SAFETY DATA SHEET

Date of issue/Date of revision

: 20 December 2023 Version



pPG

: 2.04

SECTION 1: Identification of the substance/mixture and of the company/ undertaking 1.1 Product identifier Product name : AMERCOAT 450S HARDENER Product code : 000001099634 Other means of identification 00288786

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Pittsburgh Paints Nigeria Limited 1, Coker Street, Coker Bus-stop, Badagry Expressway, Orile Iganmu, Lagos Nigeria Tel: 00 234 (0) 8138672483 e-mail address of person : PS.ACEMEA@ppg.com responsible for this SDS

1.4 Emergency telephone : 00234 127 173 85 number

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Product definition : Mixture <u>Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]</u> Flam. Liq. 3, H226

Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336 Aquatic Chronic 3, H412 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Code : 000001099634 AMERCOAT 450S HARDENE	Date of issue/Date of revision : 20 December 202
SECTION 2: Hazards	dentification
Hazard pictograms	
Signal word	: Warning
Hazard statements	 Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.
Precautionary statements	······································
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release t the environment.
Response	: IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P304 + P312, P403 + P233, P501
Hazardous ingredients	: Hexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate hexamethylene-di-isocyanate
Supplemental label elements	: Contains isocyanates. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	<u>nts</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvE
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Code : 000001099634 AMERCOAT 450S HARDENER Date of issue/Date of revision

: 20 December 2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Hexamethylene (isocyanuate, Olgomers)REACH #: 01-2119485796-17 EC: 500-600: CAS: 20102-61-2 $225 - s50$ Skute Tox. 4, H332 Skute Sens. 1, H317ATE [Inhalation (dusts and mists]) = 1.5 mg/l[1] [2] and mists]) = 1.5 mg/ln-butyl acetateREACH #: 01-2119485493-29 EC: 2014636-1 CAS: 123-86-4 Index: 607-025-00-1 $225 - s50$ Flam. Liq. 3, H226 STOT SE 3, H336 $ -$ [1] [2]xyleneEC: 215-535.7 CAS: 133-86-4 Index: 607-025-00-1 $\geq 10 - s25$ Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H312 Acute Tox. 4, H312 Acute Tox. 4, H312 Ston Tist. 1, H316 EVP Intt. 2, H319 STOT SE 3, H336 Acute Tox. 4, H332 STOT RE 2, H373ATE [Inhalation (vapours)] = 11 mg/l (vapours)] = 17.8	Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
101-2119465493-29 ICAS: 123-66-4 Index: 607-025-00-1STOT SE 3, H336 EUH066ATE [Dermal] = 1700 mg/kg[1] [2] mg/kgxyleneEC: 215-535-7 CAS: 1330-20-7 $\geq 10 - \leq 25$ Flam. Lig. 3, H226 	diisocyanate, oligomers	01-2119485796-17 EC: 500-060-2	≥25 - ≤50	Skin Sens. 1, H317	ATE [Inhalation (dusts	[1] [2]
