



Technical Bulletin TB-010 FINAL SCUFF® Sanding Paste

DX101 FINAL SCUFF® SANDING PASTE

PPG DX101 *Final Scuff* Sanding Paste is designed to assist the technician in thoroughly and quickly prepping a surface to be painted or blended.

SURFACE PREPARATION:

The surface should be washed with soap and water and thoroughly flushed with clean water and wiped dry before applying DX101. Panels should be cleaned with ONECHOICE® SX320 Fast Evaporating Cleaner, SX330/SXA330 ACRYLI-CLEAN® Wax and Grease Remover, SX394 1.4 Low VOC Cleaner or SX103 MULTI-PREP™.

APPLICATION:

1. Dampen a fine abrasive scuff pad with water.
2. Apply a small amount (the size of a quarter or less) to the scuff pad.
3. Using the scuff pad, abrade the surface completely. Reapply water and DX101 as needed.
4. Clean the surface. Surface **must be** thoroughly washed with soap and water and then flushed with clean water to ensure the removal of all DX101 residue from the panel.
5. Clean surface with SX320, SX330/SXA330 or SX394. Plastic substrates should be cleaned with SX103.

Notes:

Make certain to knead the tube of DX101 Sanding Paste to thoroughly mix all ingredients prior to each use.

DX101 will abrade and de-gloss the surface with minimal hand pressure thus eliminating potential scratches caused by using a dry abrasive pad alone.

Do not allow DX101 to freeze.

DX101 produces a sand scratch pattern equivalent to P1500 - P1800 grit.

