GLYPTEX[™] Interior Alkyd Pigmented Sealer

PP135

GLYPTEX Interior Alkyd Pigmented Sealer No. PP135 is an excellent, interior, alkyd pigmented sealer for the prime coat on properly prepared bare wood, plaster, or previously painted surfaces. It does an excellent job as a drywall sealer under wall coverings.

USED FOR	FEATURES
 Woodwork, trim Doors Plaster Wall sealer under wallcovering Bridging from oil to acrylic paint systems Basecoat for pickling 	 Excellent adhesion Fast drying Easy to apply Excellent flow and leveling Excellent uniformity Good hiding

RECOMMENDED SYSTEMS

GLYPTEX Interior Alkyd Pigmented Sealer No. PP135 functions as a primer over bare wood, plaster, and oil and latex paint surfaces. TYPICAL FINISHES OVER GLYPTEX Interior Alkyd Pigmented Sealer No. PP135 are:

<u>INTERIOR</u>	<u>FLAT</u>	<u>eggshell</u> / <u>satin</u>	SEMI-GLOSS	GLOSS
Latex	PP689 PP6109	PP389, PP6129 PP1119	PP109, PP1139 PP6139	PP909 PP2909
Alkyd		PP129	PP149, PP439	PP2749,PP4139
WB Epoxy PP9549S PP9371, 9549G		1, 9549G		

TECHN	ICAL DATA
Alkyd	

Color: PP135 White (tintable)

Sheen: Flat

Percent Solids:

Product Type:

 $\begin{tabular}{ll} \mbox{Weight:} & 72 \pm 2\% \\ \mbox{Volume:} & 50 \pm 2\% \\ \mbox{PVC:} & 53 \pm 2\% \\ \mbox{Weight/Gallon:} & 11.8 \ lb \\ \end{tabular}$

Viscosity (Initial): 90 - 95 Krebs Units

Thinner: Thinning is not required under normal

environmental and application conditions.

Clean-up: Porter Paint Thinner No. 5132.

Recommended Film Thickness:

Wet: 3.2 mils
Dry: 1.6 mils
Spread Rate (Theoretical):

Smooth Surfaces: Up to 500 sq. ft./gal. Rough Surfaces: 250-350 sq. ft./gal.

Dry time (70°F @ 50% R.H.):

To Touch: 2-3 hours **To Sand:** Overnight **To Recoat:** 24 hours

(Expect longer dry times at lower temperatures and higher relative humidity.)

Flash Point: $115^{\circ}F (46^{\circ}C)$ Flame Spread Rating: Class A (0-25)

(See Porter Technical Bulletin No. 9: Flame Spread Rating.)

Federal Specification Crossover: TT-E-543; TT-E-545; TT-S-179 (See Porter Technical Bulletin No. 6: Federal Specification Performance Crossover.)

LIMITATIONS

Use for service below 180°F. Do not use on floors. May lift nap on drywall. May not inhibit stain bleeding in some types of wood (if bleed occurs, block with Porter STA-KIL Primer/Sealer No. PP164 or shellac).

REGULATORY DATA

VOC (theoretical):

As supplied (untinted): 3.29 lb/gal (394 g/l)



GLYPTEX Interior Alkyd Pigmented Sealer

SURFACE PREPARATION

Paint only clean, dry, deglossed and profiled surfaces. Remove dirt, oils, grease, wax, release agents, sanding dust, paint remover, etc. with PORTERPREP™ Heavy Duty Cleaner No. PP571, Soilax and water, Porter Paint Thinner No. 5132 or other appropriate cleaners, or by vacuuming as necessary. Remove mildew by washing with a commercial mildew remover such as X-14 Mildew Remover or a mix of 1 part chlorine bleach to 3 parts clean water (rinse thoroughly after 15 minutes).

