SAFETY DATA SHEET

SIGMACOVER 380 HARDENER



Date of issue 21 May 2024

Version 2

1. Product and company identification			
Product name	: SIGMACOVER 380 HARDENER		
Product code	: 000001201922		
Other means of identification	: 00477074		
Product type	: Liquid.		
Relevant identified uses	of the substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe 652-0803 Japan; Tel: +81-78-574-2777		
Emergency telephone number	: 078 574 2777		

2. Hazards identification

GHS Classification	: FLAMMABLE LIQUIDS - Category 3
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 2
	TOXIC TO REPRODUCTION - Category 1B
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -
	Category 3
	SPEČIFÍC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
	HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 1
	HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD -
	Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger

Product code 000001201922		Date of issue 21 May 2024 Version 2
Product name SIGMACOVER	38	0 HARDENER
2. Hazards identifi	ca	ition
Hazard statements	:	Flammable liquid and vapor. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. May damage fertility or the unborn child. Causes damage to organs. (central nervous system (CNS), kidneys, liver, respiratory organs) Causes damage to organs through prolonged or repeated exposure. (hearing organs, kidneys, liver, nervous system, respiratory organs) Very toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

3. Composition/information on ingredients

Substance/mixture

CAS number/other identifiers

: Mixture

CAS number: Not applicableCSCL number: Not available.			
Ingredient name	%	CAS number	CSCL
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	25 - <50	68082-29-1	7-401
Xylene	20 - <25	1330-20-7	3-3; 3-60
4-Nonylphenol branched	15 - <20	84852-15-3	3-503
isobutyl alcohol	10 - <12.5	78-83-1	2-3049
2,4,6-Tris(dimethylaminomethyl)phenol	5 - <7	90-72-2	3-714; 3-762;
			3-776
Ethyl Benzene	3 - <5	100-41-4	3-28; 3-60
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3. Composition/information	on ingredie	nts	
3,6-diazaoctanethylenediamin Phenol, 2-nonyl-, branched Toluene	1 - <2 0.5 - <1 0.1 - <0.2	112-24-3 91672-41-2 108-88-3	2-163; 7-5 3-503 3-2; 3-60

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

4. First aid measures

Description of necess	sary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effect	<u>S</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.
Over-exposure signs/sympto	<u>oms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations

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Product name SIGMACOVER 380 HARDENER				
4. First aid measu	ures			
Skin contact	F r c t r i	verse symptoms may include the following: n or irritation ness ness cking tering may occur uced fetal weight rease in fetal deaths eletal malformations		
Ingestion	s r i	verse symptoms may include the following: mach pains uced fetal weight rease in fetal deaths eletal malformations		
Indication of immediate me	dical	ention and special treatment needed, if necessary		
Notes to physician		case of inhalation of decomposition products in a fire, symptoms may be delayed. e exposed person may need to be kept under medical surveillance for 48 hours.		
Specific treatments	: 1	specific treatment.		
Protection of first-aiders	i I	action shall be taken involving any personal risk or without suitable training. If it suspected that fumes are still present, the rescuer should wear an appropriate sk or self-contained breathing apparatus. It may be dangerous to the person viding aid to give mouth-to-mouth resuscitation. Wash contaminated clothing roughly with water before removing it, or wear gloves.		

See toxicological information (Section 11)

5. Fire-fighting measures		
Extinguishing media		
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.	
Unsuitable extinguishing media	: Do not use water jet.	
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.	
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.	
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.	

6. Accidental release measures

Personal precautions, prote	ctive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	 If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
·	 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent

7. Handling and storage

Precautions for safe : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which handling this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

material may pose the same hazard as the spilled product. Note: see Section 1 for

emergency contact information and Section 13 for waste disposal.

7. Handling and storage

Conditions for safe storage : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Xylene	Industrial Safety and Health Act (Japan, 6/2020). [xylene] TWA: 50 ppm 8 hours. Japan Society for Occupational Health (Japan, 5/2023). OEL-M: 50 ppm 8 hours.
isobutyl alcohol	OEL-M: 217 mg/m ³ 8 hours. Japan Society for Occupational Health (Japan, 5/2023). OEL-M: 150 mg/m ³ 8 hours. OEL-M: 50 ppm 8 hours. Industrial Safety and Health Act (Japan, 6/2020). TWA: 50 ppm 8 hours.
Ethyl Benzene	Japan Society for Occupational Health (Japan, 5/2023). Absorbed through skin. OEL-M: 87 mg/m ³ 8 hours. OEL-M: 20 ppm 8 hours. Industrial Safety and Health Act (Japan, 6/2020). TWA: 20 ppm 8 hours.
Toluene	Japan Society for Occupational Health (Japan, 5/2023). Absorbed through skin. OEL-M: 188 mg/m ³ 8 hours. OEL-M: 50 ppm 8 hours. Industrial Safety and Health Act (Japan, 6/2020). TWA: 20 ppm 8 hours.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

8. Exposure controls/personal protection		
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection meas	<u>ures</u>	
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye protection	: Chemical splash goggles and face shield.	
Skin protection		
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
Gloves	: butyl rubber	
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	

9. Physical and chemical properties

Appearance						
Physical state	: Liquid.					
Color	: 🗭 olorless.					
Odor	: Amine-like. [Strong]					
Boiling point	: >37.78°C (>100°F)					
Flash point	: Closed cup: 27°C (8	30.6°F)				
Relative density	: 0.91	: 0.91				
Solubility/icc)	Media					
Solubility(ies)	cold water Not soluble					
Viscosity	: 60 - 100 s (ISO 6mr					

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10. Stability and reactivity

