SAFETY DATA SHEET

Date of issue/Date of revision 27 March 2024

Version1

Section 1. Identification

Product code	: 00477087
Product name	: SIGMAZINC 68 GP BASE GREY
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the	
	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (dermal) - Category 5
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	AQUATIC TOXICITY (ACUTE) - Category 1
	AQUATIC TOXICITY (CHRONIC) - Category 1
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 74.3%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 9.9%
GHS label elements	
Hazard pictograms	

Signal word

Product code 00477087

Product name SIGMAZINC 68 GP BASE GREY

Section 2. Hazards identification

Hazard statements	:	Flammable liquid and vapor. May be harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Very toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	1	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry		Not available.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

: Mixture

Substance/mixture

CAS number/other identifiers

CAS number: Not applicable.EC number: Mixture.			
Ingredient name	CAS number	Chemical formula	%
Zinc powder - zinc dust (stabilized)	7440-66-6	Zn	≥50 - ≤75
Epoxy Resin (700 <mw<=1100)< td=""><td>25036-25-3</td><td>(C21H24O4. C15H16O2)x</td><td>≤8.2</td></mw<=1100)<>	25036-25-3	(C21H24O4. C15H16O2)x	≤8.2
xylene	1330-20-7	C8-H10	≤4.8
ethylbenzene	100-41-4	C8-H10	≤4.8
zinc oxide	1314-13-2	O-Zn	≤5
trizinc bis(orthophosphate)	7779-90-0	H3-O4-P.3/2Zn	≤3
1-methoxy-2-propanol	107-98-2	C4-H10-O2	≤3

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures	
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. 	
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.	
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 	
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.	
Most important symp	toms/effects, acute and delayed	
Potential acute healt	h effects	
Eye contact	: Causes serious eye irritation.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	 May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction. 	

Ingestion	: No known significant effects or critical hazards
Over-exposure signs	/symptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Indication of immediate mee	tention and special treat	nent needed, if necessary
Notes to physician	eat symptomatically. Conta antities have been ingeste	act poison treatment specialist immediately if large d or inhaled.
Specific treatments	specific treatment.	
Protection of first-aiders	ay be dangerous to the per	lving any personal risk or without suitable training. It son providing aid to give mouth-to-mouth resuscitation. thoroughly with water before removing it, or wear

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
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Section 6. Accidental release measures

Personal precautions, protect	<u>tiv</u>	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
xylene	Ministry of Health (Viet Nam, 6/2019). [xylene] STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours.		
ethylbenzene	ACGIH TLV (United States, 1/2023). Ototoxicant.		
zinc oxide	TWA: 20 ppm 8 hours. Ministry of Health (Viet Nam, 6/2019). TWA: 5 mg/m ³ 8 hours. Form: Dust and fumes TWA: 2 mg/m ³ 8 hours. Form: respirable dust TWA: 4 mg/m ³ 8 hours. Form: total dust concentration		
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2023). STEL: 369 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 184 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.		

Section 8. Exposure controls/personal protection

Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measu	res	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	1	Chemical splash goggles.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	1	butyl rubber
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

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Section 9. Physical and chemical properties

Appearance

÷.	Liquid.
÷	Not available.
÷	Characteristic.
÷	Not available.
÷	Not applicable.
÷	Not available.
÷	>37.78°C (>100°F)
÷	Closed cup: 28°C (82.4°F)
÷	Not available.
÷	Not available.
:	Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
:	Not available.
÷	Not available.
÷	2.55
	Media Result
1	cold water Not soluble
:	Not applicable.
:	Not available.
:	Not available.
:	Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides phosphorus oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Zinc powder - zinc dust (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5.4 mg/l	4 hours
	LD50 Oral	Rat	>2000 mg/kg	-
Epoxy Resin (700 <mw <=1100)</mw 	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m ³	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
,	LD50 Oral	Rat	>5000 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-

Conclusion/Summary Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

: There are no data available on the mixture itself.

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Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target o	organs
xylene	Category 3	-	Respirat irritation	ory tract
1-methoxy-2-propanol	Category 3	-	Narcotic	effects
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Section 11. Toxicological information

	Specific tar	qet organ	toxicity (re	epeated ex	posure)
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Name Category			ite of osure	Target organs		
ethylbenzene		Category 2	-		hearing organs	
Aspiration hazard			!	<u> </u>		
Name				Result		
xylene ethylbenzene						RD - Category 1 RD - Category 1
nformation on the likely routes of exposure	: N	lot available.				
Potential acute health effect	<u>cts</u>					
Eye contact	: C	auses serious eye irritati	on.			
Inhalation	: N	lo known significant effec	cts or critical	hazards.		
Skin contact		lay be harmful in contact lay cause an allergic skir		auses skin	irritation.	Defatting to the skin

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	<u>ects</u>
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.

Section 11. Toxicological information

Reproductive toxicity

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Oral	5084.91 mg/kg	
Dermal	3420.08 mg/kg	
Inhalation (vapors)	142.32 mg/l	
Inhalation (dusts and mists)	15.72 mg/l	

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
Zinc powder - zinc dust (stabilized)	Acute EC50 0.106 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Chronic EC10 6.3 µg/l	Daphnia - <i>Daphnia magna</i> - Neonate	21 days
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
zinc oxide	Acute EC50 0.17 mg/l Acute EC50 0.481 mg/l Fresh water	Algae Daphnia - <i>Daphnia magna</i> - Neonate	72 hours 48 hours
trizinc bis(orthophosphate)	Chronic NOEC 0.017 mg/l Fresh water Acute LC50 0.112 mg/l	Algae Fish	72 hours 96 hours
1-methoxy-2-propanol	Chronic NOEC 0.026 mg/l Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water	Fish Daphnia Fish	30 days 48 hours 96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
xylene ethylbenzene	-		-		Readily Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential	
xylene ethylbenzene 1-methoxy-2-propanol	3.12 3.6 <1	7.4 to 18.5 79.43 -	Low Low Low	
			Viet Nom Do	no: 10/12

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Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comp
with the requirements of environmental protection and waste disposal legislation any regional local authority requirements. Dispose of surplus and non-recyclabl products via a licensed waste disposal contractor. Waste should not be dispose untreated to the sewer unless fully compliant with the requirements of all authori with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handl emptied containers that have not been cleaned or rinsed out. Empty containers liners may retain some product residues. Vapor from product residues may creat highly flammable or explosive atmosphere inside the container. Do not cut, well grind used containers unless they have been cleaned thoroughly internally. Avo dispersal of spilled material and runoff and contact with soil, waterways, drains a sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group		III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Zinc powder - zinc dust (stabilized))	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

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Safety, health and
environmental regulations
specific for the product
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: No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
1-chloro-2,3-epoxypropane	Category 2	
benzene	Category 1	
toluene	Category 2	
xylene	Category 2	
Cadmium (Non-pyrophoric)	Category 2	
lead massive	Category 2	
Chromium, ion (Cr6+)	Category 2	

Toxic classification (TCVN : 4

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 27 March 2024
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.