SAFETY DATA SHEET



Date of issue 2/27/2024 (month/day/year)

Version 1.04

Section 1. Chemical product and company identification

A. Product name : SIGMADUR 550H (SIGMADUR 568) HARDENER

Product code : 00445309

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC (680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (inhalation) - Category 4

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

AQUATIC HAZARD (LONG-TERM) - Category 3

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :





Signal word : Warning

Hazard statements : H226 - Flammable liquid and vapor.

H317 - May cause an allergic skin reaction.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

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Section 2. Hazards identification

Prevention : P280 - Wear protective gloves.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P273 - Avoid release to the environment.

P261 - Avoid breathing vapor.

Response : P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

Storage : P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Keep cool.

Disposal: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do not result in

not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

| Chemical name | Common name | Identifiers | % |
|---|--|----------------------------------|--------------------|
| Mexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate | Hexamethylene diisocyanate oligomers (isocyanurate type) N-BUTYL ACETATE | CAS: 28182-81-2 CAS: 123-86-4 | 90 - 100 |
| Solvent naphtha (petroleum), light aromatic | | CAS: 64742-95-6 | 1 - <5 |
| 1,2,4-trimethylbenzene hexamethylene diisocyanate | 1,2,4-TRIMETHYL BENZENE HEXAMETHYLENE-DI-ISOCYANATE | CAS: 95-63-6 CAS: 822-06-0 | 1 - <5 0.1 - <1 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

A. Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Skin contact
 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

C. Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

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Section 4. First aid measures

D. Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. E. Notes to physician The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing media : Use dry chemical, CO2, water spray (fog) or foam.

: Do not use water jet.

from the chemical

B. Specific hazards arising: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides nitrogen oxides

Cyanate and isocyanate.

hydrogen cyanide

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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Section 6. Accidental release measures

B. Environmental precautions

Product code 00445309

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Special provisions

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

A. Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

B. Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

| Ingredient name | Exposure limits | |
|----------------------------|---|--|
| n-butyl acetate | Ministry of Employment and Labor | |
| • | (Republic of Korea, 1/2020). | |
| | STEL: 200 ppm 15 minutes. | |
| | TWA: 150 ppm 8 hours. | |
| 1,2,4-trimethylbenzene | Ministry of Employment and Labor | |
| • | (Republic of Korea, 1/2020). [Trimethyl | |
| | benzene (mixed isomers)] | |
| | TWA: 25 ppm 8 hours. | |
| hexamethylene diisocyanate | Ministry of Employment and Labor | |
| • | (Republic of Korea, 1/2020). | |
| | TWA: 0.005 ppm 8 hours. | |

Recommended monitoring procedures

- : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- B. Appropriate engineering controls
- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- C. Personal protective equipment

Respiratory protection

: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Eye protection

: Safety glasses with side shields.

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Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves butyl rubber

Body protection Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static

discharges, clothing should include anti-static overalls, boots and gloves. **Hygiene measures**

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash

showers are close to the workstation location.

Persons with a history of asthma, allergies or chronic or recurrent respiratory Restrictions on use

disease should not be employed in any process in which this product is used.

contaminated clothing before reusing. Ensure that eyewash stations and safety

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid. Color Colorless. B. Odor Amine-like. : Not available. C. Odor threshold D. pH : Not applicable. E. Melting/freezing point : Not available. F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point : Closed cup: 31°C (87.8°F)

H. Evaporation rate : Not available. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable)

limits

: Greatest known range: Lower: 1.4% Upper: 7.6% (n-butyl acetate)

K. Vapor pressure

| | Vapor Pressure at 20°C | | Vapor pressure at 50°C | | re at 50°C | |
|------------------|------------------------|-----|------------------------|----------|------------|--------|
| Ingredient name | mm Hg | kPa | Method | mm Hg | kPa | Method |
| probutyl acetate | 11.25096 | 1.5 | DIN EN 13016-2 | | | |

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Section 9. Physical and chemical properties

Media Result L. Solubility(ies) cold water Not soluble

Solubility in water Not available. Vapor density Not available.

Relative density 1.13 N.

Partition coefficient: n-

octanol/water

Auto-ignition

temperature

: Not applicable.

°C °F Ingredient name Method lvent naphtha (petroleum), light 280 to 470 536 to 878 aromatic

Decomposition

temperature

: Not available.

Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt) Viscosity

Flow time (ISO 2431) : Not available. **Molecular weight** : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

: In a fire, hazardous decomposition products may be produced. **B.** Conditions to avoid

C. Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols,

water. Uncontrolled exothermic reactions occur with amines and alcohols.

D. Hazardous decomposition products Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

Section 11. Toxicological information

A. Information on the likely : Not available. routes of exposure

Potential acute health effects

: Harmful if inhaled. May cause respiratory irritation. Inhalation : No known significant effects or critical hazards. Ingestion

Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin **Skin contact**

reaction.

: No known significant effects or critical hazards. Eye contact

Over-exposure signs/symptoms

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Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Eye contact : No specific data.

