SAFETY DATA SHEET

pPG

Europe

Date of issue/Date of revision: 27 March 2024Version

: 16.01

SECTION 1: Identification of the substance/mixture and of the company/ undertaking **1.1 Product identifier Product name** : SIGMAFAST 278 HARDENER **Product code** : 00323232 Other means of identification Not available. 1.2 Relevant identified uses of the substance or mixture and uses advised against **Product use** : Professional applications, Used by spraying. Use of the substance/ : Coating. mixture **Uses advised against** : Product is not intended, labelled or packaged for consumer use. 1.3 Details of the supplier of the safety data sheet PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435 e-mail address of person : Product.Stewardship.EMEA@ppg.com responsible for this SDS 1.4 Emergency telephone number Supplier +31 20 4075210 **SECTION 2: Hazards identification**

2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended. See Section 16 for the full text of the H statements declared above.

English (GB)

Europe

Code : 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST 278 HARDENER		

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

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2.2 Label elements Hazard pictograms

Signal word	: Danger
Hazard statements	: Flammable liquid and vapour.
	Causes skin irritation. May cause an allergic skin reaction.
	Causes serious eye damage.
	May cause respiratory irritation. Toxic to aquatic life with long lasting effects.
Processionary statements	Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hererdeue ingradiente	P280, P210, P273, P391, P403 + P233, P501
Hazardous ingredients	: xylene proprietary aralkylpolyamine
	2,4,6-tris(dimethylaminomethyl)phenol
	Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine
	3,6-diazaoctanethylenediamin
	ethylenediamine 3-aminopropyldimethylamine
Supplemental label	: Not applicable.
elements	
Annex XVII - Restrictions on the manufacture,	: Not applicable.
placing on the market and	
use of certain dangerous	
substances, mixtures and articles	
Special packaging requiren	
Containers to be fitted with child-resistant	: Not applicable.
fastenings	
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

English (GB)

Code : 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST 278 HARDENER		

SECTION 2: Hazards identification

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
K ylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥25 - ≤49	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
proprietary aralkylpolyamine	CAS: SUB119920	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317	-	[1]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/ kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	CAS: 445498-00-0	≥1.0 - ≤5.0	Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/ kg M [Acute] = 1 M [Chronic] = 1	[1]
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
English (GB)			Europe		3/20

Code : 00323232

Date of issue/Date of revision

: 27 March 2024

SIGMAFAST 278 HARDENER

SECTION 3: Composition/information on ingredients

triethylenetetramine					
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1716 mg/ kg ATE [Dermal] = 1465 mg/kg	[1] [2]
ethylenediamine	REACH #: 01-2119480383-37 EC: 203-468-6 CAS: 107-15-3 Index: 612-006-00-6	<1.0	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1, H317	ATE [Oral] = 500 mg/ kg ATE [Dermal] = 1100 mg/kg	[1] [2] [3]
3-aminopropyldimethylamine	REACH #: 01-2119486842-27 EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6	≤0.30	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 410 mg/ kg ATE [Dermal] = 1100 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

English	(GB)
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Code : 00323232 SIGMAFAST 278 HARDENE	Date of issue/Date of revision: 27 March 2024R
SECTION 4: First aid	d measures
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask o self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.
4.2 Most important symptor	ns and effects, both acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/symp	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
4.3 Indication of any immed	iate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

English (GB)	Europe	5/20
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides	
Hazards from the substance or mixture	 Flammable liquid and vapour. Runoff to sewer may create fire or ex a fire or if heated, a pressure increase will occur and the container m risk of a subsequent explosion. This material is toxic to aquatic life v effects. Fire water contaminated with this material must be containe from being discharged to any waterway, sewer or drain. 	hay burst, with the with long lasting
Unsuitable extinguishing media	: Do not use water jet.	
5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST	278 HARDENER		

