SAFETY DATA SHEET



Date of issue/Date of revision20 November 2023Version 2.06

Section 1. Identification	
Product code	: 000001099951
Product name	: SIGMAGLIDE 1290 HARDENER
Other means of identificati 00332868; 00419878	on
Product type	: Liquid.
<u>Relevant identified uses of</u> Product use	 the substance or mixture and uses advised against Coating. Professional applications, Used by spraying.
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 4
	ACUTE TOXICITY (dermal) - Category 4
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	GERM CELL MUTAGENICITY - Category 2
	TOXIC TO REPRODUCTION - Category 1B
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 2
GHS label elements, inclu	iding precautionary statements
Hazard pictograms	
	v v v v
Signal word	: Danger

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Product name SIGMAGLIDE 1290 HARDENER

Section 2. Hazards identification

	Flammable liquid and vapor. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. May cause an allergic skin reaction.
	Causes skin irritation. May cause an allergic skin reaction.
	May cause an allergic skin reaction.
	Causes serious eye irritation.
	Suspected of causing genetic defects.
	May damage fertility or the unborn child.
	May cause damage to organs.
	May cause damage to organs through prolonged or repeated exposure. (immune system)
	Toxic to aquatic life with long lasting effects.
:	Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapor. Wash thoroughly after handling.
:	Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
:	Not applicable.
:	Not applicable.
	:

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
pentane-2,4-dione Siloxanes and Silicones, di-Me, 3-hydroxypropyl Me, ethers with polyethylene glycol mono-Me ether	25 - <50 20 - <25	123-54-6 68938-54-5
dibutylbis(pentane-2,4-dionato-O,O')tin toluene octamethylcyclotetrasiloxane methanol	1 - <3 0.3 - <1 0.3 - <1 0.1 - <0.3	22673-19-4 108-88-3 556-67-2 67-56-1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

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Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. 	
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. 	
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 	
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. 	

Most important symptoms/effects, acute and delayed

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Potential acute health effects		
Eye contact	: Causes serious eye irritation.	
Inhalation	: Harmful if inhaled.	
Skin contact	 Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction. 	
Ingestion	: Harmful if swallowed. May cause damage to organs following a single exposure if swallowed.	
Over-exposure signs/s	ymptoms	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations	

Indication of immediate medical attention and special treatment needed, if necessary

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Section 4. First aid measures

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media			
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.		
Unsuitable extinguishing media	: Do not use water jet.		
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.		
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides		
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.		
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. 		

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures		
For non-emergency : personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
For emergency responders :	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".	

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Section 6. Accidental release measures

Environmental precautions	1	Avoid dispersal of spilled material and runoff and contact with soil, waterways,
		drains and sewers. Inform the relevant authorities if the product has caused
		environmental pollution (sewers, waterways, soil or air). Water polluting material.
		May be harmful to the environment if released in large quantities. Collect spillage.

