



HOUSTON
713-680-2799 FAX 713-681-1020

DALLAS
972-258-6040 FAX 972-570-5583

4600 MOPAKO GLOSS ENAMEL
FINISH COAT FOR INTERIOR SEALED SURFACES
AND FOR PROPERLY PRIMED EXTERIOR METAL SURFACES

FEATURES

- Smooth flow
- Sag resistant
- Self sealing
- Extremely durable and washable
- Ease of application
- Excellent gloss retention
- Resists yellowing

RECOMMENDED USES

A premium quality alkyd based, self sealing, even toned, gloss enamel. Provides an extremely smooth, durable and washable finish. Excellent for use on interior walls and woodwork, especially in such high traffic areas as kitchens, bathrooms, and service areas of hospitals, schools, offices or hotels. May also be used on exterior doors, shutters, and trim. Monarch performance alternate for Federal Specifications TT-E-505a, TT-E-506.

SPECIFICATION DATA

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| <p>Colors: White, and 6 ready made off white shades and custom mixed colors.</p> <p>Finish: Gloss, 90-95 units @ 60°</p> <p>Density: 9.21 lbs/gal.</p> <p>Cleanup Solvent: Monarch 7710 All Purpose Thinner</p> <p>Recommended film thickness: 1.6 mils dry 3.0 mils wet</p> | <p>Solids: Weight: 66.4% Volume: 53.0%</p> <p>Flash Point: Over 100°F</p> <p>Drying Time at 77°F and 50% RH: To touch - 4 to 6 hours To recoat - overnight</p> <p>Coverage: 350 to 500 square feet per gallon, depending on method of application and texture and porosity of surface.</p> <p>V.O.C. Content: 3.09 lbs/gal</p> |
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All surfaces must be clean, dry and free of dust, dirt, chalking and peeling paint, wax, grease or any other contamination. Repair any surface defects before painting.

New Surfaces:

Drywall - Apply a prime coat of Monarch 6217 Paramount Latex Primer-Sealer.

Plaster or Masonry - All surfaces must cure for at least 30 days before painting. Prime with Monarch 4690 M-Prime Interior/Exterior Primer or Monarch 6060 Latex Undercoat.

Bare Wood - Prime with Monarch 4690 M-Prime, or for faster dry, Monarch 7704 Lacquer Undercoat or Monarch 6060 Latex Enamel Undercoat. Lightly sand and dust clean.

Ferrous Metals - Prime with Monarch 5512 Red Iron Oxide or 5513 Universal Primer.

Non-ferrous or Galvanized Metals - Prime with Monarch 5510 Galvanized Iron Primer.

Previously Painted Surfaces:

Dull glossy surfaces by sanding and dust clean. Remove all loose and peeling paint, spot prime bare area with Monarch 6217 Paramount Latex Primer-Sealer or appropriate Monarch primer.

Not for use on floors.

MIXING AND THINNING

Tinting - May be tinted with Monarch's universal colorants from pastel to ultra deep shades.

Thinning - Thinning is not normally needed. If necessary, use only a small amount of Monarch 7710 All Purpose Thinner (up to 1/2 pint per gallon). Do not use lacquer thinner.

APPLICATION

Method - Apply with a flexible bristle brush, 3/8" nap roller, or spray. For airless spray, use .013" or larger tip, adjust pressure as necessary.

Dry Time - Under normal conditions to touch in 4 to 6 hours and to recoat overnight. Provide adequate ventilation. Adverse conditions may affect drying time.

Cleanup - Clean equipment promptly with Monarch 7710 All Purpose Thinner. Wet a cloth with Monarch 7710 All Purpose Thinner or mineral spirits to wipe up spatters and drips.

Washing - May be wiped clean with sponge and mild liquid detergent. Do not use abrasive cleaners or rough cloth for washing. Allow at least 21 days for proper curing.

PRECAUTIONS

CAUTION! COMBUSTIBLE!

Keep away from heat, sparks, and open flame.

Use with adequate ventilation.

Avoid prolonged contact with skin and breathing of vapor or spray mist.

Prior to using this product, the user is specifically directed to obtain and read the current Material Safety Data Sheet and Label for this product. If, after reading these documents, you do not understand them, do not use this product.

KEEP OUT OF THE REACH OF CHILDREN

Do not take internally.

Close container after each use.

As in all Alkyd base products, some yellowing may occur. Monarch accepts no liability.

The statements made in this brochure on product labels, or by the agents of Monarch Paint Company are for information only and are believed to be true and accurate. These statements are intended as a guide to approved construction practices and materials. Many variables that affect results (including workmanship, construction equipment, weather, and quality of other materials) are beyond our control. Consequently Monarch Paint Company does not make nor authorize any agent to make any warranty of merchantability or fitness for any purpose or for any other warranty, representation or guarantee, expressed or implied, concerning this material except that it conforms to Monarch Paint Company's quality control standards. Monarch Paint Company's only liability whatsoever to the buyer or user of this product is limited to the purchaser's cost of the product itself.