SECTION 5: Firefighting measures

5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	со	ntainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product.
6.4 Reference to other sections	:	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Conforms to Regulation (E 2020/878	C) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU)
Code : 00323232 SIGMAFAST 278 HARDEN	Date of issue/Date of revision : 27 March 2024 ER : 27 March 2024
SECTION 7: Handli	ing and storage
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values	
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers pure	;]
	Absorbed through skin.	
	STEL: 442 mg/m ³ 15 minutes.	
	STEL: 100 ppm 15 minutes.	
	TWA: 221 mg/m ³ 8 hours.	
	TWA: 50 ppm 8 hours.	
1-methoxy-2-propanol	EU OEL (Europe, 1/2022). Absorbed through skin.	
	STEL: 568 mg/m ³ 15 minutes.	
	STEL: 150 ppm 15 minutes.	
	TWA: 375 mg/m ³ 8 hours.	
	TWA: 100 ppm 8 hours.	
benzyl alcohol	IPEL (-).	
	TWA: 5 ppm	
	STEL: 10 ppm	
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.	
English (GB)	Europe	7/20

Code : 00323232 SIGMAFAST 278 HARDENER	Date of issue/Date of revision : 27 March 2024
SECTION 8: Exposure contr	ols/personal protection
	STEL: 884 mg/m ³ 15 minutes.
	STEL: 200 ppm 15 minutes.
	TWA: 442 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
3,6-diazaoctanethylenediamin	IPEL (-). Absorbed through skin.
	TWA: 1 ppm
ethylenediamine	ACGIH TLV (United States, 1/2023). Absorbed through skin.
	TWA: 10 ppm 8 hours.
Recommended monitoring : Referen	nce should be made to monitoring standards, such as the following: European

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
xylene	DNEL	Long term Oral	12.5 mg/kg bw/day	General population	Systemic
-	DNEL	Long term Inhalation	65.3 mg/m ³	General population	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	
<i>y</i>	DNEL	Long term Inhalation	43.9 mg/m ³	General population	
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
-	DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
English (GB)	I	1	Europe	1	8/20

Code : 00323232 **SIGMAFAST 278 HARDENER** Date of issue/Date of revision

: 27 March 2024

SECTION 8: Exposure controls/personal protection

(dimethylaminomethyl)phenol					
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic
Fatty acids, C18-unsatd.,	DNEL	Long term Oral	97.2 µg/kg bw/day	General population	Systemic
dimers, oligomeric reaction products with tall-oil fatty					
acids and triethylenetetramine			07.0 // //		o ()
	DNEL	Long term Dermal	97.2 µg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.169 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.272 mg/kg bw/day	Workers	Systemic
a tha dia ma ali a maina a	DNEL	Long term Inhalation	0.952 mg/m ³	Workers	Systemic
ethylenediamine	DNEL	Long term Oral	0.11 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	6.25 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	25 mg/m ³	Workers	Systemic
3-aminopropyldimethylamine	DNEL	Long term Inhalation	1.2 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
1-methoxy-2-propanol	-	Fresh water	10 mg/l	Assessment Factors
	-	Marine water	1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
	-	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	-	Soil	2.47 mg/kg	Equilibrium Partitioning
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	-	Secondary Poisoning	20 mg/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall- oil fatty acids and triethylenetetramine	-	Fresh water	0.043 mg/l	Assessment Factors
	_	Marine water	0 mg/l	Assessment Factors
	_		3.84 mg/l	Assessment Factors
	_	Fresh water sediment	434.02 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	43.4 mg/kg dwt	Equilibrium Partitioning
	-	Soil	86.78 mg/kg dwt	Equilibrium Partitioning
3-aminopropyldimethylamine	-	Fresh water	0.034 mg/l	Assessment Factors
	-	Marine water	0.003 mg/l	Assessment Factors
	-		69.5 mg/l	Assessment Factors
	-	Fresh water sediment	0.221 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.022 mg/kg dwt	Equilibrium Partitioning
	-	Soil	0.024 mg/kg dwt	Equilibrium Partitioning

English (GB)

