# **SAFETY DATA SHEET**

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 13 May 2024

Version 5.02

Section 1. Chemical product and company identification			
Product code	: 00393272		
Product name	: SIGMADUR 520/550 HARDENER		
Product name	: SIGMADUR 520/550 HARDENER		
Product type	: Liquid.		
Relevant identified uses of	the substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

## Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

#### Emergency overview Liquid. Colorless. Aromatic. Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Harmful to aquatic life. Harmful to aquatic life with long lasting effects. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. If eye irritation persists: Get medical advice or attention.

#### See Section 12 for environmental precautions.

Product name SIGMADUR 520/550 HARDENER

## Section 2. Hazards identification

Classification of the substance or mixture	<ul> <li>FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (ACUTE) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 3 Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 1.3% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 2.2%</li> </ul>
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	<ul> <li>Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

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## Section 2. Hazards identification

Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Flammable liquid and vapor.
Health hazards	: May be harmful if swallowed or in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Environmental hazards	: Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

#### **CAS number/other identifiers**

CAS number	: Not applicable.
	· · · · · · · · · · · · · · · · · · ·

Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers (isocyanurate type)	70 - 100	28182-81-2
xylene isomers mixture	10 - <25	1330-20-7
n-butyl acetate	1 - <10	123-86-4
ethylbenzene	1 - <10	100-41-4
Solvent naphtha (petroleum), light aromatic	1 - <10	64742-95-6
1,2,4-trimethylbenzene	1 - <10	95-63-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8. SUB codes represent substances without registered CAS Numbers.

## Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	<ul> <li>Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.</li> </ul>
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	<ul> <li>If swallowed, seek medical advice immediately and show this container or label.</li> <li>Keep person warm and at rest. Do NOT induce vomiting.</li> </ul>

#### Most important symptoms/effects, acute and delayed

Potential acute health	<u>n effects</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Over-exposure signs/	/symptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing

## Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
ndication of immediate mee Notes to physician	<ul> <li>dical attention and special treatment needed, if necessary</li> <li>In case of inhalation of decomposition products in a fire, symptoms may be delayed The exposed person may need to be kept under medical surveillance for 48 hours.</li> </ul>
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

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Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

Personal precautions, protection	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

#### Methods and materials for containment and cleaning up

Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.
Special provisions	:	Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

## Section 7. Handling and storage

Precautions for safe : handling	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	Store between the following temperatures: 0 to $35^{\circ}$ C ( $32$ to $95^{\circ}$ F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. $CO_2$ will be formed, which, in closed containers, could result in pressurization.

## Section 8. Exposure controls/personal protection

#### Control parameters

#### **Occupational exposure limits**

Ingredient name	Exposure limits
xylene isomers mixture	GBZ 2.1 (China, 11/2022). [Xylene]
	PC-STEL: 100 mg/m <sup>3</sup> 15 minutes.
	PC-TWA: 50 mg/m <sup>3</sup> 8 hours.
n-butyl acetate	GBZ 2.1 (China, 11/2022).
	PC-STEL: 300 mg/m <sup>3</sup> 15 minutes.
	PC-TWA: 200 mg/m <sup>3</sup> 8 hours.
ethylbenzene	GBZ 2.1 (China, 11/2022).
•	PC-STEL: 150 mg/m <sup>3</sup> 15 minutes.
	PC-TWA: 100 mg/m <sup>3</sup> 8 hours.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 7/2023).
•	TWA: 10 ppm 8 hours.

procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

## Section 8. Exposure controls/personal protection

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Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measur	es
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use an air-fed respirator unless a site-specific assessment determines that an air- fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

## Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless.
Odor	: Aromatic.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 32°C (89.6°F)

Date of issue 13 May 2024

#### Product name SIGMADUR 520/550 HARDENER

Section 9. Physica	al	and chemic	al properties
Lower and upper explosive (flammable) limits	:	Greatest known ra	nge: Lower: 1.4% Upper: 7.6% (n-butyl acetate)
Relative density	:	1.07	
		Media	Result
Solubility(ies)	1	cold water	Not soluble
Viscosity	:	Kinematic (40°C):	>21 mm²/s

## Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced.
Incompatible materials	: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

## Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2500 mg/kg	-
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
-	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
-	LD50 Oral	Rat	5 g/kg	-

### Section 11. Toxicological information

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

#### **Sensitization**

Not available.

