SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to Hazardous Product Regulations 2015.

Date of issue/Date of revision 5 March 2024 Version 18

Section 1. Identification		
Product name	: AMERCOAT 385 HARDENER	
Product code	: 00285674	
Other means of identification	: Not available.	
Product type	: Liquid.	
Relevant identified uses of	the substance or mixture and uses advised against	
Product use	: Professional applications, Used by spraying.	
Use of the substance/ mixture	: Coating.	
Uses advised against	: Not applicable.	
Supplier	 PPG Architectural Coatings Canada, Inc. 1550, rue Ampère, bureau 500 Boucherville (Québec) J4B 7L4 Canada +1 450-655-3121 	
	PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272	
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)	
Technical Phone Number	: 888-977-4762	

Section 2. Hazard identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1A
	CARCINOGENICITY - Category 1
	TOXIC TO REPRODUCTION - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	Health Hazards Not Otherwise Classified - Category 1
GHS label elements	

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Section 2. Hazard identification

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Fammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. May cause cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. (lungs) Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	 Sanding and grinding dusts may be harmful if inhaled. Do not taste or swallow. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated. Fercentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 5.9% (oral), 62.7% (dermal), 78.6% (inhalation)

Section 3. Composition/information on ingredients

Substance/mixture Product name	: Mixture : AMERCOAT 385 HARDENER
Other means of identification	: Not available.

CAS number/other identifiers

Ingredient name	Synonyms	% (w/w)	CAS number
ralc , not containing asbestiform fibres ₮	Talc; magnesium silicate monohydrate (talc) not containing asbestiform fibres	15 - 40	14807-96-6
Solvent naphtha (petroleum), light aromatic	Low boiling point naphtha - unspecified; Solvent naphtha (petroleum), light arom; Solvent naphtha, petroleum, light aromatic; Aromatic hydrocarbon solvents - medium flashpoint; Light aromatic solvent naphtha; Solvent naphtha, light aromatic; Solvent naphtha (petroleum), light aromatic; Light aromatic solvent naphtha (petroleum) (C8 to C10); Solvent naphtha, petroleum, light arom.; AROMATIC PETROLUEM DISTILLATE; SOLVENT, AROMATIC PETROLEUM	7 - 13*	64742-95-6
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall- oil fatty acids and triethylenetetramine	Fatty acids, C18-unsatd., dimers, polymers with tall-oil fatty acids and triethylenetetramine; Fatty acids, C18-unsaturated, dimers, polymers with tall oil fatty acids and triethylenetetramine; (C36) Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer; Dimer fatty acids, tall oil fatty acids, triethylenetetramine polymer; Fatty acids, C18-unsaturated, dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine; Triethylenetetramine, dimer fatty acids, tall oil fatty acids polymer; Dimer acid, triethylenetetramine, tall oil fatty acids polymer; C18-Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer; C18-Fatty acid dimer, tall oil fatty acid, triethylenetetramine polyamide	7 - 13*	68082-29-1
1,2,4-trimethylbenzene	Benzene, 1,2,4-trimethyl-; .pseudo Cumene; Pseudocumene; psi-Cumene; Asymmetrical trimethylbenzene; hemimellitene; Trimethylbenzene; unsym- Trimethylbenzene; Trialkyl(C1-4)benzene; Tri-or tetramethylbenzene; 1,3,4-Trimethylbenzene	5 - 10*	95-63-6
4-nonylphenol, branched	Phenol, 4-nonyl-, branched; Branched 4-nonylphenol (mixed isomers); Nonylphenol, 4-branched; N- NONYLPHENOL; Nonylphenol; C9-	5 - 10*	84852-15-3
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Section 3. Composition/information on ingredients

