
Air Pressure and Gun Setup



HVLP:	8 - 10 psi at the air cap
Compliant:	29 - 40 psi at the gun
Gun Setup:	1.3 - 1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

Application



Coats:	2 - 4 coats
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Dry Times



Between Coats:	5 - 10 minutes at 70°F (21°C)
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Air Dry:	30 minutes at 70°F (21°C) to sand and topcoat
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Recoat/Topcoat:	30 minutes Must lightly scuff before recoating
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Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS251 Multi Purpose Solvent or other appropriate clean up solvent after each use.

Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

VOC

Package	4.6 lbs./gal
Applied (1:1 w/ MS250 Solvent)	4.8 lbs./gal
RTS Solids by weight	32.6%

Dry Film build per coat

Applied (1:1)	1.0 - 1.2 mils
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Square foot coverage at 1 mil

Applied (1:1)	281 Sq. Ft. per US gallon at 100% transfer
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Limitations

Omni products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be used. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Safety Data Sheet and Labels for additional safety information and handling instructions.

Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Omni* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Omni* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

