTX 2.8 VOC Direct Gloss Acrylic Urethane		08, 04, 01
JH6028 Low VOC Hardener		8Z, O4
MIX RATIO	4:1:2	
RTS VOC	2.8	
PDS	SLJTX	

#### JLX 2.8 VOC Acrylic Enamel

JLX is a fast drying, cost effective 2.8 VOC acrylic enamel topcoat. JLX must be activated to meet 2.8 VOC lbs/gal.

PRODUCT		SIZE
JLX 2.8 VOC Acrylic Enamel		08, 04, 01
JH6028 Low	VOC Hardener	8Z, 04
MIX RATIO	4:1:1	
RTS VOC	2.8	
PDS	SLJLX	

#### Clearcoats

#### JC7200 2.1 VOC HS European Clearcoat

JC7200 is a high-solids compliant clearcoat formulated with European technology to deliver a deep, high gloss appearance.

PRODUCT		SIZE
JC7200 2.1 VC	C HS European Clearcoat	N5
JH7210 2.1 VC	OC European Activator—Fast	N2
JH7220 2.1 VC	OC European Activator—Slow	N2
JH7230 2.1 VC	OC European Activator—Extra Slow	N2
MIX RATIO	2:1	
RTS VOC	2.04	
PDS	SL7200	

#### JC7100 2.1 VOC HS European Multi-Panel Clearcoat

JC7100 is a 2.1 VOC high-gloss clearcoat developed for multi-panel and overall repairs. Designed to provide excellent performance at an economical price.

PRODUCT	SIZE
JC7100 2.1 VOC European Multi-Panel Clearcoat	N5
JH7121 2.1 VOC European Multi-Panel Activator	N2
JH7131 2.1 VOC European Multi-Panel Activator - High Temp	N2
MIX RATIO 2:1	
RTS VOC 1.95	
PDS SL7100	

#### JC830 2.1 VOC Production Clear

JC830 2.1 VOC Production Clear is designed for excellent performance and throughput on spot and panel repairs. Offering speed and versatility, JC830 can be air dried or baked and buffed in minimal time.

RODUCT		SIZE
C830 2.1 VO	C Production Clear	04, 01
H8370 2.1 V	OC Production Clear Hardener—Low Temp	04
H8380 2.1 V	OC Production Clear Hardener—Medium Temp	8Z, 04
H8390 2.1 V	OC Production Clear Hardener—High Temp	04
MIX RATIO	4:1:0.5	
RTS VOC	2.08	
PDS	SL830	

#### JC780 2.1 VOC Polyurethane Speed Clear

JC780 2.1 VOC Polyurethane Speed Clear is designed for high production shops with air dry or booth baking capabilities.

RODUCT	SIZE
C780 2.1 VOC Polyurethane Speed Clear	04, 01
H7870 2.1 VOC Clear Hardener—Fast	04
H7880 2.1 VOC Clear Hardener—Slow	8Z, 04
H7890 2.1 VOC Clear Hardener—Extra Slow	04
MIX RATIO 4:1	
<b>TS VOC</b> 2.09	
<b>DS</b> SL780	

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