SAFETY DATA SHEET



Date of issue 5/6/2024 (month/day/year)

Version 18

Section 1. Chemical product and company identification

Α.	Product name	1	SIGMACOVER 280 BASE
	Product code	1	00329292

B. Relevant identified uses of the substance or mixture and uses advised against

Use	duct use of the substance/ ture		Professional applications, Used by spraying. Coating.
	es advised against	:	Product is not intended, labelled or packaged for consumer use.
info	pplier's or Importer's ormation ail Address	:	PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM
	ergency telephone mber:	:	₱82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 1A
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -
	Category 3
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
	AQUATIC HAZARD (LONG-TERM) - Category 2
	AGOATIO HAZARD (LONG-TERM) - Odlegoly 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements				
	Symbol			
	Signal word	: Danger		

Product name SIGMACOVER 280 BASE

Section 2. Hazards identification

Hazard statements	 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H332 - Harmful if inhaled. H335 - May cause respiratory irritation. H336 - May cause drowsiness or dizziness.
	H350 - May cause cancer. H372 - Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.
Precautionary stateme	ts
Prevention	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment.
	 P241 - Ose explosion-proof electrical, ventilating of lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor.
	P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
C. Other hazards which d not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F).

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

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Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
✓alc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	20 -
			<30
Xylene	XYLENES	CAS: 1330-20-7	20 -
			<30
Epoxy Resin (700 <mw<=1100)< td=""><td>EPOXY RESIN (AVERAGE</td><td>CAS: 25036-25-3</td><td>10 -<20</td></mw<=1100)<>	EPOXY RESIN (AVERAGE	CAS: 25036-25-3	10 -<20
	MOLECULAR WEIGHT >700 - <1100)		
crystalline silica, respirable powder (>10	QUARTZ (>10 microns)	CAS: 14808-60-7	10 -<20
microns)			
iron hydroxide oxide yellow	IRON HYDROXIDE OXIDE	CAS: 51274-00-1	5 - <10
Aluminium powder (stabilized)	ALUMINUM POWDER	CAS: 7429-90-5	1 - <5
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
1-methoxy-2-propanol	PROPYLENE GLYCOL MONOMETHYL	CAS: 107-98-2	1 - <5
	ETHER		
nonylphenols	4-nonylphenol, branched	CAS: 84852-15-3	1 - <5
Hydrocarbons, C10-C13, n-alkanes,	Hydrocarbons, C10-C13, n-alkanes,	CAS: 64742-48-9	1 - <5
isoalkanes, cyclics, < 2% aromatics	isoalkanes, cyclics, < 2% aromatics		
crystalline silica, respirable powder (<10	QUARTZ (<10 microns)	CAS: 14808-60-7	1 - <5
microns)			
Urea, polymer with formaldehyde,	UREA-FORMALDEHYDE RESIN,	CAS: 68002-19-7	1 - <5
butylated	BUTYLATED		
xylene	o-Xylene	CAS: 95-47-6	0.1 - <1
Toluene	TOLUENE	CAS: 108-88-3	0.1 - <1
nonylphenols	DINONYLPHENOL	CAS: 1323-65-5	<0.1
nonylphenols	Phenol, 2-nonyl-, branched	CAS: 91672-41-2	<0.1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
в.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C .	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.

Section 4. First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media		
	Suitable extinguishing media	1	Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	:	Do not use water jet.
В.	Specific hazards arising from the chemical	:	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

 A. Personal precautions, protective equipment and emergency procedures
 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Section 6. Accidental release measures

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Α.	Precautions for safe handling	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
В.	Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Exposure limits
Ministry of Employment and Labor (Republic of Korea, 1/2020).
TWA: 2 mg/m ³ 8 hours. Form: fibers
Ministry of Employment and Labor
(Republic of Korea, 1/2020). [Xylene]
STEL: 150 ppm 15 minutes.
TWA: 100 ppm 8 hours.
Ministry of Employment and Labor
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Section 8. Exposure controls/personal protection

