SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to GHS UN rev. 7

Date of issue/Date of revision 23 October 2023 Version 11.03

Section 1. Identification

Product code Product name	: 00270099 : SIGMACOVER 456 BASE CNC-5024 GREY
Product name	SIGMACOVER 400 DASE CINC-2024 GRET
Product type	: Liquid.
Other means of identification Not available.	
Relevant identified uses of the	e substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's information	: PPG Asian Paints Private Limited 6A Shanti Nagar Santa Cruz (East) Mumbai - 400055 India
Emergency telephone number:	: +91 22 6815 8700

Section 2. Hazards identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 5
substance of mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A
	SKIN SENSITISATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3
	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 61.7%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 73.7%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 67.5%
GHS label elements	
Hazard pictograms	
Signal word	: Danger

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Product name SIGMACOVER 456 BASE CNC-5024 GREY

Section 2. Hazards identification

Hazard statements	 Flammable liquid and vapour. May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Causes damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapour. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: Get medical advice/attention if you feel unwell. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
vystalline silica, respirable powder (<10 microns)	25 - <50	14808-60-7
Epoxy Resin	20 - <25	SUB110652
xylene	10 - <20	1330-20-7
Talc , not containing asbestiform fibres	5 - <10	14807-96-6
epoxy resin (MW ≤ 700)	5 - <10	25068-38-6
barium sulfate	5 - <10	7727-43-7
ethylbenzene	1 - <3	100-41-4
2-methylpropan-1-ol	1 - <3	78-83-1
1-methoxy-2-propanol	1 - <3	107-98-2
maleic anhydride	<0.1	108-31-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed		
Potential acute health effe		
Eye contact	auses serious eye irritation.	
Inhalation	armful if inhaled. May cause respiratory irritation.	
Skin contact	lay be harmful in contact with skin. Causes skin irritation. Defatting to lay cause an allergic skin reaction.	the skin.
Ingestion	o known significant effects or critical hazards.	
<u>Over-exposure signs/symp</u>		
Eye contact	dverse symptoms may include the following: ain or irritation atering edness	
Inhalation	dverse symptoms may include the following: espiratory tract irritation oughing	
Skin contact	dverse symptoms may include the following: ritation edness ryness racking	
Ingestion	o specific data.	
Indication of immediate med	ttention and special treatment needed, if necessary	
Notes to physician	reat symptomatically. Contact poison treatment specialist immediately uantities have been ingested or inhaled.	if large
Specific treatments Protection of first-aiders	o specific treatment. o action shall be taken involving any personal risk or without suitable tra- suspected that fumes are still present, the rescuer should wear an app nask or self-contained breathing apparatus. It may be dangerous to the roviding aid to give mouth-to-mouth resuscitation. Wash contaminated	propriate person
	oroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam
Unsuitable extinguishing media	: Do not use water jet.

Product name SIGMACOVER 456 BASE CNC-5024 GREY

Section 5. Firefighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and material for cont	tainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	 Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ørystalline silica, respirable powder (<10 microns)	ACGIH TLV (United States, 1/2022). [Silica,
	crystalline]
	TWA: 0.025 mg/m ³ 8 hours. Form:
	Respirable
xylene	ACGIH TLV (United States, 1/2022). [p-
	xylene and mixtures containing p-xylene]
	Ototoxicant.
	TWA: 20 ppm 8 hours.
Talc , not containing asbestiform fibres	ACGIH TLV (United States, 1/2022).
	TWA: 2 mg/m ³ 8 hours. Form: Respirable
barium sulfate	ACGIH TLV (United States, 1/2022).
	TWA: 5 mg/m³ 8 hours. Form: Inhalable
	fraction
ethylbenzene	ACGIH TLV (United States, 1/2022).
	Ototoxicant.
O months domain an Allal	TWA: 20 ppm 8 hours.
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2022).
	TWA: 152 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
1 mothevy 2 proposal	ACGIH TLV (United States, 1/2022).
1-methoxy-2-propanol	STEL: 369 mg/m ³ 15 minutes.
	India Page: 5/13

Section 8. Exposure controls/personal protection

procedures national guidance documents for methods for the determination of hazardous substances will also be required. uppropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contraminants below any recommended or statutory limits. The engineering controls use explosion-proof ventilation equipment. invironmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. ndividual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstain location. Eyefface protection : Safety eyewaer complying with an approved standard should be used when a risk assessment indicates this is necessary. To avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be work, unless the assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the glove scannot be accurately as the should be noted that the time to breakthrough for any glove manufacturer, check during use that the glove scannot be accurately estimated. Gioves	•	• •	
procedures national guidance documents for methods for the determination of hazardous substances will also be required. uppropriate engineering controls Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to aibome contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Environmental exposure Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legistation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. addividual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the workipace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the work potentially contaminated clothing. Contaminated work clothing before reusing. Ensure that eyewash stations and safety showers are close to the workspare to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection should be worn, unless the assessment indicates a higher degree of motection remandacturer, check during use that the gloves are still retaining their protectiop propries. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturer, check during use that the gloves are still retaining their protective p	maleic anhydride	TWA: 184 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. ACGIH TLV (United States, 1/2022). Skin sensitiser. Inhalation sensitiser. TWA: 0.01 mg/m ³ 8 hours. Form: Inhalable	
controls ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Environmental exposure : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. ndividual protection measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eyelface protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. Skin protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufactures. It should be noted that the glove sare still retaining their protect	Recommended monitoring procedures	national guidance documents for methods for the determination of hazardous	
Environmental exposureEmissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.Individual protection measures:Hygiene measures:Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.Eye/face protection:Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.Skin protection:Hand protection:Hand protection:Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the glove sar still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different fold/ferent glove manufacturers	Appropriate engineering controls	ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive	
Hygiene measures:Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing should not be allowed out of the workplace. Wash contaminated clothing user complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.Skin protection:Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It 	Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process	
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Skin protectionHand protection: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.Gloves: butyl rubberBody protection: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.Other skin protection: Appropriate footwear and any additional skin protection measures should be approved by a specialist before handling this product.Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important	Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash	
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 Body protection Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Respiratory protection Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important 		be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
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appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important	Other skin protection	selected based on the task being performed and the risks involved and should be	
	Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important	
	<u> </u>		

