

# SAFETY DATA SHEET



Date of issue/Date of revision

: 5 February 2024

Version

: 1.02

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : AMERCOAT 68HS BASE  
**Product code** : 00284640  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.  
**Use of the substance/mixture** : Coating.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL  
Tweemontstraat 104  
B-2100 Deurne  
Belgium  
Telephone +32-33606311  
Fax +32-33606435

**e-mail address of person responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

### 1.4 Emergency telephone number

#### Supplier

+31 20 4075210

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture  
**Classification according to UK CLP/GHS**

Flam. Liq. 3, H226  
Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
Carc. 2, H351  
STOT SE 3, H336  
STOT RE 1, H372  
Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.  
See Section 16 for the full text of the H statements declared above.  
See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### **Hazard pictograms**



#### **Signal word**

: Danger

|                           |                                                         |
|---------------------------|---------------------------------------------------------|
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| <b>AMERCOAT 68HS BASE</b> |                                                         |

SECTION 2: Hazards identification

|                                                                                                                                           |                                                                                                                                                                                                                                                                                                                                    |
|-------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Hazard statements</b>                                                                                                                  | : Flammable liquid and vapour.<br>Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye irritation.<br>May cause drowsiness or dizziness.<br>Suspected of causing cancer.<br>Causes damage to organs through prolonged or repeated exposure.<br>Harmful to aquatic life with long lasting effects. |
| <b>Precautionary statements</b>                                                                                                           |                                                                                                                                                                                                                                                                                                                                    |
| <b>Prevention</b>                                                                                                                         | : Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour.                        |
| <b>Response</b>                                                                                                                           | : Not applicable.                                                                                                                                                                                                                                                                                                                  |
| <b>Storage</b>                                                                                                                            | : Not applicable.                                                                                                                                                                                                                                                                                                                  |
| <b>Disposal</b>                                                                                                                           | : Dispose of contents and container in accordance with all local, regional, national and international regulations.<br>P202, P280, P210, P273, P260, P501                                                                                                                                                                          |
| <b>Supplemental label elements</b>                                                                                                        | : Not applicable.                                                                                                                                                                                                                                                                                                                  |
| <b>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</b> | : Not applicable.                                                                                                                                                                                                                                                                                                                  |
| <b>Special packaging requirements</b>                                                                                                     |                                                                                                                                                                                                                                                                                                                                    |
| <b>Containers to be fitted with child-resistant fastenings</b>                                                                            | : Not applicable.                                                                                                                                                                                                                                                                                                                  |
| <b>Tactile warning of danger</b>                                                                                                          | : Not applicable.                                                                                                                                                                                                                                                                                                                  |

2.3 Other hazards

|                                                                                                          |                                                                                         |
|----------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| <b>Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII</b> | : This mixture does not contain any substances that are assessed to be a PBT or a vPvB. |
| <b>Other hazards which do not result in classification</b>                                               | : Prolonged or repeated contact may dry skin and cause irritation.                      |

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name                                                                             | Identifiers                                                                             | %         | Classification                                                                             | Type    |
|-----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|-----------|--------------------------------------------------------------------------------------------|---------|
| crystalline silica, respirable powder (<10 microns)                                                 | EC: 238-878-4<br>CAS: 14808-60-7                                                        | ≥10 - ≤25 | STOT RE 1, H372 (inhalation)                                                               | [1] [2] |
| reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | REACH #:<br>01-2119456619-26<br>EC: 500-033-5<br>CAS: 25068-38-6<br>Index: 603-074-00-8 | ≥10 - ≤18 | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Aquatic Chronic 2, H411 | [1]     |
| Epoxy Resin (700<MW<=1100)                                                                          | CAS: 25036-25-3                                                                         | ≥10 - ≤25 | Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317                            | [1]     |
| heptan-2-one                                                                                        | REACH #:<br>01-2119902391-49<br>EC: 203-767-1<br>CAS: 110-43-0                          | ≥10 - ≤23 | Flam. Liq. 3, H226<br>Acute Tox. 4, H302<br>Acute Tox. 4, H332<br>STOT SE 3, H336          | [1] [2] |

|                    |            |                                |                   |
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SECTION 3: Composition/information on ingredients

