SAFETY DATA SHEET



Date of issue 3/15/2024 (month/day/year)

Version 20

Section 1. Chemical product and company identification

A. Product name	: SIGMACOVER 280 GREY 5000
Product code	: 00184148

B. Relevant identified uses of the substance or mixture and uses advised against

Product use	: Professional applications, Used by spraying.
Use of the substa mixture	nce/ : Coating.
Uses advised aga	inst : Product is not intended, labelled or packaged for consumer use.
C. Supplier's or Imp information Email Address	porter's : PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM
Emergency telep number:	hone : ₱82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 1A
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
	SPEČIFÍC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements



Section 2. Hazards identification

C. Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Response	 P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
	 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Precautionary statements Prevention	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection.
	 H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H336 - May cause drowsiness or dizziness. H350 - May cause cancer. H372 - Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.
Hazard statements	: H226 - Flammable liquid and vapor.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

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Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
▼alc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	20 -
			<30
Xylene	XYLENES	CAS: 1330-20-7	20 -
			<30
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE</td><td>CAS: 25036-25-3</td><td>10 -<20</td></mw<=1100)<>	EPOXY RESIN (AVERAGE	CAS: 25036-25-3	10 -<20
	MOLECULAR WEIGHT >700 - <1100)	0.4.0. 4.4000 00.7	10 100
crystalline silica, respirable powder (>10	QUARTZ (>10 microns)	CAS: 14808-60-7	10 -<20
microns) titanium dioxide	TITANIUM DIOXIDE	CAS: 13463-67-7	5 - <10
Aluminium powder (stabilized)	ALUMINUM POWDER	CAS: 7429-90-5	1 - <5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
1-methoxy-2-propanol	PROPYLENE GLYCOL MONOMETHYL	CAS: 107-98-2	1 - <5
	ETHER		
nonylphenols	4-nonylphenol, branched	CAS: 84852-15-3	1 - <5
Hydrocarbons, C10-C13, n-alkanes,	Hydrocarbons, C10-C13, n-alkanes,	CAS: 64742-48-9	1 - <5
isoalkanes, cyclics, < 2% aromatics	isoalkanes, cyclics, < 2% aromatics		
crystalline silica, respirable powder (<10	QUARTZ (<10 microns)	CAS: 14808-60-7	1 - <5
microns)			
Urea, polymer with formaldehyde,	UREA-FORMALDEHYDE RESIN,	CAS: 68002-19-7	1 - <5
butylated	BUTYLATED		
xylene	o-Xylene	CAS: 95-47-6	0.1 - <1
Toluene		CAS: 108-88-3	0.1 - <1
nonylphenols	DINONYLPHENOL	CAS: 1323-65-5	<0.1
nonylphenols	Phenol, 2-nonyl-, branched	CAS: 91672-41-2	<0.1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
в.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.

Section 4. First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it. or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A .	Extinguishing media		
	Suitable extinguishing media	:	Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	:	Do not use water jet.
в.	Specific hazards arising from the chemical	:	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from protective equipment and entering. Do not touch or walk through spilled material. Shut off all ignition sources. emergency procedures No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused precautions environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

A. Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
 B. Conditions for safe storage, including any incompatibilities 	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits	
ralc , not containing asbestiform fibres Xylene	Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 2 mg/m ³ 8 hours. Form: fibers Ministry of Employment and Labor (Republic of Korea, 1/2020). [Xylene (all isomers)] STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.	
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Section 8. Exposure controls/personal protection