9/20

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878 Code : 00323232 Date of issue/Date of revision : 27 March 2024 **SIGMAFAST 278 HARDENER** SECTION 8: Exposure controls/personal protection 8.2 Exposure controls Appropriate engineering : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation controls or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Individual protection measures **Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. **Eye/face protection** Chemical splash goggles and face shield. Use eye protection according to EN 166. Skin protection Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. **Gloves** : butyl rubber **Body protection** Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods. : Appropriate footwear and any additional skin protection measures should be selected Other skin protection based on the task being performed and the risks involved and should be approved by a specialist before handling this product. : Respirator selection must be based on known or anticipated exposure levels, the **Respiratory protection** hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3 **Environmental exposure** Emissions from ventilation or work process equipment should be checked to ensure 5

controls they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

English (GB)

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST	278 HARDENER		

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Median particle size	;	Not applicable.						
Particle characteristics								
Oxidising properties	:	Product does not pre	esent an c	xidizing	hazard.			
Explosive properties	÷	The product itself is a vapour or dust with a			the iormation	or an ex	piosible m	inclure of
Vapour density	÷	Highest known value	•		, -		-	. ,
Relative density	÷	0.97	07 (1)	A) (4.1	0.50	(4: 4)
Evaporation rate		Highest known value butyl acetate	: 0.84 (et	nylbenze	ne) Weighte	d averag	je: 0.69coi	npared wit
		ethylbenzene	9.30076	1.2				
		Ingredient name	mm Hg		Method	mm Hg	kPa	Method
- Frankrigenie	Ĩ		Vapor	r Press	ure at 20°C	Van	our press	ure at 50°
water Vapour pressure								
Partition coefficient: n-octanol/	:							
cold water		Not soluble						
Media	·	Result						
Solubility(ies)	÷		'/					
Viscosity		Kinematic (40°C): >21 mm²/s 60 - 100 s (ISO 6mm)						
Viscosity	:	: Kinematic (room temperature): >400 mm ² /s						
оН .	:	Not applicable. insolu		-	5			,
Decomposition temperature	:	Stable under recomm	nended s	orage a	l nd handling c	onditions	s (see Sec	tion 7).
		1-methoxy-2-propanol		270	518			
		Ingredient name		°C	°F		Method	
Auto-ignition temperature	:							
Flash point	:	Closed cup: 29°C						
Upper/lower flammability or explosive limits	÷	Greatest known rang	je: Lower	1.48%	Upper: 13.74	% (1-me	thoxy-2-pr	opanol)
Flammability		Not available.						
Initial boiling point and boiling range	1	>37.78°C						
		data for the following (-110.9°F)						
Melting point/freezing point	÷	May start to solidify a	at the follo	wina ten	nperature: -1	5.4°C (4.	3°F) This i	is based or
Odour threshold	1	Not available.						
Odour	÷	Aromatic. [Slight]						
Physical state Colour	÷	Liquid. Not available.						
Physical state		Liquid						

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAS	ST 278 HARDENER		

SECTION 9: Physical and chemical properties

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product/ingredient name Result **Species** Dose **Exposure** LD50 Dermal xylene Rabbit 1.7 g/kg LD50 Oral Rat 4.3 g/kg 6 hours 1-methoxy-2-propanol LC50 Inhalation Vapour Rat >7000 ppm Rabbit 13 g/kg LD50 Dermal LD50 Oral Rat 5.2 g/kg 4 hours benzyl alcohol LC50 Inhalation Dusts and Rat >4178 mg/m³ mists LD50 Dermal Rabbit 2000 mg/kg LD50 Oral Rat 1.23 g/kg ethylbenzene LC50 Inhalation Vapour Rat 17.8 mg/l 4 hours LD50 Dermal Rabbit 17.8 g/kg LD50 Oral Rat 3.5 g/kg 2,4,6-tris(dimethylaminomethyl)phenol LD50 Dermal Rabbit 1.28 g/kg Rat LD50 Dermal 1280 mg/kg Rat 1200 mg/kg LD50 Oral Fatty acids, C18-unsatd., dimers, LD50 Dermal Rat >2000 mg/kg oligomeric reaction products with tall-oil fatty acids and triethylenetetramine LD50 Oral Rat >2000 mg/kg 3,6-diazaoctanethylenediamin LD50 Dermal Rabbit 1465 mg/kg LD50 Oral Rat 1716 mg/kg ethylenediamine LD50 Dermal Rabbit 0.73 g/kg Rat 0.5 g/kg LD50 Oral 3-aminopropyldimethylamine LD50 Dermal Rabbit >1000 mg/kg 410 mg/kg LD50 Oral Rat

