SAFETY DATA SHEET

SIGMACOVER 456 KRA HARDENER



Date of issue 21 May 2021

Version 2

1. Product and company identification

Product name	: SIGMACOVER 456 KRA HARDENER
Product code	: 00243506
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.	
Use of the substance/ mixture	: Coating.	
Uses advised against	: Not applicable.	
Supplier's details	: PPG PMC Japan Co., Ltd. 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803 Tel : +81 78 574 2777 Fax : +81 78 576 0035	
Emergency telephone number	: 078 574 2777	

2. Hazards identification

GHS Classification	 AMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 	
<u>GHS label elements</u> Hazard pictograms		
Signal word	: Danger	

Product code 00243506 Product name SIGMACOVER	Date of issue 21 May 2021 Version 2 456 KRA HARDENER
2. Hazards identifi	cation
Hazard statements	 Flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs. (central nervous system (CNS), kidneys, liver, respiratory system) Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), nervous system, respiratory system) Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Øbtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers CAS number : Not applicable. **CSCL number** : Not available. % CSCL Ingredient name **CAS** number Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and 15 - <20 68082-29-1 Not available. triethylenetetramine Xylene 15 - <20 1330-20-7 3-3; 3-60 Solvent naphtha (petroleum), light aromatic 12.5 - <15 64742-95-6 Not available. Propylene glycol monomethyl ether 10 - <12.5 107-98-2 2-404; 7-97 1,2,4-Trimethylbenzene 7 - <10 95-63-6 3-3427; 3-7 2,4,6-Tris(dimethylaminomethyl)phenol 3 - <5 90-72-2 3-714; 3-762; 3-776 Japan Page: 2/17

3. Composition/information on ingredients

ethyl benzene	2 - <3	100-41-4	3-28; 3-60
3,6-diazaoctanethylenediamin	2 - <3	112-24-3	2-163; 7-5
1,3,5-Trimethylbenzene	1 - <2	108-67-8	3-3427; 3-7
propylbenzene	1 - <2	103-65-1	3-21
1,2,3-Trimethylbenzene	1 - <2	526-73-8	3-3427; 3-7
Cumene	0.2 - <0.5	98-82-8	3-22

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necessary first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>s</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Farmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.
Over-exposure signs/sympt	<u>oms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

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4. First aid measu	res
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate me	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delaye The exposed person may need to be kept under medical surveillance for 48 hours
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

5. Fire-fighting measures	
Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions, prote	ctive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	 If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·	• Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for c	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent

7. Handling and storage

Precautions for safe : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which handling this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

material may pose the same hazard as the spilled product. Note: see Section 1 for

emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Conditions for safe storage : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

ISHL (Japan, 6/2020). TWA: 50 ppm 8 hours. Japan Society for Occupational Health (Japan, 5/2020). OEL-M: 50 ppm 8 hours. OEL-M: 217 mg/m ³ 8 hours.
Japan Society for Occupational Health (Japan, 5/2020). OEL-M: 120 mg/m ³ 8 hours. OEL-M: 25 ppm 8 hours.
Japan Society for Occupational Health (Japan, 5/2020). OEL-M: 217 mg/m ³ 8 hours. OEL-M: 50 ppm 8 hours. ISHL (Japan, 6/2020). TWA: 20 ppm 8 hours.
Japan Society for Occupational Health (Japan, 5/2020). OEL-M: 120 mg/m ³ 8 hours. OEL-M: 25 ppm 8 hours.
Japan Society for Occupational Health (Japan, 5/2020). OEL-M: 120 mg/m ³ 8 hours. OEL-M: 25 ppm 8 hours.
Japan Society for Occupational Health (Japan, 5/2020). Absorbed through skin. OEL-M: 50 mg/m ³ 8 hours. OEL-M: 10 ppm 8 hours.
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Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

determination of hazardous substances will also be required.

standards. Reference to national guidance documents for methods for the

8. Exposure controls/personal protection

Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	<u>ures</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles and face shield.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Various
Odor	: Characteristic.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 32°C (89.6°F)
Relative density	: 0.95
Solubility	: Insoluble in the following materials: cold water.
Viscosity	: Not Applicable

10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
X ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
ight diomato	LD50 Oral	Rat	8400 mg/kg	-
Propylene glycol monomethyl ether	LD50 Dermal	Rabbit	13 g/kg	-
······································	LD50 Oral	Rat	5.2 g/kg	-
1,2,4-Trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
2,4,6-Tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl) phenol				
phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethyl benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
•	LD50 Oral	Rat	1716 mg/kg	-
1,3,5-Trimethylbenzene	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
propylbenzene	LD50 Oral	Rat	6040 mg/kg	-
1,2,3-Trimethylbenzene	LD50 Oral	Rat	11.4 g/kg	-
Cumene	LC50 Inhalation Vapor	Rat	39000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	1400 mg/kg	-

