



# Synthetic Sealer P330-1400

**Description** P330-1400 Synthetic Sealer is a general purpose, fast drying, grey, single component sealer.

<b>Products</b>	Synthetic Sealer:	P330-1400	
	Thinner:	P830-2065	Fast
		P830-2075	Medium
		P830-2085	Slow
		P830-2095	Extra Slow
		P830-2097	Super Slow

## Suitable for use over:

Properly cleaned and sanded old paintwork in good condition, body filler, Value-PRO™ surfacers. For best results do not use directly over bare metal.

P330-1100	Self Etch Primer
P330-1200	Epoxy Primer
P330-1300	Acrylic Surfacers
P330-1700	2K Hi-Build Primer-Surfacer
P330-1800	Plastic Primer

## Compatible

**Topcoats:** Value-PRO VA, VU and VB/VBP

## Surface Preparation

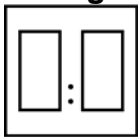
Old paintwork: Wash with soap and water and rinse well. Remove tar and grease with P830-2066 Cleaner. Sand, re-clean with P830-2066 before application of P330-1400.

## Sanding



Hand sand 400 grit wet  
Or machine sand 360 grit dry

## Mixing



Primer: P330-1400  
Thinner: P830-20XX

### By volume: Additives

4 Parts  
1 Part • None

Pot Life: Indefinite

## Application



Conventional gun:

Tip size 1.3 – 1.6 mm  
Air pressure 40-50 psi at the gun

HVLP gun:

Tip size 1.2 – 1.5 mm  
Air pressure 10 psi max at the tip  
HVLP: Refer to manufacturer's inlet pressure requirements.

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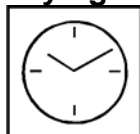
## Coats



1 full wet coat  
(0.6-1.0 mils dry film)

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## Drying



Air Dry  
(@70°F/21°C)

15 minutes to topcoat.  
If not topcoated in 3 days, scuff and re-apply P330-1400.

Touch dry: 15 mins

Handleable: 1½ hrs

Through dry: 24 hrs

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## Process Notes

P330-1400 **is not** tintable.

Clean up equipment immediately after use, using Value-PRO thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

## VOC

Package = 4.0 lb/gal, Applied (4:1) = 4.6 lb/gal

## Coverage

550 sq. ft. / gal, at 1 mil dry film.

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See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; CANADA (514) 645-1320; MEXICO 91-800-00-214

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