Methods and material	s for containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage,	1	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in
including any		accordance with local regulations. Store in a segregated and approved area. Store
incompatibilities		in original container protected from direct sunlight in a dry, cool and well-ventilated
		area, away from incompatible materials (see Section 10) and food and drink. Store
		locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep
		container tightly closed and sealed until ready for use. Containers that have been
		opened must be carefully resealed and kept upright to prevent leakage. Do not
		store in unlabeled containers. Use appropriate containment to avoid environmental
		contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
pentane-2,4-dione		ACGIH TLV (United States, 1/2022). Absorbed through skin.
dibutylbis(pentane-2,4-dionato-O,O')tin		TWA: 25 ppm 8 hours. Workplace Safety and Health Act (Singapore, 2/2006). [Tin, organic compounds as Sn] PEL (long term): 0.1 mg/m ³ , (Sn) 8 hours.
toluene		PEL (short term): 0.2 mg/m ³ , (Sn) 15 minutes. Workplace Safety and Health Act
		(Singapore, 2/2006). PEL (long term): 188 mg/m ³ 8 hours. PEL (long term): 50 ppm 8 hours.
methanol		Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 328 mg/m ³ 15 minutes. PEL (short term): 250 ppm 15 minutes. PEL (long term): 262 mg/m ³ 8 hours. PEL (long term): 200 ppm 8 hours.
Recommended monitoring procedures		ppropriate monitoring standards. Reference to r methods for the determination of hazardous
oppropriate engineering ontrols	ventilation or other engineering contaminants below any recomm	on. Use process enclosures, local exhaust controls to keep worker exposure to airborne nended or statutory limits. The engineering controls dust concentrations below any lower explosive tilation equipment.
nvironmental exposure ontrols	they comply with the requirement cases, fume scrubbers, filters of	ork process equipment should be checked to ensure nts of environmental protection legislation. In some r engineering modifications to the process reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	:	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless.
Odor	: Amine-like.
рН	insoluble in water.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 34°C (93.2°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: liquid
Vapor pressure	 Highest known value: 0.9 kPa (7 mm Hg) (at 20°C) (pentane-2,4-dione). Weighted average: 0.84 kPa (6.3 mm Hg) (at 20°C)
Vapor density	: Highest known value: 3.45 (Air = 1) (pentane-2,4-dione).

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Section 9. Physical and chemical properties

Relative density	:	1.04	
Solubility(ies)		Media Result	
	1	cold water Not soluble	
Auto-ignition temperature	:	Lowest known value: 340°C (644°F) (pentane-2,4-dione).	
Viscosity	:	Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)	
Viscosity	:	30 - <40 s (ISO 6mm)	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
pentane-2,4-dione	LC50 Inhalation Vapor	Rat	5.1 mg/l	4 hours
	LD50 Dermal	Rat	790 mg/kg	-
	LD50 Oral	Rat	570 mg/kg	-
dibutylbis(pentane-	LD50 Dermal	Rat	>2000 mg/kg	-
2,4-dionato-O,O')tin				
	LD50 Oral	Rat	1864 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
octamethylcyclotetrasiloxane	LC50 Inhalation Vapor	Rat	36 g/m ³	4 hours
	LD50 Dermal	Rat	>2375 mg/kg	-
	LD50 Oral	Rat	>4800 mg/kg	-
methanol	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

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Section 11. Toxicological information

Irritation/Corrosion

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
dibutylbis(pentane-2,4-dionato-O,O')tin toluene	Category 1 Category 3	-	- Narcotic effects
methanol	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 1 Category 2	-	immune system -

Aspiration hazard

Name	Result
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.
Skin contact	: Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction.

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Section 11 Toxicological informat

Section 11. Toxicological information

Ingestion

: Harmful if swallowed. May cause damage to organs following a single exposure if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure		
Short term exposure		
Potential immediate effects	;	Not available.
Potential delayed effects	1	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
General	:	May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	Suspected of causing genetic defects.
Reproductive toxicity	:	May damage fertility or the unborn child.

Numerical measures of toxicity Acute toxicity estimates

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Section 11. Toxicological information

Route	ATE value
Oral	1014.48 mg/kg
Dermal	1450.64 mg/kg
Inhalation (vapors)	10.42 mg/l
Inhalation (dusts and mists)	6.09 mg/l

Other information

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

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Toxicity			
Product/ingredient name	Result	Species	Exposure
methanol	Acute LC50 13 mg/l Fresh water	Fish	96 hours
Conclusion/Summary	: There are no data available on the	e mixture itself.	

Persistence/degradability

Conclusion/Summary	: There are no data available on the mixture itself.		
Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
pentane-2,4-dione	0.68	-	Low
toluene	2.73	8.32	Low
octamethylcyclotetrasiloxane	6.488	-	High
methanol	-0.77	-	Low

Mobility in soil

Soil/water partition : coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group			III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Siloxanes and Silicones, di- Me, 3-hydroxypropyl Me, ethers with polyethylene glycol mono-Me ether, dibutylbis (pentane-2,4-dionato-O,O')tin)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 20 November 2023
Date of previous issue	: 5/26/2023
Version	: 2.06
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.