SAFETY DATA SHEET

Date of issue/Date of revision 22 May 2024

Version 11



Section 1. Identification

Product code : 40200-BHARD/0.8L

Product identifier : SIGMAPRIME 200 HARDENER

Recommended use and restrictions

Use of the substance/

mixture

: Coating.

Uses advised against

: Not applicable.

Supplier's details : PPG Industries Australia Pty Limited

(ABN 82 055 500 939) 14-20 McNaughton Rd CLAYTON Victoria 3168

Tel: (03) 9263 6000 Fax: (03) 9263 6970

Emergency telephone

number

: Australia 1800 883 254 / New Zealand 0800 000 096 For international shipping emergencies: 1-412-391-1618

Section 2. Hazard(s) identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2

ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SKIN SENSITISATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Narcotic effects) -

Category 3

GHS label elements

Hazard pictograms







Signal word : DANGER

Hazard statements : Highly flammable liquid and vapour.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation.

May cause drowsiness or dizziness.

Precautionary statements

Prevention

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapour.

Australia GHS Page: 1/14

Product name SIGMAPRIME 200 HARDENER

Section 2. Hazard(s) identification

Response : IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED:

Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Supplemental label

elements

: Not applicable.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and

cause irritation.

Section 3. Composition and ingredient information

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable. EC number : Mixture.

Ingredient name	CAS number	% (w/w)
x ýlene	1330-20-7	10 - <30
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	68082-29-1	10 - <30
fatty acids and triethylenetetramine		
2-methylpropan-1-ol	78-83-1	10 - <30
Epoxy Resin (700 <mw<=1100)< td=""><td>25036-25-3</td><td>10 - <30</td></mw<=1100)<>	25036-25-3	10 - <30
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - <10
ethylbenzene	100-41-4	1 - <10
3,6-diazaoctanethylenediamin	112-24-3	1 - <10

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment or have an OEL and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Australia GHS Page: 2/14

Product name SIGMAPRIME 200 HARDENER

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact: Causes severe burns. May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

: Use dry chemical, CO₂, water spray (fog) or foam.

media

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising

from the chemical

: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may

burst, with the risk of a subsequent explosion.

Australia GHS Page: 3/14

Product code 40200-BHARD/0.8L Version 11 Date of issue 22 May 2024

Product name SIGMAPRIME 200 HARDENER

Section 5. Firefighting measures

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

: •3WE Hazchem code

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

> **Australia GHS** Page: 4/14

Version 11 Date of issue 22 May 2024

Product name SIGMAPRIME 200 HARDENER

Section 7. Handling and storage

Precautions for safe handling

Product code 40200-BHARD/0.8L

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

kylene	Safe Work Australia (Australia, 10/2022).
	[Xylene (o-, m-, p- isomers)]
	STEL: 655 mg/m³ 15 minutes.
	STEL: 150 ppm 15 minutes.
	TWA: 350 mg/m ³ 8 hours.
	TWA: 80 ppm 8 hours.
2-methylpropan-1-ol	Safe Work Australia (Australia, 10/2022).
	TWA: 152 mg/m³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	Safe Work Australia (Australia, 10/2022).
	STEL: 543 mg/m³ 15 minutes.
	STEL: 125 ppm 15 minutes.
	TWA: 434 mg/m ³ 8 hours.
	TWA: 100 ppm 8 hours.
3,6-diazaoctanethylenediamin	DFG MAC-values list (Germany, 7/2023).
•	Skin sensitiser.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

> **Australia GHS** Page: 5/14

Product name SIGMAPRIME 200 HARDENER

Section 8. Exposure controls and personal protection

For products that are sprayed, where practicable use a spray booth designed and maintained in accordance with AS/ NZS 4114.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves
Body protection

: nitrile neoprene

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Restrictions on use

: Not applicable.

References: Eye protectors should conform to AS/NZS 1336 and AS/NZS 1337. Chemical-resistant gloves should conform to AS/NZS 2161.1. Respiratory protection should conform to AS/NZS 1715 and AS/NZS 1716. Occupational footwear should conform to AS/NZS 2210.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Clear.

Odour : Characteristic.
Odour threshold : Not available.
pH : Not applicable.

Australia GHS Page: 6/14

Product name SIGMAPRIME 200 HARDENER

Section 9. Physical and chemical properties

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 22°C (71.6°F)

Evaporation rate : Not available.
Flammability (solid, gas) : Not available.
Lower and upper explosive : Not available.