|                                                                                                        |                                                                                                              |             |                                                                                                                                                                                |         |
|--------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|
| 4-methylpentan-2-one                                                                                   | Index: 606-024-00-3<br>REACH #:<br>01-2119473980-30<br>EC: 203-550-1<br>CAS: 108-10-1<br>Index: 606-004-00-4 | ≥10 - <20   | Flam. Liq. 2, H225<br>Acute Tox. 4, H332<br>Eye Irrit. 2, H319<br>Carc. 2, H351<br>STOT SE 3, H336<br>EUH066                                                                   | [1] [2] |
| Hydrocarbons, C9, aromatics > 0.1% cumene                                                              | REACH #:<br>01-2119455851-35<br>EC: 918-668-5<br>CAS: 64742-95-6                                             | ≥1.0 - ≤6.8 | Flam. Liq. 3, H226<br>Carc. 1B, H350<br>STOT SE 3, H335<br>STOT SE 3, H336<br>Asp. Tox. 1, H304<br>Aquatic Chronic 2, H411<br>EUH066                                           | [1]     |
| xylene                                                                                                 | EC: 215-535-7<br>CAS: 1330-20-7                                                                              | ≥1.0 - ≤5.0 | Flam. Liq. 3, H226<br>Acute Tox. 4, H312<br>Acute Tox. 4, H332<br>Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>STOT SE 3, H335<br>Asp. Tox. 1, H304<br>Aquatic Chronic 3, H412 | [1] [2] |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane tetraethyl silicate | EC: 500-210-7<br>CAS: 68413-24-1                                                                             | ≥1.0 - ≤5.0 | Skin Sens. 1, H317                                                                                                                                                             | [1]     |
|                                                                                                        | REACH #:<br>01-2119496195-28<br>EC: 201-083-8<br>CAS: 78-10-4<br>Index: 014-005-00-0                         | ≥1.0 - ≤3.6 | Flam. Liq. 3, H226<br>Acute Tox. 4, H332<br>Eye Irrit. 2, H319<br>STOT SE 3, H335                                                                                              | [1] [2] |
| [3-(2,3-epoxypropoxy)propyl] trimethoxysilane                                                          | REACH #:<br>01-2119513212-58<br>EC: 219-784-2<br>CAS: 2530-83-8                                              | ≥1.0 - <3.0 | Eye Dam. 1, H318                                                                                                                                                               | [1]     |
|                                                                                                        |                                                                                                              |             | See Section 16 for the full text of the H statements declared above.                                                                                                           |         |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : No specific data.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

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## SECTION 5: Firefighting measures

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
halogenated compounds  
metal oxide/oxides

### 5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

### 6.4 Reference to other sections

- : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

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## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

|                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Protective measures                    | : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. |
| Advice on general occupational hygiene | : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |

### 7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

See Section 1.2 for Identified uses.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

#### Occupational exposure limits

| Product/ingredient name                             | Exposure limit values                                                                                                                                                               |
|-----------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| crystalline silica, respirable powder (<10 microns) | EH40/2005 WELs (United Kingdom (UK), 1/2020). [silica, respirable crystalline respirable fraction]<br>TWA: 0.1 mg/m³ 8 hours. Form: Respirable fraction                             |
| heptan-2-one                                        | EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.<br>STEL: 475 mg/m³ 15 minutes.<br>STEL: 100 ppm 15 minutes.<br>TWA: 237 mg/m³ 8 hours.<br>TWA: 50 ppm 8 hours. |
| 4-methylpentan-2-one                                | EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin.<br>STEL: 416 mg/m³ 15 minutes.<br>STEL: 100 ppm 15 minutes.                                                    |



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SECTION 8: Exposure controls/personal protection

|                     |                                                                                                                                                                                                                                                                                   |
|---------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| xylene              | TWA: 208 mg/m³ 8 hours.<br>TWA: 50 ppm 8 hours.<br><b>EH40/2005 WELs (United Kingdom (UK), 1/2020). [xylene, o-,m-,p- or mixed isomers] Absorbed through skin.</b><br>STEL: 441 mg/m³ 15 minutes.<br>STEL: 100 ppm 15 minutes.<br>TWA: 220 mg/m³ 8 hours.<br>TWA: 50 ppm 8 hours. |
| tetraethyl silicate | <b>EH40/2005 WELs (United Kingdom (UK), 1/2020).</b><br>TWA: 44 mg/m³ 8 hours.<br>TWA: 5 ppm 8 hours.                                                                                                                                                                             |

Biological exposure indices

| Product/ingredient name | Exposure indices                              |
|-------------------------|-----------------------------------------------|
| 4-methylpentan-2-one    | 4-METHYLPENTAN-2-ONE / METHYL ISOBUTYL KETONE |
| xylene                  | XYLENES                                       |