crystalline silica, respirable powder (>10 microns)	Ministry of Employment and Labor (Republic of Korea, 1/2020).
	TWA: $0.05 \text{ mg/m}^3 8 \text{ hours. Form:}$
	Respirable fraction
titanium dioxide	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours. Form: total dust
	with less than 1% of free SiO2
Aluminium powder (stabilized)	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 10 mg/m ³ 8 hours. Form: Dust
ethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
1-methoxy-2-propanol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
crystalline silica, respirable powder (<10 microns)	Ministry of Employment and Labor
crystalline slica, respirable powder (< to thicroris)	(Republic of Korea, 1/2020).
	TWA: 0.05 mg/m ³ 8 hours. Form:
vuleno	Respirable fraction
xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene (all
	isomers)]
	STEL: 150 ppm 15 minutes. TWA: 100 ppm 8 hours.
Toluene	
roidene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 150 ppm 15 minutes.
	TWA: 50 ppm 8 hours.
	ropriate monitoring standards. Reference to
	nethods for the determination of hazardous
substances will also be required.	
. Appropriate engineering : Use only with adequate ventilation.	Use process enclosures, local exhaust
	ntrols to keep worker exposure to airborne
	nded or statutory limits. The engineering controls
	ist concentrations below any lower explosive
limits. Use explosion-proof ventilat	
	process againment should be shocked to ansure

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Β.

Section 8. Exposure controls/personal protection

Respiratory protection	 Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Chemical splash goggles.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should
	be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance		
	Physical state	:	Liquid.
	Color	:	Not available.
В.	Odor	:	Aromatic.
C .	Odor threshold	:	Not available.
D.	рН	:	Not applicable.
Е.	Melting/freezing point	:	Not available.
F .	Boiling point/boiling	:	>37.78°C (>100°F)
	range		
G.	Flash point	:	Closed cup: 29.3°C (84.7°F)
H.	Evaporation rate	÷	Not available.
I.	Flammability (solid, gas)	:	Not available.
J.	Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
К.	Vapor pressure	;	

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Section 9. Physical and chemical properties

			Vapo	Vapor Pressure at 20°C		Vapor pressure at 50		sure at 50°C
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		et hylbenzene	9.30076	1.2				
. Solubility(ies)		Media	Re	sult	•			
		cold water	No	t soluble				
Solubility in water	:	Not available.						
Vapor density	1	Not available.						
Relative density	1	1.42						
Partition coefficient: n-	1	Not applicable.						
octanol/water								
 Octanol/water Auto-ignition temperature 	:							
Auto-ignition	:	Ingredient name		°C	°F		Vethod	
Auto-ignition	:	Ingredient name Hydrocarbons, C10-C13 isoalkanes, cyclics, < 2%		° C >230	° F >446	I	Method	
Auto-ignition temperature Decomposition	-	Hydrocarbons, C10-C13				I	Method	
Decomposition temperature	:	Hydrocarbons, C10-C13 isoalkanes, cyclics, < 2%	aromatics	>230	>446	1	Method	
Auto-ignition temperature Decomposition temperature	:	Hydrocarbons, C10-C13 isoalkanes, cyclics, < 2% Not available.	aromatics	>230	>446		Method	

Section 10. Stability and reactivity

Α.	Chemical stability	1	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely routes of exposure	: Not available.
Potential acute health effect	<u>cts</u>
Inhalation :	Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Ingestion :	Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Skin contact :	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact :	Causes serious eye irritation.
Over-exposure signs/symp	<u>otoms</u>
Inhalation :	Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Ingestion :	Adverse symptoms may include the following: stomach pains
Skin contact :	Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact :	Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
, ,	LD50 Oral	Rat	>2000 mg/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Aluminium powder (stabilized)	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists	_ ,	45000 //	
	LD50 Oral	Rat	>15900 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
5 1 1	LD50 Dermal	Rabbit	13 g/kg	_
	LD50 Oral	Rat	5.2 g/kg	-
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Section 11. Toxicological information

nonylphenols	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
Hydrocarbons, C10-C13, n-alkanes,	LD50 Dermal	Rabbit	>5000 mg/kg	-
isoalkanes, cyclics, < 2% aromatics				
	LD50 Oral	Rat	>6 g/kg	-
xylene	LC50 Inhalation Vapor	Rat	27124 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12126 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
Toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name		Result	Species	Score	Exposure	Observation		
₩ylene		Skin - Moderate irritant	Rabbit	-	24 hours 500	-		
nonylphenols		Skin - Erythema/Eschar	Rabbit	4	mg -	-		
Conclusion/Summary			•		-	•		
Skin	: Т	here are no data available or	n the mixture i	tself.				
Eyes	: T	here are no data available or	n the mixture i	tself.				
Respiratory	: Т	here are no data available or	n the mixture i	tself.				
		ere are no data available on ere are no data available on						
<u>Mutagenicity</u> Conclusion/Summary	: Th	nere are no data available on	the mixture it	self.				
Carcinogenicity Conclusion/Summary	: TI	here are no data available or	n the mixture i	tself.				
Reproductive toxicity Conclusion/Summary	: т	here are no data available ol	n the mixture i	itself.				
<u>Teratogenicity</u> Conclusion/Summary	: т	here are no data available o	n the mixture i	itself.				
Specific target organ toxic	<u>Specific target organ toxicity (single exposure)</u>							