Solvent naphtha (petroleum), heavy arom. Kerosine - unspecified; Solvent naphtha, petroleum, heavy aromatic; (Polyethyl) benzenes; Solvent naphtha, petroleum, heavy arom ultra low naphthalene; Heavy aromatic solvent naphtha; Solvent naphtha; Solvent naphtha; Solvent naphtha; Solvent naphtha; Solvent heavy aromatic; Heavy solvent naphtha;	5 - 10*	64742-94-5
Solvent Naphtha (petroleum), heavy arom; AROMATIC PETROLEUM DISTILLATE; Solvent Naphtha (petroleum)		
I,2,3-trimethylbenzene Benzene, 1,2,3-trimethyl-; Hemellitol; hemimellitene; Trialkyl(C1-4)benzene; Tri- or tetramethylbenzene; Vicinal trimethyl benzene; trimethyl benzene	1 - 5*	526-73-8
B,6-diazaoctanethylenediamintriethylenetetramine; trientine; 1,2-Ethanediamine, N1,N2-bis (2-aminoethyl)-; 1,2-Ethanediamine, N,N'- bis(2-aminoethyl)-; N,N'-Bis(2-aminoethyl) -1,2-ethanediamine; 3,6-diazaoctamethylenediamine; N,N'-bis (2-aminoethyl)ethane-1,2-diamine; N1, N2-bis(2-Aminoethyl)-1,2-ethanediamine; 1,4,7,10-Tetraazadecane; 3,6-Diazaoctane-1,8-diamine; N,N'-Bis (2-aminoethyl)ethylenediamine	0.5 - 1.5*	112-24-3
mesitylene1,3,5-trimethylbenzene; Benzene, 1,3,5-trimethyl-; 1,3,5-Trimethylbenzene; sym-Trimethylbenzene; Symmetrical trimethylbenzene; solution of more than 61 % but not more than 63 % by weight of methylcyclopentadienyl manganese tricarbonyl (CAS RN 12108-13-3) in an aromatic hydrocarbon solvent, containing by weight not more than: — 4,9 % of 1,2,4-trimethylbenzene (CAS RN 95-63-6), — 4,9 % of naphthalene (91-20-3), and — 0,5 % of 1,3,5-trimethylbenzene; 1,3,5-TRIMETHYLBENZENE; Trialkyl 	0.5 - 1.5*	108-67-8
E96095; Octadecanoic acid, 12-hydroxy-, reaction products with 1,3-benzenedimethanamine and nexamethylenediamine 1,3-benzenedimethanamine and hexamethylenediamine; 12-hydroxyoctadecanoic acid reaction products with 1,3-benzenedimethanamine	0.5 - 1.5*	220926-97-6

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Section 3. Composition/information on ingredients

	and hexamethylenediamine		/
propylbenzene	Benzene, propyl-; N-PROPYLBENZENE; Phenylpropane; 1-Propylbenzene; n- Alkylbenzene (C3-36); Isocumol	0.5 - 1.5*	103-65-1
naphthalene	White tar; Tar camphor; Naphthalin; naphthalene, pure; naphthalene, crude; MOTH FLAKES; Naphthalene (8CA & 9CA); naphthalene [PAH, POM]; NAPHTHALENE, REFINED; NAPHTHALENE, MOLTEN; naphtalene	0.1 - 1*	91-20-3
cumene	Benzene, (1-methylethyl)-; Isopropylbenzene; 2-Phenyl propane; Cumol; 1-methylethylbenzene; Cumene (I); Benzene, (1-methylethyl)- (I); Benzene, 1-methylethyl-; isopropylbenzol; (1-methyl/ ethyl)benzene; (1-Methylethyl)benzene	0.1 - 1*	98-82-8
ethylbenzene	Benzene, ethyl-; Phenylethane; Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); EB; Mono-(or di-) methyl (ethyl,bromoallyl, bromopropyloxycarbonyl) benzene	0.1 - 1*	100-41-4

*Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

SUB codes represent substances without registered CAS Numbers.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

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Section 4. First-aid measures

Ingestion

: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/e	-	
Potential acute health effect	<u>S</u>	
Eye contact	: Causes serious eye damage.	
Inhalation	: F armful if inhaled. May cause respiratory irritation.	
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.	
Ingestion	: Corrosive to the digestive tract. Causes burns.	
<u>Over-exposure signs/symp</u>	<u>oms</u>	
Eye contact	: Adverse symptoms may include the following: pain watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	
Indication of immediate med	cal attention and special treatment needed, if necessary	
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing there used with water before remaying it or wear gloves.	t

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	 Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent

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Section 6. Accidental release measures

material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	:	Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

