SAFETY DATA SHEET

Date of issue 17 January 2020
Version 2

Section 1. Identification

Chemical name : SIGMACOVER 256/435/456/522 HRD
GHS product identifier : SIGMACOVER 256/435/456/522 HRD
Code : 40456-BHARD/3.6L

Relevant identified uses of the substance or mixture and uses advised against
Identified uses

Supplier's details
PPG Industries International Inc. Taiwan Branch.
No. 209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan
Tel: 886 3 3663922
886 3 3751639 (Automotive OEM Coatings Products).
Fax: 886 3 2182667
North: +886-3-3663922
North: +886-91198320
South: +886-7-8718105
South: +886-932793707

Section 2. Hazards identification

Classification of the substance or mixture
FLAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 1C
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (hearing organs) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 41.6% (Oral), 41.6% (Dermal), 48.3% (Inhalation)
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 34.5%

GHS label elements
Section 2. Hazards identification

Signal word : Danger

Hazard statements :
Highly flammable liquid and vapor.
Harmful if inhaled.
May be harmful if swallowed or in contact with skin.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause damage to organs through prolonged or repeated exposure. (hearing organs)
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention :
Wear protective gloves. Wear eye or face protection. Wear protective clothing.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response :
Get medical attention if you feel unwell. If INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or physician. If SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. If ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. If ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. Take off contaminated clothing and wash it before reuse. If skin irritation or rash occurs: Get medical attention. If IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician.

Storage :
Store locked up. Store in a well-ventilated place. Keep cool.

Disposal :
Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification :
Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
Section 3. Composition/information on ingredients

Hazardous ingredients

<table>
<thead>
<tr>
<th>Substance/mixture</th>
<th>Concentration %</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol</td>
<td>20 - &lt;25</td>
<td>78-83-1</td>
</tr>
<tr>
<td>Fatty acids, C18-unsatd., dimers, oligomeric reaction</td>
<td>20 - &lt;25</td>
<td>68082-29-1</td>
</tr>
<tr>
<td>products with tall-oil fatty acids and triethylenetetramine</td>
<td></td>
<td></td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>10 - &lt;20</td>
<td>100-41-4</td>
</tr>
<tr>
<td>xylene</td>
<td>10 - &lt;20</td>
<td>1330-20-7</td>
</tr>
<tr>
<td>2,4,6-tris(dimethylaminomethyl)phenol</td>
<td>5 - &lt;10</td>
<td>90-72-2</td>
</tr>
<tr>
<td>3,6-diazaoctanethylenediamin</td>
<td>1 - &lt;3</td>
<td>112-24-3</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Ingestion: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye damage.

Inhalation: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:
- pain
- watering
- redness

Inhalation: Adverse symptoms may include the following:
- respiratory tract irritation
- coughing
- nausea or vomiting
- headache
- drowsiness/fatigue
- dizziness/vertigo
- unconsciousness

Skin contact: Adverse symptoms may include the following:
- pain or irritation
- redness
- dryness
- cracking
- blistering may occur

Ingestion: Adverse symptoms may include the following:
- stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable: Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable: Do not use water jet.

Specific hazards arising from the chemical: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products: Decomposition products may include the following materials:
- carbon oxides
- nitrogen oxides
- halogenated compounds
Section 5. Fire-fighting measures

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Large spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Small spill: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling: Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary measures against...
Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities:
Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

electrostatic discharges. To avoid fire or explosion, dissipate static electricity during transfer by grounding and bonding containers and equipment before transferring material. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
</table>
| 2-methylpropan-1-ol   | TW Ministry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 6/2014).  
                        | STEL: 228 mg/m³ 15 minutes.  
                        | STEL: 75 ppm 15 minutes.  
                        | TWA: 152 mg/m³ 8 hours.  
                        | TWA: 50 ppm 8 hours.  
| ethylbenzene          | TW Ministry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 6/2014).  
                        | STEL: 542.5 mg/m³ 15 minutes.  
                        | STEL: 125 ppm 15 minutes.  
                        | TWA: 434 mg/m³ 8 hours.  
                        | TWA: 100 ppm 8 hours.  
| xylene                | TW Ministry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 6/2014).  
                        | STEL: 542.5 mg/m³ 15 minutes.  
                        | STEL: 125 ppm 15 minutes.  
                        | TWA: 434 mg/m³ 8 hours.  
                        | TWA: 100 ppm 8 hours.  

