DURANAR® ADS

PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272 1-800-441-9695

Product Data Sheet DURANAR® ADS Topcoats

Product Information

Product Code: UC10XXXX

Product: Air dry fluoropolymer topcoat for

architectural restoration

Suggested DURANAR® ADS Topcoats is a finish

coat for use over properly prepared

anodized or previously painted

aluminum, steel, and galvanized steel

building components.

Product Description

Color: Standard non-metallic colors available.

Custom colors available upon request.

Gloss 60° : 25-35

VOC: 722 g/L (6.02 lbs/gal.)*

Method: Calculated

Weight/Gallon: 9.27 lbs. ± 0.15 lbs/gal.*

Flash Point: 78°F (25.6°C)

Package: One Gallon and Five Gallon

Percent Solids

by Volume: 21% ± 1.5%*

Percent Solids

by Weight: 35% ± 1.5%*

Drying Schedule

Air Dry @ 77°F (25°C), 50% RH Dry to Touch: 5 - 15 minutes Dry to Handle: 15 - 30 minutes Dry to Recoat: 30 minutes minimum

Drying times listed may vary depending

on temperature, humidity and air

movement.

Apply only when air, product and surface temperatures are above 40°F (4°C) and surface temperature is at least 5°F (3°C)

above the dew point.

Application Data

Substrate: Properly Prepared and Primed

Aluminum, Steel, and Galvanized Metal

Previous DURANAR®

Substrate Surface must be clean, dry and free of foreign contaminants. Scuff sand Preparation:

> surface to be refinished. Remove sanding dust and other contaminants with a solvent dampened, lint free cloth or use tack cloths. Preparation varies with the substrate to be coated. Consult

> > Service

recommendations.

Technical

See WARNING in the Additional

for

specific

Information section on Page 2.

Basecoat: The appropriate primer must be used for

the substrate to be coated. Coraflon ADS Wash-Primer

ADS225/ADS226.

Coraflon ADS PVDF Bonding Primer

ADS510 Series.

Coraflon ADS High Build Epoxy Primer/

Intermediate ADS538/ADS539

Consult Technical Service for specific

primer recommendations.

Application Air spray is recommended. Rolling or

Method: brushing is not recommended because it does not provide a smooth film due to

the drying speed of the ADS finish. A multiple light pass spraying technique to slowly build the recommended 1.0 dry mil film thickness is recommended to

prevent sagging and allow for proper

drying.

See** comments on page 2.

Medium - ADS715 Thinner Code

Slow - ADS716 Percent:

For best spray properties thin 100% (One part Duranar ADS to one part

thinner)

Wet Film Per

Coat: 5 mils

Dry Film Per

Coat: 1.0 mil minimum

The statement and methods presented in this bulletin are based upon the best available data and practices known to PPG Architectural Finishes, Inc. at the present time. They are not representations or warranties of performance, results or comprehensiveness of such data. Since PPG Architectural Finishes, Inc. is constantly improving its coatings and paint formulas, future technical data may vary somewhat from what was available when this bulletin was printed. Contact your PPG Sales Representative or the Pittsburgh Paints Information Center for the most up-to-date information.

November, 2009

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Application Data (continued)

Spread rate based on standard reduction:

Average of 125 sq. ft. (11.61 sq. meters) at 1.0 dry mils per U. S. gallon (3.78 liters). Mileage will vary based on surface configuration. Coverage figures do not include loss due to mixing, transfer

or application of the coating.

Theoretical Coverage Unreduced:

325 sq. ft. (30.19 sq. meters) at 1.0 dry mils per U.S. gallon (3.78 liters). Coverage number is

based on 100% Transfer Efficiency.

Clean Up Solvent: ADS714

DANGER: Rags, steel wool or waste soaked with this product may spontaneously catch fire if improperly discarded. Immediately after use, place rags, steel wool or waste in a sealed water-filled metal container. Refer to www.hpc.com, Spontaneous Combustion Advisory for additional

information.

Mixing Instructions: Mix thoroughly before use adding solvent.

Additional Information

*Values reported are based on UC104270 Arctic White prior to thinning.

Due to the variability of substrate conditions, coating of an on site test area to confirm satisfactory appearance and adhesion of the ADS topcoat/primer system is strongly recommended prior to completing the entire job. A six month minimum exposure period is suggested before evaluation.

Not for residential use.

Not recommended for immersion service.

Read all label and Material Safety Data Sheet (MSDS) information prior to use. MSDS are available by calling 1-800-441-9596.

**Spray equipment must be handled with due care and in accordance with manufacturer's recommendation.

**High-pressure injection of coatings into the skin by airless equipment may cause serious injury, requiring immediate medical attention at a hospital.

WARNING: Removal of old paint by sanding, scraping or other means may generate dust or fumes which contain lead. EXPOSURE TO LEAD DUST OR FUMES MAY CAUSE ADVERSE HEALTH EFFECTS, ESPECIALLY IN CHILDREN OR PREGNANT WOMEN. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted and approved (e.g., NIOSH-approved) respirator and proper containment and cleanup. For additional information, contact the USEPA/Lead Information Hotline at 1-800-424-LEAD or the regional Health Canada office.

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