•	•
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
,	LD50 Oral	Rat	4.3 g/kg	-
4-Nonylphenol branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
isobutyl alcohol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-Tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
Ethyl Benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
Toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Irritation/Corrosion

Product name SIGMACOVER 380 HARDENER

11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
-	Skin - Irritant	Human	-	-	-
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
4-Nonylphenol branched	Skin - Erythema/Eschar	Rabbit	4	-	-

Sensitization

•••••••••••••••••••••••••••••••••••••••	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
₩ylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory organs
	Category 3		Narcotic effects
4-Nonylphenol branched	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
isobutyl alcohol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
Ethyl Benzene	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
3,6-diazaoctanethylenediamin	Category 3	-	Respiratory tract irritation
Toluene	Category 1	-	central nervous system (CNS)
	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects

Japan

11. Toxicological information

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
X ylene	Category 1	-	nervous system, respiratory organs
4-Nonylphenol branched	Category 2	-	kidneys, liver
Ethyl Benzene	Category 1	-	hearing organs, nervous system
Toluene	Category 1	-	central nervous system (CNS), kidneys

Aspiration hazard

Name	Result
Ethyl Benzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health eff	ects
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.
Symptoms related to the	physical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

11. Toxicological information

Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effect	:ts	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
Potential chronic health eff	ect	<u>s</u>
General	:	Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMACOVER 380 HARDENER	3079.7	2800.3	N/A	19.7	N/A
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
Xylene	4300	1700	N/A	11	N/A
4-Nonylphenol branched	1300	2140	N/A	N/A	N/A
isobutyl alcohol	2830	2460	N/A	11	N/A
2,4,6-Tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Ethyl Benzene	3500	17800	N/A	17.8	N/A
3,6-diazaoctanethylenediamin	N/A	300	N/A	N/A	N/A
Phenol, 2-nonyl-, branched	500	N/A	N/A	N/A	N/A
Toluene	5580	8390	N/A	11	N/A

Other information

Zauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Product name Sigmacover 380 hardener

12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	EC10 1.78 mg/l	Algae	72 hours
triethylenetetramine			
4-Nonylphenol branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
isobutyl alcohol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-Tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)phenol			
	Acute LC50 >100 mg/l	Fish	96 hours
Ethyl Benzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Phenol, 2-nonyl-, branched	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
2,4,6-Tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not re	eadily - 28 days	-		-
Ethyl Benzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-		-		Not rea	
Xylene 2,4,6-Tris (dimethylaminomethyl)phenol	-		-		Readily Not rea	
Ethyl Benzene Toluene	-		-		Readily Readily	

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
4-Nonylphenol branched	5.4	251.19	Low
isobutyl alcohol	1	-	Low
2,4,6-Tris	0.219	-	Low
(dimethylaminomethyl)phenol			
Ethyl Benzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
Toluene	2.73	8.32	Low

Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
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14. Transport information

	UN	IMDG	IATA
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	I	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.
Special pre	ecautions for user : Transport within user's premises: always transport in closed containers that are

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Product code 000001201922

Product name SIGMACOVER 380 HARDENER

15. Regulatory information

Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
Vylene	23	Class 1	80
Alkylphenol (limited to those the alkyl group is C9)	20	Class 1	320
Ethylbenzene	4.1	Class 1	53
Triethylenetetramine	1.4	Class 2	278

Industrial Safety and Health Act

Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

Ingredient name	%		Reference number
ethyl benzene	≤10	Special Organic Solvents	3-3

Substance(s) requiring labelling

Ingredient name	%		Reference number
X ylene	≥20 - ≤30	Listed	136
Butanol	≥10 - ≤20	Listed	477
Ethylbenzene	≤10	Listed	70

Chemicals requiring notification

Ingredient name	%	Status	Reference number
Butanol Ethylbenzene	≥20 - ≤30 ≥10 - ≤20 ≤10 ≤10	Listed Listed Listed Listed	136 477 70 407

Carcinogens based on Article 577-2 of the Ordinance on ISH

None of the components are listed.

<u>Mutagen</u>

None of the components are listed.

Corrosive liquid	:	Not listed
Occupational Safety and Health Law	:	Inflammable
Regulations on the Prevention of Tetraalkyl Lead Poisoning	:	Not listed
Harmful Substances Subject to Obtaining Permission for Manufacturing	:	Not listed

15. Regulatory information

Harmful Substances, Prohibited for Manufacturing	: Not listed
ISHL Enforcement Order Appendix 1 - Dangerous Substances	: Inflammable
Lead regulation	: Not listed
Organic solvents poisoning prevention	: Class 2

Poisonous and Deleterious Substances

None of the components are listed.

Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
⋉ ylene	≥20 - ≤30	Priority assessment	125
Ethylbenzene	≤10	Priority assessment	50
Toluene	≤10	Priority assessment	46
Benzene	≤10	Priority assessment	45

High Pressure Gas Control : Not available. Law

Explosives Control Law

None of the components are listed.

Law concerning prevention : Not available. of pollution of the ocean

Maritime Safety Law

Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

Container class

None of the components are listed.

JSOH Carcinogen	: Group 2B
List of Specially Controlled Industrial Waste	: Not listed
Japan inventory	: All components are listed or exempted.
Road law	: Not available.

16. Other information

<u>History</u>	
Date of issue/Date of revision	: 21 May 2024
Date of previous issue	: 4/15/2024
Version	: 2
Prepared by	: EHS

16. Other information

Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous
-	Goods by Inland Waterway
	ADR = The European Agreement concerning the International Carriage of
	Dangerous Goods by Road
	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
	UN = United Nations

V Indicates information that has changed from previously issued version.

Notice to reader

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