

SAFETY DATA SHEET



Date of issue/Date of revision : 17 November 2023 Version : 2.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 320HSA CURE
Product code : 00334213
Product type : Liquid.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.
Use of the substance/mixture : Coating.
Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier
+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture
Classification according to UK CLP/GHS

Flam. Liq. 3, H226
Skin Corr. 1B, H314
Eye Dam. 1, H318
Skin Sens. 1, H317
Repr. 2, H361fd
Aquatic Acute 1, H400
Aquatic Chronic 1, H410

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023
AMERCOAT 320HSA CURE

SECTION 2: Hazards identification

- Hazard statements** : Flammable liquid and vapour.
 Causes severe skin burns and eye damage.
 May cause an allergic skin reaction.
 Suspected of damaging fertility. Suspected of damaging the unborn child.
 Very toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
- Response** : Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
- Storage** : Not applicable.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
 P280, P210, P273, P391, P304 + P310, P501
- Supplemental label elements** : Not applicable.
- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.
- Special packaging requirements**
- Containers to be fitted with child-resistant fastenings** : Not applicable.
- Tactile warning of danger** : Not applicable.

2.3 Other hazards

- Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
- Other hazards which do not result in classification** : Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
nonylphenol, branched	REACH #: 01-2119510715-45 EC: 284-325-5 CAS: 84852-15-3 Index: 601-053-00-8	≥10 - ≤25	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10)	[1] [3]
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	[1]
xylene	EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤10	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319	[1] [2]

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 3: Composition/information on ingredients

2,4,6-tris(dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤5.0	STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	REACH #: 01-2119557899-12 EC: 618-561-0 CAS: 9046-10-0 (n = 2-6)	≥1.0 - ≤5.0	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	[1]
Orange, sweet, ext.	REACH #: 01-2119493353-35 EC: 232-433-8 CAS: 8028-48-6	≥1.0 - ≤5.0	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
Nonylphenols	EC: 294-048-1 CAS: 91672-41-2	≥1.0 - <3.0	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 (M=10) Aquatic Chronic 1, H410 (M=10) EUH071	[1]
ethanol	REACH #: 01-2119457610-43 EC: 200-578-6 CAS: 64-17-5 Index: 603-002-00-5	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Eye Irrit. 2, H319	[1] [2]
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	REACH #: 01-2119962189-26 CAS: 911674-82-3 Index: 616-198-00-2	<1.0	Skin Sens. 1, H317 Aquatic Chronic 4, H413	[1]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
			See Section 16 for the full text of the H statements declared above.	

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
 - pain
 - watering
 - redness
- Inhalation** : Adverse symptoms may include the following:
 - reduced foetal weight
 - increase in foetal deaths
 - skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
 - pain or irritation
 - redness
 - dryness
 - cracking
 - blistering may occur
 - reduced foetal weight
 - increase in foetal deaths
 - skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
 - stomach pains
 - reduced foetal weight
 - increase in foetal deaths
 - skeletal malformations

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 4: First aid measures

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
sulfur oxides
metal oxide/oxides

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin. STEL: 441 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 220 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 552 mg/m ³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 441 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
ethanol	EH40/2005 WELs (United Kingdom (UK), 1/2020). TWA: 1920 mg/m ³ 8 hours. TWA: 1000 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	XYLENES

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
4-nonylphenol, branched	DNEL	Long term Oral	0.08 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	0.4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.4 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	0.8 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	1 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	3.8 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7.5 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	7.6 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	0.56 mg/kg bw/day	General population	Systemic
	Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	DNEL	Long term Dermal	0.56 mg/kg bw/day	General population
DNEL		Long term Inhalation	0.97 mg/m ³	General population	Systemic
DNEL		Long term Dermal	1.1 mg/kg bw/day	Workers	Systemic
DNEL		Long term Inhalation	3.9 mg/m ³	Workers	Systemic
DNEL		Short term Inhalation	260 mg/m ³	General population	Systemic
DNEL		Short term Inhalation	260 mg/m ³	General population	Local
DNEL		Long term Dermal	125 mg/kg bw/day	General population	Systemic
DNEL		Long term Inhalation	65.3 mg/m ³	General population	Systemic
DNEL		Long term Oral	12.5 mg/kg bw/day	General population	Systemic
DNEL		Long term Inhalation	221 mg/m ³	Workers	Systemic
DNEL		Short term Inhalation	442 mg/m ³	Workers	Systemic
DNEL		Long term Inhalation	221 mg/m ³	Workers	Local
xylene	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 8: Exposure controls/personal protection

