

Cut-in-Clear

SCA400

ONECHOICE® SCA400 Cut-in-Clear is a 1K, fast drying clearcoat designed for use in door jambs, under hoods, under deck lids, cut-ins and spray-out cards.

SCA400 is conveniently packaged in an aerosol container, is easy to apply and provides excellent gloss.



Features & Benefits

- Easy to use
- Convenient
- High gloss
- Quick dry
- Increases efficiency
- “Spray Gun” quality application
- Consistent results
- Proven technology

Compatible Products

SCA400 Cut-in-Clear is for universal use with PPG and Nexa Autocolor brand topcoats and clears.

Note: When using SCA400 Cut-in-Clear with recommended PPG or Nexa Autocolor brand clears and topcoats, please refer to the product’s specific technical bulletin for proper application.

Note: SCA400 is designed for use in areas that will not be exposed to direct sunlight.

Directions For Use

Surface Preparation:



- In all cases, wash all surfaces to be painted with soap and water, then apply the appropriate systems cleaner. Ensure that the substrate is thoroughly cleaned and dried both before and after application work.
- When applying over existing finishes, wet sand with U.S 500 - 600 grit / European P800 - 1200 grade paper or dry sand with U.S. 400 - 500 grit / European P600 - 800 grade paper.
- Wash off residue and dry thoroughly before re-cleaning with appropriate systems substrate cleaner. The use of a tack rag is recommended.
- Apply SCA400 Cut-in-Clear
- When applying SCA400 over topcoat systems, please refer to the system's specific technical bulletin for proper application.

SCA400 is ready-to-spray.

Mixing:



Agitate thoroughly. Shake can vigorously for one minute after mixing ball rattles to ensure product uniformity and to prevent clogging. For best results, use only when can temperature is approximately 70°F (21°C)



Using the techniques below will ensure proper application.

- Apply 2 - 3 medium - wet coats
- 5 minute flash between coats

For additional information, follow the recommended spot/panel repair procedure described in the specific Product Information Bulletin for the product(s) to be blended.

Application:



Attention: When finished spraying aerosol products, hold can upside down and spray until valve is cleared. This will prevent clogging of the internal valve.

Note: *If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you.*

Dry Times:



Dust Time: 12 minutes

Dry to Handle: 35 minutes

Technical Data:

Properties:

RTS Combinations:

SCA400

Volume Ratio	As is
Applicable Use Category	Clear Coating
VOC Actual (g/L)	580
VOC Actual (lbs./gal.)	4.84
VOC Regulatory (less water less exempt) (g/L)	664
VOC Regulatory (less water less exempt) (lbs./gal.)	5.54
Solids by weight (RTS)	9.3
Solids by volume (RTS)	6.1
Sq. Ft. Coverage / US Gal., 0.5 mil at 100% transfer efficiency	97

Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Important:



Tips:

- Do spray product in properly vented areas.
- Do use the appropriate NIOSH/MSHA respirator. Consult product label for details.
- Do shake for one minute after mixing ball rattles and spray a small area to test product before starting the job.
- Do turn the container over and spray to clear the nozzle after spraying is completed.

Precautions:

- Do not leave or store containers in direct sunlight. Normal storage temperature is
 - 50°- 100°F (10-38°C). Flashpoint (PMCC) -2°F (21°C).
 - Do not incinerate container, contents under pressure.
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See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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