SAFETY DATA SHEET

SIGMAFAST 278 HARDENER



Date of issue 8 May 2024

Version 3

1. Product and company identification

Product name : SIGMAFAST 278 HARDENER

Product code : 00444995 Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Not applicable.

Supplier's details : PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe

652-0803 Japan; Tel: +81-78-574-2777

Emergency telephone

number

: 078 574 2777

2. Hazards identification

GHS Classification : FLAMMABLE LIQUIDS - Category 3

ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

TOXIC TO REPRODUCTION - Category 1B

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 2

HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD -

Category 2

GHS label elements

Hazard pictograms











Signal word : Danger

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Product name SIGMAFAST 278 HARDENER

2. Hazards identification

Hazard statements

: Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

Harmful if inhaled.

May cause drowsiness or dizziness. Suspected of causing cancer.

May damage fertility or the unborn child.

Causes damage to organs. (central nervous system (CNS), kidneys, liver,

respiratory organs)

Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), hearing organs, nervous system, respiratory organs)

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage Disposal

- : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
- : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Other hazards which do not result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.
CSCL number : Not available.

Ingredient name	%	CAS number	CSCL
▼ylene	25 - <50	1330-20-7	3-3; 3-60
proprietary aralkylpolyamine	15 - <20	SUB119920	Not available.
Propylene glycol monomethyl ether	7 - <10	107-98-2	2-404; 7-97
benzyl alcohol	5 - <7	100-51-6	3-1011
Ethyl Benzene	3 - <5	100-41-4	3-28; 3-60
2,4,6-Tris(dimethylaminomethyl)phenol	3 - <5	90-72-2	3-714; 3-762; 3-776
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	3 - <5	445498-00-0	Not available.
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	3 - <5	68082-29-1	7-401

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3. Composition/information on ingredients

L				
	triethylenetetramine			
	3,6-diazaoctanethylenediamin	0.2 - <0.5	112-24-3	2-163; 7-5
	Ethylenediamine	0.2 - < 0.5	107-15-3	2-150
	N,N-dimethyl-1,3-diaminopropane	0.1 - < 0.2	109-55-7	2-158

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness.

Skin contact: Causes damage to organs following a single exposure in contact with skin. Causes

skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: Causes damage to organs following a single exposure if swallowed. Can cause

central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths

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4. First aid measures

skeletal malformations

Ingestion : Adverse symptoms may include the following:

> stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon oxides

nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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6. Accidental release measures

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Kylene	Industrial Safety and Health Act (Japan, 6/2020). [xylene]
	TWA: 50 ppm 8 hours. Japan Society for Occupational Health
	(Japan, 5/2023).
	OEL-M: 50 ppm 8 hours.
	OEL-M: 217 mg/m³ 8 hours.
benzyl alcohol	Japan Society for Occupational Health
	(Japan, 5/2023). Skin sensitizer.
Ethyl Banzona	OEL-C: 25 mg/m³
hyl Benzene	Japan Society for Occupational Health (Japan, 5/2023). Absorbed through skin.
	OEL-M: 87 mg/m ³ 8 hours.
	OEL-M: 20 ppm 8 hours.
	Industrial Safety and Health Act (Japan,
	6/2020).
	TWA: 20 ppm 8 hours.
Ethylenediamine	Japan Society for Occupational Health
	(Japan, 5/2023). Absorbed through skin.
	Skin sensitizer. Inhalation sensitizer.
	OEL-M: 25 mg/m ³ 8 hours.
	OEL-M: 10 ppm 8 hours.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection **Skin protection**

: Chemical splash goggles and face shield.

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8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

9. Physical and chemical properties

Appearance

Physical state : Liquid.

Odor : Aromatic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 29°C (84.2°F)

Relative density : 0.97

Bulk Density (g/cm³) : 0.97

Solubility(ies) : Media Result

cold water Not soluble

Viscosity : 60 - 100 s (ISO 6mm)

10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

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Product name SIGMAFAST 278 HARDENER

10. Stability and reactivity

Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
X ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Propylene glycol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
monomethyl ether				
-	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
-	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
Ethyl Benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-Tris	LD50 Dermal	Rabbit	1.28 g/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty				
acids and				
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
Ethylenediamine	LD50 Dermal	Rabbit	0.73 g/kg	-
	LD50 Oral	Rat	0.5 g/kg	-
N,N-dimethyl-	LD50 Dermal	Rabbit	>1000 mg/kg	-
1,3-diaminopropane				
	LD50 Oral	Rat	410 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
▼ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
2,4,6-Tris (dimethylaminomethyl) phenol	Skin - Visible necrosis	Rabbit	-	4 hours	7 days
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
,	Skin - Irritant	Human	-	-	-

Sensitization

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11. Toxicological information

3	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Kylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory organs
	Category 3		Narcotic effects
Propylene glycol monomethyl ether	Category 3	-	Narcotic effects
benzyl alcohol	Category 1	-	central nervous system (CNS), kidneys
	Category 3		Narcotic effects
Ethyl Benzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
3,6-diazaoctanethylenediamin	Category 3	-	Respiratory tract irritation
Ethylenediamine	Category 1	-	respiratory organs
N,N-dimethyl-1,3-diaminopropane	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
₹ylene	Category 1	-	nervous system, respiratory organs
benzyl alcohol	Category 1	-	central nervous system (CNS)
Ethyl Benzene	Category 1	-	hearing organs, nervous system
Ethylenediamine	Category 2	-	kidneys, liver, visual organ
N,N-dimethyl-1,3-diaminopropane	Category 2	-	respiratory system

Aspiration hazard

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11. Toxicological information

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness.