<u>Control parameters</u> <u>Occupational exposure limits</u>

Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Palc , not containing asbestiform fibres	 CA British Columbia Provincial (Canada, 6/2022). TWA: 2 mg/m³ 8 hours. Form: Respirable CA Ontario Provincial (Canada). TWA: 2 ppb Form: Respirable CA Quebec Provincial (Canada, 6/2022). TWAEV: 2 mg/m³ 8 hours. Form: Respirable dust. CA Alberta Provincial (Canada, 6/2018). OEL: 2 mg/m³ 8 hours. Form: Respirable particulate CA Ontario Provincial (Canada, 6/2019). TWA: 2 mg/m³ 8 hours. Form: Respirable particulate CA Ontario Provincial (Canada, 6/2019). TWA: 2 mg/m³ 8 hours. Form: Respirable particulate TA Saskatchewan Provincial (Canada, 7/2013). TWA: 2 mg/m³ 8 hours. Form: respirable fraction
Solvent naphtha (petroleum), light aromatic Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	None. None.
1,2,4-trimethylbenzene	 CA Alberta Provincial (Canada, 6/2018). [Trimethyl benzene (mixed isomers)] OEL: 123 mg/m³ 8 hours. OEL: 25 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [Trimethyl benzene (mixture of isomers)] Skin sensitizer. Inhalation sensitizer. TWAEV: 25 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). [Trimethyl benzene mixed isomer STEL: 30 ppm 15 minutes. TWA: 25 ppm 8 hours.
4-nonylphenol, branched Solvent naphtha (petroleum), heavy arom. 1,2,3-trimethylbenzene	None. None. CA Alberta Provincial (Canada, 6/2018). [Trimethyl benzene (mixed isomers)] OEL: 123 mg/m ³ 8 hours. OEL: 25 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). [Trimethyl benzene (mixed isomers)] TWA: 25 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). [Trimethyl benzene (mixture of isomers)]

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Section 8. Exposure controls/personal protection

	TWAEV: 25 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019).
	[Trimethyl benzene (mixed isomers)]
	TWA: 25 ppm 8 hours.
	CA Saskatchewan Provincial (Canada,
	7/2013). [Trimethyl benzene mixed isomer]
	STEL: 30 ppm 15 minutes.
	TWA: 25 ppm 8 hours.
3,6-diazaoctanethylenediamin	CA Ontario Provincial (Canada, 6/2019).
	Absorbed through skin. TWA: 3 mg/m ³ 8 hours.
	TWA: 0.5 ppm 8 hours.
mesitylene	CA Alberta Provincial (Canada, 6/2018).
	[Trimethyl benzene (mixed isomers)]
	OEL: 123 mg/m ³ 8 hours.
	OEL: 25 ppm 8 hours.
	CA British Columbia Provincial (Canada,
	6/2022). [Trimethyl benzene (mixed
	isomers)]
	TWA: 25 ppm 8 hours.
	CA Quebec Provincial (Canada, 6/2022).
	[Trimethyl benzene (mixture of isomers)] Skin sensitizer. Inhalation sensitizer.
	TWAEV: 25 ppm 8 hours.
	CA Ontario Provincial (Canada, 6/2019).
	[Trimethyl benzene (mixed isomers)]
	TWA: 25 ppm 8 hours.
	CA Saskatchewan Provincial (Canada,
	7/2013). [Trimethyl benzene mixed isomer] STEL: 30 ppm 15 minutes.
	TWA: 25 ppm 8 hours.
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	None.
propylbenzene	None.
naphthalene	CA Alberta Provincial (Canada, 6/2018).
	Absorbed through skin.
	OEL: 79 mg/m³ 15 minutes. OEL: 15 ppm 15 minutes.
	OEL: 52 mg/m ³ 8 hours.
	OEL: 10 ppm 8 hours.
	CA British Columbia Provincial (Canada,
	6/2022). Absorbed through skin.
	TWA: 10 ppm 8 hours.
	CA Ontario Provincial (Canada, 6/2019).
	Absorbed through skin.
	TWA: 10 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022).
	Absorbed through skin.
	TWAEV: 10 ppm 8 hours.
	CA Saskatchewan Provincial (Canada,
	7/2013). Absorbed through skin.
	STEL: 15 ppm 15 minutes.
	TWA: 10 ppm 8 hours.
cumene	CA Alberta Provincial (Canada, 6/2018).
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Section 8. Exposure controls/personal protection