CAS: 1330-20-7 Acute Tox, 4, H312 Acute Tox, 1, H304 Acute Tox, 4, H312 Acute Tox, 1, H304 Acute Tox, 4, H312 ATE [Inhalation (Vapours]] = 0.151 mg/ I [1] [2] ATE [Inhalation (Vapours]] = 0.151 mg/ I [1] [2] ACAS: 109-89-3 Index: 615-011-00-1 Acute Tox, 1, H304 Acute Tox, 1, H304 Atte [Inhalation (Vapours]] = 0.151 mg/ I [1] [2] ATE [Inhalation (Vapours]] = 0.151 mg/ I [1] [2] ATE [Inhalation (Vapours]] = 0.151 mg/ I [2] Atte [Inhalation (Vapours]] = 0.151 mg/ I [2] Atte [Inhalation (Vapours]] = 0.151 mg/ I [2] Atte [Inhalation (Vapours]] = 0.516 mg/ I [2] Atte [Inhalation (Vapours]] = 0.151 mg/ I [3] Atte [Inhalation (Vapours]] = 0.151 mg/ I [3] Atte [Inhalation (Vapours]] = 0.151 mg/ I [3] Atte [Inhala	n-butyl acetate	01-2119485493-29 EC: 204-658-1 CAS: 123-86-4	≥25 - ≤50	STOT SÉ 3, H336	-	[1] [2]
D1-2119489370-35 EC: 202-849-4 CAS: 100-414 Index: 601-023-00-4Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412(vapours)] = 17.8 mg/lHydrocarbons, C9, aromatics > 0.1% cumeneREACH #: 01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6>10 ≤5.0Carc. 1B, H350 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066Carc. 1B, H350: C ≥ 10%[1]tolueneREACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3≤0.30Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT SE 3, H336 STOT SE 3, H336 STOT SE 3, H336 STOT SE 3, H336-[1] [2]hexamethylene-di- isocyanateREACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1<0.10	xylene		≥10 - ≤25	Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	mg/kg ATE [Inhalation	[1] [2]
aromatics > 0.1% cumene01-2119455851-35 EC: 918-668-5 CAS: 64742-95-6Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH06610% EUH066: C ≥ 20%tolueneREACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3≤0.30Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 Asp. Tox. 1, H304-[1] [2]hexamethylene-di- isocyanateREACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1<0.10	ethylbenzene	01-2119489370-35 EC: 202-849-4 CAS: 100-41-4	≥1.0 - ≤5.0	Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304		[1] [2]
01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304ATE [Oral] = 710 mg/ kg[1] [2]hexamethylene-di- isocyanateREACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1<0.10		01-2119455851-35 EC: 918-668-5	≥1.0 - ≤5.0	Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411	10%	[1]
isocyanate 01-2119457571-37 Acute Tox. 1, H330 kg EC: 212-485-8 Skin Irrit. 2, H315 ATE [Inhalation CAS: 822-06-0 Eye Irrit. 2, H319 (vapours)] = 0.151 mg/ Index: 615-011-00-1 Resp. Sens. 1, H334 I Stin Sens. 1, H335 Case Section Stin Sens. 1, H334 CAS: 822-06-0 Stin Sens. 1, H334 I Resp. Sens. 1, H334 I Skin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317 Stin Sens. 1, H317	toluene	01-2119471310-51 EC: 203-625-9 CAS: 108-88-3	≤0.30	Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373	-	[1] [2]
English (GB) Nigeria 3/16	-	01-2119457571-37 EC: 212-485-8 CAS: 822-06-0	<0.10	Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317	kg ATE [Inhalation (vapours)] = 0.151 mg/ I Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C	[1] [2]
			Fnalish	(GB)	Nigeria	3/16