Appropriate engineering controls:
Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures
Section 8. Exposure controls/personal protection

**Respiratory protection**: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

**Hand protection**: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Gloves**: nitrile neoprene

**Skin protection**: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

**Eye protection**: Chemical splash goggles and face shield.

**Hygiene measures**: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

**Appearance**

**Physical state**: Liquid.

**Color**: Clear

**Odor**: Characteristic.

**Odor threshold**: Not available.

**pH**: Not available.

**Melting point**: Not available.

**Boiling point**: >37.78°C (>100°F)

**Flash point**: Closed cup: 22°C (71.6°F)

**Flammability (solid, gas)**: Not available.

**Burning time**: Not applicable.

**Burning rate**: Not applicable.

**Decomposition temperature**: Not available.

**Evaporation rate**: Not available.

**Lower and upper explosive (flammable) limits**: Not available.
Section 9. Physical and chemical properties

Vapor pressure : Not available.
Vapor density : Not available.
Relative density : 0.92
Bulk Density (g/cm³) : 0.93
Solubility : Insoluble in the following materials: cold water.
Partition coefficient: n-octanol/water : Not available.
Auto-ignition temperature : Not available.
Viscosity : Kinematic (40°C): >0.21 cm²/s

Section 10. Stability and reactivity

Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
Hazardous polymerization : Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>24.6 mg/l</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>2460 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2830 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>LC50 Inhalation Vapor</td>
<td>Rat</td>
<td>17.8 mg/l</td>
<td>4 hours</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>17.8 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>3.5 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>xylene</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;1.7 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>4.3 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>2,4,6-tris (dimethylaminomethyl) phenol</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>1.28 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rat</td>
<td>1280 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>1200 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>805 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>2500 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion
Section 11. Toxicological information

### Sensitization

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine</td>
<td>Skin - Irritant</td>
<td>Human</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>xylene</td>
<td>Eyes - Severe irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>2,4,6-tris (dimethylaminomethyl) phenol</td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td>-</td>
<td>24 hours 500 mg</td>
<td>-</td>
</tr>
<tr>
<td>3,6-diazaoctanethylenediamin</td>
<td>Skin - Visible necrosis</td>
<td>Rabbit</td>
<td>-</td>
<td>4 hours 7 days</td>
<td>-</td>
</tr>
</tbody>
</table>

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Narcotic effects</td>
</tr>
<tr>
<td></td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td>xylene</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

### Specific target organ toxicity (repeated exposure)
Section 11. Toxicological information

Name | Category | Route of exposure | Target organs
--- | --- | --- | ---
ethylbenzene | Category 2 | Not determined | hearing organs

**Aspiration hazard**

<table>
<thead>
<tr>
<th>Name</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol</td>
<td>ASPIRATION HAZARD - Category 2</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
<tr>
<td>xylene</td>
<td>ASPIRATION HAZARD - Category 1</td>
</tr>
</tbody>
</table>

Information on the likely routes of exposure

**Potential acute health effects**

**Inhalation**
- Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

**Ingestion**
- May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.

**Skin contact**
- Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.

**Eye contact**
- Causes serious eye damage.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eyes**
- Adverse symptoms may include the following:
  - pain
  - watering
  - redness

**Inhalation**
- Adverse symptoms may include the following:
  - respiratory tract irritation
  - coughing
  - nausea or vomiting
  - headache
  - drowsiness/fatigue
  - dizziness/vertigo
  - unconsciousness

**Skin**
- Adverse symptoms may include the following:
  - pain or irritation
  - redness
  - dryness
  - cracking
  - blistering may occur

**Ingestion**
- Adverse symptoms may include the following:
  - stomach pains

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**
Section 11. Toxicological information

Potential immediate effects

Potential delayed effects

Long term exposure

Potential immediate effects

Potential delayed effects

Potential chronic health effects

General

Carcinogenicity

Mutagenicity

Teratogenicity

Developmental effects

Fertility effects

Inhalation

Ingestion

Skin contact

Eye contact

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Oral (mg/kg)</th>
<th>Dermal (mg/kg)</th>
<th>Inhalation (gases)(ppm)</th>
<th>Inhalation (vapors)(mg/l)</th>
<th>Inhalation (dusts and mists)(mg/l)</th>
</tr>
</thead>
<tbody>
<tr>
<td>SIGMACOVER 256/435/456/522 HRD</td>
<td>2857.3</td>
<td>2181.8</td>
<td>N/A</td>
<td>24.7</td>
<td>2.7</td>
</tr>
<tr>
<td>2-methylpropan-1-ol</td>
<td>2830</td>
<td>2460</td>
<td>N/A</td>
<td>24.6</td>
<td>N/A</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>3500</td>
<td>17800</td>
<td>N/A</td>
<td>17.8</td>
<td>1.5</td>
</tr>
<tr>
<td>xylene</td>
<td>4300</td>
<td>1100</td>
<td>N/A</td>
<td>11</td>
<td>1.5</td>
</tr>
<tr>
<td>2,4,6-tris(dimethylaminomethyl)phenol</td>
<td>1200</td>
<td>1280</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>3,6-diazaoctanethylenediamin</td>
<td>2500</td>
<td>1100</td>
<td>N/A</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness,
Section 11. Toxicological information

Drowsiness and, in extreme cases, loss of consciousness.
Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.
If splashed in the eyes, the liquid may cause irritation and reversible damage.
Ingestion may cause nausea, diarrhea and vomiting.
This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Contains Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine, 2,4,6-tris(dimethylaminomethyl)phenol, 3,6-diazoctanethylenediamin. May produce an allergic reaction.

