SAFETY DATA SHEET



Date of issue/Date of revision29 December 2021Version 8

Section 1. Identification of the substance/mixture and of the company/undertaking

Product code	: 00171465
Product name	: SIGMAGUARD CSF 575 HARDENER CLEAR
Other means of identification	: Not available.
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against	
Product use	 Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Coatings (Thailand) Co., Ltd. 15 Rama 9 Road, Kwaeng Huamark, Khet Bangkapi, Bangkok 10240 Thailand T: 662-319-4190 #224 F: 662-319-4189
Emergency telephone number (with hours of operation)	: CHEMTREC 001-800-13-203-9987 (CCN 17704)

Section 2. Hazards identification

Classification of the	: 🗚 CUTE TOXICITY (oral) - Category 4
substance or mixture	ACUTE TOXICITY (dermal) - Category 5
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 1
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
	SKIN SENSITIZATION - Category 1B
	AQUATIC HAZARD (LONG-TERM) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 1.6%
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 4.1%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 43.2%

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Section 2. Hazards identification

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 23.3%

GHS label elements Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	 ✔armful if swallowed or if inhaled. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	:	None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
3-aminomethyl-3,5,5-trimethylcyclohexylamine	25- <50	2855-13-2
Phenol, methylstyrenated	25- <50	68512-30-1
benzyl alcohol	20- <25	100-51-6
2,4,6-tris(dimethylaminomethyl)phenol	10- <20	90-72-2
salicylic acid	1- <3	69-72-7
bis[(dimethylamino)methyl]phenol	1- <3	71074-89-0

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health e	ffects
Eye contact	: 🗭auses serious eye damage.
Inhalation	: 📕 armful if inhaled.
Skin contact	: 🔽 auses severe burns. May be harmful in contact with skin. May cause an allergic skin reaction.
Ingestion	: 📕 armful if swallowed.
<u>Over-exposure signs/sy</u>	<u>imptoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Indication of immediate medical attention and special treatment needed, if necessary	
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

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Section 4. First aid measures

Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Section 5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: \mathbf{V} se an extinguishing agent suitable for the surrounding fire.	
Unsuitable extinguishing media	: None known.	
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides	
Special protective actions for fire-fighters	: Fromptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.	
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. 	

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Small spill :	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill :	Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits None.	<u>5</u>
Recommended monitoring procedures	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Section 8. Exposure controls/personal protection

Appropriate engineering controls	: Vse only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye protection	: Chemical splash goggles and face shield.	
Skin protection		
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
Gloves	: butyl rubber	
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	

Section 9. Physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: 🗭 ear.
Odor	: Amine-like.
Odor threshold	: Not available.
рН	: insoluble in water.

Section 9. Physical and chemical properties

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Melting point	:	May start to solidify at the following temperature: 8°C (46.4°F) This is based on data for the following ingredient: 3-aminomethyl-3,5,5-trimethylcyclohexylamine. Weighted average: -7.2°C (19°F)	
Boiling point	:	>37.78°C (>100°F)	
Flash point	:	Ølosed cup: 100°C (212°F)	
Evaporation rate	1	0.007 (benzyl alcohol) compared with butyl acetate	
Flammability (solid, gas)	:	liquid	
Lower and upper explosive (flammable) limits	1	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)	
Vapor pressure	:	Highest known value: 0.008 kPa (0.06 mm Hg) (at 20°C) (2,4,6-tris dimethylaminomethyl)phenol). Weighted average: 0.003 kPa (0.02 mm Hg) (at 20°C)	
Vapor density		lighest known value: 3.7 (Air = 1) (benzyl alcohol).	
Relative density	1	D.99	
Bulk Density (g/cm³)		4 .52	
Solubility		Insoluble in the following materials: cold water.	
Partition coefficient: n- octanol/water	1	Not applicable.	
Auto-ignition temperature		₩ west known value: 382°C (719.6°F) (2,4,6-tris(dimethylaminomethyl)phenol).	
Decomposition temperature		Stable under recommended storage and handling conditions (see Section 7).	
Viscosity		kinematic (40°C): >21 mm²/s	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.		
Chemical stability	: The product is stable.		
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.		
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.		
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.		
Hazardous decomposition products	 Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides 		

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
3 -aminomethyl-	LC50 Inhalation Dusts and mists	Rat	>5.01 mg/l	4 hours
3,5,5-trimethylcyclohexylamine				
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	1030 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
2,4,6-tris(dimethylaminomethyl)	LD50 Dermal	Rabbit	1.28 g/kg	-
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
salicylic acid	LD50 Oral	Rat	0.891 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
2 ,4,6-tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
Conclusion/Summary					

Conclusion/Summa	¥
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result
3 -aminomethyl- 3,5,5-trimethylcyclohexylamine	skin	Guinea pig	Sensitizing
2,4,6-tris (dimethylaminomethyl) phenol	skin	Guinea pig	Sensitizing
Conclusion/Summary			·
Skin :	There are no data	available on the mixture itself.	
Respiratory :	There are no data	available on the mixture itself.	
Mutagenicity			
Conclusion/Summary :	There are no data	available on the mixture itself.	
Carcinogenicity			
Conclusion/Summary :	There are no data	available on the mixture itself.	
Reproductive toxicity			

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Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result	
benzyl alcohol	ASPIRATION HAZARD - Category 2	

Information on the likely routes of exposure

Potential acute health effects		
Eye contact	1	🖉 auses serious eye damage.
Inhalation	1	📕 armful if inhaled.
Skin contact	:	Zauses severe burns. May be harmful in contact with skin. May cause an allergic skin reaction.
Ingestion	;	Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

: Not available.

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Potential immediate effects	:	Not available.
Potential delayed effects Long term exposure	:	Not available.

Section 11. Toxicological information

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	fects
General	 Ønce sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: 📈 known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
	1338.07 mg/kg
Dermal	2242.25 mg/kg
Inhalation (dusts and mists)	3.93 mg/l

Other information

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

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Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
salicylic acid	Acute EC50 1147.57 mg/l Fresh water	Daphnia - Daphnia longispina - Neonate	48 hours
	Chronic NOEC 5.6 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	21 days

Conclusion/Summary

: There are no data available on the mixture itself.

Persistence/degradability

Conclusion/Summary	: There are no data available on the	mixture itself.	
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	low
Phenol, methylstyrenated	3.627	-	low
benzyl alcohol	0.87	-	low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	low
salicylic acid	2.21 to 2.26	-	low

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled meterial and runoff and contact with poil, weter ways, draine and coursers
	material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3066	UN3066	UN3066
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	8	8	8
Packing group	II		II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

- UN: None identified.IMDG: None identified.
- IATA : None identified.

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Section 14. Transport information

Special precautions for user	:	Transport within user's premises: always transport in closed containers that are
		upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Harmful Chemicals List Safety, health and

: Listed

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

specific for the product International regulations

environmental regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 29 December 2021
Date of previous issue	: 12/19/2018
Version	: 8
Prepared by	: EHS
Key to abbreviations	 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations
Indicates information that	t has changed from previously issued version.

✓ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.