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (B	EU)
2020/878	

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 3: Composition/information on ingredients

	See Section 16 for the full text of the H statements declared above.	
--	---	--

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effect	its
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Can cause central nervous system (CNS) depression.
Over-exposure signs/symp	<u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 4: First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
4.3 Indication of any imm	ediate medical attention and special treatment needed
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

•	-
5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 6: Accidental release measures

6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
6.3 Methods and material	for containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
Special provisions	: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878							
Code : 00000109963 AMERCOAT 450S HARDEN							
SECTION 7: Handlin	ng and storage						
7.2 Conditions for safe storage, including any incompatibilities	 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimise exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurisation. 						

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values				
	IPEL (-).				
(isocyanurate type)	TWA: 0.5 mg/m ³				
	STEL: 1 mg/m ³				
n-butyl acetate	EU OEL (Europe, 1/2022).				
	STEL: 150 ppm 15 minutes.				
	STEL: 723 mg/m ³ 15 minutes.				
	TWA: 241 mg/m ³ 8 hours.				
	TWA: 50 ppm 8 hours.				
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure]				
	Absorbed through skin.				
	STEL: 442 mg/m ³ 15 minutes.				
	STEL: 100 ppm 15 minutes.				
	TWA: 221 mg/m ³ 8 hours.				
	TWA: 50 ppm 8 hours.				
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.				
	STEL: 884 mg/m ³ 15 minutes.				
	STEL: 200 ppm 15 minutes.				
	TWA: 442 mg/m ³ 8 hours.				
	TWA: 100 ppm 8 hours.				
toluene	EU OEL (Europe, 1/2022). Absorbed through skin.				
	STEL: 384 mg/m ³ 15 minutes.				
	STEL: 100 ppm 15 minutes.				
	TWA: 192 mg/m ³ 8 hours.				
	TWA: 50 ppm 8 hours.				
hexamethylene-di-isocyanate	ACGIH TLV (United States, 1/2023).				
	TWA: 0.03 mg/m ³ 8 hours.				
	TWA: 0.005 ppm 8 hours.				

