



DFT-032

Delfleet® Evolution

F3966

Non-Chrome Etch Primer

F3966 is a medium-build, non-chrome etch primer specifically designed for commercial fleet refinishing. The product is beige in color and provides excellent adhesion and corrosion resistance when applied over properly prepared compatible surfaces listed below.

Products

Non-Chrome Etch Primer	F3966
Non-Chrome Etch Primer Hardener	F3967
Fast Thinner	F3320
Medium Thinner	F3330
Slow Thinner	F3340
Extra Slow Thinner	F3350
Retarder	F3360






Compatible Surfaces

F3966 may be applied over:

- Properly cleaned and sanded steel, aluminum, galvanized metal, stainless steel, galvaneal and fiberglass
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- Aluminum, stainless and carbon steel must be primed immediately after cleaning and sanding.
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- Applying F3966 over sandblasted substrate is not recommended.

F3966

Application Data

Selection of Substrate Cleaner:		Code	Product	Purpose												
		DX436	Wax & Grease Remover	Suitable for removing dirt, grease or other contaminants before or during the painting process.												
		DX437	Heavy Duty Wax & Grease Remover	Used to remove heavy milling oils and grease from bare substrates prior to the painting process.												
		DX438	Compliant Cleaner	For use removing dirt, grease and other contaminants in VOC regulated areas.												
Mixing Ratio:		<table><tr><td>F3966</td><td>:</td><td>F3967</td><td>:</td><td>F33XX</td></tr><tr><td>2</td><td>:</td><td>1</td><td>:</td><td>1/2</td></tr></table>			F3966	:	F3967	:	F33XX	2	:	1	:	1/2		
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Pot Life @ 70°F / 50% RH:		<table><tr><td>24 hours</td></tr><tr><td><i>High heat and humidity will shorten pot life.</i></td></tr></table>			24 hours	<i>High heat and humidity will shorten pot life.</i>										
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Number of Coats:		1–2 coats														

Dry Times:**Dust-free:** 5 minutes**Tape Time:**
68°F (20°C) 30 minutes**Overcoat/Recoat** 30 minutes–72 hours
70°F (21°C): (Max. before sanding is required)**Total Film Build:****Dry****Minimum** .6 mil.**Maximum** .8 mil.**Theoretical Coverage:**

179 sq. ft.

*Theoretical coverage in sq. ft. /US gal. Ready-to-spray (RTS), giving 1 mil. (25µm) dry film thickness (assuming 100% Transfer Efficiency).***Performance Comments:**

For optimum performance, it is recommended that F3966 be used as part of a system which includes a two-component primer, primer surfacer or primer sealer.

Physical Characteristics:**VOC (Packaged): F3966** 5.59 lbs./gal. or 671 g/l**F3967** 6.71 lbs./gal. or 805 g/l**F33XX** 7.13 lbs./gal. or 856 g/l**VOC (Ready-To-Spray):** 6.13 lbs./gal. or 736 g/l**Total Solids By Weight (RTS):** 21.59%**Total Solids By Volume (RTS):** 11.16%**Health and Safety:**

Please refer to Material Data Safety Sheets (MSDS) for full health safety details and storage regulations.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.**EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515. IN CANADA (514) 645-1320.**

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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Commercial Coatings

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