(flammable) limits

Vapour pressure: Not available.Vapour density: Not available.

Relative density : 0.92 Bulk Density (g/cm³) : 0.923

Solubility(ies) : Media Result

cold water Not soluble

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature: Not available.Decomposition temperature: Not available.Viscosity: Not Applicable

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Stable under recommended storage and handling conditions (see Section 7). When

exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Australia GHS Page: 7/14

Date of issue 22 May 2024 **Version 11**

Product code 40200-BHARD/0.8L

Product name SIGMAPRIME 200 HARDENER

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
<mark>⋉</mark> ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty				
acids and				
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Epoxy Resin (700 <mw< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<>	LD50 Dermal	Rat	>2000 mg/kg	-
<=1100)				
	LD50 Oral	Rat	>2000 mg/kg	-
2,4,6-tris	LD50 Dermal	Rat	1280 mg/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary Irritation/Corrosion

: There are no data available on the mixture itself.

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
,	Skin - Irritant	Human	-	-	-

Conclusion/Summary

: There are no data available on the mixture itself. Skin **Eyes** : There are no data available on the mixture itself. : There are no data available on the mixture itself. Respiratory

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself. Respiratory : There are no data available on the mixture itself.

> **Australia GHS** Page: 8/14

Product code 40200-BHARD/0.8L Version 11 Date of issue 22 May 2024

Product name SIGMAPRIME 200 HARDENER

Section 11. Toxicological information

Mutagenicity

Not available.

Conclusion/Summary

: There are no data available on the mixture itself.

Carcinogenicity

Not available.

Conclusion/Summary

: There are no data available on the mixture itself.

Reproductive toxicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Not available.

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
kylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	3 3 3	Route of exposure	Target organs
ethylbenzene	Category 2	-	-

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact

: Causes serious eye damage.

Inhalation

: Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact

: Causes severe burns. May cause an allergic skin reaction.

Ingestion

: Corrosive to the digestive tract. Causes burns. Can cause central nervous system

(CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain watering redness

> > **Australia GHS** Page: 9/14

Product name SIGMAPRIME 200 HARDENER

Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Conclusion/Summary

There are no data available on the mixture itself. Exposure to component solvent vapour concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Short term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects

: There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

Not available.

General: Ønce sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Australia GHS Page: 10/14

Product code 40200-BHARD/0.8L Date of issue 22 May 2024 Version 11
Product name SIGMAPRIME 200 HARDENER

Section 11. Toxicological information

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAPRIME 200 HARDENER xylene	18922.9 4300	5060.9 1700	N/A N/A	40.4 11	1.9 N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene 3,6-diazaoctanethylenediamin	3500 1716	17800 1465	N/A N/A	17.8 N/A	N/A 0.05

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)phenol		·	
	Acute LC50 >100 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
	OECD 301D	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol	Ready			
	Biodegradability -			
	Closed Bottle			
	Test			
ethylbenzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
x ylene	-	-	Readily
Fatty acids, C18-unsatd.,	-	-	Not readily
dimers, oligomeric reaction			
products with tall-oil fatty			
acids and			
triethylenetetramine			
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol			
ethylbenzene	-	-	Readily

Bioaccumulative potential

Australia GHS Page: 11/14

Product code 40200-BHARD/0.8L Date of issue 22 May 2024 Version 11
Product name SIGMAPRIME 200 HARDENER

Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class (es)	3 (8)	3 (8)	3 (8)
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Australia GHS Page: 12/14

Product code 40200-BHARD/0.8L Version 11 Date of issue 22 May 2024

Product name SIGMAPRIME 200 HARDENER

Section 14. Transport information

Additional information

ADG : None identified.

Hazchem code : •3WE

IMDG : None identified. : None identified. **IATA**

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

SUSMP : Not scheduled

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Australia inventory (AIIC) : All components are listed or exempted. **New Zealand (NZIoC)** : All components are listed or exempted.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Any other relevant information

History

Date of issue/Date of : 22 May 2024

revision

Date of previous issue : 9/21/2022 **Prepared by** : EHS

Australia GHS Page: 13/14

Product name SIGMAPRIME 200 HARDENER

Section 16. Any other relevant information

Key to abbreviations : ADG = A

: ADG = Australian Dangerous Goods

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission SUSMP = Standard Uniform Schedule of Medicine and Poisons

UN = United Nations

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Australia GHS Page: 14/14