SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 5 February 2024

Version 7.02

Section 1. Chemical product and company identification			
Product code	: 00321549		
Product name	: SIGMACOVER 256S BASE N6.5-69		
Product name	: SIGMACOVER 256S BASE N6.5-69		
Product type	: Liquid.		
Relevant identified uses of	he substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview Liquid. Gray. Aromatic. Flammable liquid and vapor. May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. If eye irritation persists: Get medical advice or attention.

See Section 12 for environmental precautions.

Product name SIGMACOVER 256S BASE N6.5-69

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute dermal
	toxicity: 68.6% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 69.5%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 58.1%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
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Section 2. Hazards identification

Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Flammable liquid and vapor.
Health hazards	: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Suspected of causing cancer. Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Delayed and immediate effec	ts and also chronic effects from short and long term exposure
<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Environmental hazards	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
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Ingredient name	%	CAS number
Epoxy Resin	25 - <40	SUB110652
crystalline silica, respirable powder (<10 microns)	10 - <25	14808-60-7
xylene isomers mixture	1 - <10	1330-20-7
trizinc bis(orthophosphate)	1 - <10	7779-90-0
Talc , not containing asbestiform fibres	1 - <10	14807-96-6
Epoxy resin (MW ≤ 700)	1 - <10	25068-38-6
Solvent naphtha (petroleum), light aromatic	1 - <10	64742-95-6
1,2,4-trimethylbenzene	1 - <10	95-63-6
ethylbenzene	1 - <10	100-41-4
1-methoxy-2-propanol	1 - <10	107-98-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health	<u>effects</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.
Skin contact	: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/	<u>symptoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.

Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking	
Ingestion	: No specific data.	
Indication of immediate med	ical attention and special treatment needed, if necessary	
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. 	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	it

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides phosphorus oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures		
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".	
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.	

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Conditions for safe storage,	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in
including any	accordance with local regulations. Store in a segregated and approved area. Store
incompatibilities	in original container protected from direct sunlight in a dry, cool and well-ventilated
	area, away from incompatible materials (see Section 10) and food and drink. Store
	locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep
	container tightly closed and sealed until ready for use. Containers that have been
	opened must be carefully resealed and kept upright to prevent leakage. Do not
	store in unlabeled containers. Use appropriate containment to avoid environmental
	contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

erystalline silica, respirable powder (<10 microns) xylene isomers mixture	GBZ 2.1 (China, 11/2022).PC-TWA: 0.7 mg/m³ 8 hours. Form:respirable dust, $10\% \le$ free SiO2 $\le 50\%$ PC-TWA: 0.3 mg/m³ 8 hours. Form:respirable dust, $50\% \le$ free SiO2 $\le 80\%$ PC-TWA: 0.2 mg/m³ 8 hours. Form:respirable dust, free SiO2 $\ge 80\%$ GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	respirable dust, $10\% \le$ free SiO2 $\le 50\%$ PC-TWA: 0.3 mg/m ³ 8 hours. Form: respirable dust, $50\% \le$ free SiO2 $\le 80\%$ PC-TWA: 0.2 mg/m ³ 8 hours. Form: respirable dust, free SiO2 $\ge 80\%$ GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	PC-TWA: 0.3 mg/m ³ 8 hours. Form: respirable dust, $50\% < \text{free SiO2} \le 80\%$ PC-TWA: 0.2 mg/m ³ 8 hours. Form: respirable dust, free SiO2>80% GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	respirable dust, $50\% < \text{free SiO2} \le 80\%$ PC-TWA: 0.2 mg/m ³ 8 hours. Form: respirable dust, free SiO2>80% GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	PC-TWA: 0.2 mg/m ³ 8 hours. Form: respirable dust, free SiO2 > 80% GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	respirable dust, free SiO2 > 80% GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	GBZ 2.1 (China, 11/2022). [Xylene (all
xylene isomers mixture	
	isomers)]
	PC-STEL: 100 mg/m ³ 15 minutes.
	PC-TWA: 50 mg/m ³ 8 hours.
Talc , not containing asbestiform fibres	GBZ 2.1 (China, 11/2022).
	PC-TWA: 1 mg/m ³ 8 hours. Form:
	respirable dust
	PC-TWA: 3 mg/m ³ 8 hours. Form: total dust
1,2,4-trimethylbenzene	ACGIH TLV (United States, 1/2023).
	TWA: 10 ppm 8 hours.
ethylbenzene	GBZ 2.1 (China, 11/2022).
	PC-STEL: 150 mg/m ³ 15 minutes.
	PC-TWA: 100 mg/m ³ 8 hours.
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2023).
	STEL: 369 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 184 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Product name SIGMACOVER 256S BASE N6.5-69