Product name SIGMACOVER 456 BASE CNC-5024 GREY

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance									
Physical state	ł	Liquid.							
Colour Odour	÷	Grey. Aromatic.							
		Not available.							
Odour threshold		Not available.							
Melting point/freezing point Boiling point, initial boiling		>37.78°C (>100°F)							
point, and boiling range	ľ	237.70 C (2100 F)							
Flammability		Not available.							
Lower and upper explosive (flammable) limits	:	Not available.							
Flash point	1	Closed cup: 27°C (8	0.6°F)						
Auto-ignition temperature	1	Ingredient name		°C	°F			Method	
		1-methoxy-2-propanol		270	518				
Decomposition temperature	:	Not available.							
рН	:	Not applicable.							
Viscosity	:	Kinematic (40°C): >2	21 mm²/s						
		Media Result							
Solubility(ies)	÷	cold water Not soluble							
Partition coefficient: n- octanol/water	:	Not applicable.							
Vapour pressure	:		Vapou	r Press	ure at 20°	C	Vap	our press	sure at 50°C
		Ingredient name	mm Hg	kPa	Method		nm Ig	kPa	Method
		2-methylpropan-1-ol	<12	<1.6	DIN EN 13016-2				
Relative density	:	1.43							
Relative vapour density	:	Not available.							
Particle characteristics									
Median particle size	:	Not applicable.							
Evaporation rate	;	Not available.							
Section 10. Stabili	ty	and reactivi	ty						

Reactivity	÷	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.

Section 10. Stability and reactivity

Incompatible materials	-	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides halogenated compounds metal oxide/ oxides
Hazardous polymerisation	1	Under normal conditions of storage and use, hazardous polymerisation will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
barium sulfate	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
maleic anhydride	LD50 Dermal	Rabbit	2620 mg/kg	-
-	LD50 Oral	Rat	400 mg/kg	-

Conclusion/Summary Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit		24 hours 500 mg	-
epoxy resin (MW ≤ 700)	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	-	- -	-

Conclusion/Summary

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result	
epoxy resin (MW ≤ 700)	skin	Mouse	Sensitising	
Conclusion/Summary				
Skin	: There are n	o data available on the	e mixture itself.	
Respiratory <u>Mutagenicity</u>	: There are n	o data available on the	e mixture itself.	

Date of issue 23 October 2023

Section 11. Toxicological information

Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	hearing organs
maleic anhydride	Category 1	inhalation	respiratory system

Aspiration hazard

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2

Information on likely routes of exposure	Not available.
Potential acute health effects	
Eye contact	Causes serious eye irritation.
Inhalation	Harmful if inhaled. May cause respiratory irritation.
Skin contact	May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	No known significant effects or critical hazards.
Symptoms related to the phy	cal, chemical and toxicological characteristics
Eye contact	Adverse symptoms may include the following: pain or irritation watering redness

Product name SIGMACOVER 456 BASE CNC-5024 GREY

Section 11. Toxico	logical information
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Inhalation	: Adverse symptoms may include the following: respiratory tract irritation
	coughing
Skin contact	: Adverse symptoms may include the following: irritation
	redness
	dryness
	cracking
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effects		

Not available.

General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

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Acute toxicity estimates

Route	ATE value
Øral	6320.37 mg/kg
Dermal	2747.89 mg/kg
Inhalation (vapours)	17.6 mg/l
Inhalation (dusts and mists)	2.26 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity			
Product/ingredient name	Result	Species	Exposure
poxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
poxy resin (MW ≤ 700) ethylbenzene	OECD 301F -	5 % - 28 da 79 % - Rea	ays Idily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
xylene epoxy resin (MW ≤ 700) ethylbenzene	- - -		- - -		Readily Not rea Readily	dily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
xy lene	3.12	7.4 to 18.5	Low
epoxy resin (MW ≤ 700)	3	31	Low
ethylbenzene	3.6	79.43	Low
2-methylpropan-1-ol	1	-	Low
1-methoxy-2-propanol	<1	-	Low
maleic anhydride	-2.78	-	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and
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Section 13. Disposal considerations

sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user :**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History	
Date of issue/Date of revision	: 23 October 2023
Date of previous issue	: 5/20/2021
Version	: 11.03
Prepared by	: EHS

Section 16. Other information

Key to abbreviations : ATE = Acute Toxicity Estimate		
GHS = Globally Harmonized System of Classification and Labelling of Chemi IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient	Yey to abbreviations	BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
ACUTE TOXICITY (dermal) - Category 5	Calculation method
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITISATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract	Calculation method
irritation) - Category 3	
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1	Calculation method
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 3	Calculation method
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3	Calculation method

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.