

Bumper Black

SXA1041

Aerosol

ONECHOICE® SXA1041 Bumper Black is a flexible coating designed to duplicate the color and gloss of many OE bumpers. It is ideally suited to restore the appearance of older bumpers prior to vehicle delivery.



Features & Benefits

- Packaged in aerosol cans
- Ready to spray
- Excellent adhesion
- Spray gun quality application
- Matches OEM finishes

Compatible Surfaces

- Properly prepared exterior trim parts and bumpers
- Cured and sanded OEM finishes (except lacquer)
- Cured and sanded refinish

Directions For Use

Surface Preparation:



- Repair and prime part as needed
- Clean with SX1002 Sanding Paste using a gray scuff pad and rinse with water.
- Thoroughly wipe with SWX350 H₂O-SO-CLEAN[®], DX394, DX103 or SXA103 cleaners using a clean, lint free towel. With another clean cloth, wipe dry before cleaner dries on the surface.
- Sand with 400 grit paper, blow off and re-clean.
- Apply SXA1050 Plastic Adhesion Promoter to any exposed bare plastic to promote adhesion of topcoat. For best overall performance, a sealer or primer should be applied before top coating.

Note: If top coating with waterborne base coat a sealer **must** be applied.

Mixing:



SXA1041 is ready-to-spray.

Agitate thoroughly. Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C)

Application:



Apply 2 - 3 coats of SXA1041 Bumper Black.

Note: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.

Dry Times:



Between coats: 5 - 10 minutes flash between coats.

Dust Free: 15 minutes

Air Dry: Allow to dry 24 hours before putting into service.

Attention: When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

Technical Data:

Properties:

RTS Combinations:

SXA1041

Volume Ratio	As is
Applicable Use Category	Auto Bumper and Trim Products
VOC Actual (g/L)	386
VOC Actual (lbs./US Gal.)	3.22
VOC Regulatory (less water less exempt) (g/L)	540
VOC Regulatory (less water less exempt) (lbs./US Gal.)	4.51
Solids by weight (RTS)	7.8%
Solids by volume (RTS)	4.5%
Sq. Ft. Coverage / US Gal., 0.5 mil at 100% transfer efficiency	72

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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