

JP310 Chrome Free Etch Primer

Background

SHOP-LINE® JP310 Chrome Free Etch Primer is specifically designed to provide excellent adhesion and corrosion resistance to properly prepared steel, galvanized steel and aluminum while offering fast drying characteristics.

Components

Primer

JP310 Chrome Free Etch Primer

Catalyst

JH3110 Chrome Free Etch Primer Catalyst

Compatible Products

Can be applied over:

Properly cleaned and sanded steel, galvanized and aluminum.

Not recommended for use directly on fiberglass or over body filler.

JP310 must be over primed or sealed before topcoating

Can be topcoated with:

JP233 1K Acrylic Primer

JP202 2K Primer Surfacer

JP285 2K Urethane Surfacer

JP315 1K Acrylic Sealer

JP33x 2K Urethane Sealer

Preparation

Surface Cleaning:

JX101 Wax and Grease Remover

JX992 Plastic Cleaner

SXA330 Wax and Grease Remover

SWX350 (H₂O-SO-CLEAN®)

Sanding

80-180 grit on bare metal

Note: Prime aluminum substrates as soon as possible and no later than 8 hours after cleaning.

Mixing



Ratios

| JP310 | : | JH3110 |
|-------|---|--------|
| 1 | : | 1 |



Pot Life:

24 hours at 70°F (21°C)



Additives:

None

Air Pressure and Gun Setup



HVLP:

Compliant:

8-10 psi at the air cap

29-40 psi at the gun

Gun Setup:

1.3-1.6 mm or equivalent

Note: For best overall results, refer to spraygun manufacturer's recommendations for inlet air pressures.

Application



Coats: 1 coat for small areas
2 coats for large areas

*Avoid excessive film builds. This may result in poor adhesion and drying characteristics.

Dry Times



Between Coats: 10-15 minutes at 70°F (21°C)



Air Dry: 20 minutes at 70°F (21°C)



Recoat/Topcoat: 20 minutes at 70°F (21°C) for 1 coat
30 minutes at 70°F (21°C) for 2 coats

JP310 must be sanded and recoated after 24 hours at 70°F (21°C)
Maintain 0.5 mil minimum.

Clean Up

Clean spray guns, gun cups, storage pots, etc., thoroughly with JR Reducer, JT501 General Purpose Solvent or another appropriate clean up solvent after each use.

Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties

| | |
|---|--|
| Intended Use | Pretreatment Wash Primer |
| VOC Less Water Less Exempts Applied (1:1) | 6.04 lbs./ gal (724 g/L) |
| Solids by Weight Applied (1:1) | 11.5% |
| Solids by Volume Applied (1:1) | 25.0% |
| Film build per dry coat | 0.5-0.9 mils |
| Square foot coverage Applied (1:1) | 307 sq. ft. per US gallon at 0.6 mils at 100% coverage |



Limitations

Shop-Line products should not be combined with components of other product lines.

Precautionary Information:

The contents of this package may have to be blended with other components before the product can be use. Before opening the packages be sure you understand the warning messages on the labels of all components since the mixture will have the hazards of all of its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

Medical Response:

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514)-645-1320

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG *Shop-Line* brand distributor. To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your *Shop-Line* brand distributor or visit www.ppgrefinish.com for the most up-to-date information.

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