



2 Pack Sealer P330-1600

Description P330-1600 2 Pack Sealer is a grey, fast drying, 2-component urethane sealer for auto refinish.

Products	2 Pack Sealer:	P330-1600	
	Hardener:	P315-3500	
	Thinner:	P830-2065	Fast
		P830-2075	Medium
		P830-2085	Slow
		P830-2095	Extra Slow
		P830-2097	Super Slow

Suitable for use over:

Old paintwork in good condition, fiberglass / GRP, body filler; properly cleaned and sanded. For steel, aluminum and galvanized steel, apply P330-1100 Self-Etch Primer first.

P330-1100	Self-Etch Primer
P330-1200	Epoxy Primer
P330-1500	2 Pack Hi-Build Surfacer
P330-1800	Plastic Primer

Compatible

Topcoats: Value-PRO VA, VU and VB/VBP

Surface Preparation

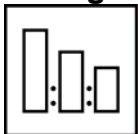
Old paintwork: Wash with soap and water and rinse well. Remove tar and grease with P830-2066 Cleaner before sanding. Sand, re-clean prior to application of P330-1600.

Sanding



Bare metal:	Machine sand 180-220 grit
Old finishes:	Hand sand 400 grit wet Or machine sand 320 grit dry

Mixing



		By volume:	Additives
Primer:	P330-1600	8 Parts	• None
Hardener:	P315-3500	1 Part	
Thinner:	P830-20XX	2-3 Parts	
Pot Life:		1 hour	

Application



Conventional gun:	Tip size 1.3 – 1.6 mm Air pressure 40-50 psi at the gun Tip size 1.2 – 1.5 mm
HVLP gun:	Air pressure 10 psi max at the tip HVLP: Refer to manufacturer's inlet pressure requirements

Coats



1 full wet coat
(1.0-1.5 mils dry film)

Drying



Air Dry (@70°F/21°) 15 minutes to topcoat.

Rectification
Or recoat

May be de-nibbed or lightly sanded to remove defects
after 1 hour.

Process Notes

P330-1600 may be tinted up to 10% by volume with Value-PRO™ solid color mixing toners prior to activating and thinning. **DO NOT** use metallic or pearl mixing toners.

Clean up equipment immediately after use, using Value-PRO thinner or another suitable solvent. Dispose of waste in accordance with applicable regulations.

VOC

Package = 4.0 lb/gal, Applied (8:1:3) = 4.6 lb/gal

Coverage

570 sq. ft. / gal, at 1 mil dry film.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION:

USA (412) 434-4515; CANADA (514) 645-1320; MEXICO 91-800-00-214