Irritation/Corrosion

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Product/ingredient name	Result	Species	Score	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
-	Eyes - Severe irritant	Rabbit	-	-	-
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-Tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
2,4,6-Tris (dimethylaminomethyl) phenol		Guinea pig	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
⊠ ylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory system
	Category 3		Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Propylene glycol monomethyl ether	Category 3	-	Narcotic effects
1,2,4-Trimethylbenzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
ethyl benzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
3,6-diazaoctanethylenediamin	Category 3	-	Respiratory tract irritation
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1,3,5-Trimethylbenzene	Category 3	-	Respiratory tract
	Category 3		Narcotic effects
1,2,3-Trimethylbenzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Cumene	Category 1	-	central nervous system (CNS), kidneys, liver
	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
X ylene	Category 1	-	nervous system, respiratory system
1,2,4-Trimethylbenzene	Category 2	-	central nervous system (CNS), lungs
ethyl benzene	Category 2	-	hearing organs
1,3,5-Trimethylbenzene	Category 1	-	central nervous system (CNS), respiratory system

Aspiration hazard

Name	Result
X ylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1
ethyl benzene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1

Information on the likely	: Not available.
routes of exposure	

Potential acute health effects

Eye contact: Causes serious eye damage.Inhalation: Marmful if inhaled. Can cause central nervous system (CNS) depression. May
cause drowsiness or dizziness. May cause respiratory irritation.Skin contact: Causes severe burns. Causes damage to organs following a single exposure in
contact with skin. Defatting to the skin. May cause an allergic skin reaction.Ingestion: Corrosive to the digestive tract. Causes burns. Causes damage to organs following
a single exposure if swallowed. Can cause central nervous system (CNS)
depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following: pain watering

redness

11. Toxicological information

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Inhalation	 Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: May damage fertility or the unborn child.

Numerical measures of toxicity Acute toxicity estimates

11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 456 KRA HARDENER	17690.4	2183.7	N/A	16	N/A
Xylene	4300	1700	N/A	11	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Propylene glycol monomethyl ether	5200	13000	N/A	11	N/A
1,2,4-Trimethylbenzene	5000	N/A	N/A	18	N/A
2,4,6-Tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethyl benzene	3500	17800	N/A	17.8	N/A
3,6-diazaoctanethylenediamin	N/A	300	N/A	N/A	N/A
1,3,5-Trimethylbenzene	5000	N/A	N/A	24	N/A
propylbenzene	6040	N/A	N/A	N/A	N/A
1,2,3-Trimethylbenzene	11400	N/A	N/A	N/A	N/A
Cumene	N/A	12300	N/A	3	N/A

Other information

Zauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

12. Ecological information

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Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
Propylene glycol monomethyl ether	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2,4,6-Tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
ethyl benzene	Acute LC50 150 to 200 mg/l Fresh water	Fish	96 hours

Persistence/degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine Xylene ethyl benzene	-	-	Not readily Readily Readily

Bioaccumulative potential

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Product/ingredient name	LogPow	BCF	Potential	
X ylene	3.12	7.4 to 18.5	low	
Propylene glycol monomethyl ether	<1	-	low	
1,2,4-Trimethylbenzene	3.63	120.23	low	
2,4,6-Tris	0.219	-	low	
(dimethylaminomethyl)phenol				
ethyl benzene	3.6	79.43	low	
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	low	
1,3,5-Trimethylbenzene	3.42	186.21	low	
propylbenzene	3.69	-	low	
1,2,3-Trimethylbenzene	3.66	194.98	low	
Cumene	3.55	35.48	low	

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

UN numberUN3469UN3469UN3469UN proper shipping namePAINT, FLAMMABLE, CORROSIVEPAINT, FLAMMABLE, CORROSIVEPAINT, FLAMMABLE, CORROSIVETransport hazard class(es)3 (8)3 (8)3 (8)Packing groupIIIIIIIIIEnvironmental hazardous substance mark is not required.Yes. The environmentally hazardous substance mark is not required.Yes.		UN	IMDG	ATA
shipping nameCORROSIVECORROSIVECORROSIVETransport hazard class(es)3 (8)3 (8)3 (8)Packing groupIIIIIIIIIEnvironmental hazardsYes. The environmentally hazardous substance mark isYes.Yes. The environmentally hazardous substance mark is	UN number	UN3469	UN3469	UN3469
class(es)IIIIIIPacking groupIIIIIIEnvironmental hazardsYes. The environmentally hazardous substance mark isYes.Yes.Yes. The environmentally hazardous substance mark is				
Environmental hazardosYes. The environmentally hazardous substance mark isYes.Yes. The environmentally hazardous substance mark is		3 (8)	3 (8)	3 (8)
hazards hazardous substance mark is hazardous substance mark is	Packing group		III	
		hazardous substance mark is	Yes.	hazardous substance mark is

