

Date of issue 10/20/2022 (month/day/year)

Version 2.02

Section 1. Chemical product and company identification

A. **Product name** : PSX 500 HARDENER
Product code : 00441740

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.
**Use of the substance/
mixture** : Coating.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

C. **Supplier's or Importer's
information** : PPG SSC
(680-090)
19, Yeocheon-ro 217beon-gil, Nam-gu,
Ulsan, Korea
Tel: +82-52-210-8222
Email Address : Korea.MSDS@PPG.COM
**Emergency telephone
number:** : +82-52-210-8222

Section 2. Hazards identification

A. **Hazard classification** : FLAMMABLE LIQUIDS - Category 3
CORROSIVE TO METALS - Category 1
ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION - Category 1B
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITISATION - Category 1

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol : 

Signal word : Danger

Hazard statements : H226 - Flammable liquid and vapour.
H290 - May be corrosive to metals.
H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.

Precautionary statements

Section 2. Hazards identification

- Prevention** :
- P280 - Wear protective gloves, protective clothing and eye or face protection.
 - P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 - P241 - Use explosion-proof electrical, ventilating or lighting equipment.
 - P242 - Use non-sparking tools.
 - P243 - Take action to prevent static discharges.
 - P234 - Keep only in original packaging.
 - P261 - Avoid breathing vapour.
 - P270 - Do not eat, drink or smoke when using this product.
 - P264 - Wash thoroughly after handling.
- Response** :
- P390 - Absorb spillage to prevent material damage.
 - P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor.
 - P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting.
 - P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.
 - P363 - Wash contaminated clothing before reuse.
 - P302 + P352 - IF ON SKIN: Wash with plenty of water.
 - P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
 - P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- Storage** :
- P403 + P235 - Store in a well-ventilated place. Keep cool.
- Disposal** :
- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

- C. Other hazards which do not result in classification** :
- Causes digestive tract burns.

Section 3. Composition/information on ingredients

CAS number/other identifiers

- CAS number** : Not applicable.

Chemical name	Common name	Identifiers	%
3-aminopropyltriethoxysilane	3-aminopropyltriethoxysilane	CAS: 919-30-2	60 - <70
3-(trimethoxysilyl)propylamine	AMINOPROPYLTRIMETHOXYSILANE	CAS: 13822-56-5	20 - <30
ethanol	ETHYL ALCOHOL	CAS: 64-17-5	0.1 - <1
alkylamine	alkylamine	CAS: SUB140258	0.1 - <1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

- A. Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- B. Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- C. Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- D. Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- E. Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

- A. Extinguishing media**
- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.
- B. Specific hazards arising from the chemical** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
metal oxide/oxides
Formaldehyde.
- C. Special equipment for fire-fighting** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
- Fire-fighting procedures** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

- A. Personal precautions, protective equipment and emergency procedures** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- B. Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
- C. Methods and material for containment and cleaning up**
- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- B. Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in corrosive resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
ethanol	Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 1000 ppm 8 hours.

Recommended monitoring procedures : If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

B. Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection : Chemical splash goggles and face shield.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves : nitrile neoprene

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Colour : Not available.

B. Odour : Characteristic.

C. Odour threshold : Not available.

D. pH : Not applicable.

E. Melting/freezing point : Not available.

F. Boiling point/boiling range : >37.78°C (>100°F)

G. Flash point : Closed cup: 37°C (98.6°F)

H. Evaporation rate : Not available.

I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable) limits : Not available.

K. Vapour pressure :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
3-(trimethoxysilyl)propylamine	0.14	0.019				

L. Solubility(ies) :

Media	Result
cold water	Not soluble

Solubility in water : Not available.

M. Vapour density : Not available.

N. Relative density : 0.96

O. Partition coefficient: n-octanol/water : Not applicable.

P. Auto-ignition temperature :

Ingredient name	°C	°F	Method
3-(trimethoxysilyl)propylamine	295	563	DIN 51794

Q. Decomposition temperature : Not available.

R. Viscosity : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available.

S. Molecular weight : Not applicable.

Section 10. Stability and reactivity

- A. Chemical stability** : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- B. Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- C. Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- D. Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

- A. Information on likely routes of exposure** : Not available.