2020/878	
Code : 000001099634	Date of issue/Date of revision: 20 December 2023
AMERCOAT 450S HARDENER Recommended monitoring procedures	: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
8.2 Exposure controls	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measu	<u>es</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	: Chemical splash goggles.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Physical state	· Lic	quid.						
Colour		Colourless.						
Odour Odour		Amine-like. [Strong] Not available.						
Odour threshold	• • • •	Not available. May start to solidify at the following temperature: -51.3 to -28.4°C (-60.3 to -19.1°F)						
Melting point/freezing point	Th	his is based on data igomers (isocyanura	for the fo	ollowing	ingredient:	lexamet	nylene diiso	
Initial boiling point and boiling range	: >3	37.78°C						
Flammability	: No	ot available.						
Upper/lower flammability or explosive limits	: Gr	reatest known range	e: Lower:	1.4% U	pper: 7.6%	(n-butyl a	icetate)	
Flash point	: Cl	losed cup: 30.3°C						
Auto-ignition temperature	i Ir	ngredient name		°C	°F	[Method	
		-butyl acetate		415	779		EU A.15	
Decomposition temperature	• St	table under recomm	ended st	orade ar	d handling	condition	s (see Sec	tion 7)
					ia nananig	oonanaon		
ъН	: No	ot applicable_insolu		•			,	,
		ot applicable. insolu inematic (40°C): >2	ble in wat	•			,	,
Viscosity	: Ki	inematic (40°C): >2	ble in wat 1 mm²/s	•			,	,
Viscosity Viscosity	: Ki	••	ble in wat 1 mm²/s	•			·	,
Viscosity Viscosity	: Ki : 30	inematic (40°C): >2	ble in wat 1 mm²/s	•			`	,
Viscosity Viscosity Solubility(ies)	: Ki : 30 : F	inematic (40°C): >2 0 - <40 s (ISO 6mm	ble in wat 1 mm²/s	•				
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octano	: Ki : 30 : F N	inematic (40°C): >2 0 - <40 s (ISO 6mm Result lot soluble	ble in wat 1 mm²/s	•				
	: Ki : 30 : F N I/ : Nc	inematic (40°C): >2 0 - <40 s (ISO 6mm Result lot soluble ot applicable.	ble in wat 1 mm²/s)	ter.	ure at 20°C	Va	pour press	sure at 50°(
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octano water	: Ki : 30 : / : No	inematic (40°C): >2 0 - <40 s (ISO 6mm Result lot soluble ot applicable. ngredient name	ble in wat 1 mm²/s)	ter.	ure at 20°C Method	Va mm Hg	pour press	
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octano water	: Ki : 30 : / : No	inematic (40°C): >2 0 - <40 s (ISO 6mm Result lot soluble ot applicable. ngredient name	ble in wat 1 mm²/s) Vapou	ir Press kPa	1	mm		sure at 50°(
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octanol water Vapour pressure	: Ki : 30 : 	inematic (40°C): >2 0 - <40 s (ISO 6mm Result lot soluble ot applicable. ngredient name	ble in wat 1 mm²/s) Vapou mm Hg 11.25096	ter. Ir Press kPa 1.5	Method DIN EN 13016-2	mm Hg	kPa	sure at 50°(
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octano water Vapour pressure	: Ki : 30 : 	inematic (40°C): >2 0 - <40 s (ISO 6mm Result Not soluble ot applicable. ngredient name Sutyl acetate ighest known value: utyl acetate	ble in wat 1 mm²/s) Vapou mm Hg 11.25096	ter. Ir Press kPa 1.5	Method DIN EN 13016-2	mm Hg	kPa	sure at 50°(
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octanol water Vapour pressure Evaporation rate Relative density	: Ki : 30 : 	inematic (40°C): >2 0 - <40 s (ISO 6mm Result Not soluble ot applicable. Ingredient name Mutual acetate ighest known value: 98 ighest known value:	ble in wat 1 mm²/s) Vapou mm Hg 11.25096 1 (n-buty	ter. Ir Press kPa 1.5 /l acetate	Method DIN EN 13016-2 e) Weighte	mm Hg d average	kPa e: 0.89com	sure at 50°0 Method pared with
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octanol water Vapour pressure Evaporation rate Relative density Vapour density	: Ki : 30 : 	inematic (40°C): >2 0 - <40 s (ISO 6mm Result Not soluble ot applicable. Ingredient name Mutual acetate ighest known value: 98 ighest known value:	ble in wat 1 mm ² /s) Vapou mm Hg 11.25096 1 (n-buty 4 (Air = ot explos	ter. Ir Press kPa 1.5 /l acetate 1) (n-bu ive, but f	Method DIN EN 13016-2 •) Weighte	mm Hg d average . Weight	kPa e: 0.89com ed average	sure at 50°C Method pared with e: 3.85 (Air
Viscosity Viscosity Solubility(ies) <u>Media</u> cold water Partition coefficient: n-octanol water Vapour pressure Evaporation rate Relative density Vapour density Explosive properties	: Ki : 30 : N N / : Nc : Ir : Ir : Hig bu : 0.9 : Hig thu : Th va	inematic (40°C): >2 0 - <40 s (ISO 6mm Result Not soluble ot applicable. Ingredient name Voutyl acetate ighest known value: utyl acetate 98 ighest known value:)	ble in wat 1 mm²/s) Vapou mm Hg 11.25096 1 (n-buty 4 (Air = ot explos r is possi	ter. Ir Press kPa 1.5 /l acetate 1) (n-bu ive, but t ble.	Method DIN EN 13016-2 e) Weighte tyl acetate) the formatic	mm Hg d average . Weight	kPa e: 0.89com ed average	sure at 50°C Method pared with e: 3.85 (Air
Viscosity Viscosity Solubility(ies) Media cold water Partition coefficient: n-octano water	: Ki : 30 : N N / : Nc : Ir : Ir : Hig bu : 0.9 : Hig thu : Th va	inematic (40°C): >2 0 - <40 s (ISO 6mm Result Not soluble ot applicable. Ingredient name Votyl acetate ighest known value: utyl acetate 98 ighest known value: he product itself is n apour or dust with ai	ble in wat 1 mm²/s) Vapou mm Hg 11.25096 1 (n-buty 4 (Air = ot explos r is possi	ter. Ir Press kPa 1.5 /l acetate 1) (n-bu ive, but t ble.	Method DIN EN 13016-2 e) Weighte tyl acetate) the formatic	mm Hg d average . Weight	kPa e: 0.89com ed average	sure at 50°C Method pared with e: 3.85 (Air