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

English (GB)	Europe	12/20
9		

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST	278 HARDENER		

SECTION 11: Toxicological information

Route	ATE value	
Oral	7078.11 mg/kg	
Dermal	5601.09 mg/kg	
Inhalation (vapours)	39.11 mg/l	
Inhalation (dusts and mists)	27.46 mg/l	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene 2,4,6-tris(dimethylaminomethyl)phenol Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Skin - Moderate irritant Skin - Visible necrosis Eyes - Severe irritant	Rabbit Rabbit Rabbit	- - -	24 hours 500 mg 4 hours -	- 7 days -
	Skin - Irritant	Human	-	-	-

Conclusion/Summary

 There are	no data	available on	the mixture	itself
 There are	no data			noon.

Skin Eyes

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Respiratory Sensitisation

Product/ingredient nameRoute of
exposureSpeciesResultFatty acids, C18-unsatd., dimers, oligomeric reaction
products with tall-oil fatty acids and triethylenetetramine
3,6-diazaoctanethylenediaminskinMouseSensitisingSensitising
skinGuinea pigSensitising

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3		Respiratory tract irritation
1-methoxy-2-propanol	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

English (GB)	Europe	13/20
	Luiope	15/20

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFA	ST 278 HARDENER		

SECTION 11: Toxicological information

Product/ingredient name			Result		
xylene ethylbenzene			ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1		
Information on likely routes of exposure	:	Not available.			
Potential acute health effec	<u>ts</u>				
Inhalation	:	May cause respiratory irritation.			
Ingestion	:	No known significant effects or crit	ical hazards.		
Skin contact	:	Causes skin irritation. Defatting to	the skin. May cause an allergic skin reaction.		
Eye contact	:	Causes serious eye damage.			
Symptoms related to the ph	<u>iys</u>	ical, chemical and toxicological c	haracteristics		
Inhalation	:	Adverse symptoms may include th respiratory tract irritation coughing	e following:		
Ingestion	:	Adverse symptoms may include th stomach pains	e following:		
Skin contact	:	Adverse symptoms may include th pain or irritation redness dryness cracking blistering may occur	e following:		
Eye contact	:	Adverse symptoms may include th pain watering redness	e following:		
Delayed and immediate effe	ecte	as well as chronic effects from s	<u>short and long-term exposure</u>		
<u>Short term exposure</u>					
Potential immediate effects	:	Not available.			
Potential delayed effects	:	Not available.			
Long term exposure Potential immediate effects	:	Not available.			
Potential delayed effects	:	Not available.			
Potential chronic health eff	ect	<u>s</u>			
Not available.					
Conclusion/Summary		Not available.			
General		Prolonged or repeated contact can	defat the skin and lead to irritation, cracking and/or ere allergic reaction may occur when subsequently		
Carcinogenicity	:	No known significant effects or crit	ical hazards.		
Mutagenicity	:	No known significant effects or crit	ical hazards.		
Reproductive toxicity	:	No known significant effects or crit	ical hazards.		
Other information	:	Not available.			

Code : 00323232

Date of issue/Date of revision

: 27 March 2024

SIGMAFAST 278 HARDENER

SECTION 11: Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l	Fish	96 hours
	Fresh water		
ethylbenzene	Acute EC50 1.8 mg/l Fresh	Daphnia	48 hours
	water		
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/l	Fish	96 hours
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
3-aminopropyldimethylamine	Acute LC50 122 mg/l	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum	
ethylbenzene 3-aminopropyldimethylamine	- OECD 301D	79 % - Readily - 10 days 69 % - Readily - 20 days	-	-	
Conclusion/Summary : There are no data available on the mixture itself.					