	OEL: 246 mg/m ³ 8 hours.
	OEL: 50 ppm 8 hours.
	CA British Columbia Provincial (Canada,
	6/2022).
	STEL: 75 ppm 15 minutes.
	TWA: 25 ppm 8 hours.
	CA Ontario Provincial (Canada, 6/2019).
	Absorbed through skin.
	TWA: 50 ppm 8 hours.
	CA Quebec Provincial (Canada, 6/2022).
	TWAEV: 246 mg/m ³ 8 hours.
	TWAEV: 240 mg/m 6 hours.
	CA Saskatchewan Provincial (Canada,
	STEL: 74 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
ethylbenzene	CA Alberta Provincial (Canada, 6/2018).
	OEL: 543 mg/m ³ 15 minutes.
	OEL: 125 ppm 15 minutes.
	OEL: 434 mg/m ³ 8 hours.
	OEL: 434 mg/m³ 8 hours. OEL: 100 ppm 8 hours.
	OEL: 434 mg/m ³ 8 hours.
	OEL: 434 mg/m³ 8 hours. OEL: 100 ppm 8 hours.
	OEL: 434 mg/m³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada,
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022).
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours.
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019).
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours.
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022).
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). TWAEV: 20 ppm 8 hours.
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). TWAEV: 20 ppm 8 hours. CA Saskatchewan Provincial (Canada, 7/2013).
	OEL: 434 mg/m ³ 8 hours. OEL: 100 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2022). TWA: 20 ppm 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. CA Quebec Provincial (Canada, 6/2022). TWAEV: 20 ppm 8 hours. CA Saskatchewan Provincial (Canada,

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	1	Chemical splash goggles and face shield.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	1	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless.
Odor	: Aromatic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 44°C (111.2°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.

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Section 9. Physical and chemical properties

Relative density	: 1.25		
Density(Ibs / gal)	: 10.43		
Solubility(ies)	Media	Result	
Solubility(les)	. cold water	Not soluble	
Partition coefficient: n- octanol/water	: Not applicable.		
Viscosity	: Kinematic (40°C (10	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)	
Volatility	: 33% (v/v), 23.156%	: 33% (v/v), 23.156% (w/w)	
% Solid. (w/w)	: 76.844		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	 When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materia carbon oxides nitrogen oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

		Species	Dose	Exposure
olvent naphtha (petroleum), ght aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
atty acids, C18-unsatd., imers, oligomeric reaction roducts with tall-oil fatty cids and iethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
olvent naphtha (petroleum), eavy arom.	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours
-	LD50 Oral	Rat	>5 g/kg	-

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Section 11. Toxicological information

	•			
1,2,3-trimethylbenzene	LD50 Oral	Rat	11.4 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
mesitylene	LC50 Inhalation Vapor	Rat	24000 mg/m³	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
12-hydroxyoctadecanoic	LC50 Inhalation Dusts and mists	Rat	3.56 mg/l	4 hours
acid, reaction products with				
1,3-benzenedimethanamine				
and hexamethylenediamine				
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
propylbenzene	LD50 Oral	Rat	6040 mg/kg	-
naphthalene	LD50 Dermal	Rabbit	>20 g/kg	-
	LD50 Oral	Rat	490 mg/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	2260 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Conclusion/Summary	: There are no data available on	the mixture itsel	f.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
-	Skin - Irritant	Human	-	-	-
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	-	-

Conclusion/Summary

Skin : There are no data available on the mixture itself. Eyes

- : There are no data available on the mixture itself.
- Respiratory : There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Route of exposure	Species	Result		
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing		
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing		
Skin	: There are no da	: There are no data available on the mixture itself.			
Respiratory	: There are no da	: There are no data available on the mixture itself.			
<u>Mutagenicity</u>					
Conclusion/Summary	: There are no da	ata available on the mixture itse	elf.		
Carcinogenicity					
Conclusion/Summary	: There are no da	ata available on the mixture itse	elf.		
Classification					

Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
p aphthalene	-	2B	Reasonably anticipated to be a human carcinogen.
cumene	-	2B	Reasonably anticipated to be a human carcinogen.
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
✓alc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), heavy arom.	Category 3	-	Narcotic effects
mesitylene	Category 3	-	Respiratory tract irritation
propylbenzene	Category 3	-	Respiratory tract irritation
cumene	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Category 2	inhalation	lungs
naphthalene	Category 2	-	-
cumene	Category 2	-	-
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: brain, skin, eyes, central nervous system (CNS).