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

| Product/ingredient name                                                                             | Type | Exposure              | Value              | Population                     | Effects  |
|-----------------------------------------------------------------------------------------------------|------|-----------------------|--------------------|--------------------------------|----------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | DNEL | Long term Inhalation  | 12.25 mg/m³        | Workers                        | Systemic |
|                                                                                                     | DNEL | Short term Inhalation | 12.25 mg/m³        | Workers                        | Systemic |
|                                                                                                     | DNEL | Long term Dermal      | 8.33 mg/kg bw/day  | Workers                        | Systemic |
|                                                                                                     | DNEL | Short term Dermal     | 8.33 mg/kg bw/day  | Workers                        | Systemic |
|                                                                                                     | DNEL | Long term Dermal      | 3.571 mg/kg bw/day | General population [Consumers] | Systemic |
|                                                                                                     | DNEL | Short term Dermal     | 3.571 mg/kg bw/day | General population [Consumers] | Systemic |
|                                                                                                     | DNEL | Long term Oral        | 0.75 mg/kg bw/day  | General population [Consumers] | Systemic |
| heptan-2-one                                                                                        | DNEL | Short term Oral       | 0.75 mg/kg bw/day  | General population [Consumers] | Systemic |
|                                                                                                     | DNEL | Long term Oral        | 23.32 mg/kg bw/day | General population             | Systemic |
|                                                                                                     | DNEL | Long term Dermal      | 23.32 mg/kg bw/day | General population             | Systemic |
|                                                                                                     | DNEL | Long term Dermal      | 54.27 mg/kg bw/day | Workers                        | Systemic |
|                                                                                                     | DNEL | Long term Inhalation  | 84.31 mg/m³        | General population             | Systemic |
|                                                                                                     | DNEL | Long term Inhalation  | 394.25 mg/m³       | Workers                        | Systemic |
|                                                                                                     | DNEL | Short term Inhalation | 1516 mg/m³         | Workers                        | Systemic |
| 4-methylpentan-2-one                                                                                | DNEL | Long term Dermal      | 4.2 mg/kg bw/day   | General population             | Systemic |
|                                                                                                     | DNEL | Long term Dermal      | 11.8 mg/kg bw/day  | Workers                        | Systemic |
|                                                                                                     | DNEL | Long term Inhalation  | 14.7 mg/m³         | General population             | Local    |
|                                                                                                     | DNEL | Long term Inhalation  | 14.7 mg/m³         | General population             | Systemic |
|                                                                                                     | DNEL | Long term Inhalation  | 83 mg/m³           | Workers                        | Local    |
|                                                                                                     | DNEL | Long term Inhalation  | 83 mg/m³           | Workers                        | Systemic |
|                                                                                                     | DNEL | Short term Inhalation | 155.2 mg/m³        | General population             | Local    |
|                                                                                                     | DNEL | Short term Inhalation | 155.2 mg/m³        | General population             | Systemic |
|                                                                                                     | DNEL | Short term Inhalation | 208 mg/m³          | Workers                        | Local    |
|                                                                                                     | DNEL | Short term Inhalation | 208 mg/m³          | Workers                        | Systemic |
|                                                                                                     | DNEL | Long term Oral        | 4.2 mg/kg bw/day   | General population             | Systemic |
|                                                                                                     | DNEL | Long term Inhalation  | 150 mg/m³          | Workers                        | Systemic |
|                                                                                                     |      |                       |                    |                                |          |
|                                                                                                     |      |                       |                    |                                |          |
|                                                                                                     |      |                       |                    |                                |          |
| Hydrocarbons, C9, aromatics > 0.1% cumene                                                           |      |                       |                    |                                |          |
|                                                                                                     |      |                       |                    |                                |          |

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SECTION 8: Exposure controls/personal protection

|                                                                                              |      |                       |                    |                    |          |
|----------------------------------------------------------------------------------------------|------|-----------------------|--------------------|--------------------|----------|
| xylene                                                                                       | DNEL | Long term Dermal      | 25 mg/kg bw/day    | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 32 mg/m³           | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 11 mg/kg bw/day    | General population | Systemic |
|                                                                                              | DNEL | Long term Oral        | 11 mg/kg bw/day    | General population | Systemic |
|                                                                                              | DNEL | Long term Oral        | 12.5 mg/kg bw/day  | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 65.3 mg/m³         | General population | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 65.3 mg/m³         | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 125 mg/kg bw/day   | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 212 mg/kg bw/day   | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 221 mg/m³          | Workers            | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 221 mg/m³          | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 260 mg/m³          | General population | Local    |
|                                                                                              | DNEL | Short term Inhalation | 260 mg/m³          | General population | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 442 mg/m³          | Workers            | Local    |
|                                                                                              | DNEL | Short term Inhalation | 442 mg/m³          | Workers            | Systemic |
|                                                                                              | DNEL | Long term Oral        | 0.31 mg/kg bw/day  | General population | Systemic |
| Cashew, nutshell liq.,<br>oligomeric reaction products<br>with 1-chloro-<br>2,3-epoxypropane | DNEL | Long term Dermal      | 0.31 mg/kg bw/day  | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 0.54 mg/m³         | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 0.875 mg/kg bw/day | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 3.09 mg/m³         | Workers            | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 1.8 mg/kg bw/day   | General population | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 5.3 mg/m³          | General population | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 5.3 mg/m³          | General population | Local    |
|                                                                                              | DNEL | Short term Inhalation | 5.3 mg/m³          | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 5.3 mg/m³          | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 6.3 mg/kg bw/day   | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 44 mg/m³           | Workers            | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 44 mg/m³           | Workers            | Local    |
|                                                                                              | DNEL | Short term Inhalation | 44 mg/m³           | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 44 mg/m³           | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 147 mg/m³          | Workers            | Systemic |
| tetraethyl silicate                                                                          | DNEL | Short term Dermal     | 21 mg/kg bw/day    | Workers            | Systemic |
|                                                                                              | DNEL | Long term Oral        | 5 mg/kg bw/day     | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 5 mg/kg bw/day     | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 10 mg/kg bw/day    | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 17 mg/m³           | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 70.5 mg/m³         | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 26400 mg/m³        | General population | Systemic |
| [3-(2,3-epoxypropoxy)propyl]<br>trimethoxysilane                                             | DNEL | Long term Dermal      | 0.31 mg/kg bw/day  | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 0.54 mg/m³         | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 0.875 mg/kg bw/day | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 3.09 mg/m³         | Workers            | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 1.8 mg/kg bw/day   | General population | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 5.3 mg/m³          | General population | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 5.3 mg/m³          | General population | Local    |
|                                                                                              | DNEL | Short term Inhalation | 5.3 mg/m³          | General population | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 5.3 mg/m³          | General population | Systemic |
|                                                                                              | DNEL | Long term Dermal      | 6.3 mg/kg bw/day   | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 44 mg/m³           | Workers            | Local    |
|                                                                                              | DNEL | Long term Inhalation  | 44 mg/m³           | Workers            | Local    |
|                                                                                              | DNEL | Short term Inhalation | 44 mg/m³           | Workers            | Systemic |
|                                                                                              | DNEL | Long term Inhalation  | 44 mg/m³           | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 147 mg/m³          | Workers            | Systemic |
|                                                                                              | DNEL | Short term Inhalation | 147 mg/m³          | Workers            | Systemic |

