SAFETY DATA SHEET

Date of issue/Date of revision

: 2 May 2024

Version

: 3



SECTION 1: Identification of the substance/mixture and of the company/ undertaking **1.1 Product identifier Product name** : SIGMAPRIME 700 HARDENER **Product code** : 00317124 Other means of identification Not available. 1.2 Relevant identified uses of the substance or mixture and uses advised against **Product use** : Professional applications, Used by spraying. Use of the substance/ : Coating. mixture : Product is not intended, labelled or packaged for consumer use. Uses advised against 1.3 Details of the supplier of the safety data sheet Sigma Coatings PTY 9 Arnold Street, Alrode, Alberton, Gauteng South Africa Tel: 0027 11 389 4800 e-mail address of person : PS.ACEMEA@ppg.com responsible for this SDS **1.4 Emergency telephone** : +27 51 444 2134 number

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture Product definition : Mixture <u>Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]</u>

Flam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Code : 00317124	Date of issue/Date of revision : 2 May 2024		
SIGMAPRIME 700 HARDENE			
SECTION 2: Hazards	identification		
Hazard pictograms			
Signal word	: Danger		
Hazard statements	 Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects. 		
Precautionary statements			
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.		
Response	: 🖉ollect spillage.		
Storage	: Store in a well-ventilated place. Keep container tightly closed.		
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. Dispose of contents and container in accordance with all local, regional, national and international regulations. Dispose of contents and container in accordance with all local, regional, national and international regulations. 		
Hazardous ingredients	 Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene Phenol, methylstyrenated 2-methylpropan-1-ol 2,4,6-tris(dimethylaminomethyl)phenol 3,6-diazaoctanethylenediamin 		
Supplemental label elements	: Not applicable.		
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.		
Special packaging requirem	<u>ients</u>		
Containers to be fitted with child-resistant fastenings	: Not applicable.		
Tactile warning of danger	: Not applicable.		
2.3 Other hazards			
Product meets the criteria for PBT or vPvB	: ₱ fhis mixture contains substances that are assessed to be a PBT or a vPvB, refer to Section 3.2.		
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.		

Code : 00317124

Date of issue/Date of revision : 2

: 2 May 2024

SIGMAPRIME 700 HARDENER

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	REACH #: 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1	≥25 - ≤50	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Phenol, methylstyrenated	REACH #: 01-2119555274-38 EC: 270-966-8 CAS: 68512-30-1	≥10 - ≤25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 3, H412	-	[1] [3]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥5.0 - ≤9.4	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2 Index: 603-069-00-0	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≥1.0 - <5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1716 mg/ kg ATE [Dermal] = 1465 mg/kg	[1] [2]
		F			2/42
		English	(GB) South	h Africa	3/16

Conforms to Regulation ((EC) No. 1907/2006	6 (REACH), Annex II,	as amended by C	ommission Re	gulation (EU)
2020/878					

Code	: 00317124	Date of issue/Date of revision	: 2 May 2024
SIGMAPRIME	700 HARDENER		

SECTION 3: Composition/information on ingredients

	See Section 16 for the full text of the H statements declared above.
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and pxylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. Type

Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

ffects
: Causes serious eye damage.
: May cause respiratory irritation.
: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
: Corrosive to the digestive tract. Causes burns.
<u>imptoms</u>
: Adverse symptoms may include the following: pain watering redness
: Adverse symptoms may include the following: respiratory tract irritation coughing

Code : 00317124 SIGMAPRIME 700 HARDENE	Date of issue/Date of revision : 2 May 2024
SECTION 4: First aid	l measures
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
4.3 Indication of any immedi	ate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
SECTION 5: Firefigh	ting measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to Europear standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	ective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

standard EN 469 will provide a basic level of protection for chemical incidents.

Code<th: 00317124</th>Date of issue/Date of revision: 2 May 2024SIGMAPRIME 700 HARDENER

SECTION 6: Accidental release measures

SECTION 0. Accidental release measures		
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.	
6.3 Methods and material for	containment and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.	
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.	
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.	

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Code : 00317124 Date of issue/Date of revision : 2 May 2024

SIGMAPRIME 700 HARDENER

SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
x ylene	DOL OEL (South Africa, 3/2021). [xylene, o-, m-, p- or mixed isomers] Absorbed through skin. TWA: 200 ppm 8 hours.
1-methoxy-2-propanol	STEL: 300 ppm 15 minutes. DOL OEL (South Africa, 3/2021). Absorbed through skin. TWA: 100 ppm 8 hours. STEL: 200 ppm 15 minutes.
2-methylpropan-1-ol	DOL OEL (South Africa, 3/2021). TWA: 100 ppm 8 hours.
ethylbenzene	DOL OEL (South Africa, 3/2021). Absorbed through skin. TWA: 40 ppm 8 hours.

Biological exposure indices

Product/ingredient name	Exposure indices			
xylene	DOL BEI (South Africa, 3/2021) [xylenes] BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time: end of shift.			
ethylbenzene	DOL BEI (South Africa, 3/2021) BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift.			
procedures Standard EN by inhalation strategy) Eu application an biological age requirements agents) Refe	hould be made to monitoring standards, such as the following: European 689 (Workplace atmospheres - Guidance for the assessment of exposure to chemical agents for comparison with limit values and measurement ropean Standard EN 14042 (Workplace atmospheres - Guide for the nd use of procedures for the assessment of exposure to chemical and ents) European Standard EN 482 (Workplace atmospheres - General for the performance of procedures for the measurement of chemical erence to national guidance documents for methods for the determination substances will also be required.			
8.2 Exposure controls				
controls other engined recommende vapour or due	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.			
Individual protection measures				

ode : 00317124	Date of issue/Date of revision : 2 May 2024
SIGMAPRIME 700 HARDENE	R
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles and face shield.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance	
Physical state	: Liquid.
Colour	: Colourless.
Odour	: Aromatic.
Odour threshold	: Not available.
Melting point/freezing point	 May start to solidify at the following temperature: 12°C (53.6°F) This is based on data for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted average: -67.13°C (-88.8°F)

English ((GB)
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Code : 00317124 SIGMAPRIME 700 HARDENER		E	Date of issue/Dat	e of revision	: 2 May 2024
SECTION 9: Physical a	and o	chemical prope	rties		
Initial boiling point and boiling range	: >	>37.78°C			
Flammability	: 1	Not available.			
Upper/lower flammability or explosive limits	: (Greatest known range:	Lower: 1.48% Up	oper: 13.74% (1-	methoxy-2-propanol)
Flash point	: (Closed cup: 30°C			
Auto-ignition temperature	: [Ingredient name	°C	°F	Method
	ſ	1-methoxy-2-propanol	270	518	
Decomposition temperature	: 5	Stable under recommer	nded storage and	handling conditi	ons (see Section 7).
рН	: 1	Not applicable. insoluble	e in water.		
Viscosity		Kinematic (room tempe	roturo > > 100 mm	² /c	

Viscosity Solubility(ies)	60 - 100 s (ISO 6mm)
Media	Result
old water	Not soluble

Partition coefficient: n-octanol/ : Not applicable. water

Vapour pressure	:		Vapour Pressure at 20°C			Vapour pressure at 50°C		
	Ingredient nam	mm Hg	kPa	Method	mm Hg	kPa	Method	
	2-methylpropan-1-o	l <12.00102	<1.6	DIN EN 13016-2				
Evaporation rate	: Highest known v butyl acetate	alue: 0.84 (etl	nylbenz	ene) Weighteo	d average	e: 0.76co	mpared with	
Relative density	: 0.96							
Vapour density		Highest known value: 5.04 (Air = 1) (3,6-diazaoctanethylenediamin). Weighted average: 3.37 (Air = 1)						
Explosive properties	: The product itse vapour or dust w			t the formation	of an ex	olosible m	nixture of	
Oxidising properties	: Product does no	t present an o	xidizing	hazard.				
Particle characteristics								
Median particle size	: Not applicable.							

9.2 Other information

No additional information.

SECTION 10: Stabil	ity and reactivity		
10.1 Reactivity	: No specific test data related to reactivity a	vailable for this product or its ir	igredients.
10.2 Chemical stability	: The product is stable.		
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and us	se, hazardous reactions will no	t occur.
10.4 Conditions to avoid	: When exposed to high temperatures may Refer to protective measures listed in sec		ition products.
	English (GB)	South Africa	9/16

Code	: 00317124	Date of issue/Date of revision	: 2 May 2024
SIGMAPRIME	E 700 HARDENER		

SECTION 10: Stability and reactivity

10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
F atty acids, C18-unsatd., dimers,	LD50 Dermal	Rat	>2000 mg/kg	-
oligomeric reaction products with tall-oil				
fatty acids and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rabbit	1.28 g/kg	-
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
-	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
✓atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-tris(dimethylaminomethyl)phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days

Conclusion/Summary

Skin

: There are no data available on the mixture itself.

- **Eyes** : There are no data available on the mixture itself.
- Respiratory

: There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

English (GB)

Code: 00317124Date of issue/Date of revision: 2 May 2024SIGMAPRIME 700 HARDENER

SECTION 11: Toxicological information

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Specific target organ toxi	city (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Produ	ct/ingredient name	Result
xylene ethylbenzene		SPIRATION HAZARD - Category 1 SPIRATION HAZARD - Category 1
Information on likely routes of exposure	: Not available.	
Potential acute health ef	fects	
Inhalation	: May cause respiratory irritation.	
Ingestion	: Corrosive to the digestive tract. Cause	es burns.
Skin contact	: Causes severe burns. Defatting to the	e skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye damage.	
Symptoms related to the	physical, chemical and toxicological char	acteristics
Inhalation	: Adverse symptoms may include the fo respiratory tract irritation coughing	llowing:
Ingestion	: Adverse symptoms may include the fo stomach pains	llowing:
Skin contact	: Adverse symptoms may include the fo pain or irritation redness dryness cracking blistering may occur	llowing:

Code	: 00317124	Date of issue/Date of revision	: 2 May 2024
SIGMAPRI	ME 700 HARDENER		

SECTION 11: Toxicological information

Eye contact	rse symptoms may inclu	de the following:
	ring ess	
Delaved and immediate effe		om short and long-term exposure
Short term exposure		<u> </u>
Potential immediate effects	available.	
Potential delayed effects	available.	
Long term exposure		
Potential immediate effects	available.	
Potential delayed effects	available.	
Potential chronic health effe		
Not available.		
Conclusion/Summary	available.	
General	•	t can defat the skin and lead to irritation, cracking and/or a severe allergic reaction may occur when subsequently
Carcinogenicity	nown significant effects o	or critical hazards.
Mutagenicity	nown significant effects o	or critical hazards.
Reproductive toxicity	nown significant effects o	or critical hazards.
Other information	available.	

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 175 mg/Ĭ	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
	English (GB) S	outh Africa	12/16

Code : 00317124 Date of issue/Date of revision : 2 May 2024 SIGMAPRIME 700 HARDENER

SECTION 12: Ecological information

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum	
e thylbenzene	-	79 % - Readily - 10 days		-	-	
Conclusion/Summary : There are no data available on the mixture itself.						
Product/ingredient name	Aquatic half-life	Photolysis		Biodegradability		
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene		-			Not readily Readily	
ethylbenzene		-	-		Readily	

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
Phenol, methylstyrenated	3.627	-	Low
1-methoxy-2-propanol	<1	-	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

Product/ingredient name	PBT	Р	В	Т	vPvB	vP	vB
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	No	N/A	N/A	No	N/A	N/A	N/A
xylene	No	N/A	No	No	No	N/A	No
Phenol, methylstyrenated	No	N/A	N/A	No	SVHC (Candidate)	Specified	Specified
1-methoxy-2-propanol	No	N/A	N/A	No	N/A	N/A	N/A
2-methylpropan-1-ol	No	N/A	N/A	No	N/A	N/A	N/A
2,4,6-tris (dimethylaminomethyl)phenol	No	N/A	N/A	No	N/A	N/A	N/A
ethylbenzene	No	N/A	No	Yes	No	N/A	No
3,6-diazaoctanethylenediamin	No	N/A	N/A	No	N/A	N/A	N/A

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

English (GB)

Code: 00317124Date of issue/Date of revision: 2 May 2024SIGMAPRIME 700 HARDENER

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product		
Methods of disposal	:	The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	1	Yes.
European waste catalogue	(E	WC)

Waste code	Waste designation	
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)			
Container	15 01 06	mixed packaging		
Special precautions	taken when Empty conta residues ma Do not cut, v	al and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. ainers or liners may retain some product residues. Vapour from product by create a highly flammable or explosive atmosphere inside the container. weld or grind used containers unless they have been cleaned thoroughly void dispersal of spilt material and runoff and contact with soil, waterways, sewers.		

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)
14.4 Packing group	111	Ш	111
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

ADR/RID

: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (D/E)

English (GB)

onforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878			
Code	: 00317124	Date of issue/Date of revision : 2 May 2024	
SIGMAPRI	ME 700 HARDENER		
SECTIO	N 14: Transpo	rt information	
IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.			
ΙΑΤΑ	: The enviror regulations.	nmentally hazardous substance mark may appear if required by other transportation	
14.6 Speci user	al precautions for	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	
14.7 Transport in bulk : according to IMO instruments		: Not applicable.	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status		Date of revision
₩₽vB	Oligomerisation and alkylation reaction products of 2-phenylpropene and phenol	Candidate	D(2023) 8585-DC	1/23/2024

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Other national and internati	onal regulations.
Explosive precursors	: Not applicable.
Ozone depleting substance	<u>es (1005/2009/EU)</u>
Not listed.	

15.2 Chemical safety assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that h	nas changed from previously issued version.
Abbreviations and acronyms	 ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number
Full text of abbreviated H statements	

English (GB)

Code : 00317124 SIGMAPRIME 700 HARDENE	R	Date of issue/Date of revision	: 2 May 2024
SECTION 16: Other	nformation		
Full text of classifications [CLP/GHS]	H226Flammable liquH302Harmful if swalH304May be fatal if sH312Harmful in contH312Harmful in contH314Causes severeH315Causes severeH317May cause andH318Causes seriousH319Causes seriousH332Harmful if inhalH335May cause resH336May cause danH373May cause danH411Toxic to aquati	lowed. swallowed and enters airways. tact with skin. skin burns and eye damage. itation. allergic skin reaction. s eye damage. s eye irritation.	IC HAZARD - Category 2 IC HAZARD - Category 2 1 ITATION - Category 1 ITATION - Category 2 2 3 Category 1B Category 1C Category 2 1 1A CITY - REPEATED
<u>History</u> Date of issue/ Date of revision	: 2 May 2024		
Date of previous issue	: 11 November 2021		
Prepared by	: EHS		
Version	: 3		

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