Section 8. Exposure controls/personal protection

Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measu	res	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	1	Chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	:	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Gray.
Odor	: Aromatic.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 30°C (86°F)
Lower and upper explosive (flammable) limits	: Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
Relative density	: 1.4

Product code 00321549 Product name SIGMACOVER 256S BASE N6.5-69 Date of issue 5 February 2024 Version 7.02

Section 9. Physical and chemical properties

Solubility(ies)	Media	Result
	cold water	Not soluble
Viscosity :	Kinematic (40°C): >21 mr	n²/s

Section 10. Stability and reactivity : No specific test data related to reactivity available for this product or its ingredients. Reactivity **Chemical stability** : The product is stable. **Possibility of hazardous** : Under normal conditions of storage and use, hazardous reactions will not occur. reactions **Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. **Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids. : Depending on conditions, decomposition products may include the following **Hazardous decomposition** materials: carbon oxides phosphorus oxides halogenated compounds metal oxide/ products oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
Epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
-	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-

Irritation/Corrosion

Product name SIGMACOVER 256S BASE N6.5-69

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Epoxy resin (MW ≤ 700)	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	-	-	-

Sensitization

•••••••••••••••••••••••••••••••••••••••	Route of exposure	Species	Result
Epoxy resin (MW ≤ 700)	skin	Mouse	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-
ethylbenzene	Category 2	-	

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely : Not available. routes of exposure

Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	Harmful if inhaled.
Skin contact	:	May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Product name SIGMACOVER 256S BASE N6.5-69

Section 11. Toxicological information

Ingestion

: No known significant effects or critical hazards.

Symptoms related to	the physical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Delayed and immedia	ate effects and also chronic effects from short and long term exposure
Short term exposur	2

<u>Snort term exposure</u>		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff	<u>s</u>	
General	Causes damage to organs through prolonged or repeated exposure. Prolonged repeated contact can defat the skin and lead to irritation, cracking and/or derma Once sensitized, a severe allergic reaction may occur when subsequently exposito very low levels.	atitis.
General	repeated contact can defat the skin and lead to irritation, cracking and/or derma Once sensitized, a severe allergic reaction may occur when subsequently expos	atitis. sed
	repeated contact can defat the skin and lead to irritation, cracking and/or derma Once sensitized, a severe allergic reaction may occur when subsequently exposito to very low levels. Suspected of causing cancer. Risk of cancer depends on duration and level of	atitis. sed
Carcinogenicity	repeated contact can defat the skin and lead to irritation, cracking and/or derma Once sensitized, a severe allergic reaction may occur when subsequently exposito to very low levels. Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.	atitis. sed

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 256S BASE N6.5-69 xylene isomers mixture Epoxy resin (MW ≤ 700) Solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene ethylbenzene 1-methoxy-2-propanol	8690.9 4300 2500 8400 5000 3500 5200	3376.7 1700 2500 3480 N/A 17800 13000	N/A N/A N/A N/A N/A N/A	28.3 11 N/A N/A 18 17.8 N/A	3.4 1.5 N/A N/A 1.5 1.5 N/A

Section 11. Toxicological information

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

<u>Toxicity</u>

	i		1
Product/ingredient name	Result	Species	Exposure
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
Epoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
Epoxy resin (MW ≤ 700) ethylbenzene	OECD 301F -	5 % - 28 da 79 % - Rea	iys dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
ylene isomers mixture Epoxy resin (MW ≤ 700) ethylbenzene	- - -		- -		Readily Not rea Readily	adily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ylene isomers mixture	3.12	7.4 to 18.5	Low
Epoxy resin (MW ≤ 700)	3	31	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low

Mobility in soil

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	•			
	China	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	Ш	Ш	Ш	111
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	[trizinc bis (orthophosphate))	Not applicable.

Additional information

ΙΑΤΑ

- CN : None identified.
- UN : None identified.
- : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg. IMDG
 - : The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	 Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 5 February 2024
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	EHS
Key to abbreviations	 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
	UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.