



**PDS N3.1**

January 2005

**P565-597**

## ***LONG LIFE ETCH PRIMER***

### **PRODUCT DESCRIPTION**

Long Life Etch Primer is a two component etching primer that provides excellent adhesion to all metal surfaces with excellent anti-corrosion properties.

Long Life Etch Primer is an approved etch primer for warranty repair systems.

- Excellent adhesion = less rework

- Fast = reduced process time

## ***LONG LIFE ETCH PRIMER***

### **PRODUCTS**

***P565-597***

***Long Life Etch Primer***

***P275-61***

***Activator For Long Life Etch Primer***

**THESE PRODUCTS ARE FOR THE PROFESSIONAL PAINTING OF AUTOMOTIVE VEHICLES ONLY**



# LONG LIFE ETCH PRIMER

## SUBSTRATES

Long Life Etch Primer can be applied over bare steel, aluminum, galvanized metals and GRP / Fiberglass, polyester fillers after degreasing and machine sanding with P180-P220 dry.

## RECOATABILITY

Long Life Etch Primer must be recoated with either an Nexa Autocolor Primer Surfacer or Sealer before applying a 2K™ topcoat. If left uncoated more than 1 hour, scuff sand and apply an additional coat.

## GENERAL PROCESS NOTES

**DO NOT** apply 2K™ topcoats directly over Long Life Etch Primer.

**DO NOT** apply polyester filler directly over Long Life Etch Primer.

## EQUIPMENT CLEANING

Approved cleaning solvent

## 2K™ PERFORMANCE SPECIFICATIONS

<b>Product:</b>	P565-597
<b>Category:</b>	Pretreatment
<b>VOC As Packaged:</b>	5.62 lbs. per gal/674 gm/l
<b>VOC RFU:</b>	6.19 lbs. per gal/742 gm/l
<b>RFU Weight Solids:</b>	17.2% @ 1:1
<b>RFU Volume Solids:</b>	13.3% @ 1:1

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