B. Health hazards

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---------------------------------|-----------------|-------------------------|----------|
| | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat - Female | >2500 mg/kg | - |
| n-butyl acetate | LC50 Inhalation Vapor | Rat | >21.1 mg/l | 4 hours |
| | LC50 Inhalation Vapor | Rat | 2000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >17600 mg/kg | - |
| | LD50 Oral | Rat | 10.768 g/kg | - |
| Solvent naphtha (petroleum), light aromatic | LD50 Dermal | Rabbit | 3.48 g/kg | - |
| | LD50 Oral | Rat | 8400 mg/kg | - |
| 1,2,4-trimethylbenzene | LC50 Inhalation Vapor | Rat | 18000 mg/m ³ | 4 hours |
| • | LD50 Oral | Rat | 5 g/kg | - |
| hexamethylene diisocyanate | LC50 Inhalation Dusts and mists | Rat | 124 mg/m³ | 4 hours |
| | LC50 Inhalation Vapor | Rat | 151 mg/m³ | 4 hours |
| | LD50 Dermal | Rabbit | 0.57 g/kg | - |
| | LD50 Oral | Rat | 0.71 g/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

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Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Name | Classification | Route of exposure | Target organs |
|---|----------------|-------------------|------------------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | Category 3 | - | Respiratory tract irritation |
| n-butyl acetate | Category 3 | - | Narcotic effects |
| Solvent naphtha (petroleum), light aromatic | Category 3 | - | Narcotic effects |
| 1,2,4-trimethylbenzene | Category 3 | - | Respiratory tract irritation |
| hexamethylene diisocyanate | Category 3 | - | Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

| Name | Result |
|---|--------------------------------|
| Solvent naphtha (petroleum), light aromatic | ASPIRATION HAZARD - Category 1 |

Potential chronic health effects

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity: No known significant effects or critical hazards.
 Mutagenicity: No known significant effects or critical hazards.
 Reproductive toxicity: No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

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| Product code | 00445309 | Date of issue | 2/27/2024 (month/day/year) | Version 1.04 |
|---------------------|--------------------------------|---------------|----------------------------|--------------|
| Product name | SIGMADUR 550H (SIGMADUR 568) H | IARDENER | | |

Section 11. Toxicological information

| Chemical name | Identifiers | GHS Classification |
|---|-----------------|---|
| Fexamethylene diisocyanate, oligomers (isocyanurate type) | CAS: 28182-81-2 | ACUTE TOXICITY (inhalation) - Category 4 |
| (Cooyana ato ypo) | | SKIN SENSITIZATION - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |
| n-butyl acetate | CAS: 123-86-4 | FLAMMABLE LIQUIDS - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 |
| Solvent naphtha (petroleum), light aromatic | CAS: 64742-95-6 | FLAMMABLE LIQUIDS - Category 3 |
| | | SKIN IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 |
| 1,2,4-trimethylbenzene | CAS: 95-63-6 | FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2 |
| hexamethylene diisocyanate | CAS: 822-06-0 | CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 1 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 |

Section 12. Ecological information

A. **Ecotoxicity**

| Product/ingredient name | Result | Species | Exposure |
|---|---|--|--|
| Mexamethylene diisocyanate, oligomers (isocyanurate type) | Acute EC50 >1000 mg/l | Algae - scenedesmus subspicatus | 72 hours |
| n-butyl acetate Solvent naphtha (petroleum), light aromatic | Acute EC50 >100 mg/l Acute LC50 >100 mg/l Acute LC50 18 mg/l Acute LC50 8.2 mg/l | Daphnia - daphnia magna Fish - Danio rerio (zebra fish) Fish Fish | 48 hours 96 hours 96 hours 96 hours |

B. Persistence and degradability

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Section 12. Ecological information

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|-----------------------|--------------------------|------|----------|
| n-butyl acetate | TEPA and OECD 301D | 83 % - Readily - 28 days | - | - |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | - | - | Not readily |
| n-butyl acetate | - | - | Readily |

C. Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|---|---------------------|------------------|------------|
| Hexamethylene diisocyanate, oligomers (isocyanurate type) | 5.54 | 3.2 | Low |
| n-butyl acetate 1,2,4-trimethylbenzene hexamethylene diisocyanate | 2.3 3.63 0.02 | - 120.23 - | Low Low |

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

| | UN | IMDG | IATA |
|--------------------------------|-----------------|-----------------|-----------------|
| A. UN number | UN1263 | UN1263 | UN1263 |
| B. UN proper shipping name | PAINT | PAINT | PAINT |
| C. Transport hazard class(es) | 3 | 3 | 3 |
| D. Packing group | III | III | III |
| Environmental hazards | No. | No. | No. |
| E. Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. |

Additional information

UN : None identified. **IMDG** : None identified. **IATA** : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or tranportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 118 : None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19.

Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

n-butyl acetate

1,2,4-trimethylbenzene

hexamethylene diisocyanate

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: The following components are listed: n-butyl acetate

: The following components are listed: n-butyl acetate

Product name SIGMADUR 550H (SIGMADUR 568) HARDENER

Section 15. Regulatory information

ISHA Enforcement Regs : None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs

Annex 21 (Harmful factors subject to Work

Environment Measurement)

ISHA Enforcement Regs: None of the components are listed.

Annex 22 (Harmful Factors Subject to Special Health Check-

up)

Standard of Industrial **Safety and Health**

Annex 12 (Hazardous substances subject to control)

: None of the components are listed.

: None of the components are listed.

B. Regulation according to Chemicals Control Act

: None of the components are listed. Article 11 (TRI) : None of the components are listed.

Article 18 Prohibited (K-Reach Article 27)

Article 19 Subject to authorization (K-Reach

Article 25)

Article 20 Restricted (K-

Reach Article 27)

Article 20 Toxic Chemicals (K-Reach

Article 20)

: Not applicable

: All components are listed or exempted. **Korea inventory Article 39 (Accident** : None of the components are listed.

Precaution Chemicals) C. <u>Dangerous Materials</u>

: Class: Class 4 - Flammable Liquid

Safety Management Act Item: 4. Class 2 petroleums - Water-insoluble liquid

> Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental

regulations specific for

the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

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Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. Date of issue/Date of

revision

: 2/27/2024

C. Version : 1.04
Prepared by : EHS

D. Other

▼ Indicates information that has changed from previously issued version.

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