SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

6 May 2024

Version 2.08

Section 1. Chemical product and company identification

Product code : 00310058

Product name : SIGMAWELD 160 BINDER
Product name : SIGMAWELD 160 BINDER

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid.

Various

Characteristic.

Highly flammable liquid and vapor.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Prolonged or repeated contact may dry skin and cause irritation.

IF INHALED: Call a POISON CENTER or doctor if you feel unwell. If eye irritation persists: Get medical advice or attention.

See Section 12 for environmental precautions.

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 27.4%

China Page: 1/13

Product name SIGMAWELD 160 BINDER

Section 2. Hazards identification

GHS label elements

Hazard pictograms





Signal word : Danger

Hazard statements : Highly flammable liquid and vapor. Causes serious eye irritation.

May cause drowsiness or dizziness.

Precautionary statements

Prevention: Wear protective gloves, protective clothing and eye or face protection. Keep away

from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling.

Response : IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call

a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or

attention.

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Storage: Store locked up. Store in a well-ventilated place. Keep container tightly closed.

Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Physical and chemical

hazards

: Highly flammable liquid and vapor.

Health hazards : Causes serious eye irritation. May cause drowsiness or dizziness. Prolonged or

repeated contact may dry skin and cause irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering

watering

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

Ingestion: No specific data.

China Page: 2/13

Product name SIGMAWELD 160 BINDER

Section 2. Hazards identification

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Environmental hazards: No known significant effects or critical hazards.

Other hazards which do not

result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
arcohol [Dry]	25 - <40	64-17-5
Silicic acid, ethyl ester	25 - <40	11099-06-2
2-propanol	25 - <40	67-63-0
1-methoxy-2-propanol	1 - <10	107-98-2
zinc chloride	0.1 - <1	7646-85-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

China Page: 3/13

Product name SIGMAWELD 160 BINDER

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact : Defatting to the skin. May cause skin dryness and irritation. : Can cause central nervous system (CNS) depression. Ingestion

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

redness

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact : Adverse symptoms may include the following:

> irritation dryness cracking

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

: No specific treatment. **Specific treatments**

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training. If it

> is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person

providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may

burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon oxides

China Page: 4/13 Date of issue 6 May 2024 Version 2.08

Product name SIGMAWELD 160 BINDER

Section 5. Fire-fighting measures

Special protective actions for fire-fighters

Product code 00310058

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools.

> China Page: 5/13

Product name SIGMAWELD 160 BINDER

Section 7. Handling and storage

Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
acohol [Dry]	ACGIH TLV (United States, 7/2023).
	STEL: 1000 ppm 15 minutes.
2-propanol	GBZ 2.1 (China, 11/2022).
	PC-STEL: 700 mg/m³ 15 minutes.
	PC-TWA: 350 mg/m ³ 8 hours.
1-methoxy-2-propanol	ACGIH TLV (United States, 7/2023).
• • •	STEL: 369 mg/m³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 184 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
zinc chloride	GBZ 2.1 (China, 11/2022).
	PC-STEL: 2 mg/m³ 15 minutes. Form: fume
	PC-TWA: 1 mg/m³ 8 hours. Form: fume

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

China Page: 6/13

Product name SIGMAWELD 160 BINDER

Section 8. Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection Skin protection

Hand protection

: Chemical splash goggles.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

estimated.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, nitrile rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Various

Odor : Characteristic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 14°C (57.2°F)

Lower and upper explosive

(flammable) limits

: Createst known range: Lower: 3.3% Upper: 19% (ethanol)

Relative density : 0.87

Ma alla

Solubility(ies) : Media Result

cold water Not soluble

Viscosity : Kinematic (40°C): >21 mm²/s

China Page: 7/13

Product name SIGMAWELD 160 BINDER

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following

materials: carbon oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
arcohol [Dry]	LC50 Inhalation Vapor	Rat	124700 mg/m³	4 hours
	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-
Silicic acid, ethyl ester	LD50 Oral	Rat	6270 mg/kg	-
2-propanol	LC50 Inhalation Vapor	Rat	72600 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12800 mg/kg	-
	LD50 Oral	Rat	5045 mg/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
zinc chloride	LD50 Oral	Rat	0.35 g/kg	-

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

China Page: 8/13

Product name SIGMAWELD 160 BINDER

Section 11. Toxicological information

Name		Route of exposure	Target organs
2-propanol 1-methoxy-2-propanol zinc chloride	Category 3 Category 3 Category 3	-	Narcotic effects Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

China Page: 9/13

Product name SIGMAWELD 160 BINDER

Section 11. Toxicological information

Potential chronic health effects

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	(gases)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
arcohol [Dry]	7000	17100	N/A	124.7	N/A
Silicic acid, ethyl ester	6270	N/A	N/A	N/A	N/A
2-propanol	5045	12800	N/A	72.6	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
zinc chloride	350	N/A	N/A	N/A	N/A

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
acohol [Dry]	Acute EC50 7640 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
2-propanol	Acute EC50 10100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
,	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
zinc chloride	Acute EC50 5.64 mg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 0.2 mg/l	Crustaceans	48 hours
	Acute LC50 0.4 to 2.2 mg/l	Fish	96 hours
	Chronic EC10 228.8 µg/l Marine water	Algae - Phaeodactylum	72 hours
		tricornutum - Exponential growth	
		phase	
	Chronic EC10 58 μg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Juvenile (Fledgling, Hatchling, Weanling)	21 days

Persistence/degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
acohol [Dry]	-	-	Readily

China Page	: 10/13
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Product name SIGMAWELD 160 BINDER

Section 12. Ecological information

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
acohol [Dry]	-0.35	-	Low
2-propanol	0.05	-	Low
1-methoxy-2-propanol	<1	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3	3
Packing group	II	II	II	II
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

CN: None identified.

China Page: 11/13

Product name SIGMAWELD 160 BINDER

Section 14. Transport information

UN : None identified. **IMDG** : None identified. IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

: Production Safety Law of the People's Republic of China References

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

Section 16. Other information

History

Date of issue/Date of : 6 May 2024

revision

Date of previous issue : 3/17/2023

2.08 Version

EHS

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

China Page: 12/13

Product name SIGMAWELD 160 BINDER

Section 16. Other information

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

China Page: 13/13