Skin contact: Causes damage to organs following a single exposure in contact with skin. Causes

skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: Causes damage to organs following a single exposure if swallowed. Can cause

central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : N

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

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11. Toxicological information

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAFAST 278 HARDENER	3613.1	2395.1	N/A	14.7	N/A
Xylene	4300	1700	N/A	11	N/A
Propylene glycol monomethyl ether	5200	13000	N/A	11	N/A
benzyl alcohol	1230	2000	N/A	N/A	N/A
Ethyl Benzene	3500	17800	N/A	17.8	N/A
2,4,6-Tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	500	N/A	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
3,6-diazaoctanethylenediamin	N/A	300	N/A	N/A	N/A
Ethylenediamine	500	730	N/A	11	N/A
N,N-dimethyl-1,3-diaminopropane	410	300	N/A	N/A	N/A

Other information

Folonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ropylene glycol monomethyl ether	Acute LC50 23300 mg/l	Daphnia	48 hours
•	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
Ethyl Benzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	_
2,4,6-Tris	Acute LC50 175 mg/l	Fish	96 hours
(dimethylaminomethyl)phenol			
Fatty acids, C18-unsatd.,	EC10 1.78 mg/l	Algae	72 hours
dimers, oligomeric reaction			
products with tall-oil fatty			
acids and			

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12. Ecological information

triethylenetetramine			
N,N-dimethyl-	Acute LC50 122 mg/l	Fish	96 hours
1,3-diaminopropane	_		

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Ethyl Benzene N,N-dimethyl- 1,3-diaminopropane		79 % - Readily - 10 days 69 % - Readily - 20 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
	-	-	Readily
benzyl alcohol	-	-	Readily
Ethyl Benzene	-	-	Readily
Fatty acids, C18-unsatd.,	-	-	Not readily
dimers, oligomeric reaction			·
products with tall-oil fatty			
acids and			
triethylenetetramine			
N,N-dimethyl-	-	-	Readily
1,3-diaminopropane			

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
	3.12	7.4 to 18.5	Low
Propylene glycol	<1	-	Low
monomethyl ether			
benzyl alcohol	0.87	-	Low
Ethyl Benzene	3.6	79.43	Low
2,4,6-Tris	0.219	-	Low
(dimethylaminomethyl)phenol			
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
Ethylenediamine	-2.04	-	Low
N,N-dimethyl-	-0.352	-	Low
1,3-diaminopropane			

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its

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13. Disposal considerations

container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol)	Not applicable.

Additional information

UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
⋉ ylene	25	Class 1	80
Ethylbenzene	4.5	Class 1	53

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Product name SIGMAFAST 278 HARDENER

15. Regulatory information

Industrial Safety and Health Act

Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

Ingredient name	%		Reference number
ethyl benzene	≤10	Special Organic Solvents	3-3

Substance(s) requiring labelling

Ingredient name	%	Status	Reference number
Kylene Propylene glycol monomethyl ether Benzyl alcohol	≥20 - ≤30 ≤10 ≤10	Listed Listed Listed	136 496 530-2, 530-4 (2024-04)
Ethylbenzene	≤10	Listed	70 ′

Chemicals requiring notification

Ingredient name	%	Status	Reference number
Kylene Propylene glycol monomethyl ether Benzyl alcohol	≥20 - ≤30 ≤10 ≤10	Listed Listed Listed	136 496 530-2, 530-4 (2024-04)
Ethylbenzene Ethylenediamine	≤10 ≤10	Listed Listed	70 83

Carcinogens based on Article 577-2 of the Ordinance on ISH

None of the components are listed.

Mutagen

None of the components are listed.

Corrosive liquid : Not listed : Inflammable **Occupational Safety and**

Health Law

Regulations on the **Prevention of Tetraalkyl**

Lead Poisoning

: Not listed

: Not listed

Harmful Substances

Subject to Obtaining

Permission for

Manufacturing

Harmful Substances,

Prohibited for Manufacturing : Not listed

ISHL Enforcement Order

Appendix 1 - Dangerous

: Inflammable

Substances

Lead regulation : Not listed : Class 2 **Organic solvents**

poisoning prevention

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15. Regulatory information

Poisonous and Deleterious Substances

None of the components are listed.

Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
Xylene Ethylbenzene Toluene Benzene	≥20 - ≤30 ≤10 ≤10 ≤10	Priority assessment Priority assessment Priority assessment Priority assessment	125 50 46 45

High Pressure Gas Control : Not available.

Explosives Control Law

None of the components are listed.

Law concerning prevention : Not available. of pollution of the ocean

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

JSOH Carcinogen : Group 2B **List of Specially Controlled** : Not listed

Industrial Waste

Japan inventory : Not determined. **Road law** : Not available.

16. Other information

History

Date of issue/Date of : 8 May 2024

revision

Date of previous issue : 10/24/2023

Version : 3 Prepared by : EHS

: ADN = European Provisions concerning the International Carriage of Dangerous **Key to abbreviations**

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

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16. Other information

RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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