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Marine pollutant substances	Not applicable.	(Polyamide, Solvent naphtha (petroleum), light aromatic)	Not applicable.	
Additional inform	nation			
UN	: None identified.			
IMDG	: The marine pollutant mark is not	ot required when transported in sizes o	of ≤5 L or ≤5 kg.	
ΙΑΤΑ	: The environmentally hazardous regulations.	s substance mark may appear if requir	ed by other transportation	
Special precauti	upright and secur	user's premises: always transport in e. Ensure that persons transporting the ccident or spillage.		
Transport in bull	caccording : Not applicable.			

to IMO instruments

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
Vylene 1,2,4-Trimethylbenzene Ethylbenzene Triethylenetetramine 1,3,5-Trimethylbenzene	15.635 7.89 2.7978 2.0785 1.315	Class 1 Class 1 Class 1 Class 1 Class 1 Class 1	80 296 53 278 297

<u>ISHL</u>

Use of specified chemical substances

Ingredient name	%		Reference number
E thyl benzene		Group-2 Substances under Supervision	3-3

Substances requiring labelling

Ingredient name	%	Status	Reference number
⋉ ylene	≥10 - ≤25	Listed	136
Petroleum naphtha	≥10 - ≤25	Listed	330
Propylene glycol monomethyl ether; 2-Propanol, 1-methoxy-	≥10 - ≤18	Listed	496
Trimethylbenzene	≥10 - ≤25	Listed	404
Ethylbenzene	≤3.0	Listed	70

Chemicals requiring notification

Product name SIGMACOVER 456 KRA HARDENER 15. Regulatory information

Ingredient name	%	Status	Reference number
X ylene	≥10 - ≤25	Listed	136
Petroleum naphtha	≥10 - ≤25	Listed	330
Propylene glycol monomethyl ether; 2-Propanol, 1-methoxy-	≥10 - ≤18	Listed	496
Trimethylbenzene	≥10 - ≤25	Listed	404
Ethylbenzene	≤3.0	Listed	70
Cumene	≤0.30	Listed	138

<u>Carcinogen</u>

Ingredient name	%		Reference number
ethylbenzene	≤3.0	Listed	-

<u>Mutagen</u>

None of the components are listed.

Corrosive liquid	: Not listed
Occupational Safety and Health Law	: Flammable liquid Class 4
Regulations on the Prevention of Tetraalkyl Lead Poisoning	: Not listed
Harmful Substances Subject to Obtaining Permission for Manufacturing	: Not listed
Harmful Substances, Prohibited for Manufacturing	: Not listed
Dangerous Substances	: Inflammable
Lead regulation	: Not listed
Organic solvents poisoning prevention	: Class 2

Poisonous and Deleterious Substances

Ingredient name	%		Reference number
₩,N'-bis(2-aminoethyl)ethane-1,2-diamine	2.0785	Deleterious	-

Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
X ylene	15.635	Priority assessment	125
1,2,4-Trimethylbenzene	7.89	Priority assessment	49
Ethylbenzene	2.7978	Priority assessment	50
1,3,5-Trimethylbenzene	1.315	Priority assessment	201
Cumene	0.263	Priority assessment	126
Toluene	0.0263	Priority assessment	46
Naphthalene	0.02367	Priority assessment	76
Benzene	0.02367	Priority assessment	45

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15. Regulatory inf	ormation		
High Pressure Gas Control Law	: Not available.		
Explosives Control Law None of the components are	isted.		
Law Concerning Prevention of Pollution of the Ocean and Maritime Disaster	: Not available.		
Maritime Safety Law Notification Regulating Trar None of the components are	sportation of Dangerous Materials by Sea listed.	1	
<u>Container class</u> None of the components are	listed.		
JSOH Carcinogen	: Group 2B		
List of Specially Controlled Industrial Waste	: Not listed		
Japan inventory	: All components are listed or exempted.		
Road law	: Not available.		
16. Other informa	tion		
History			
Date of issue/Date of revision	: 21 May 2021		
Date of previous issue	: 3/26/2019		
Version	: 2		
Prepared by	: EHS		
Key to abbreviations	: ADN = European Provisions concerning t Goods by Inland Waterway ADR = The European Agreement concern Dangerous Goods by Road	-	

✓ Indicates information that has changed from previously issued version.

UN = United Nations

by Rail

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

MARPOL = International Convention for the Prevention of Pollution From Ships,

RID = The Regulations concerning the International Carriage of Dangerous Goods

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

Notice to reader

16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.