PNECs

| Product/ingredient name                                                                                   | Compartment Detail     | Value           | Method Detail            |
|-----------------------------------------------------------------------------------------------------------|------------------------|-----------------|--------------------------|
| reaction product: bisphenol-A-(epichlorhydrin);<br>epoxy resin (number average molecular<br>weight ≤ 700) | Fresh water            | 0.006 mg/l      | Assessment Factors       |
|                                                                                                           | Marine water           | 0.001 mg/l      | Assessment Factors       |
|                                                                                                           | Sewage Treatment Plant | 10 mg/l         | Assessment Factors       |
|                                                                                                           | Fresh water sediment   | 0.996 mg/kg dwt | Equilibrium Partitioning |
|                                                                                                           | Marine water sediment  | 0.1 mg/kg dwt   | Equilibrium Partitioning |
|                                                                                                           | Fresh water            | 0.0982 mg/l     | Assessment Factors       |
|                                                                                                           | Marine water           | 0.00982 mg/l    | Assessment Factors       |
|                                                                                                           | Fresh water sediment   | 1.89 mg/kg      | Equilibrium Partitioning |
|                                                                                                           | Marine water sediment  | 0.189 mg/kg     | Equilibrium Partitioning |
|                                                                                                           | Sewage Treatment Plant | 12.5 mg/l       | Assessment Factors       |
|                                                                                                           | Soil                   | 0.321 mg/kg     | Equilibrium Partitioning |
|                                                                                                           | Fresh water            | 0.6 mg/l        | Assessment Factors       |
| heptan-2-one                                                                                              | Marine water           | 0.06 mg/l       | Assessment Factors       |
|                                                                                                           | Sewage Treatment Plant | 27.5 mg/l       | Assessment Factors       |
|                                                                                                           | Fresh water sediment   | 8.27 mg/kg      | Equilibrium Partitioning |
|                                                                                                           | Fresh water sediment   | 8.27 mg/kg      | Equilibrium Partitioning |
| 4-methylpentan-2-one                                                                                      | Fresh water            | 0.6 mg/l        | Assessment Factors       |
|                                                                                                           | Marine water           | 0.06 mg/l       | Assessment Factors       |
|                                                                                                           | Sewage Treatment Plant | 27.5 mg/l       | Assessment Factors       |
|                                                                                                           | Fresh water sediment   | 8.27 mg/kg      | Equilibrium Partitioning |



|                           |                                                         |
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**SECTION 8: Exposure controls/personal protection**

|                                              |                        |                 |                          |
|----------------------------------------------|------------------------|-----------------|--------------------------|
| xylene                                       | Marine water sediment  | 0.83 mg/kg      | Equilibrium Partitioning |
|                                              | Soil                   | 1.3 mg/kg       | Equilibrium Partitioning |
|                                              | Fresh water            | 0.327 mg/l      | -                        |
|                                              | Marine water           | 0.327 mg/l      | -                        |
|                                              | Sewage Treatment Plant | 6.58 mg/l       | -                        |
|                                              | Fresh water sediment   | 12.46 mg/kg dwt | -                        |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | Marine water sediment  | 12.46 mg/kg dwt | -                        |
|                                              | Soil                   | 2.31 mg/kg      | -                        |
|                                              | Fresh water            | 1 mg/l          | Assessment Factors       |
|                                              | Marine water           | 0.1 mg/l        | Assessment Factors       |
|                                              | Sewage Treatment Plant | 10 mg/l         | Assessment Factors       |
|                                              | Fresh water sediment   | 3.6 mg/kg dwt   | Equilibrium Partitioning |
|                                              | Marine water sediment  | 0.36 mg/kg dwt  | Equilibrium Partitioning |
|                                              | Soil                   | 0.14 mg/kg dwt  | Equilibrium Partitioning |

8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles.

Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.  
butyl rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** :

|                    |            |                                |                   |
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SECTION 8: Exposure controls/personal protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

|                                 |                                                                                                                                                                                                                                                                                                                        |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Environmental exposure controls | : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |
|---------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

|                                              |                                                                                                                                                                             |
|----------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Appearance                                   |                                                                                                                                                                             |
| Physical state                               | : Liquid.                                                                                                                                                                   |
| Colour                                       | : Grey.                                                                                                                                                                     |
| Odour                                        | : Aromatic.                                                                                                                                                                 |
| Odour threshold                              | : Not available.                                                                                                                                                            |
| Melting point/freezing point                 | : May start to solidify at the following temperature: <-20°C (<-4°F) This is based on data for the following ingredient: heptan-2-one. Weighted average: -61.88°C (-79.4°F) |
| Initial boiling point and boiling range      | : >37.78°C (>100°F)                                                                                                                                                         |
| Flammability (solid, gas)                    | : liquid                                                                                                                                                                    |
| Upper/lower flammability or explosive limits | : Greatest known range: Lower: 1.3% Upper: 23% (tetraethyl silicate)                                                                                                        |
| Flash point                                  | : Closed cup: 32°C (89.6°F)                                                                                                                                                 |
| Auto-ignition temperature                    | :                                                                                                                                                                           |

| Ingredient name                                                                    | °C  | °F  | Method  |
|------------------------------------------------------------------------------------|-----|-----|---------|
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | 375 | 707 | EU A.15 |

|                 |                                     |
|-----------------|-------------------------------------|
| pH              | : Not applicable.                   |
|                 | Not applicable. insoluble in water. |
| Viscosity       | : Kinematic (40°C): >21 mm²/s       |
| Solubility(ies) | :                                   |

| Media      | Result      |
|------------|-------------|
| cold water | Not soluble |

|                                         |                   |
|-----------------------------------------|-------------------|
| Miscible with water                     | : No.             |
| Partition coefficient: n-octanol/ water | : Not applicable. |
| Vapour pressure                         | :                 |

| Ingredient name                                                                                        | Vapour Pressure at 20°C |     |        | Vapour pressure at 50°C |     |        |
|--------------------------------------------------------------------------------------------------------|-------------------------|-----|--------|-------------------------|-----|--------|
|                                                                                                        | mm Hg                   | kPa | Method | mm Hg                   | kPa | Method |
|  methylpentan-2-one | 15.75128                | 2.1 |        |                         |     |        |

|                      |                                                                                                                      |
|----------------------|----------------------------------------------------------------------------------------------------------------------|
| Relative density     | : 1.22                                                                                                               |
| Vapour density       | : Highest known value: 8.1 (Air = 1) ([3-(2,3-epoxypropoxy)propyl]trimethoxysilane). Weighted average: 4.2 (Air = 1) |
| Explosive properties | :                                                                                                                    |

|                    |            |                                |                   |
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SECTION 9: Physical and chemical properties

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

- Oxidising properties
- Particle characteristics
- Median particle size
- : Product does not present an oxidizing hazard.
- : Not applicable.

SECTION 10: Stability and reactivity

- 10.1 Reactivity
- 10.2 Chemical stability
- 10.3 Possibility of hazardous reactions
- 10.4 Conditions to avoid
- 10.5 Incompatible materials
- 10.6 Hazardous decomposition products
- : No specific test data related to reactivity available for this product or its ingredients.
- : The product is stable.
- : Under normal conditions of storage and use, hazardous reactions will not occur.
- : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
- : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- : Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

| Product/ingredient name                                                                             | Result                          | Species      | Dose          | Exposure |
|-----------------------------------------------------------------------------------------------------|---------------------------------|--------------|---------------|----------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | LD50 Dermal                     | Rabbit       | >2 g/kg       | -        |
|                                                                                                     | LD50 Oral                       | Rat          | >2 g/kg       | -        |
| Epoxy Resin (700<MW ≤1100)                                                                          | LD50 Dermal                     | Rat          | >2000 mg/kg   | -        |
|                                                                                                     | LD50 Oral                       | Rat          | >2000 mg/kg   | -        |
| heptan-2-one                                                                                        | LC50 Inhalation Vapour          | Rat          | 16.7 mg/l     | 4 hours  |
|                                                                                                     | LD50 Dermal                     | Rabbit       | 10.206 g/kg   | -        |
| 4-methylpentan-2-one                                                                                | LD50 Oral                       | Rat          | 1.6 g/kg      | -        |
|                                                                                                     | LC50 Inhalation Vapour          | Rat          | 11 mg/l       | 4 hours  |
| Hydrocarbons, C9, aromatics > 0.1% cumene                                                           | LD50 Dermal                     | Rabbit       | >5000 mg/kg   | -        |
|                                                                                                     | LD50 Oral                       | Rat          | 2.08 g/kg     | -        |
| xylene                                                                                              | LD50 Dermal                     | Rabbit       | >3160 mg/kg   | -        |
|                                                                                                     | LD50 Oral                       | Rat - Female | 3492 mg/kg    | -        |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane                  | LD50 Dermal                     | Rabbit       | 1.7 g/kg      | -        |
|                                                                                                     | LD50 Oral                       | Rat          | 4.3 g/kg      | -        |
| tetraethyl silicate                                                                                 | LD50 Dermal                     | Rabbit       | >2 g/kg       | -        |
|                                                                                                     | LD50 Oral                       | Rat          | 5 g/kg        | -        |
|                                                                                                     | LC50 Inhalation Dusts and mists | Rat          | 10 to 16 mg/l | 4 hours  |
|                                                                                                     | LD50 Dermal                     | Rabbit       | 5.878 g/kg    | -        |
|                                                                                                     | LD50 Oral                       | Rat          | 6270 mg/kg    | -        |

