SAFETY DATA SHEET



Date of issue 23 May 2024

Version 2

Section 1. Identification

Chemical name : SIGMACOVER 280 HARDENER
GHS product identifier : SIGMACOVER 280 HARDENER

Code : 00445190

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.

Professional applications, Used by spraying.

Supplier's details: PPG Industries International Inc. Taiwan Branch.

No.209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan

Tel: 886 3 3663922

886 3 3751639 (Automotive OEM Coatings Products).

Fax: 886 3 2182667

Emergency telephone

number

: North: +886-3-3663922 North: +886-911998320 South: +886-7-8718105

South: +886-932793707

Section 2. Hazards identification

Classification of the substance or mixture

: MAMMABLE LIQUIDS - Category 2
ACUTE TOXICITY (oral) - Category 5
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

AQUATIC TOXICITY (ACUTE) - Category 3
AQUATIC TOXICITY (CHRONIC) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation

toxicity: 47.8%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the

aquatic environment: 16.7%

GHS label elements

Taiwan GHS Page: 1/15

Product code 00445190

Date of issue 23 May 2024

Version 2

Product name SIGMACOVER 280 HARDENER

Section 2. Hazards identification

Hazard pictograms







Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.

May be harmful if swallowed or in contact with skin.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation. May cause drowsiness or dizziness.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves, protective clothing and eve or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use nonsparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

result in classification

Other hazards which do not : Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

> **Taiwan GHS** Page: 2/15

Product name SIGMACOVER 280 HARDENER

Section 3. Composition/information on ingredients

Hazardous ingredients	Concentration %	CAS number
x ylene	20 - <25	1330-20-7
Fatty acids, C18-unsatd., dimers, oligomeric	20 - <25	68082-29-1
reaction products with tall-oil fatty acids and		
triethylenetetramine		
2-methylpropan-1-ol	20 - <25	78-83-1
Epoxy Resin (700 <mw<=1100)< td=""><td>10 - <20</td><td>25036-25-3</td></mw<=1100)<>	10 - <20	25036-25-3
2,4,6-tris(dimethylaminomethyl)phenol	3 - <5	90-72-2
ethylbenzene	3 - <5	100-41-4
3,6-diazaoctanethylenediamin	1 - <3	112-24-3
Itoluene	0.1 - < 0.3	108-88-3
Hazardous ingredients	Concentration %	CAS number
Hazardous ingredients	<u>I</u>	
	Concentration %	CAS number
Hazardous ingredients ylene	Concentration % 20 - <25	CAS number 1330-20-7
Hazardous ingredients Vilene Fatty acids, C18-unsatd., dimers, oligomeric	Concentration % 20 - <25	CAS number 1330-20-7
Hazardous ingredients Vilene Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	Concentration % 20 - <25	CAS number 1330-20-7
Hazardous ingredients yelene Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 2-methylpropan-1-ol Epoxy Resin (700 <mw<=1100)< td=""><td>Concentration % 20 - <25 20 - <25</td><td>CAS number 1330-20-7 68082-29-1</td></mw<=1100)<>	Concentration % 20 - <25 20 - <25	CAS number 1330-20-7 68082-29-1
Hazardous ingredients ylene Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 2-methylpropan-1-ol	20 - <25 20 - <25 20 - <25	CAS number 1330-20-7 68082-29-1 78-83-1
Hazardous ingredients yelene Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 2-methylpropan-1-ol Epoxy Resin (700 <mw<=1100)< td=""><td>20 - <25 20 - <25 20 - <25 10 - <20</td><td>CAS number 1330-20-7 68082-29-1 78-83-1 25036-25-3</td></mw<=1100)<>	20 - <25 20 - <25 20 - <25 10 - <20	CAS number 1330-20-7 68082-29-1 78-83-1 25036-25-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

0.1 - < 0.3

108-88-3

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

toluene

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

: If swallowed, seek medical advice immediately and show this container or label.

Ingestion Keep person warm and at rest. Do NOT induce vomiting.

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and Skin contact water or use recognized skin cleanser. Do NOT use solvents or thinners.

Eye contact : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact Causes severe burns. May be harmful in contact with skin. Defatting to the skin.

May cause an allergic skin reaction.

Taiwan GHS Page: 3/15

Product name SIGMACOVER 280 HARDENER

Section 4. First aid measures

Ingestion

: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable

: Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable : Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Taiwan GHS Page: 4/15

Product name SIGMACOVER 280 HARDENER

Section 5. Fire-fighting measures

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take

Taiwan GHS Page: 5/15

Date of issue 23 May 2024

Version 2

Product code 00445190

Product name SIGMACOVER 280 HARDENER

Section 7. Handling and storage

precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, : including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
vylene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018). [xylenes] STEL: 542.5 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 434 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
2-methylpropan-1-ol	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018). STEL: 228 mg/m³ 15 minutes. STEL: 75 ppm 15 minutes. TWA: 152 mg/m³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018). STEL: 542.5 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 434 mg/m³ 8 hours. TWA: 100 ppm 8 hours.
toluene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018). Absorbed through skin. STEL: 470 mg/m³ 15 minutes. STEL: 125 ppm 15 minutes. TWA: 376 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

Taiwan GHS Page: 6/15

Product code 00445190

Date of issue 23 May 2024

Version 2

Product name SIGMACOVER 280 HARDENER

Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: nitrile neoprene

Skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Eye protection

: Chemical splash goggles and face shield.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Clear.