Section 12. Ecological information

### Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol</td>
<td>Acute EC50 1100 mg/l</td>
<td>Daphnia</td>
<td>48 hours</td>
</tr>
<tr>
<td>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene</td>
<td>EC10 1.78 mg/l</td>
<td>Algae</td>
<td>72 hours</td>
</tr>
<tr>
<td>2,4,6-tris(dimethylaminomethyl)phenol</td>
<td>Acute LC50 150 to 200 mg/l</td>
<td>Fish</td>
<td>96 hours</td>
</tr>
<tr>
<td></td>
<td>Acute LC50 175 mg/l</td>
<td>Fish</td>
<td>96 hours</td>
</tr>
</tbody>
</table>

### Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Aquatic half-life</th>
<th>Photolysis</th>
<th>Biodegradability</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene xylene</td>
<td>-</td>
<td>-</td>
<td>Not readily</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>Readily</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>-</td>
<td>Readily</td>
</tr>
</tbody>
</table>

### Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-methylpropan-1-ol ethylbenzene xylene</td>
<td>0.76 3.15 3.16</td>
<td>79.43 7.4 to 18.5</td>
<td>low low low</td>
</tr>
<tr>
<td>3,6-diazoctanethylenediamin</td>
<td>-1.66 to -1.4</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

### Mobility in soil

Taiwan GHS Page: 12/15
Section 12. Ecological information

Soil/water partition coefficient ($K_{oc}$): Not available.

Other adverse effects: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th></th>
<th>UN number</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN proper shipping name</td>
<td>UN3469</td>
<td>UN3469</td>
<td>UN3469</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>3 (8)</td>
<td>3 (8)</td>
<td>3 (8)</td>
</tr>
<tr>
<td>Packing group</td>
<td>II</td>
<td>II</td>
<td>II</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Marine pollutant substances</td>
<td>Not applicable.</td>
<td>Not applicable.</td>
<td>Not applicable.</td>
</tr>
</tbody>
</table>

Additional information

UN: None identified.
IMDG: None identified.
IATA: None identified.

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Section 15. Regulatory information

List of chemicals for which manufacturing or handling is defined as "work specially hazardous to health":
This product contains substances "Specially hazardous to health": 2-methylpropan-1-ol, xylene, toluene.

Regulations Applicable:
1. Rules for Occupational Safety and Health Facilities
2. Regulations for the Labeling and Hazard Communication of Hazardous Chemicals
3. Prevention Rules for Organic Solvent Intoxication/Poisoning.
4. Standards of Permissible Exposure Limits of Airborne Hazardous Substances in Workplace
5. Traffic Safety Regulation of Road.

Section 16. Other information

<table>
<thead>
<tr>
<th>References</th>
<th>Not available.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Organization that prepared the MSDS</td>
<td>Name: PPG Industries International Inc., Taiwan Branch</td>
</tr>
<tr>
<td>Address / Telephone:</td>
<td>No.209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan</td>
</tr>
<tr>
<td></td>
<td>North: +886-3-3663922</td>
</tr>
<tr>
<td></td>
<td>North: +886-911998320</td>
</tr>
<tr>
<td></td>
<td>South: +886-7-8718105</td>
</tr>
<tr>
<td></td>
<td>South: +886-932793707</td>
</tr>
<tr>
<td>Person who prepared the MSDS</td>
<td>Title: Technical manager</td>
</tr>
<tr>
<td></td>
<td>Technical manager</td>
</tr>
<tr>
<td></td>
<td>Name: (Signature): Tony Cheng</td>
</tr>
<tr>
<td></td>
<td>Daniel Wu</td>
</tr>
<tr>
<td>Date of issue</td>
<td>17 January 2020</td>
</tr>
<tr>
<td>Date of previous issue</td>
<td>9/16/2019</td>
</tr>
<tr>
<td>Version</td>
<td>2</td>
</tr>
</tbody>
</table>

Remarks: New SDS layout incorporating TW Table 2017

Key to abbreviations:
- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- UN = United Nations
Section 16. Other information

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.