|                           |                                                         |
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|                                              |                                 |        |             |         |
|----------------------------------------------|---------------------------------|--------|-------------|---------|
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane | LC50 Inhalation Dusts and mists | Rat    | >5300 mg/m³ | 4 hours |
|                                              | LD50 Dermal                     | Rabbit | 4.3 g/kg    | -       |
|                                              | LD50 Oral                       | Rat    | 7.01 g/kg   | -       |
|                                              |                                 |        |             |         |

**Conclusion/Summary** : There are no data available on the mixture itself.

Acute toxicity estimates

| Product/ingredient name                                                            | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapours) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|------------------------------------------------------------------------------------|--------------|----------------|--------------------------|-----------------------------|-------------------------------------|
| AMERCOAT 68HS BASE                                                                 | 15681.8      | 38868.9        | N/A                      | 46.8                        | N/A                                 |
| heptan-2-one                                                                       | 1600         | 10206          | N/A                      | 16.7                        | N/A                                 |
| 4-methylpentan-2-one                                                               | 2080         | N/A            | N/A                      | 11                          | N/A                                 |
| Hydrocarbons, C9, aromatics > 0.1% cumene                                          | 3492         | N/A            | N/A                      | N/A                         | N/A                                 |
| xylene                                                                             | 4300         | 1700           | N/A                      | 11                          | N/A                                 |
| Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane | 5000         | N/A            | N/A                      | N/A                         | N/A                                 |
| tetraethyl silicate                                                                | 6270         | 5878           | N/A                      | 11                          | N/A                                 |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane                                       | 7010         | 4300           | N/A                      | N/A                         | N/A                                 |

Irritation/Corrosion

| Product/ingredient name                                                                             | Result                   | Species | Score | Exposure        | Observation |
|-----------------------------------------------------------------------------------------------------|--------------------------|---------|-------|-----------------|-------------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | Eyes - Mild irritant     | Rabbit  | -     | 100 mg          | -           |
|                                                                                                     | Eyes - Moderate irritant | Rabbit  | -     | -               | -           |
|                                                                                                     | Skin - Moderate irritant | Rabbit  | -     | -               | -           |
|                                                                                                     | Skin - Moderate irritant | Rabbit  | -     | 24 hours 500 UI | -           |
| xylene                                                                                              | Skin - Severe irritant   | Rabbit  | -     | 24 hours 2 mg   | -           |
|                                                                                                     | Skin - Moderate irritant | Rabbit  | -     | 24 hours 500 mg | -           |
| [3-(2,3-epoxypropoxy)propyl]trimethoxysilane                                                        | Eyes - Cornea opacity    | Rabbit  | 11.8  | 1 minutes       | 24 hours    |

**Conclusion/Summary** : Not available.

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

Sensitisation

| Product/ingredient name                                                                             | Route of exposure | Species | Result      |
|-----------------------------------------------------------------------------------------------------|-------------------|---------|-------------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | skin              | Mouse   | Sensitising |

**Conclusion/Summary** : There are no data available on the mixture itself.

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

Reproductive toxicity

|                    |            |                                |                   |
|--------------------|------------|--------------------------------|-------------------|
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SECTION 11: Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name                   | Category   | Route of exposure | Target organs                |
|-------------------------------------------|------------|-------------------|------------------------------|
| heptan-2-one                              | Category 3 | -                 | Narcotic effects             |
| 4-methylpentan-2-one                      | Category 3 | -                 | Narcotic effects             |
| Hydrocarbons, C9, aromatics > 0.1% cumene | Category 3 | -                 | Respiratory tract irritation |
| xylene                                    | Category 3 | -                 | Narcotic effects             |
|                                           | Category 3 | -                 | Respiratory tract irritation |
| tetraethyl silicate                       | Category 3 | -                 | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

| Product/ingredient name                             | Category   | Route of exposure | Target organs |
|-----------------------------------------------------|------------|-------------------|---------------|
| crystalline silica, respirable powder (<10 microns) | Category 1 | inhalation        | -             |

Aspiration hazard

| Product/ingredient name                   | Result                         |
|-------------------------------------------|--------------------------------|
| Hydrocarbons, C9, aromatics > 0.1% cumene | ASPIRATION HAZARD - Category 1 |
| xylene                                    | ASPIRATION HAZARD - Category 1 |

Information on likely routes of exposure : Not available.