NEW WOOD: Repair construction defects and sand as necessary. Spot prime knots and sap streaks with STA-KIL™ Primer/Sealer No. PP164 or shellac. Fill openings and nail holes with TOP GUN™ Siliconized Acrylic Caulk No. 1414, or other suitable sealant. (NOTE: Best performance is achieved by spot priming nail heads with an appropriate primer before applying filler.) When sealant or other filler is well set, usually 1-4 hours for TOP GUN, prime and paint.

REPAINT: Remove loose and failing paint by power washing, hand scraping or power tool cleaning and sand edges smooth when applicable. Fill holes and gouges in wood and other substrates with wood patch or filler, etc. as appropriate. Sand patched areas smooth as necessary before priming bare areas and patches.

PLASTER: For best performance, new plaster should cure 28 days, and moisture content should be below 12% before painting. *NOTE: Test plaster for solvent absorption (with paint thinner or mineral spirits) prior to painting (paint will not adhere if thinner does not wet out the surface and absorb into the plaster). If necessary, sand or acid etch with Metalprep 79 diluted 5 parts water to 1 Metalprep 79. Retest for thinner penetration before painting.*

INSTRUCTIONS FOR USE

Tinting: Tint with Porter DESIGN SPECTRUM® Colorants per label directions up to 12 ounces per gallon. (NOTE: To approximate Porter DESIGN SPECTRUM light base colors, tint with half the light base formula. For deep base colors, add formulas full strength.) **Mixing:** Stir or shake thoroughly before application.

Thinning: Thinning is not required under normal environmental and application conditions. If thinning is desired, do not thin beyond local regulations.

Clean-up: Clean tools and spray equipment with Porter Paint Thinner No. 5132 immediately after use.

Application:

Conditions: *Temperature Range:* 35°F to 110°F (air, surface, paint) (Optimum paint temperature 65-85°F)

Dew Point: Surface temperature must be at least 5°F above the dew point.

Relative Humidity: Maximum 85%

Equipment: Brushes: Use nylon/polyester or china bristle brushes.

Rollers: Use polyester or lambswool rollercovers.

Airless Spray: Minimum 28:1 Ratio Pump; .015"-.018" tip; 1800-2400 psi; 1/4" High Pressure

material hose.

Conventional Spray: DeVilbiss MBC-510 gun; E tip; 704 Air Cap; 3/8" ID material hose; double regulated

pressure tank with oil and moisture separator.

<u>Directions:</u>* New Work: Apply one or two coats of GLYPTEX Interior Alkyd Pigmented Sealer No. PP135 as required.

Finish with one or more coats of the selected Porter finish.

Repaint: Spot prime bare areas with one or two coats of GLYPTEX Interior Alkyd Pigmented Sealer No.

PP135 as required, then apply one or more coats of the selected Porter finish.

PRECAUTIONS

Prior to using this product, the user is specifically directed to obtain and read the current Material Safety Data Sheet and Label for this product. If, after reading these documents, you do not understand them, do not use this product. KEEP OUT OF REACH OF CHILDREN.

SHIPPING

Freight Classification: PAINT OR PAINT RELATED MATERIAL

Packaging: 6 Quarts per carton; 4 Gallons per carton

Shipping Weights: 3.0 lb/qt (17.5 lb/carton); 11.7 lb/gal (47.8 lb/carton)



The technical data furnished is true and accurate to the best of our knowledge. However, no guarantee of accuracy is given or implied. We assume no responsibility for coverage, performance or injuries resulting from use. Liability, if any, is limited to replacement of products. Technical data are theoretical values and subject to change without prior notice.

Porter Paints 400 South 13th Street, Louisville, Kentucky 40203 1-800-332-6270 www.porterpaints.com. For Internet Ordering: www.getpaint.com





^{*}NOTE: For the highest quality enamel finish, apply one seal coat of GLYPTEX Interior Alkyd Pigmented Sealer No. PP135, followed by an intermediate coat of a 50/50 blend of GLYPTEX Interior Alkyd Pigmented Sealer No. PP135 and the selected Porter oil based finish enamal. Finish with a coat of the selected enamel.