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	iron hydroxide oxide yellow	,		(Republic of Korea, 1/2020). TWA: 0.05 mg/m ³ 8 hours. Form: Respirable fraction Ministry of Employment and Labor (Republic of Korea, 1/2020). [Iron oxide] TWA: 5 mg/m ³ , (as Fe) 8 hours. Form: Fume
	Aluminium powder (stabiliz	ed)	TWA: 5 mg/m³, (as Fe) 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020).
	ethylbenzene			TWA: 10 mg/m ³ 8 hours. Form: Dust Ministry of Employment and Labor (Republic of Korea, 1/2020).
	1-methoxy-2-propanol		STEL: 125 ppm 15 minutes. TWA: 100 ppm 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020). STEL: 150 ppm 15 minutes.	
	crystalline silica, respirable	рс	wder (<10 microns)	TWA: 100 ppm 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020). TWA: 0.05 mg/m ³ 8 hours. Form:
	xylene			Respirable fraction Ministry of Employment and Labor (Republic of Korea, 1/2020). [Xylene] STEL: 150 ppm 15 minutes.
	Toluene			TWA: 100 ppm 8 hours. Ministry of Employment and Labor (Republic of Korea, 1/2020). STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.
	Recommended monitoring procedures	:	Reference should be made to approprinational guidance documents for methors substances will also be required.	ate monitoring standards. Reference to ods for the determination of hazardous
В.	Appropriate engineering controls	:		s to keep worker exposure to airborne I or statutory limits. The engineering controls oncentrations below any lower explosive
	Environmental exposure controls	:		
C.	Personal protective equip	me	ent	
	Respiratory protection		Respirator selection must be based or hazards of the product and the safe we workers are exposed to concentrations appropriate, certified respirators. Use	a known or anticipated exposure levels, the orking limits of the selected respirator. If a above the exposure limit, they must use a properly fitted, air-purifying or air-fed standard if a risk assessment indicates this is

Section 8. Exposure controls/personal protection

Eye protection	: Chemical splash goggles.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance								
	Physical state	:	Liquid.						
	Color	:	Not available.						
В.	Odor	:	Aromatic.						
С.	Odor threshold	:	Not available.						
D.	рН	:	Not applicable.						
Ε.	Melting/freezing point	:	Not available.						
F.	Boiling point/boiling range	:	>37.78°C (>100°F)						
G.	Flash point	:	Closed cup: 29.3°C	(84.7°F)					
Н.	Evaporation rate	:	Not available.						
Т.	Flammability (solid, gas)	:	Not available.						
J.	Lower and upper explosive (flammable) limits	:	Greatest known ran	ge: Lower:	1.48%	Upper: 13.74	·% (1-me	ethoxy-2-p	propanol)
К.	Vapor pressure	:		Vapo	r Press	ure at 20°C	Va	por press	sure at 50
			Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Metho
			ethylbenzene	9.30076	1.2				
	Solubility(ies)		Media	Re	sult			<u> </u>	

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L. Solubility(ies)

	Vapo	Vapor Pressure at 20°C			Vapor pressure at 50°C			
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method		
ethylbenzene	9.30076	1.2						
Media	Re	sult	•					
cold water	No	t soluble						

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Section 9. Physical and chemical properties

	Solubility in water	: Not available.	
м.	Vapor density	: Not available.	
N.	Relative density	: 1.41	
ю. О.	Partition coefficient: n- octanol/water	: Not applicable.	
Ρ.	Auto-ignition temperature	: 430°C (806°F)	
Q.	Decomposition temperature	: Not available.	
R.	Viscosity	: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
п.	Flow time (ISO 2431)	: Not available.	
s	Molecular weight	: Not applicable.	

Section 10. Stability and reactivity

Α.	Chemical stability	:	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

A. Information on th routes of exposu	
Potential acute hea	Ith effects
Inhalation	 Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Ingestion	: Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye irritation.
<u>Over-exposure sigr</u>	<u>is/symptoms</u>
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness

Section 11. Toxicological information

Ingestion	: Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
X ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
iron hydroxide oxide yellow	LC50 Inhalation Dusts and mists	Rat	>5.05 mg/l	4 hours
	LD50 Oral	Rat	>10 g/kg	-
Aluminium powder (stabilized)	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	>15900 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
5	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
<i>y</i>	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
nonylphenols	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
Hydrocarbons, C10-C13, n-alkanes,	LD50 Dermal	Rabbit	>5000 mg/kg	-
isoalkanes, cyclics, < 2% aromatics				
	LD50 Oral	Rat	>6 g/kg	-
xylene	LC50 Inhalation Vapor	Rat	27124 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12126 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
Toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
X ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
nonylphenols	Skin - Erythema/Eschar	Rabbit	4	mg -	-
Conclusion/Summary					

Skin

: There are no data available on the mixture itself.

