SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name: SIGMACOVER 2/400 BASE RAL 7032
Product code: 00399627
Product type: Liquid.

Other means of identification
Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use: Professional applications, Used by spraying.
Use of the substance/mixture: Coating.
Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509
Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

e-mail address of person responsible for this SDS: ndpic@sfda.gov.sa

1.4 Emergency telephone number: 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]
Skin Irrit. 2, H315
Eye Irrit. 2, H319
Skin Sens. 1, H317
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms:

- !
- ☢️
SECTION 2: Hazards identification

Signal word : Warning

Hazard statements :
- Causes serious eye irritation.
- Causes skin irritation.
- May cause an allergic skin reaction.
- Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Avoid breathing vapour.

Response : IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Storage : Not applicable.

Disposal : Not applicable.

Hazardous ingredients :
- epoxy resin (MW \leq 700)
- Epoxy Resin (700<MW<=1100)
- Fatty acids, C14-18 and C16-18-unsatd., maleated
- maleic anhydride

Supplemental label elements :
- Contains epoxy constituents. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Identifiers</th>
<th>% by weight</th>
<th>Classification Regulation (EC) No. 1272/2008 [CLP]</th>
<th>Type</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epoxy Resin (700&lt;MW&lt;=1100)</td>
<td>CAS: 25036-25-3</td>
<td>( \geq 5.0 - \leq 10 )</td>
<td></td>
<td>[1]</td>
</tr>
<tr>
<td>xylene</td>
<td>REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 Index: 601-022-00-9</td>
<td>( \geq 1.0 - \leq 5.0 )</td>
<td></td>
<td>[1][2]</td>
</tr>
</tbody>
</table>
### SECTION 3: Composition/information on ingredients

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>REACH #:</th>
<th>EC:</th>
<th>CAS:</th>
<th>Occupational exposure limit</th>
<th>Substance classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydrocarbons, C9, aromatics</td>
<td>REACH #: 01-2119455851-35</td>
<td>918-668-5</td>
<td>64742-95-6</td>
<td>≥1.0 - ≤5.0</td>
<td>Asp. Tox. 1, H304 Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 Aquatic Chronic 4, H413</td>
</tr>
<tr>
<td>reaction mass of N, N'-ethane1,2-diylbis(hexanamide) and 12-hydroxy-N-[2-[(1-oxyhexyl)amino]ethyl]octadecanamide and N, N'-ethane-1,2-diylbis (12-hydroxyoctadecan amide)</td>
<td>REACH #: 01-0000017860-69</td>
<td>432-430-3</td>
<td>SUB102035</td>
<td>≥1.0 - ≤5.0</td>
<td></td>
</tr>
<tr>
<td>2-Propenoic acid, 2-ethylhexylester, reaction products with ethylenediamine-ethyleniminepolymer, compds. with polyethylene-polypropylene glycolmonooctadecylphosphate</td>
<td>CAS: 398475-96-2</td>
<td></td>
<td></td>
<td>&lt;1.0</td>
<td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)</td>
</tr>
<tr>
<td>Fatty acids, C14-18 and C16-18-unsatd., maleated</td>
<td>REACH #: 01-2119978273-29</td>
<td>288-306-2</td>
<td>85711-46-2</td>
<td>≤0.30</td>
<td></td>
</tr>
<tr>
<td>maleic anhydride</td>
<td>REACH #: 01-2119472428-31</td>
<td>203-571-6</td>
<td>108-31-6</td>
<td>≤0.10</td>
<td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (respiratory system) (inhalation) EUH071</td>
</tr>
</tbody>
</table>

See Section 16 for the full text of the H statements declared above.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvB or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

**Type**

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit
[5] Substance of equivalent concern
[6] Additional disclosure due to company policy

Occupational exposure limits, if available, are listed in Section 8.

**SUB codes represent substances without registered CAS Numbers.**

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

**Eye contact**: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

**Inhalation**: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

**Skin contact**: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

**Ingestion**: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
SECTION 4: First aid measures

Protection of first-aiders
No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact
Causes serious eye irritation.

Inhalation
No known significant effects or critical hazards.

Skin contact
Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion
No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact
Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation
No specific data.

Skin contact
Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion
No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician
Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments
No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media
Suitable extinguishing media
Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media
None known.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products
Decomposition products may include the following materials:
carbon oxides
halogenated compounds
metal oxide/oxides

5.3 Advice for firefighters
Special precautions for firefighters
Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
SECTION 5: Firefighting measures

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel
No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders
If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in “For non-emergency personnel”.

6.2 Environmental precautions
Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill
Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill
Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product.

