

# SAFETY DATA SHEET



SIGMACOVER 456 KRA HARDENER

Date of issue 29 May 2024

Version 3

## 1. Product and company identification

**Product name** : SIGMACOVER 456 KRA HARDENER  
**Product code** : 00243506  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.


**Use of the substance/  
mixture** : Coating.

**Uses advised against** : Not applicable.

**Supplier's details** : PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe  
652-0803 Japan; Tel: +81-78-574-2777

**Emergency telephone  
number** : 078 574 2777

## 2. Hazards identification

**GHS Classification** :  FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (inhalation) - