SAFETY DATA SHEET

pPG

: 2.06

Europe

Date of issue/Date of revision : 4 April 2024 Version

SECTION 1: Identification of the substance/mixture and of the company undertaking			
1.1 Product identifier			
Product name	: SIGMAWELD 165 PASTE GREY		
Product code	: 00429493		

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against			
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Product is not intended, labelled or packaged for consumer use.		

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person : Product.Stewardship.EMEA@ppg.com responsible for this SDS

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 2, H225 Eye Irrit. 2, H319 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

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English (US)
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SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Highly flammable liquid and vapor. Causes serious eye irritation. May cause drowsiness or dizziness. Suspected of damaging the unborn child. May cause damage to organs through prolonged or repeated exposure. Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P403 + P233, P501
Hazardous ingredients	: propan-2-ol 1-methoxy-2-propanol toluene crystalline silica, respirable powder (<10 microns)
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requirem	<u>ients</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Znc powder zinc dust (stabilised)	REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6 Index: 030-001-01-9	≥25 - ≤50	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	-	[1] [2]
crystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥1.0 - ≤5.0	STOT RE 1, H372 (inhalation)	-	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≤1.0	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute healt	h effects
Eye contact	: Causes serious eye irritation.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: Can cause central nervous system (CNS) depression.
Over-exposure signs	/symptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
4.3 Indication of any in	nmediate medical attention and special treatment needed
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

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SECTION 4: First aid	l measures
Specific treatments	: No specific treatment.
SECTION 5: Firefigh	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures	
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition source No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Prov adequate ventilation. Wear appropriate respirator when ventilation is inadequate on appropriate personal protective equipment.	ces. vide
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any inform Section 8 on suitable and unsuitable materials. See also the information in "For r emergency personnel".	
6.2 Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, dra and sewers. Inform the relevant authorities if the product has caused environment pollution (sewers, waterways, soil or air). Water polluting material. May be harms the environment if released in large quantities. Collect spillage.	ntal
6.3 Methods and materials fo	r containment and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools a explosion-proof equipment. Dilute with water and mop up if water-soluble. Altern or if water-insoluble, absorb with an inert dry material and place in an appropriate disposal container. Dispose of via a licensed waste disposal contractor.	natively,
English (US)	Europe	5/18

Code : 00429493 SIGMAWELD 165 PAST	
SECTION 6: Acci	dental release measures
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as

	the spilled product.
6.4 Reference to other : sections	See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
propan-2-ol	ACGIH TLV (United States, 1/2023).
	STEL: 400 ppm 15 minutes.
	TWA: 200 ppm 8 hours.
1-methoxy-2-propanol	EU OEL (Europe, 1/2022). Absorbed through skin.
	STEL: 568 mg/m ³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 375 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
toluene	EU OEL (Europe, 1/2022). Absorbed through skin.
	STEL: 384 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 192 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
crystalline silica, respirable powder (<10 micro	ons) ACGIH TLV (United States, 1/2023). [Silica, crystalline]
	TWA: 0.025 mg/m ³ 8 hours. Form: Respirable
Recommended monitoring : Reference sl	hould be made to monitoring standards, such as the following: European
procedures Standard EN	1 689 (Workplace atmospheres - Guidance for the assessment of exposure
by inhalation	to chemical agents for comparison with limit values and measurement
3 ,7,7	ropean Standard EN 14042 (Workplace atmospheres - Guide for the
annlication a	nd use of procedures for the assessment of exposure to chemical and

application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
propan-2-ol	DNEL	Long term Inhalation	500 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	888 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Oral	26 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	51 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	89 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	178 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	319 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	1000 mg/m ³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	43.9 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic
toluene	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Local
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
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SECTION 8: Exposure controls/personal protection

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	DNEL	Short term Inhalation	226 mg/m³	General population	Local
	DNEL	Short term Inhalation	226 mg/m³	General population	Systemic
	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic
zinc oxide	DNEL	Long term Inhalation	0.5 mg/m ³	Workers	Local
	DNEL	Long term Oral	0.83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	2.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	83 mg/kg bw/day	Workers	Systemic

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
zinc powder zinc dust (stabilised)	-	Fresh water	20.6 µg/l	Sensitivity Distribution
	-	Marine water	6.1 µg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	100 µg/l	Assessment Factors
	-	Fresh water sediment	118 mg/kg dwt	Sensitivity Distribution
	-	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution
propan-2-ol	-	Fresh water	140.9 mg/l	Assessment Factors
	-	Marine water	140.9 mg/l	Assessment Factors
	-	Secondary Poisoning	160 mg/kg	-
	-	Fresh water sediment	552 mg/kg dwt	-
	-	Marine water sediment	552 mg/kg dwt	-
	-	Sewage Treatment Plant	2251 mg/l	Assessment Factors
	-	Soil	28 mg/kg dwt	-
1-methoxy-2-propanol	-	Fresh water	10 mg/l	Assessment Factors
	-	Marine water	1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
	-	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	-	Soil	2.47 mg/kg	Equilibrium Partitioning
toluene	-	Fresh water	0.68 mg/l	Sensitivity Distribution
	-	Marine water	0.68 mg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	-	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	16.39 mg/kg dwt	-
zinc oxide	-	Fresh water	20.6 µg/l	Sensitivity Distribution
	-	Marine water	6.1 µg/l	Sensitivity Distribution
	-	Fresh water sediment	117 mg/kg dwt	Sensitivity Distribution
	-	Sewage Treatment Plant	52 µg/l	Assessment Factors
	-	Marine water sediment	56.5 mg/kg dwt	Assessment Factors
	-	Soil	35.6 mg/kg dwt	Sensitivity Distribution

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

ode : 00429493 IGMAWELD 165 PASTE GRE	Date of issue/Date of revision : 4 April 2024 EY
ECTION 8: Exposur	e controls/personal protection
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safet showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles. Use eye protection according to EN 166.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use as included in the user's risk assessment.
Gloves	: For prolonged or repeated handling, use the following type of gloves:
	Recommended: nitrile rubber, butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti- static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirat complying with an approved standard if a risk assessment indicates this is necessary Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: Gray.

English (US)

: Gray.

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SECTION 9: Physical a	nd	l chemical proper	ties		
Odor	:	Aromatic. [Strong]			
Odor threshold	:	Not available.			
Melting point/freezing point	:				C (-130°F) This is based or ighted average: -92.28°C
Initial boiling point and boiling range	:	>37.78°C			
Flammability	:	Not available.			
Upper/lower flammability or explosive limits	:	Greatest known range: L	ower: 1.48% Up	oper: 13.74%	(1-methoxy-2-propanol)
Flash point	:	Closed cup: 13°C			
Auto-ignition temperature	:				
		Ingredient name	°C	°F	Method
		1-methoxy-2-propanol	270	518	
		Stable under recommende	had storade and	handling con	ditions (see Section 7).
Decomposition temperature	- 1		ieu storage anu	nanunny con	
Decomposition temperature pH		Not applicable. insoluble	-	nanaling con	

Madia	Descrift	
Solubility(ies)	: · · · · · · · · · · · · · · · · · · ·	
Viscosity	: 60 - 100 s (ISO 6mm)	
-	. ,	

:

	Media	Result		
	cold water	Not soluble		
Partition coefficient: n-octanol/ : Not applicable.				

water

Vapor pressure

			Vapor Pressure at 20°C		Vapor pressure at 50°C		ure at 50°C	
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		sopropyl alcohol	33.00268	4.4				
Evaporation rate	:	Highest known value acetate	e: 2 (tolue	ne) We	ighted averag	e: 1.54co	mpared v	with butyl
Relative density	:	1.96						
Vapor density	:	Highest known value 2.51 (Air = 1)	e: 3.11 (A	lir = 1) ((1-methoxy-2-	propanol)). Weight	ed average:
Explosive properties	:	The product itself is vapor or dust with ai	•		t the formation	of an ex	plosible n	nixture of
Oxidizing properties	:	Product does not pro	esent an o	oxidizing	ı hazard.			
Particle characteristics								
Median particle size	:	Not applicable.						
9.2 Other information								
No additional information.								

Code : 0042949 SIGMAWELD 165 PAST	
SECTION 10: Sta	bility and reactivity
10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
zinc powder zinc dust (stabilised)	LC50 Inhalation Dusts and	Rat	>5.4 mg/l	4 hours
	mists			
	LD50 Oral	Rat	>2000 mg/kg	-
propan-2-ol	LC50 Inhalation Vapor	Rat	72600 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5045 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
2	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-
zinc oxide	LC50 Inhalation Dusts and	Rat	>5700 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

<u>Irritation/Corrosion</u> Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Sensitization	
Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
<u>Mutagenicity</u>	
Conclusion/Summary	: There are no data available on the mixture itself.
English (US)	Europe

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SECTION 11: Toxicological information

Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	

Teratogenicity

Conclusion/Summary

: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
propan-2-ol	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3		Narcotic effects
toluene	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
toluene	Category 2	-	-
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	

Aspiration hazard

Product	/ingredient name	Result
toluene		ASPIRATION HAZARD - Category 1
Information on the likely routes of exposure	: Not available.	
Potential acute health effe	<u>cts</u>	
Inhalation	: Can cause central nervous dizziness.	system (CNS) depression. May cause drowsiness or
Ingestion	: Can cause central nervous	system (CNS) depression.
Skin contact	: Defatting to the skin. May c	ause skin dryness and irritation.
Eye contact	: Causes serious eye irritation	٦.
Symptoms related to the p	hysical, chemical and toxicolo	gical characteristics
Inhalation	: Adverse symptoms may inc nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations	lude the following:
Ingestion	: Adverse symptoms may inc reduced fetal weight increase in fetal deaths skeletal malformations	lude the following:

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Skin contact	: Adverse symptoms may include the following: irritation dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Delayed and immediate effe	cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects Long term exposure	: Not available.
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe Not available.	icts
Conclusion/Summary	: Not available.
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging the unborn child.
Other information	: Not available.

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

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SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
zinc powder zinc dust (stabilised)	Acute EC50 0.106 mg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Chronic EC10 6.3 µg/l	Daphnia - Daphnia magna - Neonate	21 days
propan-2-ol	Acute EC50 10100 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water	Daphnia Fish	48 hours 96 hours
zinc oxide	Acute EC50 0.17 mg/l Acute EC50 0.481 mg/l Fresh water	Algae Daphnia - <i>Daphnia</i> <i>magna</i> - Neonate	72 hours 48 hours
	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
1 0luene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
propan-2-ol 1-methoxy-2-propanol	0.05 <1	-	Low Low
toluene	2.73	8.32	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)			ackaging European waste catalogue (EWC)	
Container	15 01 06	mixed packaging			
Special precautions	taken when Empty conta residues ma Do not cut, v	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapor from product ay create a highly flammable or explosive atmosphere inside the container. weld or grind used containers unless they have been cleaned thoroughly wooid dispersal of spilled material and runoff and contact with soil, waterways, sewers.			

14. Transport information

				1474
	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	II	II	П	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Zinc powder - zinc dust (stabilized))	Not applicable.

Additional information

English (US)	Europe	15/18

2020/878 Code : 00429493 Date of issue/Date of revision : 4 April 2024 **SIGMAWELD 165 PASTE GREY** 14. Transport information ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of <5 L or ≤5 kg. Tunnel code : (D/E) **ADN** : The environmentally hazardous substance mark is not required when transported in sizes of <5 L or ≤5 kg. IMDG : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg. ΙΑΤΑ : The environmentally hazardous substance mark may appear if required by other transportation regulations. 14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in user the event of an accident or spillage. 14.7 Maritime transport in : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of	substances	subject to	authorization
	UNDUMINOUU	000100110	diditi for inditi off

Annex XIV None of the components are listed. Substances of very high concern None of the components are listed. Annex XVII - Restrictions : Not applicable. on the manufacture,

placing on the market and use of certain dangerous substances, mixtures and articles

bulk according to IMO

instruments

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
P5c	
E1	

15.2 Chemical Safety Assessment

: No Chemical Safety Assessment has been carried out.

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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	TOXIC TO REPRODUCTION - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -
	Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -
	Category 2
STOT SE 3	SPEČIFÍC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) -
	Category 3

<u>History</u>

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Date of previous issue	: 18 August 2023
Prepared by	: EHS
Version	: 2.06
<u>Disclaimer</u>	

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SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.