6.4 Reference to other sections
See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures
Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Refer to special instructions/safety data sheet. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use non-sparking tools. Take precautionary
SECTION 7: Handling and storage

Advice on general occupational hygiene
Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities
Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)
See Section 1.2 for Identified uses.

Industrial sector specific solutions
Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>EU OEL (Europe, 2/2017). Absorbed through skin.</th>
<th>Exposure limit values</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene</td>
<td>STEL: 442 mg/m³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m³ 8 hours. TWA: 50 ppm 8 hours.</td>
<td></td>
</tr>
<tr>
<td>maleic anhydride</td>
<td>ACGIH TLV (United States, 3/2019). Skin sensitiser. Inhalation sensitisier. TWA: 0.01 mg/m³ 8 hours. Form: Inhalable fraction and vapor</td>
<td></td>
</tr>
</tbody>
</table>

Recommended monitoring procedures
If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls
SECTION 8: Exposure controls/personal protection

Appropriate engineering controls

Individual protection measures

Hygiene measures

Hand protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye/face protection

Skin protection

Respiratory protection

Goggles

Chemical splash goggles.

Gloves

butyl rubber

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Environmental exposure controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the work period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Chemical splash goggles.

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Liquid.

Colour

Greyish-white.

Odour

Aromatic.

Odour threshold

Not available.

pH

insoluble in water.

Melting point/freezing point

May start to solidify at the following temperature: -45°C (-49°F) This is based on data for the following ingredient: 1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich. Weighted average: -64.31°C (-83.8°F)
SECTION 9: Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Initial boiling point and boiling range</td>
<td>&gt;37.78°C</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: 83°C</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>0.77 (xylene) compared with butyl acetate</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>liquid</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Greatest known range: Lower: 1.4%  Upper: 7.6% (Solvent naphtha (petroleum), light aromatic)</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>Highest known value: 0.9 kPa (6.7 mm Hg) (at 20°C) (xylene). Weighted average: 0.32 kPa (2.4 mm Hg) (at 20°C)</td>
</tr>
<tr>
<td>Vapour density</td>
<td>Highest known value: 15.4 (Air = 1) (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich). Weighted average: 10.95 (Air = 1)</td>
</tr>
<tr>
<td>Relative density</td>
<td>1.48</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td>Insoluble in the following materials: cold water.</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not applicable.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Lowest known value: 280 to 470°C (536 to 878°F) (Solvent naphtha (petroleum), light aromatic).</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Stable under recommended storage and handling conditions (see Section 7).</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Kinematic (40°C): &gt;0.21 cm²/s</td>
</tr>
<tr>
<td>Viscosity</td>
<td>&gt; 100 s (ISO 6mm)</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Product does not present an explosion hazard.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Product does not present an oxidizing hazard.</td>
</tr>
</tbody>
</table>

9.2 Other information
No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity
No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability
The product is stable.

10.3 Possibility of hazardous reactions
Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid
When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials
Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products
Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides.
SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;2 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;2 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>Epoxy Resin (700&lt;MW&lt;=1100)</td>
<td>LD50 Dermal</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>xylene</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;1.7 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>4.3 g/kg</td>
<td>-</td>
</tr>
<tr>
<td>Hydrocarbons, C9, aromatics</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>&gt;3160 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat -</td>
<td>3492 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>reaction mass of: N,N’-ethane-1,2-diylbis (hexanamide); 12-hydroxy-N-[2-[1-oxyhexylamino]ethyl]octadecanamide; N,N’-ethane-1,2-diylbis (12-hydroxyoctadecanamide)</td>
<td>LD50 Dermal</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td>maleic anhydride</td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>&gt;2000 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>2620 mg/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>400 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Conclusion/Summary: There are no data available on the mixture itself.

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dermal</td>
<td>42908.26 mg/kg</td>
</tr>
<tr>
<td>Inhalation (vapours)</td>
<td>429.08 mg/l</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>Skin - Mild irritant</td>
<td>Rabbit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Eyes - Mild irritant</td>
<td>Rabbit</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td></td>
<td>24 hours 500 mg</td>
<td></td>
</tr>
<tr>
<td>xylene</td>
<td>Skin - Moderate irritant</td>
<td>Rabbit</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Conclusion/Summary

Skin: There are no data available on the mixture itself.
Eyes: There are no data available on the mixture itself.
Respiratory: There are no data available on the mixture itself.

