SAFETY DATA SHEET



Date of issue/Date of revision 27 February 2024 Version 1.04

Section 1. Identification		
Product code	: 00445309	
Product name	: SIGMADUR 550H (SIGMADUR 568) HARDENER	
Product type	: Liquid.	
Relevant identified uses of the substance or mixture and uses advised against		
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 RESPIRATORY SENSITIZATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
irritation) - Category 3

GHS label elements, including precautionary statements

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Flammable liquid and vapor. May cause an allergic skin reaction. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation.
Precautionary statements	
Prevention	: Wear protective gloves. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapor.

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Product name SIGMADUR 550H (SIGMADUR 568) HARDENER

Section 2. Hazards identification

Response	:	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	1	Not applicable.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	11	Mixture
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CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers (isocyanurate type)	50 - 100	28182-81-2
n-butyl acetate	3 - <5	123-86-4
Solvent naphtha (petroleum), light aromatic	1 - <3	64742-95-6
1,2,4-trimethylbenzene	1 - <3	95-63-6
hexamethylene-di-isocyanate	0.1 - <0.3	822-06-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.	Eye contact
: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.	Inhalation
: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.	Skin contact
: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.	Ingestion
Keep person warm and at rest. Do NOT induce vomiting.	Ingestion Most important symptoms/effe

Potential acute health effects

Eye contact

: No known significant effects or critical hazards.

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Section 4. First aid measures

Inhalation	 Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>ptoms</u>
Eye contact	: No specific data.
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
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Section 5. Fire-fighting measures

Special protective actions for fire-fighters	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	:tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and

	explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Special provisions	: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and

water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is

Section 6. Accidental release measures

reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling		
Protective measures :	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.	
Advice on general : occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.	
Conditions for safe storage, : including any incompatibilities	Store between the following temperatures: 0 to 35° C (32 to 95° F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO_2 will be formed, which, in closed containers, could result in pressurization.	

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Section 8. Exposure controls/personal protection

Ingredient name		Exposure limits
n-butyl acetate		Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 950 mg/m ³ 15 minutes. PEL (short term): 200 ppm 15 minutes. PEL (long term): 713 mg/m ³ 8 hours. PEL (long term): 150 ppm 8 hours.
1,2,4-trimethylbenzene		Workplace Safety and Health Act (Singapore, 2/2006). [Trimethyl benzene] PEL (long term): 123 mg/m ³ 8 hours. PEL (long term): 25 ppm 8 hours.
hexamethylene-di-isocyanate		Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 0.034 mg/m ³ 8 hours. PEL (long term): 0.005 ppm 8 hours.
Recommended monitoring : procedures		opriate monitoring standards. Reference to ethods for the determination of hazardous
Appropriate engineering : controls	ventilation or other engineering con contaminants below any recommen	Use process enclosures, local exhaust trols to keep worker exposure to airborne ded or statutory limits. The engineering controls st concentrations below any lower explosive on equipment.
Environmental exposure : controls	they comply with the requirements of	process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process ace emissions to acceptable levels.
Individual protection measures		
Hygiene measures	eating, smoking and using the lavat Appropriate techniques should be u Contaminated work clothing should	broughly after handling chemical products, before ory and at the end of the working period. sed to remove potentially contaminated clothing. not be allowed out of the workplace. Wash ng. Ensure that eyewash stations and safety n location.
Eye/face protection	Safety glasses with side shields.	
Skin protection		
Hand protection :	be worn at all times when handling this is necessary. Considering the check during use that the gloves are should be noted that the time to bre different for different glove manufac	ves complying with an approved standard should chemical products if a risk assessment indicates parameters specified by the glove manufacturer, e still retaining their protective properties. It akthrough for any glove material may be sturers. In the case of mixtures, consisting of time of the gloves cannot be accurately
	butyl rubber	

Section 8. Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Use an air-fed respirator unless a site-specific assessment determines that an air- fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.	at
Restrictions on use	 Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. 	

Section 9. Physical and chemical properties

Appearance			
Physical state	uid.		
Color	Colorless.		
Odor	ine-like.		
рН	oluble in water.		
Boiling point	7.78°C (>100°F)		
Flash point	sed cup: 31°C (87.8°F)		
Evaporation rate	n-butyl acetate) compared with butyl acetate		
Flammability (solid, gas)	lid		
Vapor pressure	yhest known value: 1.5 kPa (11.3 mm Hg) (at 20°C) (n⊷ erage: 0.08 kPa (0.6 mm Hg) (at 20°C)	butyl acetate). Weighted	
Vapor density	hest known value: 4.1 (Air = 1) (1,2,4-trimethylbenze 2 (Air = 1)	ne). Weighted average:	
Relative density	3		
Colubility/ico)	edia Result		
Solubility(ies)	d water Not soluble		
Auto-ignition temperature	west known value: 280 to 470°C (536 to 878°F) (Solve at aromatic).	nt naphtha (petroleum),	
Viscosity	ematic (40°C (104°F)): >21 mm²/s (>21 cSt)		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced.
Incompatible materials	: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers	LD50 Dermal	Rabbit	>2000 mg/kg	-
(isocyanurate type)				
	LD50 Oral	Rat - Female	>2500 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
0	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
•	LD50 Oral	Rat	5 g/kg	-
hexamethylene-di- isocyanate	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours
-	LC50 Inhalation Vapor	Rat	151 mg/m ³	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Irritation/Corrosion	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	

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Section 11. Toxicological information

: There are no data available on the mixture itself.
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: There are no data available on the mixture itself.
: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate Solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene	Category 3 Category 3 Category 3 Category 3	- - - -	Respiratory tract irritation Narcotic effects Narcotic effects Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: No known significant effects or critical hazards.
Inhalation	 Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: No specific data.

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Section 11. Toxicological information

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Delayed and immediate effe	ts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	icts
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

1

Acute toxicity estimates

Route	ATE value
Dermal	382550.34 mg/kg
Inhalation (vapors)	93.56 mg/l
Inhalation (dusts and mists)	1.61 mg/l

Other information

Product code 00445309

Product name SIGMADUR 550H (SIGMADUR 568) HARDENER

Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/ aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)		Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - <i>daphnia magna</i>	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose	Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28	days	-	-
Conclusion/Summary : There are no data available on the mixture itself.					
Product/ingredient name	Aquatic half-life		Photolysis	5	Biodegradability
Hexamethylene diisocyanate, oligomers (isocyanurate type) n-butyl acetate	-		-		Not readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)		3.2	Low
n-butyl acetate 1,2,4-trimethylbenzene hexamethylene-di-isocyanate	2.3 3.63 0.02	- 120.23 -	Low Low Low

Mobility in soil

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Section 12. Ecological information

Soil/water partition coefficient (K_{oc})

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

Ingredient name	Status
Isocyanates	Listed

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 27 February 2024
Date of previous issue	: 10/21/2023
Version	: 1.04
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.