



## Technical Information

TB003

### **DELTRON® Speed Prime Repair System for Minor Damage**

**Slight Damage**  
**Surface Defects, Scratches, Hail Damage**

**Moderate Damage**  
**Scratches, Hail Damage, Dents that Require Body Filler**

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#### **Slight Damage**

#### **PROCESS:**

- Thoroughly wash entire vehicle with soap and water
- Clean areas to be repaired with SWX350 H2O-SO-CLEAN® followed by SX330 or SXA330 ACRYLI-CLEAN® Wax and Grease remover
- Sand damaged area with P220 grit by hand or by using a DA. A 3-inch disk may be used to keep the area as small as possible. Be careful to not cut-through the OEM finish to metal.
- After sanding blow off surface with compressed air and re-clean with SX330 or SXA330 followed by SWX350
- If any bare metal is exposed in the sanding process, mix and apply 2 coats of ONECHOICE® SX1071 ECOBASE® or SXA1031 Etch Prime - Gray to any bare metal areas and allow to dry
- Mix and apply up to three coats of DPS3105 V-PRIME™ Quick Prime Urethane Surfacer using a reverse priming technique and allow to dry
- Block sand primer surfacer with P320 grit paper until flat and then finish with P600
- Re-clean one final time and continue with recommended PPG *Deltron* Premium topcoat systems





## Technical Information

TB003

### DELTRON® Speed Prime Repair System for Minor Damage

#### Moderate Damage, Requiring Body Filler



#### PROCESS:

- Thoroughly wash entire vehicle with soap and water
- Clean areas to be repaired with SWX350 *H2O-So-Clean* followed by SX330 or SXA330 *Acryli-Clean* Wax and Grease remover
- Sand damaged area with P180 grit by hand or by using a DA. A 3-inch disk may be used to keep the area as small as possible
- After sanding blow off surface with compressed air and re-clean with SX330 or SXA330, followed by SWX350
- Mix and apply DF705 TECHNIFILL™ Plus lightweight body filler to areas where filler is needed
- Sand and block filler with P180 grit paper, followed by P320 grit in preparation for primer surfacer
- Thoroughly scuff panel edges with a scotch brite pad then finish sand the entire panel with P600 DA
- Blow off surface with compressed air and re-clean with SX330 or SXA330 followed by SWX350
- Mix and apply 2 coats of *OneChoice* SX1071 *Ecobase* or SXA1031 *Etch Prime - Gray* to any bare metal areas and allow to dry
- Mix and apply up to 3 coats of DPS3105 *V-Prime* Quick Prime Urethane Surfacer using a reverse priming technique and allow to dry for 30 to 45 minutes
- Block sand primer surfacer with P320 grit paper until flat and finish with P600 grit
- Re-clean one final time and continue with recommended PPG *Deltron* Premium topcoat systems



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