Sensitisation

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Route of exposure</th>
<th>Species</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>skin</td>
<td>Mouse</td>
<td>Sensitising</td>
</tr>
</tbody>
</table>

Conclusion/Summary

Skin: There are no data available on the mixture itself.
Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.
## SECTION 11: Toxicological information

### Specific target organ toxicity (single exposure)

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene, Hydrocarbons, C9, aromatics</td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
<tr>
<td></td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Narcotic effects</td>
</tr>
<tr>
<td></td>
<td>Category 3</td>
<td>Not applicable.</td>
<td>Respiratory tract irritation</td>
</tr>
</tbody>
</table>

### Specific target organ toxicity (repeated exposure)

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Route of exposure</th>
<th>Target organs</th>
</tr>
</thead>
<tbody>
<tr>
<td>maleic anhydride</td>
<td>Category 1</td>
<td>Inhalation</td>
<td>respiratory system</td>
</tr>
</tbody>
</table>

### Aspiration hazard

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Category</th>
<th>Result</th>
</tr>
</thead>
<tbody>
<tr>
<td>xylene, Hydrocarbons, C9, aromatics</td>
<td>ASPIRATION HAZARD - Category 1</td>
<td></td>
</tr>
<tr>
<td></td>
<td>ASPIRATION HAZARD - Category 1</td>
<td></td>
</tr>
</tbody>
</table>

### Potential acute health effects

- **Inhalation**: No known significant effects or critical hazards.
- **Ingestion**: No known significant effects or critical hazards.
- **Skin contact**: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- **Eye contact**: Causes serious eye irritation.

### Symptoms related to the physical, chemical and toxicological characteristics

- **Inhalation**: No specific data.
- **Ingestion**: No specific data.
- **Skin contact**: Adverse symptoms may include the following:
  - irritation
  - redness
  - dryness
  - cracking
- **Eye contact**: Adverse symptoms may include the following:
  - pain or irritation
  - watering
  - redness

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

#### Long term exposure

- **Potential immediate effects**: Not available.
- **Potential delayed effects**: Not available.

### Potential chronic health effects

Not available.

### Conclusion/Summary

Not available.

**General**: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
SECTION 11: Toxicological information

**Carcinogenicity**: No known significant effects or critical hazards.

**Mutagenicity**: No known significant effects or critical hazards.

**Teratogenicity**: No known significant effects or critical hazards.

**Developmental effects**: No known significant effects or critical hazards.

**Fertility effects**: No known significant effects or critical hazards.

**Other information**: Not available.

There are no data available on the mixture itself. The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly. See Sections 2 and 3 for details.

Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness.

Solvents may cause some of the above effects by absorption through the skin. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin, resulting in non-allergic contact dermatitis and absorption through the skin.

If splashed in the eyes, the liquid may cause irritation and reversible damage.

Ingestion may cause nausea, diarrhea and vomiting.

This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Based on the properties of the epoxy constituent(s) and considering toxicological data on similar mixtures, this mixture may be a skin sensitizer and an irritant. It contains low molecular weight epoxy constituents which are irritating to eyes, mucous membrane and skin. Repeated skin contact may lead to irritation and to sensitisation, possibly with cross-sensitisation to other epoxies. Skin contact with the mixture and exposure to spray mist and vapour should be avoided.

Contains epoxy resin (MW ≤ 700), Epoxy Resin (700<MW<=1100), Fatty acids, C14-18 and C16-18-unsatd., maleated, maleic anhydride. May produce an allergic reaction.

SECTION 12: Ecological information

12.1 Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>Acute LC50 1.8 mg/l</td>
<td>Daphnia</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>Chronic NOEC 0.3 mg/l</td>
<td>Daphnia</td>
<td>21 days</td>
</tr>
<tr>
<td></td>
<td>EC50 3.2 mg/l</td>
<td>Daphnia</td>
<td>48 hours</td>
</tr>
<tr>
<td></td>
<td>LC50 9.2 mg/l</td>
<td>Daphnia</td>
<td>96 hours</td>
</tr>
<tr>
<td>Hydrocarbons, C9, aromatics</td>
<td>Acute LC50 &gt;1000 mg/l</td>
<td>Fish</td>
<td>96 hours</td>
</tr>
<tr>
<td>reaction mass of:N,N'-ethane-1,2-diylbis (hexanamide);12-hydroxy-N-[2-[(1-oxvhexyl)amino]ethyl]octadecanamide;N,N'-ethane-1,2-diylbis (12-hydroxyoctadecanamide)</td>
<td>5 % - 28 days</td>
<td>Fish</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>75 % - Readily - 28 days</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: There are no data available on the mixture itself.