No additional information.

Code : 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT 450S HARDENER		

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide
10.5 Incompatible materials	: Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
10.4 Conditions to avoid	: In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.2 Chemical stability	: The product is stable.
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
✓examethylene diisocyanate, oligomers (isocyanurate type)	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapour	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapour	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Hydrocarbons, C9, aromatics > 0.1% cumene	LD50 Dermal	Rabbit	>3160 mg/kg	-
	LD50 Oral	Rat - Female	3492 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
hexamethylene-di-isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m³	4 hours
	LC50 Inhalation Vapour	Rat	151 mg/m³	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
X lene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
0 1 1 10					

Conclusion/Summary Skin

: There are no data available on the mixture itself.

English	(GB)
---------	------

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 11: Toxicological information

	-
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitisation	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Specific target organ toxic	<u>ity (single exposure)</u>

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2		-

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on likely : Not available. routes of exposure

Potential acute health effects

Inhalation	 Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Ingestion	: Can cause central nervous system (CNS) depression.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye irritation.
Symptoms related t	o the physical, chemical and toxicological characteristics

Code : 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT 450S HARDENER		

SECTION 11: Toxicological information

	5
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Ingestion	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Delayed and immediate effe	ects as well as chronic effects from short and long-term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	<u>ects</u>
Not available.	
Conclusion/Summary	: Not available.
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.
Prolonged or repeated contac	t may dry skin and cause irritation. Repeated exposure to high vapor concentrations may

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Code : 000001099634

AMERCOAT 450S HARDENER

Date of issue/Date of revision

: 20 December 2023

SECTION 11: Toxicological information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Acute EC50 >1000 mg/l	Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - <i>daphnia</i> <i>magna</i>	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
Hydrocarbons, C9, aromatics > 0.1% cumene	EC50 3.2 mg/l	Daphnia	48 hours
	LC50 9.2 mg/l	Fish	96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-
ethylbenzene Hydrocarbons, C9, aromatics > 0.1% cumene	-	79 % - Readily - 10 days 75 % - Readily - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Rexamethylene diisocyanate, oligomers (isocyanurate type)	-	-	Not readily
n-butyl acetate	-	-	Readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily
Hydrocarbons, C9, aromatics > 0.1% cumene	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Fexamethylene diisocyanate, oligomers (isocyanurate type)	5.54	3.2	Low
n-butyl acetate	2.3	-	Low
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
toluene	2.73	8.32	Low
hexamethylene-di-isocyanate	0.02	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

English (GB)

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOA	T 450S HARDENER		

SECTION 12: Ecological information

Mobility

: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

European waste catalogue (EWC)

Waste code	Waste designation	
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	
Packaging		
Methods of disposal	 The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. 	
Type of packaging	European waste catalogue (EWC)	
Container	15 01 06 mixed packaging	
 Special precautions This material and its container must be disposed of in a safe way. Care should taken when handling emptied containers that have not been cleaned or rinsed or Empty containers or liners may retain some product residues. Vapour from provinces may create a highly flammable or explosive atmosphere inside the com Do not cut, weld or grind used containers unless they have been cleaned thorou internally. Avoid dispersal of spilt material and runoff and contact with soil, water drains and sewers. 		

SECTION 14: Transport information

Code	: 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT	450S HARDENER		

SECTION 14: Transport information

-			
	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	III	111	III
14.5 Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID	: None identified.
Tunnel code	: (D/E)
IMDG	: None identified.
ΙΑΤΑ	: None identified.

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk	: Not applicable.
according to IMO	
instruments	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain

dangerous substances, mixtures and articles

Other national and international regulations.

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

: No Chemical Safety Assessment has been carried out.

15.2 Chemical safety assessment

Code : 000001099634	Date of issue/Date of revision	: 20 December 2023
AMERCOAT 450S HARDENER		

SECTION 16: Other information

SECTION 16: Other Information			
Indicates information that I	nas changed from previously issued version.		
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number 		
Full text of abbreviated H statements	 H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H312 Harmful in contact with skin. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H330 Fatal if inhaled. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H350 May cause cancer. H361d Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure. H411 Toxic to aquatic life with long lasting effects. EUH066 Repeated exposure may cause skin dryness or cracking. 		
Full text of classifications [CLP/GHS]	 Acute Tox. 1 Acute Tox. 4 AcUTE TOXICITY - Category 1 Acute Tox. 4 AcUTE TOXICITY - Category 4 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Carc. 1B Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 2 Resp. Sens. 1 Skin Irrit. 2 Skin Sens. 1 Skin Sens 1 Shin Sens 1 Skin Sens 1 Shin Sens 1 Shin Sens 1 Shin Sens 1 Shin Sens 1 Skin Sens 2 Specific TARGET ORGAN TOXICITY - SINGLE EXPO		
<u>History</u> Date of issue/ Date of	: 20 December 2023		
revision			
Date of previous issue	: 21 October 2023		
Prepared by	: EHS		
Version	: 2.04		
<u>Disclaimer</u>			

<u>Disclaimer</u>

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB)