SAFETY DATA SHEET



Date of issue/Date of revision : 1.01 : 15 March 2024 Version

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : HI-TEMP 1027 HD HARDENER

Product code : 000001193892

Other means of identification

00465849

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against

: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311

Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

: Mixture **Product definition**

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H302 Eye Irrit. 2, H319 Repr. 1B, H360FD Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

English (GB) 1/19 **Europe**

HI-TEMP 1027 HD HARDENER

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms









Signal word : Danger

Hazard statements: Flammable liquid and vapour.

Harmful if swallowed.

Causes serious eye irritation.

May damage fertility. May damage the unborn child.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from

heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment.

Response : Collect spillage. IF exposed or concerned: Get medical advice or attention.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P391, P308 + P313, P501

Hazardous ingredients

Supplemental label

elements

: barium diboron tetraoxide

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Special packaging requirements

Containers to be fitted with child-resistant

with child-resistant

: Not applicable.

fastenings

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

English (GB) Europe 2/19

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English (GB)

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
₩ollastonite	EC: 237-772-5 CAS: 13983-17-0	≥10 - ≤25	Not classified.	-	[2]
barium diboron tetraoxide	REACH #: 01-2119983530-36 EC: 237-222-4 CAS: 13701-59-2 Index: 056-005-00-3	≥10 - ≤25	Acute Tox. 3, H301 Acute Tox. 4, H332 Repr. 1B, H360FD (oral)	ATE [Oral] = 100 mg/ kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≥10 - ≤17	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	REACH #: 01-2119463588-24 EC: 919-284-0 CAS: 64742-94-5	≥5.0 - <10	Carc. 2, H351 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	Carc. 2, H351: C ≥ 10% EUH066: C ≥ 20%	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥5.0 - ≤8.7	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥5.0 - ≤7.1	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
butan-1-ol	REACH #: 01-2119484630-38 EC: 200-751-6 CAS: 71-36-3 Index: 603-004-00-6	≤1.2	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 790 mg/ kg	[1] [2]
2-ethylhexanoic acid, cerium salt	EC: 246-332-1 CAS: 24593-34-8	<0.30	Repr. 1B, H360D Aquatic Acute 1, H400	M [Acute] = 1 M [Chronic] = 1	[1]
English (CB)			Europo		2/40

Europe

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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 000 HI-TEMP 1027 HD	001193892 HARDENER	Date of issue/Date of revision	: 15 March 2024	
SECTION 3: 0	Composition/information	on on ingredients		
	Index: 607-230-00-6	Aquatic Chronic 1, H410 See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation
 : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

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SECTION 4: First aid measures

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides phosphorus oxides metal oxide/oxides Formaldehyde.

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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SECTION 7: Handling and storage

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
₩ollastonite	ACGIH TLV (United States, 1/2023).
	TWA: 1 mg/m ³ 8 hours. Form: Inhalable fraction
barium diboron tetraoxide	EU OEL (Europe, 1/2022). [Barium (soluble compounds) (as Ba)]
	TWA: 0.5 mg/m³, ((as Ba)) 8 hours.
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure]
	Absorbed through skin.
	STEL: 442 mg/m³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 221 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.
·	STEL: 884 mg/m³ 15 minutes.
	STEL: 200 ppm 15 minutes.
	TWA: 442 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
butan-1-ol	ACGIH TLV (United States, 1/2023).
	TWA: 20 ppm 8 hours.

Recommended monitoring procedures

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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SECTION 8: Exposure controls/personal protection

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
barium diboron tetraoxide	DNEL	Long term Oral	0.4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.6 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	0.9 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	2.5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	3.5 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	3.5 mg/m³	Workers	Systemic
	DNEL	Short term Dermal	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	7 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	10 mg/kg bw/day	Workers	Systemic
trizinc bis(orthophosphate)	DNEL	Long term Oral	0.83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
Hydrocarbons, C10,	DNEL	Long term Inhalation	151 mg/m³	Workers	Systemic
aromatics, >1% naphthalene, <0.1% cumene					•
	DNEL	Long term Dermal	12.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	32 mg/m³	General	Systemic
				population	•
				[Consumers]	
	DNEL	Long term Dermal	7.5 mg/kg bw/day	General	Systemic
			3 3 3	population	•
				[Consumers]	
	DNEL	Long term Oral	7.5 mg/kg bw/day	General	Systemic
				population	-,
				[Consumers]	
xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
Aylene	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
zinc oxide	DNEL		0.5 mg/m ³	Workers	Local
ZITIC OXIGE	DNEL	Long term Inhalation	0.83 mg/kg bw/day		
		Long term Oral	0 0	General population	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
- th. db	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
butan-1-ol	DNEL	Long term Oral	1.5625 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	3.125 mg/kg bw/day	General population	Systemic
1	DNEL	Long term Inhalation	55.357 mg/m ³	General population	Systemic

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SECTION 8: Exposure controls/personal protection

	DNEL	Long term Inhalation	155 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m³	Workers	Local
2-ethylhexanoic acid, cerium	DNEL	Long term Oral	0.167 mg/kg bw/day	General population	Systemic
salt					-
	DNEL	Long term Dermal	0.167 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.333 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.58 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	2.351 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
trizinc bis(orthophosphate)	-	Fresh water	20.6 μg/l	Sensitivity Distribution
	-	Marine water	6.1 µg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	100 µg/l	Assessment Factors
	-	Fresh water sediment	117.8 mg/kg dwt	Sensitivity Distribution
	-	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant		-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
zinc oxide	-	Fresh water	20.6 μg/l	Sensitivity Distribution
	-	Marine water	6.1 µg/l	Sensitivity Distribution
	-	Fresh water sediment	117 mg/kg dwt	Sensitivity Distribution
	-	Sewage Treatment Plant	52 μg/l	Assessment Factors
	-	Marine water sediment	56.5 mg/kg dwt	Assessment Factors
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-		9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	-	Secondary Poisoning	20 mg/kg	-
butan-1-ol	-	Fresh water	0.082 mg/l	-
	-	Marine water	0.0082 mg/l	-
	-	Fresh water sediment	0.178 mg/kg	-
	-	Marine water sediment	0.0178 mg/kg	-
	-	Soil	0.015 mg/kg	-
	-	Sewage Treatment Plant	2476 mg/l	-

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

English (GB) Europe 9/19

HI-TEMP 1027 HD HARDENER

SECTION 8: Exposure controls/personal protection

Eye/face protection
Skin protection
Hand protection

: Chemical splash goggles. Use eye protection according to EN 166.

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

Gloves : For prolonged or repeated handling, use the following type of gloves:

as included in the user's risk assessment.

May be used: nitrile rubber

Recommended: Chloroprene, butyl rubber, neoprene, polyvinyl alcohol (PVA), Viton®

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by

a specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and

particulate filter P3

Environmental exposure

Other skin protection

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Beige.

Odour : Aromatic.

Odour threshold : Not available.

Melting point/freezing point :

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SECTION 9: Physical and chemical properties

May start to solidify at the following temperature: 0.5°C (32.9°F) This is based on data for the following ingredient: dimethyl carbonate. Weighted average: -40.87°C

(-41.6°F)

Initial boiling point and

boiling range

: >37.78°C

Flammability

: Not available.

Upper/lower flammability or

explosive limits

Flash point

: Greatest known range: Lower: 1.4% Upper: 11.3% (butan-1-ol)

Auto-ignition temperature

Ingredient name °C °F Method butan-1-ol 355 671 EU A.15

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

Closed cup: 26°C

pН

Not applicable.

Kinematic (room temperature): >400 mm²/s **Viscosity**

Kinematic (40°C): >21 mm²/s

>100 s (ISO 6mm) **Viscosity**

Solubility(ies)

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure

Vapour Pressure at 20°C			Vapour pressure at 50°C			
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
dimethyl carbonate	56.78	7.6	OECD 104			

: Highest known value: 3.22 (dimethyl carbonate) Weighted average: 2.2compared **Evaporation rate**

with butyl acetate

Relative density

Vapour density : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.3 (Air = 1)

: The product itself is not explosive, but the formation of an explosible mixture of **Explosive properties**

vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

No additional information.

English (GB) 11/19 **Europe**

HI-TEMP 1027 HD HARDENER

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides Formaldehyde. metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
arium diboron tetraoxide	LC50 Inhalation Dusts and mists	Rat	1.5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	LD50 Oral	Rat	6318 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m³	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
•	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
butan-1-ol	LC50 Inhalation Vapour	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	_
	LD50 Oral	Rat	790 mg/kg	_

Conclusion/Summary

: There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value
Ø ral	579.71 mg/kg
Dermal	22674.1 mg/kg
Inhalation (vapours)	127.79 mg/l
Inhalation (dusts and mists)	8.77 mg/l

Irritation/Corrosion

English (GB)	Europe	12/19

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
kylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin
 There are no data available on the mixture itself.
 Eyes
 There are no data available on the mixture itself.
 Respiratory
 There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene xylene butan-1-ol	Category 3 Category 3 Category 3 Category 3		Narcotic effects Respiratory tract irritation Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion: Harmful if swallowed.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

English (GB) Europe 13/19

HI-TEMP 1027 HD HARDENER

SECTION 11: Toxicological information

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: May damage fertility. May damage the unborn child.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

English (GB) Europe 14/19

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SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	EC50 3 mg/l	Daphnia	48 hours
zinc oxide	Acute EC50 0.17 mg/l	Algae	72 hours
	Acute EC50 0.481 mg/l	Daphnia - Daphnia	48 hours
	Fresh water	magna - Neonate	
	Chronic NOEC 0.017 mg/l	Algae	72 hours
	Fresh water		
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
butan-1-ol	Acute LC50 1376 mg/l	Fish	96 hours
2-ethylhexanoic acid, cerium salt	Acute LC50 0.5 mg/l Fresh water	Fish	96 hours

Conclusion/Summary: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C10, aromatics, >1% naphthalene,	-	2.9 % - 5 days	-	-
<0.1% cumene				
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
√ydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	-	-	Not readily
xylene	-	-	Readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hydrocarbons, C10, aromatics, >1% naphthalene, <0.1% cumene	2.8 to 6.5	-	High
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
butan-1-ol	1	-	Low

12.4 Mobility in soil

Soil/water partition : Not available.

coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

English (GB) Europe	15/19	
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

HI-TEMP 1027 HD HARDENER

SECTION 12: Ecological information

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III

English (GB)	Europe	16/19
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 000001193892 Date of issue/Date of revision : 15 March 2024 **HI-TEMP 1027 HD HARDENER**

14. Transport information

14.5 Environmental	Yes.	Yes.	Yes.	Yes. The environmentally
hazards				hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(trizinc bis (orthophosphate))	Not applicable.

Additional information

ADR/RID : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in

packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and

4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2.

Tunnel code : (D/E)

ADN : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in

packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and

4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2.

: This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in **IMDG**

packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and

4.1.1.4 to 4.1.1.8 according to 2.3.2.5.

: The environmentally hazardous substance mark may appear if required by other transportation IATA

regulations.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in

bulk according to IMO

instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	 Reference number	Date of revision
Toxic to reproduction	barium diboron tetraoxide	D(2022) 9120-DC	1/17/2023

Annex XVII - Restrictions : Restricted to professional users.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

English (CD)	Europo	47/40
English (GB)	Europe	17/19

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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HI-TEMP 1027 HD HARDENER

SECTION 15: Regulatory information

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category P₅c E2

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.
H360D	May damage the unborn child.
H360FD	May damage fertility. May damage the unborn child.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

English (GB) 18/19 **Europe**

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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HI-TEMP 1027 HD HARDENER

SECTION 16: Other information

Acute Tox. 3 Acute Tox. 4 ACUTE TOXICITY - Category 3 Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Acute 1

Aquatic Chronic 1

Aquatic Chronic 2

Aquatic Chronic 3

SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

Asp. Tox. 1 ASPIRATION HAZARD - Category 1 Carc. 2 CARCINOGENICITY - Category 2

Eye Dam. 1 SERIOUS EYE DAMAGE/EYE ÎRRITATION - Category 1
Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 2
Flam. Liq. 2
Flam. Liq. 3
Repr. 1B
Skin Irrit. 2
STOT RE 2
FLAMMABLE LIQUIDS - Category 2
FLAMMABLE LIQUIDS - Category 3
REPRODUCTIVE TOXICITY - Category 1B
SKIN CORROSION/IRRITATION - Category 2
SPECIFIC TARGET ORGAN TOXICITY - REF

TOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE -

Category 2

STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -

Category 3

History

Date of issue/ Date of : 15 March 2024

revision

Date of previous issue : 10 January 2024

Prepared by : EHS Version : 1.01

Disclaimer

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English (GB) Europe 19/19