2,4,6-tris (dimethylaminomethyl)phenol	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local	
	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic	
	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic	
	Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
DNEL		Short term Inhalation	0.13 mg/m ³	General population	Systemic	
DNEL		Long term Inhalation	0.13 mg/m ³	General population	Systemic	
DNEL		Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic	
DNEL		Long term Inhalation	0.53 mg/m ³	Workers	Systemic	
DNEL		Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic	
DNEL		Short term Inhalation	2.1 mg/m ³	Workers	Systemic	
benzyl alcohol	DNEL	Long term Dermal	2.5 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic	
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic	
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic	
	Orange, sweet, ext.	DNEL	Short term Dermal	92.9 µg/cm ²	General population	Local
		DNEL	Short term Dermal	185.8 µg/cm ²	Workers	Local
		DNEL	Long term Oral	4.44 mg/kg bw/day	General population	Systemic
DNEL		Long term Dermal	4.44 mg/kg bw/day	General population	Systemic	
DNEL		Long term Inhalation	7.78 mg/m ³	General population	Systemic	
DNEL		Long term Dermal	8.89 mg/kg bw/day	Workers	Systemic	
DNEL		Long term Inhalation	31.1 mg/m ³	Workers	Systemic	
ethylbenzene		DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
		DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic	
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local	
	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local	
	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic	
	ethanol	DNEL	Long term Oral	87 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	114 mg/m ³	General population	Systemic
		DNEL	Long term Dermal	206 mg/kg bw/day	General population	Systemic
DNEL		Long term Dermal	343 mg/kg bw/day	Workers	Systemic	
DNEL		Short term Inhalation	950 mg/m ³	General population	Local	
DNEL		Long term Inhalation	950 mg/m ³	Workers	Systemic	
DNEL		Short term Inhalation	1900 mg/m ³	Workers	Local	

[PNECs](#)

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail	Value	Method Detail
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Fresh water	0.043 mg/l	Assessment Factors
	Marine water	0 mg/l	Assessment Factors
	Sewage Treatment Plant	3.84 mg/l	Assessment Factors
	Fresh water sediment	434.02 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	43.4 mg/kg dwt	Equilibrium Partitioning
	Soil	86.78 mg/kg dwt	Equilibrium Partitioning
xylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	Fresh water	0.015 mg/l	Assessment Factors
	Marine water	0.014 mg/l	Assessment Factors
	Sewage Treatment Plant	7.5 mg/l	Assessment Factors
	Fresh water sediment	0.132 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.125 mg/kg dwt	Equilibrium Partitioning
	Soil	0.018 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
ethanol	Secondary Poisoning	20 mg/kg	-
	Fresh water	0.96 mg/l	Assessment Factors
	Marine water	0.79 mg/l	Assessment Factors
	Sewage Treatment Plant	580 mg/l	Assessment Factors
	Fresh water sediment	3.6 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	2.9 mg/kg dwt	Equilibrium Partitioning
	Soil	0.63 mg/kg dwt	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023
AMERCOAT 320HSA CURE

SECTION 8: Exposure controls/personal protection

frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

butyl rubber

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Characteristic.
- Odour threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: <-7°C (<19.4°F) This is based on data for the following ingredient: 4-nonylphenol, branched. Weighted average: -48.28°C (-54.9°F)
- Initial boiling point and boiling range** : >37.78°C (>100°F)
- Flammability (solid, gas)** : liquid
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 3.3% Upper: 19% (ethanol)
- Flash point** : Closed cup: 53.33°C (128°F)
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
Orange, sweet, ext.	235	455	EU A.15

- pH** : Not applicable.
Not applicable. insoluble in water.
- Viscosity** : Kinematic (40°C): >21 mm²/s
- Solubility(ies)** :

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 9: Physical and chemical properties

Media	Result
cold water	Not soluble

Solubility in water	: 3.4 g/l
Miscible with water	: No.
Partition coefficient: n-octanol/ water	: Not applicable.
Vapour pressure	: 1.6 kPa (11.7 mm Hg)
Evaporation rate	: 0.74 (butyl acetate = 1)
Relative density	: 1.36
Vapour density	: Highest known value: 15.4 (Air = 1) (1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich). Weighted average: 6.16 (Air = 1)
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties	: Product does not present an oxidizing hazard.
Particle characteristics	
Median particle size	: Not applicable.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
	LD50 Dermal	Rat	>2000 mg/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Oral	Rat	>2000 mg/kg	-
	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
xylene	LD50 Oral	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Oral	Rat	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023

AMERCOAT 320HSA CURE

SECTION 11: Toxicological information

Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	LD50 Oral	Rat	1200 mg/kg	-
	LD50 Dermal	Rat	2980 mg/kg	-
benzyl alcohol	LD50 Oral	Rat	2885 mg/kg	-
	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m ³	4 hours
Orange, sweet, ext.	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
ethylbenzene	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	>5 g/kg	-
ethanol	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	LD50 Oral	Rat	3.5 g/kg	-
	LC50 Inhalation Vapour	Rat	124700 mg/m ³	4 hours
3,6-diazaoctanethylenediamin	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-
	LC50 Inhalation Dusts and mists	Rat	>5.08 mg/l	4 hours
	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
AMERCOAT 320HSA CURE	5456.7	11824.7	N/A	112.3	49.2
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A
xylene	4300	1700	N/A	11	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	2885	2980	N/A	N/A	N/A
benzyl alcohol	1230	N/A	N/A	N/A	1.5
ethylbenzene	3500	17800	N/A	17.8	N/A
Nonylphenols	500	N/A	N/A	N/A	N/A
ethanol	7000	17100	N/A	124.7	N/A
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-
	Eyes - Severe irritant	Rabbit	-	-	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Irritant	Human	-	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
xylene	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
2,4,6-tris(dimethylaminomethyl)phenol					

Conclusion/Summary : Not available.