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the reproductive system, liver, cardiovascular system, upper respiratory tract.

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), heavy arom.	ASPIRATION HAZARD - Category 1
propylbenzene	ASPIRATION HAZARD - Category 1
cumene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

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Section 11. Toxicological information

Information on the likely routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: 📕 armful if inhaled. May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary
 There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Section 11. Toxicological information

		-
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	:	There are no data available on the mixture itself.
Long term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	:	There are no data available on the mixture itself.
Potential chronic health eff	ects	<u>8</u>
General	:	May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 385 HARDENER	7590.9	2933.8	N/A	50.9	4.0
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, oligomeric	2500	2500	N/A	N/A	N/A
reaction products with tall-oil fatty acids and					
triethylenetetramine					
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A
1,2,3-trimethylbenzene	11400	N/A	N/A	N/A	N/A
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A
mesitylene	5000	N/A	N/A	24	N/A
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	2500	2500	N/A	N/A	3.56
propylbenzene	6040	N/A	N/A	N/A	N/A
naphthalene	490	N/A	N/A	N/A	N/A
cumene	2260	12300	N/A	39	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

Section 12. Ecological information

Toxicity

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
Solvent naphtha (petroleum), heavy arom.	NOEL 0.48 mg/l Fresh water	Daphnia	21 days
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata (microalgae)	72 hours
	Acute EC50 >100 mg/l	Daphnia - <i>Daphnia magna</i> (Water flea)	48 hours
	Acute LC50 >100 mg/l	Fish - Oncorhynchus mykiss (rainbow trout)	96 hours
	Chronic NOEC 100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Chronic NOEC ≥50 mg/l	Daphnia - <i>Daphnia magna</i> (Water flea)	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
12-hydroxyoctadecanoic acid, reaction products with 1,3-benzenedimethanamine and hexamethylenediamine	OECD 301D Ready Biodegradability - Closed Bottle Test	9 % - Not readily - 2	-	-	-
ethylbenzene	-	79 % - Readily - 10	days	-	-
Product/ingredient name	Aquatic half-life		Photolysis	6	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene	-		-		Not readily Readily

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
7,2,4-trimethylbenzene	3.63	120.23	Low
4-nonylphenol, branched	5.4	251.19	Low
Solvent naphtha (petroleum), heavy arom.	2.8 to 6.5	-	High
1,2,3-trimethylbenzene	3.66	194.98	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
mesitylene	3.42	186.21	Low
12-hydroxyoctadecanoic	>6	-	High
acid, reaction products with			
1,3-benzenedimethanamine			
and hexamethylenediamine			
propylbenzene	3.69	-	Low
naphthalene	3.4	85.11	Low
cumene	3.55	35.48	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

Section 14. Transport information

Product name AMERCOAT 385 HARDENER

Section 14. Transport information

	TDG	IMDG	ΙΑΤΑ
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class (es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Solvent naphtha (petroleum), light aromatic)	Kolvent naphtha (petroleum), light aromatic)	Not applicable.

Additional infor TDG IMDG IATA	 tion The marine pollutant mark is not required when transported by road or rail. The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. The environmentally hazardous substance mark may appear if required by other transportation regulations.
Special precaut	s for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bu to IMO instrume	ccording : Not applicable.
Proof of classif	ion : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8), 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark).

Section 15. Regulatory information

National Inventory List

Canada inventory (DSL)

: At least one component is not listed.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health : 3 * Flammability : 2 Physical hazards : 0

(*) - Chronic effects

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on MSDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

Health : 3 Flammability : 2 Instability : 0

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Section 16. Other information

Date of issue/Date of revision	5 March 2024
Organization that prepared the SDS	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

✓ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.