



**State of Maryland**  
Control of VOC Emissions from Vehicle Refinishing  
**COMAR 26.11.19.23**  
In Effect: 7/1/2013



Coating Category	lbs/gal (g/L) Limit: VOC Regulatory (Less Water Less Exempts).	
Solvent (Surface Cleaner)*	0.21 (25)	*VOC content applies to this category only.
Pretreatment Coating	5.5 (660)	
Primer / Primer Surfacer	2.1 (250)	
Primer Sealer	2.1 (250)	
Single Stage Coating	2.8 (340)	
Color Coating	3.5 (420)	
Underbody Coating	3.6 (430)	
Clear Coating	2.1 (250)	
Adhesion Promoter	4.5 (540)	

Product Code & Name	Hardener/Activator	Reducer	Mix Ratio	VOC Content
<b>Solvent (Surface Cleaner)</b>				<b>Limit: 0.21 lbs/gal (25 g/L)</b>
SWX350 H2O-SO-CLEAN® Wax & Grease Remover	-	-	-	0.17 (20)
SX1005 Low VOC Wax and Grease Remover	-	water	1:1	0.21 (25)
SX1009 2.9 VOC Bug and Tar Remover*	-	-	as is	2.89 (346)
* E.(5)(b) For cleaning solvents used for bug and tar removal a person may not use or apply to a motor vehicle, mobile equipment, or associated part a bug and tar remover greater than 40 percent VOC by weight as set forth in COMAR 26.11.32.04B. (SX1009 meets that standard.)				

Product Code & Name	Hardener/Activator	Reducer	Additives	Mix Ratio	Applied VOC Less Water Less Ex- empt
<b>Pretreatment Coatings</b>					<b>Limit: 5.5 lbs/gal (660 g/L)</b>
SX1071 Etch Prime	SX1072	-	-	1:1	5.48 (657)
SXA1031 Etch Primer - Gray	-	-	-	Aerosol	N/A
<b>Primer / Primer Surfacer</b>					<b>Limit 2.1 lbs/gal (250 g/L)</b>
P330-1900 Multi-Purpose 2.1 VOC Primer	P315-3900	P830-203X	-	4:1:2	1.96 (235)
P330-2200 2.1 VOC Epoxy Primer-Gray	P330-2201	P830-203X	-	2:1:1	2.07 (248)
P330-2300 2.1 VOC 1K Primer Surfacer - Grey	-	P830-203X	-	2:1	2.08 (249)
<b>Primer Sealer (apply over previously coated surfaces)</b>					<b>Limit: 2.1 lbs/gal (250 g/L)</b>
P330-1900 Multi-Purpose 2.1 VOC Primer	P315-3900	P830-203X	P390-4004, P390-4005	3:1:1:1	2.02 (242)
P330-2200 2.1 VOC Epoxy Primer-Gray	P330-2201	P830-203X	-	2:1:2	2.07 (248)
P330-2400 2.1 VOC Urethane Sealer-Grey	P315-3900	P830-203X	-	4:1:1	2.01 (241)
<b>Single Stage Coating</b>					<b>Limit: 2.8 lbs/gal (340 g/L)</b>
VUX 2.8 VOC Direct Gloss Acrylic Urethane	P315-4700	P830-203X	-	4:1:2	2.80 (335)



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<b>Color Coating</b>					<b>Limit: 3.5 lbs/gal (420 g/L)</b>
VBX 3.5 Basecoat	-	P830-203X	-	1:1	(419) 3.50
<i>Use VBPX blend to spray mix recommendation without P315-4700 only with new color formulas that contain P350-3900</i>					
VBPX 3.5 VOC Acrylic Urethane Basecoat	-	P830-203X	-	1:1	(417) 3.48
<i>Use VBPX blend to spray mix recommendations with P315-4700 with all historic color formulas that contain P350-3600</i>					
VBPX 3.5 VOC Acrylic Urethane Basecoat	P315-4700	P830-203X	-	10: 1:10	(417) 3.48
VBPX 3.5 VOC Acrylic Urethane Basecoat	P315-4700	P830-203X	-	10:1: 5	(417) 3.48

<b>Clear Coating</b>					<b>Limit: 2.1 lbs/gal (250 g/L)</b>
P390-4004 2.1 VOC Urethane Clear	P315-4400, P315-4401	-	-	4:1	2.09 (250)
P390-4005 2.1 VOC Urethane High Gloss Clear	P315-4400, P315-4401	-	-	4:1	2.07 (248)

<b>Additional Products (listing not intended to be all inclusive)</b>		
SLV4985 Universal Matting Agent	SUA4903 Advanced Plastic Bond	SXA1044 High Build Flexible Surfer
SLV73 Fisheye Eliminator	SWX100 Waterborne Gun Cleaner	SXA1050 Plastic Adhesion Promoter
SLV814 Universal Flexibilizer	SXA840 OneChoice Blending Solvent	SX1047 High Build WB Flexible Surfer
SLV840 Uniform Finish Blender	SXA1030 Black Guide Coat	
SU4901 Clean and Scuff Sponge	SXA1041 Bumper Black	

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