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023
AMERCOAT 320HSA CURE

SECTION 11: Toxicological information

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin	skin	Mouse	Sensitising
	skin	Guinea pig	Sensitising

Conclusion/Summary**Skin** : There are no data available on the mixture itself.**Respiratory** : There are no data available on the mixture itself.**Mutagenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Carcinogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Reproductive toxicity****Conclusion/Summary** : There are no data available on the mixture itself.**Teratogenicity****Conclusion/Summary** : There are no data available on the mixture itself.**Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene Orange, sweet, ext. ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.**Potential acute health effects****Eye contact** : Causes serious eye damage.**Inhalation** : No known significant effects or critical hazards.**Skin contact** : Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.**Ingestion** : Corrosive to the digestive tract. Causes burns.**Symptoms related to the physical, chemical and toxicological characteristics****Eye contact** : Adverse symptoms may include the following:
pain
watering
redness**Inhalation** : Adverse symptoms may include the following:
reduced foetal weight
increase in foetal deaths
skeletal malformations

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023
AMERCOAT 320HSA CURE

SECTION 11: Toxicological information

- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 dryness
 cracking
 blistering may occur
 reduced foetal weight
 increase in foetal deaths
 skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
 stomach pains
 reduced foetal weight
 increase in foetal deaths
 skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Long term exposure

- Potential immediate effects** : Not available.
Potential delayed effects : Not available.

Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : Suspected of damaging fertility. Suspected of damaging the unborn child.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
n-nonylphenol, branched Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 2,4,6-tris(dimethylaminomethyl)phenol Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-Orange, sweet, ext.	Acute EC50 0.044 mg/l	Crustaceans - Water flea - <i>Moina macrocopa</i>	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
	EC10 1.78 mg/l	Algae	72 hours
	Acute LC50 175 mg/l	Fish	96 hours
	EC50 15 mg/l	Algae	72 hours
	Acute EC50 1.1 mg/l	Daphnia	48 hours

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 12: Ecological information

ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia	48 hours
Nonylphenols	Acute LC50 0.017 mg/l	Daphnia - <i>Ceriodaphnia dubia</i>	-
ethanol	Acute EC50 7640 mg/l Fresh water	Fish - <i>Pleuronectes americanus</i>	96 hours
1,3-bis[12-hydroxy-octadecamide-N-methylene]-benzene	Acute LC50 >100 mg/l	Daphnia - Water flea - <i>Daphnia magna</i>	48 hours
		Fish	96 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Orange, sweet, ext.	-	96 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene	-	-	Readily
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethylethyl)- ω -(2-aminomethylethoxy)-benzyl alcohol	-	-	Not readily
Orange, sweet, ext.	-	-	Readily
ethylbenzene	-	-	Readily
ethanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4-nonylphenol, branched	5.4	251.19	Low
xylene	3.12	7.4 to 18.5	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
benzyl alcohol	0.87	-	Low
Orange, sweet, ext.	2.78 to 4.88	-	Low
ethylbenzene	3.6	79.43	Low
ethanol	-0.35	-	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN3470	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(4-nonylphenol, branched, Polyamide)	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Code : 00334213 **Date of issue/Date of revision** : 17 November 2023
AMERCOAT 320HSA CURE

SECTION 14: Transport information

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	Candidate	-	12/19/2012

Ozone depleting substances

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c
E1

SECTION 16: Other information

☑ Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
 GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
 DMEL = Derived Minimal Effect Level
 DNEL = Derived No Effect Level
 EUH statement = GB CLP-specific Hazard statement
 N/A = Not available

Code : 00334213	Date of issue/Date of revision : 17 November 2023
AMERCOAT 320HSA CURE	

SECTION 16: Other information

PBT = Persistent, Bioaccumulative and Toxic
 PNEC = Predicted No Effect Concentration
 RRN = REACH Registration Number
 SGG = Segregation Group
 vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361fd Aquatic Acute 1, H400 Aquatic Chronic 1, H410	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
H361fd	Suspected of damaging fertility. Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH071	Corrosive to the respiratory tract.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Code : 00334213	Date of issue/Date of revision : 17 November 2023
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AMERCOAT 320HSA CURE

SECTION 16: Other information

Date of issue/ Date of revision : 17 November 2023

Date of previous issue : 11 May 2023

Prepared by : EHS

Version : 2.01

Disclaimer

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