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Section 11. Toxicological information	n
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Eyes Respiratory	There are no data available on the mixture itself.There are no data available on the mixture itself.
<u>Sensitization</u> <u>Conclusion/Summary</u> Skin Respiratory	 There are no data available on the mixture itself. There are no data available on the mixture itself.
Mutagenicity Conclusion/Summary	: There are no data available on the mixture itself.
<u>Carcinogenicity</u> Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
ralc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Xylene	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Kylene	Category 1		central nervous system (CNS), kidneys, liver
xylene Toluene	Category 2 Category 2	- -	-

Aspiration hazard

Name	Result
ethylbenzene Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
xylene Toluene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Section 11. Toxicological information

Potential chronic health effects

General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
ralc , not containing asbestiform fibres ₽	CAS: 14807-96-6	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 25036-25-3</td><td>SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B</td></mw<=1100)<>	CAS: 25036-25-3	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
crystalline silica, respirable powder (>10 microns)	CAS: 14808-60-7	CARCINOGENICITY - Category 1A
iron hydroxide oxide yellow Aluminium powder (stabilized)	CAS: 51274-00-1 CAS: 7429-90-5	Not classified. FLAMMABLE SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
1-methoxy-2-propanol	CAS: 107-98-2	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
nonylphenols	CAS: 84852-15-3	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2
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Section 11. Toxicological information

		AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
Hydrocarbons, C10-C13, n-alkanes, isoalkanes, cyclics, < 2% aromatics	CAS: 64742-48-9	FLAMMABLE LIQUIDS - Category 4
		ASPIRATION HAZARD - Category 1
crystalline silica, respirable powder (<10 microns)	CAS: 14808-60-7	CARCINOGENICITY - Category 1A
Urea, polymer with formaldehyde, butylated	CAS: 68002-19-7	AQUATIC HAZARD (LONG-TERM) - Category 4
xylene	CAS: 95-47-6	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1
Toluene	CAS: 108-88-3	FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1
nonylphenols	CAS: 1323-65-5	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
nonylphenols	CAS: 91672-41-2	CORROSIVE TO METALS - Category 1 ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
iron hydroxide oxide yellow	Acute LC50 >100000 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
1-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
nonylphenols	Acute EC50 0.044 mg/l	Crustaceans - Moina	48 hours
	_	macrocopa	
	Acute LC50 0.221 mg/l	Fish	96 hours
nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene xylene	- OECD 301F		adily - 10 days adily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Kylene ethylbenzene xylene Toluene	- - -		- - -		Readily Readily Readily Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
1-methoxy-2-propanol	<1	-	Low
nonylphenols	5.4	251.19	Low
xylene	3.12	14.13	Low
Toluene	2.73	8.32	Low

D. Mobility in soil

Soil/water partition : Not available. coefficient (K_{oc})

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Section 13. Disposal considerations

- **B.** Disposal precautions
- : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number UN1263		UN1263	UN1263
B. UN proper shipping name			PAINT
C. Transport 3 hazard class(es)		3	3
D. Packing group III		III	III
Environmental Yes. The environmentally hazards hazardous substance mark is not required.		Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(4-nonylphenol, branched)	Not applicable.

Additional information

UN

IMDG

ΙΑΤΑ

: None identified.

: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Α.	Regulation according to ISHA		
	ISHA article 117 (Harmful substances prohibited from manufacture)	: None of the components are listed	I.
	ISHA article 118 (Harmful substances requiring permission)	: None of the components are listed	Ι.

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Section 15	. Regulatory	information
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. <u> </u>	Article 2 of Youth Protection Act on Substances Hazardous to Youth	:	It is not allowed to sell to persons under the age of 19.			
	Exposure Limits of Chemical Substances and Physical Factors					
	The following components have an OEL: Falc , not containing asbestiform fibres Xylene crystalline silica, respirable powder (>10 microns) iron hydroxide oxide yellow Aluminium powder (stabilized)					
	ethylbenzene 1-methoxy-2-propanol crystalline silica, respirabl xylene Toluene	e p	owder (<10 microns)			
	ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors)	:	The following components are listed: toluene			
	ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	:	The following components are listed: talc / soapstone, xylene, quartz, iron oxide, aluminum and its compounds, ethyl benzene, quartz			
	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Iron oxide (dust, fume), Aluminum and its compounds, Ethyl benzene			
	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: xylene, iron and its compounds, aluminum and its compounds, ethyl benzene			
В.	Regulation according to	<u>Ch</u>	emicals Control Act			
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, Aluminium and its compounds, Ethylbenzene, Branched 4-nonylphenol			
	Article 18 Prohibited (K- Reach Article 27)	1	None of the components are listed.			
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.			
	Article 20 Restricted (K- Reach Article 27)	:	The following components are listed: nonylphenols			
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable			
	Korea inventory	1	At least one component is not listed.			

Date of issue 5/6/2024 (month/day/year)

Product name SIGMACOVER 280 BASE

-	Article 39 (Accident Precaution Chemicals)	1	The following components are listed: nonylphenols
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	1	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Ε.	Regulation according to other foreign laws		
	Safety, health and environmental regulations specific for the product	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

Α.	References	 Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
В.	Date of issue/Date of revision	: 5/6/2024
С.	Version	: 18
	Prepared by	: EHS
П	Other	

D. Other

✓ Indicates information that has changed from previously issued version.

<u>Disclaimer</u>

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