Potential acute health effects

- Inhalation** : No known significant effects or critical hazards.
- Ingestion** : Harmful if swallowed. Corrosive to the digestive tract. Causes burns.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Eye contact** : Causes serious eye damage.

Over-exposure signs/symptoms

- Inhalation** : No specific data.
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
3-aminopropyltriethoxysilane	LC50 Inhalation Dusts and mists	Rat	>7.35 mg/l	4 hours
	LD50 Dermal	Rabbit	4 g/kg	-
	LD50 Oral	Rat	1.57 g/kg	-
3-(trimethoxysilyl)propylamine	LD50 Dermal	Rabbit	11460 mg/kg	-
	LD50 Oral	Rat	3010 mg/kg	-
ethanol	LC50 Inhalation Vapour	Rat	124700 mg/m ³	4 hours
	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-
alkylamine	LD50 Dermal	Rabbit	615 mg/kg	-
	LD50 Oral	Rat	830 mg/kg	-

Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
3-aminopropyltriethoxysilane	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
alkylamine	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Additional information

Causes digestive tract burns. Sanding and grinding dusts may be harmful if inhaled. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F.

Chemical name	Identifiers	GHS Classification
3-aminopropyltriethoxysilane	CAS: 919-30-2	FLAMMABLE LIQUIDS - Category 4 CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITISATION - Category 1B
3-(trimethoxysilyl)propylamine	CAS: 13822-56-5	FLAMMABLE LIQUIDS - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1
ethanol	CAS: 64-17-5	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2
alkylamine	CAS: SUB140258	FLAMMABLE LIQUIDS - Category 3 CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1 SKIN SENSITISATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
3-aminopropyltriethoxysilane	Acute LC50 >934 mg/l	Fish	96 hours
ethanol	Acute EC50 7640 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
alkylamine	LC50 146.6 mg/l	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily

C. Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
3-aminopropyltriethoxysilane	1.7	3.4	low
3-(trimethoxysilyl)propylamine	0.2	-	low
ethanol	-0.35	-	low

Section 12. Ecological information

D. Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN3470	UN3470	UN3470
B. UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
C. Transport hazard class(es)	8 (3)	8 (3)	8 (3)
D. Packing group	II	II	II
Environmental hazards	No.	No.	No.
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.

IMDG : None identified.

IATA : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Section 14. Transport information

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not applicable.

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture) : None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:
ethanol

ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) : None of the components are listed.

ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement) : None of the components are listed.

ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check-up) : None of the components are listed.

Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control) : None of the components are listed.

B. Regulation according to Chemicals Control Act

CCA Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K-Reach Article 27) : None of the components are listed.

Article 19 Subject to authorization (K-Reach Article 25) : None of the components are listed.

Section 15. Regulatory information

- Article 20 Restricted (K-Reach Article 27)** : None of the components are listed.
- Article 20 Toxic Chemicals (K-Reach Article 20)** : Not applicable
- Korea inventory** : All components are listed or exempted.
- CCA Article 39 (Accident Precaution Chemicals)** : None of the components are listed.
- C. Dangerous Materials Safety Management Act** : **Class:** Class 4 - Flammable Liquid
Item: 4. Class 2 petroleums - Water-insoluble liquid
Threshold: 1000 L
Danger category: III
Signal word: Contact with sources of ignition prohibited
- D. Wastes regulation** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- E. Regulation according to other foreign laws**
- Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

- A. References** : Korean Ministry of Environment; Chemical Control Act
Korean Ministry of Labor; Industrial Safety and Health Act
NIER Notice
Registry of Toxic Effects of Chemical Substances (RTECS)
U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
- B. Date of issue/Date of revision** : 10/20/2022
- C. Version** : 2.02
Prepared by : EHS
- D. Other**

☑ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.