Odor : Characteristic.
Odor threshold : Not available.

pH : Not applicable.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 22°C (71.6°F)

Flammability (solid, gas) : Not available.

Burning time : Not applicable.

Burning rate : Not applicable.

Decomposition temperature : Not available.

Taiwan GHS Page: 7/15

Product name SIGMACOVER 280 HARDENER

Section 9. Physical and chemical properties

Evaporation rate : Not available. Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available. Vapor density Not available.

Relative density : 0.92 0.923 Bulk Density (g/cm³)

Media **Result** Solubility(ies)

Not soluble cold water

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not available.

Viscosity : Kinematic (40°C): >21 mm²/s

Section 10. Stability and reactivity

Chemical stability

: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Hazardous polymerization

Under normal conditions of storage and use, hazardous polymerization will not

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and	LD50 Dermal	Rat	>2000 mg/kg	-
triethylenetetramine	LD50 Oral	Rat	>2000 mg/kg	_
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
, , , , , , , , , , , , , , , , , , ,	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-

Taiwan GHS Page: 8/15

Product code 00445190	Date of issue 23 May 2024	Version 2
Product name SIGMACOVER 280 HARDENER		

Section 11. Toxicological information

Epoxy Resin (700 <mw <="1100)</th"><th>LD50 Dermal</th><th>Rat</th><th>>2000 mg/kg</th><th>-</th></mw>	LD50 Dermal	Rat	>2000 mg/kg	-
/	LD50 Oral	Rat	>2000 mg/kg	-
2,4,6-tris	LD50 Dermal	Rat	1280 mg/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
Tatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Taiwan GHS Page: 9/15

Product name SIGMACOVER 280 HARDENER

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
kylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
toluene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene toluene	Category 2 Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May

cause drowsiness or dizziness. May cause respiratory irritation.

Ingestion : May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can

cause central nervous system (CNS) depression.

Skin contact: Causes severe burns. May be harmful in contact with skin. Defatting to the skin.

May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Eyes : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Taiwan GHS Page: 10/15

Product name SIGMACOVER 280 HARDENER

Section 11. Toxicological information

Skin : Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General: Frolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity
 No known significant effects or critical hazards.
 Mutagenicity
 No known significant effects or critical hazards.
 Reproductive toxicity
 No known significant effects or critical hazards.
 Inhalation
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

Skin contact: Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Eye contact : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Taiwan GHS Page: 11/15

Product code 00445190	Date of issue 23 May 2024	Version 2
Product name SIGMACOVER 280 HARDENER		

Section 11. Toxicological information

SIGMACOVER 280 HARDENER	2739.4	2211.3	N/A	21.1	2.7
xylene	4300	1700	N/A	11	1.5
Fatty acids, C18-unsatd., dimers, oligomeric	2500	2500	N/A	N/A	N/A
reaction products with tall-oil fatty acids and					
triethylenetetramine					
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A
	1				

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
ethylbenzene	Acute LC50 >100 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	96 hours 48 hours -

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2 ,4,6-tris	OECD 301D	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol	Ready	-		
	Biodegradability -			
	Closed Bottle			
	Test			
ethylbenzene	-	79 % - Readily - 10 days	-	-

Taiwan GHS Page: 12/15

Product name SIGMACOVER 280 HARDENER

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
Fatty acids, C18-unsatd.,	-	-	Not readily
dimers, oligomeric reaction			-
products with tall-oil fatty			
acids and			
triethylenetetramine			
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol			
ethylbenzene	-	-	Readily
toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	8.32	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Taiwan GHS Page: 13/15

Product name SIGMACOVER 280 HARDENER

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.IMDG : None identified.IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

List of chemicals for which manufacturing or handling is defined as "work specially hazardous to health" : This product contains substances "Specially hazardous to health": xylene, 2-methylpropan-1-ol, toluene.

Regulations Applicable:

- 1. Rules for Occupational Safety and Health Facilities
- 2. Regulations for the Labeling and Hazard Communication of Hazardous Chemicals
- 3. Prevention Rules for Organic Solvent Intoxication/Poisoning.
- 4. Standards of Permissible Exposure Limits of Airborne Hazardous Substances in Workplace
- 5. Traffic Safety Regulation of Road.

Taiwan GHS Page: 14/15

Date of issue 23 May 2024 Version 2

Product code 00445190

Product name SIGMACOVER 280 HARDENER

Section 16. Other information

References	Not availa	Not available.			
Organization that	Name:	Name: PPG Industries International Inc., Taiwan Branch			
prepared the SDS	Address / Telephone: No.209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan North: +886-3-3663922 North: +886-911998320 South: +886-7-8718105 South: +886-932793707				
Person who prepared the SDS		l manager l manager		Name: (Signature): Tony Cheng Daniel Wu	
Date of issue	23 May 2	024		1	

Date of previous issue : 12/7/2023

Version : 2

▼ Indicates information that has changed from previously issued version.

Remarks : New SDS layout incorporating TW Table 2017

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Taiwan GHS Page: 15/15