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	-

#### Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

# Information on the likely routes of exposure

: Not available.

Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	1	Harmful if inhaled. May cause respiratory irritation.
Skin contact	:	May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	;	May be harmful if swallowed.

#### Symptoms related to the physical, chemical and toxicological characteristics

## Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	<ul> <li>Adverse symptoms may include the following: respiratory tract irritation coughing</li> </ul>
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effect	ts :	and also chronic effects from short and long term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
Potential chronic health eff	ect	<u>s</u>
General	:	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	No known significant effects or critical hazards.

#### **Numerical measures of toxicity**

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMADUR 520/550 HARDENER Hexamethylene diisocyanate, oligomers (isocyanurate type)	2920.6 2500	2566.6 2500	N/A N/A	66.4 N/A	1.6 1.5
xylene isomers mixture	4300	1700	N/A	11	1.5
n-butyl acetate	10768	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
Solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene	8400	3480	N/A	N/A	N/A
	5000	N/A	N/A	18	1.5

#### Other information

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## Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisturesensitive material. Avoid contact with skin and clothing.

## Section 12. Ecological information

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Product/ingredient name	Result	Species	Exposure
Rexamethylene diisocyanate, oligomers (isocyanurate type)		Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - <i>daphnia magna</i>	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours

#### Persistence/degradability

Test	Result		Dose		Inoculum
TEPA and OECD 301D	83 % - Readily - 28 days		-		-
-	79 % - Rea	idily - 10 days	-		-
Aquatic half-life		Photolysis		Biodeg	radability
		-		Not rea	adily
-  -		-		Readily	/
	TEPA and OECD 301D -	TEPA and OECD 301D - 79 % - Rea Aquatic half-life -	TEPA and OECD 301D -83 % - Readily - 28 days 79 % - Readily - 10 daysAquatic half-lifePhotolysis	TEPA and OECD 301D -       83 % - Readily - 28 days - 79 % - Readily - 10 days       -         Aquatic half-life       Photolysis         -       -	TEPA and OECD 301D -       83 % - Readily - 28 days 79 % - Readily - 10 days       -         Aquatic half-life       Photolysis       Biodeg         -       -       Not readily - 10 days

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)		3.2	Low
xylene isomers mixture	3.12	7.4 to 18.5	Low
	2.3	-	Low
ethylbenzene	3.6	79.43	Low
1,2,4-trimethylbenzene	3.63	120.23	Low

#### **Mobility in soil**

Soil/water partition coefficient (Koc)

: Not available.

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### Section 12. Ecological information

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers

### Section 14. Transport information

	China	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	III	111	111	Ш
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

#### **Additional information**

CN : None identified. UN : None identified. IMDG : None identified. ΙΑΤΑ : None identified.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according** : Not applicable. to IMO instruments

## Section 15. Regulatory information

Product name SIGMADUR 520/550 HARDENER

China inventory (IECSC)	: All components are listed or exempted.
References	<ul> <li>Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)</li> </ul>

Section 16. Other information		
History		
Date of issue/Date of revision	: 13 May 2024	
Date of previous issue	: 6/1/2023	
Version	: 5.02	
	EHS	
Key to abbreviations	<ul> <li>ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway</li> <li>ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road</li> <li>ATE = Acute Toxicity Estimate</li> <li>BCF = Bioconcentration Factor</li> <li>GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association</li> <li>IMDG = International Maritime Dangerous Goods</li> <li>LogPow = logarithm of the octanol/water partition coefficient</li> <li>MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)</li> <li>RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail</li> <li>UN = United Nations</li> </ul>	

Indicates information that has changed from previously issued version.

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#### Notice to reader

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