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation : Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

|                    |            |                                |                   |
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SECTION 11: Toxicological information

|                                  |                                                                                                                                                                                                                                                                            |
|----------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Potential immediate effects      | : Not available.                                                                                                                                                                                                                                                           |
| Potential delayed effects        | : Not available.                                                                                                                                                                                                                                                           |
| Long term exposure               |                                                                                                                                                                                                                                                                            |
| Potential immediate effects      | : Not available.                                                                                                                                                                                                                                                           |
| Potential delayed effects        | : Not available.                                                                                                                                                                                                                                                           |
| Potential chronic health effects |                                                                                                                                                                                                                                                                            |
| Not available.                   |                                                                                                                                                                                                                                                                            |
| Conclusion/Summary               | : Not available.                                                                                                                                                                                                                                                           |
| General                          | : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. |
| Carcinogenicity                  | : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.                                                                                                                                                                                   |
| Mutagenicity                     | : No known significant effects or critical hazards.                                                                                                                                                                                                                        |
| Reproductive toxicity            | : No known significant effects or critical hazards.                                                                                                                                                                                                                        |

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name                                                                                                                                                                                                                      | Result                | Species | Exposure |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------|----------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)<br>heptan-2-one<br>4-methylpentan-2-one<br>Hydrocarbons, C9, aromatics > 0.1% cumene<br><br>[3-(2,3-epoxypropoxy)propyl]trimethoxysilane | Chronic NOEC 0.3 mg/l | Daphnia | 21 days  |
|                                                                                                                                                                                                                                              | Acute LC50 131 mg/l   | Fish    | 96 hours |
|                                                                                                                                                                                                                                              | Acute LC50 >179 mg/l  | Fish    | 96 hours |
|                                                                                                                                                                                                                                              | EC50 3.2 mg/l         | Daphnia | 48 hours |
|                                                                                                                                                                                                                                              | LC50 9.2 mg/l         | Fish    | 96 hours |
|                                                                                                                                                                                                                                              | Acute LC50 324 mg/l   | Daphnia | 48 hours |

Conclusion/Summary : Not available.

12.2 Persistence and degradability

| Product/ingredient name                                                                                                                                                                  | Test      | Result                   | Dose | Inoculum |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|--------------------------|------|----------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)<br>heptan-2-one<br>4-methylpentan-2-one<br>Hydrocarbons, C9, aromatics > 0.1% cumene | OECD 301F | 5 % - 28 days            | -    | -        |
|                                                                                                                                                                                          | OECD 310  | 69 % - Readily - 28 days | -    | -        |
|                                                                                                                                                                                          | OECD 301F | 83 % - Readily - 28 days | -    | -        |
|                                                                                                                                                                                          | -         | 75 % - Readily - 28 days | -    | -        |

Conclusion/Summary : Not available.



|                           |                                                         |
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SECTION 12: Ecological information

| Product/ingredient name                                                                             | Aquatic half-life | Photolysis | Biodegradability |
|-----------------------------------------------------------------------------------------------------|-------------------|------------|------------------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | -                 | -          | Not readily      |
| heptan-2-one                                                                                        | -                 | -          | Readily          |
| 4-methylpentan-2-one                                                                                | -                 | -          | Readily          |
| Hydrocarbons, C9, aromatics > 0.1% cumene                                                           | -                 | -          | Readily          |
| xylene                                                                                              | -                 | -          | Readily          |

12.3 Bioaccumulative potential

| Product/ingredient name                                                                             | LogP <sub>ow</sub> | BCF         | Potential |
|-----------------------------------------------------------------------------------------------------|--------------------|-------------|-----------|
| Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) | 2.64 to 3.78       | 31          | Low       |
| heptan-2-one                                                                                        | 2.26               | -           | Low       |
| 4-methylpentan-2-one                                                                                | 1.9                | -           | Low       |
| xylene                                                                                              | 3.12               | 7.4 to 18.5 | Low       |
| tetraethyl silicate                                                                                 | 3.18               | -           | Low       |

12.4 Mobility in soil

|                                                          |                  |
|----------------------------------------------------------|------------------|
| <b>Soil/water partition coefficient (K<sub>oc</sub>)</b> | : Not available. |
| <b>Mobility</b>                                          | : Not available. |

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

|                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Methods of disposal</b> | : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. |
| <b>Hazardous waste</b>     | : Yes.                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |

Waste catalogue

| Waste code | Waste designation                                                                 |
|------------|-----------------------------------------------------------------------------------|
| 08 01 11*  | waste paint and varnish containing organic solvents or other hazardous substances |

Packaging

|                            |                                                                                                                                                                                                    |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Methods of disposal</b> | : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. |
|----------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

|                           |                                                         |
|---------------------------|---------------------------------------------------------|
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| <b>AMERCOAT 68HS BASE</b> |                                                         |

**SECTION 13: Disposal considerations**

| Type of packaging | Waste catalogue          |
|-------------------|--------------------------|
| Container         | 15 01 06 mixed packaging |

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

**SECTION 14: Transport information**

|                                 | ADR/RID         | ADN             | IMDG            | IATA            |
|---------------------------------|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number                  | UN1263          | UN1263          | UN1263          | UN1263          |
| 14.2 UN proper shipping name    | PAINT           | PAINT           | PAINT           | PAINT           |
| 14.3 Transport hazard class(es) | 3               | 3               | 3               | 3               |
| 14.4 Packing group              | III             | III             | III             | III             |
| 14.5 Environmental hazards      | No.             | Yes.            | No.             | No.             |
| Marine pollutant substances     | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

**ADR/RID** : None identified.  
**Tunnel code** : (D/E)  
**ADN** : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.  
**IMDG** : None identified.  
**IATA** : None identified.

**14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Transport in bulk according to IMO instruments** : Not available.

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

|                    |            |                                |                   |
|--------------------|------------|--------------------------------|-------------------|
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SECTION 15: Regulatory information

Annex XVII - Restrictions : Not applicable.  
on the manufacture,  
placing on the market  
and use of certain  
dangerous substances,  
mixtures and articles

Seveso Directive  
This product is controlled under the Seveso Directive.  
Danger criteria  
Category  
P5c

National regulations

| Product/ingredient name | List name                                  | Name on list                                       | Classification | Notes |
|-------------------------|--------------------------------------------|----------------------------------------------------|----------------|-------|
| Quartz (SiO2)           | UK Occupational Exposure Limits EH40 - WEL | silica, respirable crystalline respirable fraction | Carc.          | -     |

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate  
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = GB CLP-specific Hazard statement  
N/A = Not available  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
SGG = Segregation Group  
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

| Classification                                                                                                                                                          | Justification                                                                                                                                                                   |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Flam. Liq. 3, H226<br>Skin Irrit. 2, H315<br>Eye Irrit. 2, H319<br>Skin Sens. 1, H317<br>Carc. 2, H351<br>STOT SE 3, H336<br>STOT RE 1, H372<br>Aquatic Chronic 3, H412 | On basis of test data<br>Calculation method<br>Calculation method<br>Calculation method<br>Calculation method<br>Calculation method<br>Calculation method<br>Calculation method |

Full text of abbreviated H statements

|      |                                               |
|------|-----------------------------------------------|
| H225 | Highly flammable liquid and vapour.           |
| H226 | Flammable liquid and vapour.                  |
| H302 | Harmful if swallowed.                         |
| H304 | May be fatal if swallowed and enters airways. |
| H312 | Harmful in contact with skin.                 |
| H315 | Causes skin irritation.                       |
| H317 | May cause an allergic skin reaction.          |
| H318 | Causes serious eye damage.                    |
| H319 | Causes serious eye irritation.                |
| H332 | Harmful if inhaled.                           |
| H335 | May cause respiratory irritation.             |
| H336 | May cause drowsiness or dizziness.            |

|                    |            |                                |                   |
|--------------------|------------|--------------------------------|-------------------|
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SECTION 16: Other information

|        |                                                                 |
|--------|-----------------------------------------------------------------|
| H350   | May cause cancer.                                               |
| H351   | Suspected of causing cancer.                                    |
| H372   | Causes damage to organs through prolonged or repeated exposure. |
| H411   | Toxic to aquatic life with long lasting effects.                |
| H412   | Harmful to aquatic life with long lasting effects.              |
| EUH066 | Repeated exposure may cause skin dryness or cracking.           |

Full text of classifications

|                   |                                                                 |
|-------------------|-----------------------------------------------------------------|
| Acute Tox. 4      | ACUTE TOXICITY - Category 4                                     |
| Aquatic Chronic 2 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2                 |
| Aquatic Chronic 3 | LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3                 |
| Asp. Tox. 1       | ASPIRATION HAZARD - Category 1                                  |
| Carc. 1B          | CARCINOGENICITY - Category 1B                                   |
| Carc. 2           | CARCINOGENICITY - Category 2                                    |
| Eye Dam. 1        | SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1                  |
| Eye Irrit. 2      | SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2                  |
| Flam. Liq. 2      | FLAMMABLE LIQUIDS - Category 2                                  |
| Flam. Liq. 3      | FLAMMABLE LIQUIDS - Category 3                                  |
| Skin Irrit. 2     | SKIN CORROSION/IRRITATION - Category 2                          |
| Skin Sens. 1      | SKIN SENSITISATION - Category 1                                 |
| STOT RE 1         | SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1 |
| STOT SE 3         | SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3   |

History

|                                 |                   |
|---------------------------------|-------------------|
| Date of issue/ Date of revision | : 5 February 2024 |
| Date of previous issue          | : 21 October 2023 |
| Prepared by                     | : EHS             |
| Version                         | : 1.02            |

Disclaimer

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