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
benzyl alcohol	-	-	Readily
ethylbenzene	-	-	Readily
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
3-aminopropyldimethylamine	-	-	Readily

12.3 Bioaccumulative potential

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024
SIGMAFAST	278 HARDENER		

SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential	
xylene	3.12	7.4 to 18.5	Low	
1-methoxy-2-propanol	<1	-	Low	
benzyl alcohol	0.87	-	Low	
ethylbenzene	3.6	79.43	Low	
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low	
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low	
ethylenediamine	-2.04	-	Low	
3-aminopropyldimethylamine	-0.352	-	Low	

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Disposal
of this product, solutions and any by-products should at all times comply with the
requirements of environmental protection and waste disposal legislation and any
regional local authority requirements. Dispose of surplus and non-recyclable products
via a licensed waste disposal contractor. Waste should not be disposed of untreated to
the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

: Yes.

Waste code		Waste designation
08 01 11* waste paint and varnish containing organ		varnish containing organic solvents or other hazardous substances
Packaging		
Methods of disposal		on of waste should be avoided or minimised wherever possible. Waste would be recycled. Incineration or landfill should only be considered when ot feasible.
Type of packaging		European waste catalogue (EWC)
Container	15 01 06	mixed packaging

 English (GB)	Europe	16/20

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024	

SIGMAFAST 278 HARDENER

SECTION 13: Disposal considerations

Special precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	111	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Formaldehyde, polymer with N,N- dimethyl- 1,3-propanediamine and phenol)	Not applicable.

Additional information ADR/RID : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2. : (D/E) **Tunnel code ADN** : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.2.3.1.5.2. : This class 3 viscous liquid that is also environmentally hazardous is not subject to regulation in IMDG packagings up to 5 L, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 according to 2.3.2.5. ΙΑΤΑ : The environmentally hazardous substance mark may appear if required by other transportation regulations. **14.6 Special precautions for** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in user the event of an accident or spillage. 14.7 Maritime transport in : Not applicable. bulk according to IMO instruments

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024	
SIGMAFAS	T 278 HARDENER			

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	 Reference number	Date of revision
Substance of equivalent concern for human health	ethylenediamine	D(2021) 4569-DC	4/12/2023

Annex XVII - Restrictions : Not applicable.

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria			
Category			
P5c E2			
E2			

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

Code : 00323232 SIGMAFAST 278 HARDEI	IER	Date of issue/Date of revision : 27 March 2024
SECTION 16: Othe		
H225		Highly flammable liquid and vapour.
H226		Flammable liquid and vapour.
H302		Harmful if swallowed.
H304		May be fatal if swallowed and enters airways.
H312		Harmful in contact with skin.
H314		Causes severe skin burns and eye damage.
H315		Causes skin irritation.
H317		May cause an allergic skin reaction.
H318		Causes serious eye damage.
H319		Causes serious eye irritation.
H332		Harmful if inhaled.
H334		May cause allergy or asthma symptoms or breathing difficulties if
11005		inhaled.
H335		May cause respiratory irritation.
H336		May cause drowsiness or dizziness.
H373		May cause damage to organs through prolonged or repeated
11400		exposure.
H400		Very toxic to aquatic life.
H410 H411		Very toxic to aquatic life with long lasting effects. Toxic to aquatic life with long lasting effects.
H412		Harmful to aquatic life with long lasting effects.
Full text of classification		
		ACUTE TOXICITY - Category 4
Acute Tox. 4 Aquatic Acute 1		SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1		LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2		LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3		LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1		ASPIRATION HAZARD - Category 1
Eye Dam. 1		SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2		SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2		FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3		FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1		RESPIRATORY SENSITISATION - Category 1
Skin Corr. 1B		SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C		SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2		SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1		SKIN SENSITISATION - Category 1
Skin Sens. 1A		SKIN SENSITISATION - Category 1A
Skin Sens. 1B		SKIN SENSITISATION - Category 1B
STOT RE 2		SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE
		Category 2
STOT SE 3		SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
History		1
Date of issue/ Date of revision	: 27 March 2024	
Date of previous issue	: 22 February 2024	4
	-	
Prepared by	: EHS	
Version	: 16.01	

Code	: 00323232	Date of issue/Date of revision	: 27 March 2024	
SIGMAFAS				

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.