Section 11. Toxicological information

Name	Classification	Route of exposure	Target organs
	Category 3	-	Respiratory tract irritation
Xylene	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Kylene	Category 1		central nervous system (CNS), kidneys, liver
	Category 2 Category 2	-	-

Aspiration hazard

Name	Result
ethylbenzene Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
xylene Toluene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

Product name SIGMACOVER 280 GREY 5000

Section 11. Toxicological information

Chemical name	Identifiers	GHS Classification
Alc , not containing asbestiform fibres	CAS: 14807-96-6	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>(REPEATED EXPOSURE) - Category 1 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A</td></mw<=1100)<>	CAS: 25036-25-3	(REPEATED EXPOSURE) - Category 1 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
crystalline silica, respirable powder (>10 microns)	CAS: 14808-60-7	SKIN SENSITIZATION - Category 1B CARCINOGENICITY - Category 1A
titanium dioxide Aluminium powder (stabilized)	CAS: 13463-67-7 CAS: 7429-90-5	CARCINOGENICITY - Category 2 FLAMMABLE SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
1-methoxy-2-propanol	CAS: 107-98-2	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
nonylphenols	CAS: 84852-15-3	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	CAS: 64742-48-9	FLAMMABLE LIQUIDS - Category 4
crystalline silica, respirable powder (<10 microns)	CAS: 14808-60-7	ASPIRATION HAZARD - Category 1 CARCINOGENICITY - Category 1A
Urea, polymer with formaldehyde, butylated	CAS: 68002-19-7	AQUATIC HAZARD (LONG-TERM) - Category 4
xylene	CAS: 95-47-6	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
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Section 11. Toxicological information

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		SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1
Toluene	CAS: 108-88-3	FLAMMABLE LIQUIDS - Category 2
		SKIN IRRITATION - Category 2
		TOXIC TO REPRODUCTION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
nonylphenols	CAS: 1323-65-5	CORROSIVE TO METALS - Category 1
		ACUTE TOXICITY (oral) - Category 4
		SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		TOXIC TO REPRODUCTION - Category 2
		AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
nonylphenols	CAS: 91672-41-2	CORROSIVE TO METALS - Category 1
		ACUTE TOXICITY (oral) - Category 4
		SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		TOXIC TO REPRODUCTION - Category 2
		AQUATIC HAZARD (ACUTE) - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 1

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
nonylphenols	Acute EC50 0.044 mg/l	Crustaceans - Moina	48 hours
		macrocopa	
	Acute LC50 0.221 mg/l	Fish	96 hours
nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

B. <u>Persistence and degradability</u>

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene xylene	- OECD 301F		adily - 10 days adily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
Kylene ethylbenzene xylene Toluene	- - - -		- - -		Readily Readily Readily Readily	,

C. Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low
nonylphenols	5.4	251.19	Low
xylene	3.12	14.13	Low
Toluene	2.73	8.32	Low

D. <u>Mobility in soil</u>

Soil/water	partition	1	Not available.
coefficient	(K _{oc})		

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

with the requirements of environmental protection and waste disposal legislation any regional local authority requirements. Dispose of surplus and non-recyclabl products via a licensed waste disposal contractor. Waste should not be dispose	A. Disposal methods	
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B. Disposal precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(4-nonylphenol, branched)	Not applicable.

