

# SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 11 July 2023  
Version 5

Date of issue 11 July 2023

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

**Product name** : SIGMADUR 540 HARDENER  
**Product code** : 00202721  
**Other means of identification** : Not applicable.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.  
**Use of the substance/mixture** : Coating.  
**Uses advised against** : Not applicable.

**Manufacturer** : PPG Industries, Inc.  
One PPG Place  
Pittsburgh, PA 15272

**Emergency telephone number** : (412) 434-4515 (U.S.)  
(514) 645-1320 (Canada)  
SETIQ Interior de la República: 800-00-214-00 (México)  
SETIQ Ciudad de México: (55) 5559-1588 (México)

**Technical Phone Number** : 888-977-4762

## SECTION 2: Hazards identification

**Classification of the substance or mixture** : FLAMMABLE LIQUIDS - Category 3  
CARCINOGENICITY - Category 2  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 70% (oral), 70% (dermal), 70% (inhalation)

### GHS label elements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : H226 - Flammable liquid and vapor.  
H336 - May cause drowsiness or dizziness.  
H351 - Suspected of causing cancer.

## SECTION 2: Hazards identification

### Precautionary statements

- Prevention** :
- P201 - Obtain special instructions before use.
  - P202 - Do not handle until all safety precautions have been read and understood.
  - P280 - Wear protective gloves, protective clothing and eye or face protection.
  - P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
  - P271 - Use only outdoors or in a well-ventilated area.
  - P261 - Avoid breathing vapor.
- Response** :
- P308 + P313 - IF exposed or concerned: Get medical advice or attention.
  - P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.
  - P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
- Storage** :
- P405 - Store locked up.
  - P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
- Disposal** :
- P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation. Emits toxic fumes when heated.

See toxicological information (Section 11)

## SECTION 3: Composition/information on ingredients

- Substance/mixture** : Mixture
- Product name** : SIGMADUR 540 HARDENER
- Other means of identification** : Not applicable.

Ingredient name	%	CAS number
butyl acetate	≥20 - ≤50	123-86-4
2-ethylhexyl acrylate	<1.0	103-11-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

## SECTION 4: First aid measures

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

See toxicological information (Section 11)

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

## SECTION 5: Firefighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## SECTION 6: Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

## SECTION 6: Accidental release measures

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## SECTION 7: Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Special precautions** : Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

## SECTION 7: Handling and storage

**Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## SECTION 8: Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
n-butyl acetate	<b>NOM-010-STPS-2014 (Mexico, 4/2016).</b> STEL: 200 ppm 15 minutes. TWA: 150 ppm 8 hours.
2-ethylhexyl acrylate	None.

#### Key to abbreviations

C = Ceiling Limit

IPEL = Internal Permissible Exposure Limit

STEL = Short term exposure limit

TLV = Threshold Limit Value

TWA = Time Weighted Average

### Consult local authorities for acceptable exposure limits.

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety glasses with side shields.

#### Skin protection

##### Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

**SECTION 8: Exposure controls/personal protection**

- estimated.
- Gloves** : For prolonged or repeated handling, use the following type of gloves:
- May be used: butyl rubber  
Not recommended: nitrile rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

**SECTION 9: Physical and chemical properties****Appearance**

- Physical state** : Liquid.
- Color** : Various
- Odor** : Amine-like.
- Odor threshold** : Not available.
- Molecular weight** : Not applicable.
- pH** : Not applicable.
- Melting point** : Not available.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 24°C (75.2°F)
- Auto-ignition temperature** :  Not available.
- Decomposition temperature** : Not available.
- Flammability** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Evaporation rate** : Not available.
- Vapor pressure** : Not available.
- Vapor density** : Not available.
- Relative density** : 1.04
- Density ( lbs / gal )** : 8.68

	<b>Media</b>	<b>Result</b>
<b>Solubility(ies)</b> :	<input checked="" type="checkbox"/> Cold water	Not soluble

- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** :  Not applicable.
- Viscosity** :  Kinematic (room temperature): >400 mm<sup>2</sup>/s (>400 cSt)  
Kinematic (40°C (104°F)): >21 mm<sup>2</sup>/s (>21 cSt)

**SECTION 9: Physical and chemical properties**

**Volatility** : 35% (v/v), 30% (w/w)  
**% Solid. (w/w)** : 70

**SECTION 10: Stability and reactivity**

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.  
Refer to protective measures listed in sections 7 and 8.

**Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

**Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides

**SECTION 11: Toxicological information****Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
2-ethylhexyl acrylate	LD50 Dermal	Rabbit	8.5 g/kg	-
	LD50 Oral	Rat	5.7 g/kg	-

**Conclusion/Summary** : There are no data available on the mixture itself.

**Irritation/Corrosion****Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

**Sensitization****Conclusion/Summary**

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

**Mutagenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Carcinogenicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

**Classification**



**SECTION 11: Toxicological information**

Product/ingredient name	OSHA	IARC	NTP
2-ethylhexyl acrylate	-	2B	-

**Carcinogen Classification code:**

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

**Reproductive toxicity****Conclusion/Summary** : There are no data available on the mixture itself.**Teratogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Specific target organ toxicity (single exposure)**

Name	Category	Route of exposure	Target organs
n-butyl acetate	Category 3	-	Narcotic effects
2-ethylhexyl acrylate	Category 3	-	Respiratory tract irritation

**Specific target organ toxicity (repeated exposure)**

Not available.

**Target organs**: Contains material which causes damage to the following organs: brain.  
Contains material which may cause damage to the following organs: upper respiratory tract, skin, central nervous system (CNS), eye, lens or cornea.**Aspiration hazard**

Not available.

**Information on the likely routes of exposure****Potential acute health effects****Eye contact** : No known significant effects or critical hazards.**Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.**Skin contact** : Defatting to the skin. May cause skin dryness and irritation.**Ingestion** : Can cause central nervous system (CNS) depression.**Over-exposure signs/symptoms****Eye contact** : No specific data.**Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness**Skin contact** : Adverse symptoms may include the following:  
irritation  
dryness  
cracking**Ingestion** : No specific data.**Delayed and immediate effects and also chronic effects from short and long term exposure**



**SECTION 11: Toxicological information**

**Conclusion/Summary** : There are no data available on the mixture itself. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

**Short term exposure**

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

**Long term exposure**

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

**Potential chronic health effects**

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

**Carcinogenicity** : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

**Numerical measures of toxicity****Acute toxicity estimates**

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
n-butyl acetate	10768	N/A	N/A	N/A	N/A
2-ethylhexyl acrylate	5700	8500	N/A	N/A	N/A

**SECTION 12: Ecological information****Toxicity**

Product/ingredient name	Result	Species	Exposure
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours

**Persistence and degradability**

Product/ingredient name	Test	Result	Dose	Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
n-butyl acetate	-	-	Readily

**Bioaccumulative potential**

**SECTION 12: Ecological information**

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
✓-butyl acetate	2.3	-	Low
2-ethylhexyl acrylate	4.64	-	High

**Mobility in soil**

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

**SECTION 13: Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

**SECTION 14: Transport information**

	Mexico Classification	IMDG	IATA
<b>UN number</b>	UN1263	UN1263	UN1263
<b>UN proper shipping name</b>	✓ PAINT RELATED MATERIAL	✓ PAINT RELATED MATERIAL	✓ PAINT RELATED MATERIAL
<b>Transport hazard class(es)</b>	3	3	3
<b>Packing group</b>	III	III	III
<b>Environmental hazards</b>	No.	No.	No.
<b>Marine pollutant substances</b>	Not applicable.	Not applicable.	Not applicable.
<b>Product RQ (lbs)</b>	Not applicable.	Not applicable.	Not applicable.
<b>RQ substances</b>	Not applicable.	Not applicable.	Not applicable.

## SECTION 14: Transport information

### Additional information

**Mexico** : None identified.

**IMDG** : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

**IATA** : None identified.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## SECTION 15: Regulatory information

### Mexico

#### Classification

**Flammability** : 3    **Health** : 2    **Reactivity** : 0

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

## SECTION 16: Other information

### Hazardous Material Information System (U.S.A.)

**Health** : 2    \*    **Flammability** : 3    **Physical hazards** : 0

(\*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

**Date of previous issue** : 12/23/2020

**Organization that prepared the SDS** : EHS

**Key to abbreviations** : ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient

**SECTION 16: Other information**

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available

SGG = Segregation Group

UN = United Nations

✔ Indicates information that has changed from previously issued version.

**Notice to reader**

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

**Disclaimer**

*The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.*