12.2 Persistence and degradability

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Test</th>
<th>Result</th>
<th>Dose</th>
<th>Inoculum</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>OECD 301F</td>
<td>5 % - 28 days</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Hydrocarbons, C9, aromatics</td>
<td>-</td>
<td>75 % - Readily - 28 days</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Conclusion/Summary**: There are no data available on the mixture itself.
SECTION 12: Ecological information

12.3 Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP&lt;sub&gt;ow&lt;/sub&gt;</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>epoxy resin (MW ≤ 700)</td>
<td>3</td>
<td>31</td>
<td>low</td>
</tr>
<tr>
<td>xylene</td>
<td>3.16</td>
<td>7.4 to 18.5</td>
<td>low</td>
</tr>
</tbody>
</table>

12.4 Mobility in soil

- Soil/water partition coefficient (K<sub>oc</sub>): Not available.
- Mobility: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

**Product**

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste: Yes.

European waste catalogue (EWC)

<table>
<thead>
<tr>
<th>Waste code</th>
<th>Waste designation</th>
</tr>
</thead>
<tbody>
<tr>
<td>08 01 11*</td>
<td>waste paint and varnish containing organic solvents or other hazardous substances</td>
</tr>
</tbody>
</table>

**Packaging**

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

<table>
<thead>
<tr>
<th>Type of packaging</th>
<th>European waste catalogue (EWC)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Container</td>
<td>15 01 06 mixed packaging</td>
</tr>
</tbody>
</table>

Special precautions: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spill material and runoff and contact with soil, waterways, drains and sewers.
SECTION 14: Transport information

<table>
<thead>
<tr>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1 UN number</td>
<td>UN3082</td>
<td>UN3082</td>
</tr>
<tr>
<td>14.2 UN proper shipping name</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.</td>
<td>ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.</td>
</tr>
<tr>
<td>14.3 Transport hazard class(es)</td>
<td>9</td>
<td>9</td>
</tr>
<tr>
<td>14.4 Packing group</td>
<td>III</td>
<td>III</td>
</tr>
<tr>
<td>14.5 Environmental hazards</td>
<td>Yes.</td>
<td>Yes.</td>
</tr>
<tr>
<td>Marine pollutant substances</td>
<td>Not applicable.</td>
<td>(Epoxy resin (MW ≤ 700), Solvent naphtha (petroleum), light aromatic)</td>
</tr>
</tbody>
</table>

Additional information

<table>
<thead>
<tr>
<th>ADR/RID</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</td>
<td></td>
<td></td>
</tr>
<tr>
<td>This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

14.6 Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles: Not applicable.

Other national and international regulations.

Ozone depleting substances (1005/2009/EU)
SECTION 15: Regulatory information

Not listed.

15.2 Chemical safety assessment: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms:
- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number

Full text of abbreviated H statements:
- H226 Flammable liquid and vapour.
- H302 Harmful if swallowed.
- H304 May be fatal if swallowed and enters airways.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H372 Causes damage to organs through prolonged or repeated exposure if inhaled.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H411 Toxic to aquatic life with long lasting effects.
- H413 May cause long lasting harmful effects to aquatic life.

Full text of classifications [CLP/GHS]:
- Acute Tox. 4, H302 ACUTE TOXICITY (oral) - Category 4
- Acute Tox. 4, H312 ACUTE TOXICITY (dermal) - Category 4
- Acute Tox. 4, H332 ACUTE TOXICITY (inhalation) - Category 4
- Aquatic Acute 1, H400 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
- Aquatic Chronic 1, H410 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
- Aquatic Chronic 2, H411 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
- Aquatic Chronic 4, H413 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
- Asp. Tox. 1, H304 ASPIRATION HAZARD - Category 1
- EUH066 Repeated exposure may cause skin dryness or cracking.
- EUH071 Corrosive to the respiratory tract.
- Eye Dam. 1, H318 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
- Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
- Flam. Liq. 3, H226 FLAMMABLE LIQUIDS - Category 3
- Resp. Sens. 1, H334 RESPIRATORY SENSITISATION - Category 1
- Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B
- Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2
- Skin Sens. 1, H317 SKIN SENSITISATION - Category 1
- Skin Sens. 1A, H317 SKIN SENSITISATION - Category 1A
- Skin Sens. 1B, H317 SKIN SENSITISATION - Category 1B
- STOT RE 1, H372 SPECIFIC TARGET ORGAN TOXICITY - REPEATED (inhalation)
- STOT SE 3, H335 SPECIFIC TARGET ORGAN TOXICITY - SINGLE
SECTION 16: Other information

EXPOSURE (Respiratory tract irritation) - Category 3
STOT SE 3, H336
SPECIFIC TARGET ORGAN TOXICITY - SINGLE
EXPOSURE (Narcotic effects) - Category 3

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Prepared by : EHS
Version : 2

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