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Section 14. Transport information

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation
	regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or tranportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA ISHA article 117 : None of the components are listed. (Harmful substances prohibited from manufacture) : None of the components are listed. (Harmful substances requiring permission) : None of the components are listed. Article 2 of Youth Protection Act on Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Action Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Action Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Action Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Aution Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Action Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Aution Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Aution Substances Hazardous to Chemical Substances and Physical Factors : The following components have an OEL: Fale , not containing asbestiform fibres Xylene : The following components are listed: tous and the stabilized ethylbenzene -1-methoxy-2-propanol crystalline silica, respirable powder (<10 microns) xylene : The following components are listed: toluene Annex			
(Harmful substances prohibited from manufacture) ISHA article 118 : None of the components are listed. (Harmful substances requiring permission) Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Attention is components have an OEL: Fale, not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) titanium dioxide : The following components are listed: toluene Inmetty 2.propanol : The following components are list	Α.	Regulation according to I	ISHA
(Harmful substances requiring permission) Article 2 of Youth Protection Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous to Youth : It is not allowed to sell to persons under the age of 19. Exposure Limits of Chemical Substances and Physical Factors The following components have an OEL: Fale , not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) tittanium dioxide Aluminium powder (stabilized) ethylbenzene 1-methoxy-2-propanol crystalline silica, respirable powder (<10 microns)		(Harmful substances prohibited from	: None of the components are listed.
Act on Substances Hazardous to Youth Exposure Limits of Chemical Substances and Physical Factors The following components have an OEL: IFalc , not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) titanium dioxide Aluminium powder (stabilized) ethylbenzene 1-methoxy-2-propanol crystalline silica, respirable powder (<10 microns) xylene Toluene ISHA Enforcement Regs : The following components are listed: toluene Annex 19 (Exposure standards established for harmful factors) ISHA Enforcement Regs : The following components are listed: talc / soapstone, xylene, quartz, titanium dioxide, aluminum and its compounds, ethyl benzene, quartz		(Harmful substances	: None of the components are listed.
The following components have an OEL: Falc , not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) titanium dioxide Aluminium powder (stabilized) ethylbenzene 1-methoxy-2-propanol crystalline silica, respirable powder (<10 microns) xylene Toluene ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment The following components are listed: talc / soapstone, xylene, quartz, titanium dioxide, aluminum and its compounds, ethyl benzene, quartz		Act on Substances Hazardous	: It is not allowed to sell to persons under the age of 19.
Falc , not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) titanium dioxide Aluminium powder (stabilized) ethylbenzene 1-methoxy-2-propanol crystalline silica, respirable powder (<10 microns)		Exposure Limits of Chem	ical Substances and Physical Factors
Annex 19 (Exposure standards established for harmful factors) ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment : The following components are listed: talc / soapstone, xylene, quartz, titanium dioxide, aluminum and its compounds, ethyl benzene, quartz		Palc , not containing asbeXylenecrystalline silica, respirabletitanium dioxideAluminium powder (stabiliethylbenzene1-methoxy-2-propanolcrystalline silica, respirablexyleneToluene	stiform fibres e powder (>10 microns) zed) e powder (<10 microns)
Annex 21 (Harmful dioxide, aluminum and its compounds, ethyl benzene, quartz factors subject to Work Environment		Annex 19 (Exposure standards established for harmful factors)	
		Annex 21 (Harmful factors subject to Work Environment	

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Section 15. Regulatory information

	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Aluminum and its compounds, Ethyl benzene
	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: xylene, titanium dioxide, aluminum and its compounds, ethyl benzene
В.	Regulation according to C	Ch	emicals Control Act
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, Aluminium and its compounds, Ethylbenzene, Branched 4-nonylphenol
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.
	Article 20 Restricted (K- Reach Article 27)	:	The following components are listed: nonylphenols
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	:	At least one component is not listed.
	Article 39 (Accident Precaution Chemicals)	:	The following components are listed: nonylphenols
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Е.	Regulation according to c	oth	<u>er foreign laws</u>
	Safety, health and environmental regulations specific for the product	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

A. References	 Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
B. Date of issue/Date of revision	: 3/15/2024

Section 16. Other information

C.	Version	:	20
	Prepared by	:	EHS

D. Other

✓ Indicates information that has changed from previously issued version.

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