



PRODUCT INFORMATION



MC770

2.1 VOC High Gloss Urethane Clear

Background

OMNI® MC770 is a two component 2.1 VOC high gloss urethane clear designed for production shops for use in either cross flow air dry or downdraft force cure spray booths. MC770 delivers very good gloss, DOI and buffability.

Components

Clearcoat

MC770 2.1 VOC Polyurethane High Gloss Clearcoat

Hardener

MH777 Fast Compliant Clear Hardener

MH778 Slow Compliant Clear Hardener

MH779 Extra Slow Compliant Clear Hardener

Compatible Products

Can be applied over:

MBPX *Omni* Plus 3.5 VOC Acrylic Urethane Basecoat

MBX 3.5 VOC Acrylic Basecoat

MTX 2.8 VOC Single Stage

MLX 2.8 VOC Acrylic Enamel

Preparation

Allow basecoat color to dry a minimum of 30 minutes and a maximum of 24 hours before clearing. After 24 hours the basecoat should be lightly sanded and reapplied before applying MC770.

Mixing



Ratios:

MC770	:	MH77X
4	:	1



Pot Life:

1.5 - 2 hours at 70°F (21°C)



Additives:

SLV4985	Universal Flattening Agent See ONECHOICE® product bulletin OC-7.
SLV814	Universal Flexiblizer add 10% to RTS quart
SLV73	Fisheye Eliminator, 0.5 oz. to RTS quart
SL93LV	Accelerator, 2% to RTS quart

Air Pressure and Gun Setup



HVLP:

8 - 10 psi at the air cap

Compliant:

29 - 40 psi at the gun

Gun Setup:

1.3 - 1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

Application



Coats: 2 - 3 coats
For optimum performance, final recommended film build is 2.0 - 2.5 mils

Dry Times



Between Coats: 5 - 10 minutes at 70°F (21°C)



Air Dry:	With MH777	With MH778/779
	Dust: 15 - 20 minutes Tape: 6 - 8 hours	20 - 30 minutes 6 - 8 hours



Force Dry: 30 minutes at 140°F (60°C)



IR: 12 - 15 minutes



Polish:

Air Dry 6 - 8 hours at 70°F (21°C) to polish and put into service
Force Dry 90 minutes to polish and put into service



Recoat:

Air Dry 8 hours or overnight at 70°F (21°C)
Force Dry 90 minutes cool down to recoat

Must lightly scuff before recoating.

Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS151 Low VOC General Purpose Solvent or another appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

Film build per coat

Applied (4:1)	1.0 - 1.5 mils
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Sq. Ft. coverage at 1 mil

Applied (4:1)	460 sq. ft. gal. at 100% transfer
Applied (4:1½)	465 sq. ft. gal. at 100% transfer

Properties

RTS Combinations:	MC770: MH77X	MC770: MH77X + SL93LV	MC770: MH77X: SLV814
Volume Ratio:	4 : 1	4 : 1 + 2%	4 : 1 : ½
Applicable Use Category	Clear Coat	Clear Coat	Clear Coat (Flexed)
VOC Actual (g/L)	100	93 - 97	95
VOC Actual (lbs/gal)	0.84	0.78 - 0.87	0.79
VOC Regulatory (less water less exempt) (g/L)	247	234 - 243	237
VOC Regulatory (less water less exempt) (lbs/gal)	2.06	1.95 - 2.03	1.98
Density (g/L)	1111	1118 - 1120	1123
Density (lbs/gal)	9.27	9.33 - 9.35	9.37
Volatiles wt. %	70.5	70.2 - 70.6	70.7
Water wt. %	0.0	0.1	0.0
Exempt wt. %	61.5	61.7 - 61.8	62.3
Water vol. %	0.0	0.1	0.0
Exempt vol. %	59.7	59.8	60.1
Solids vol %	28.7	28.6 - 29.2	29.0
Solids wt. %	29.5	29.4 - 29.8	29.3

Limitations

Omni products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be use. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Omni* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Omni* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

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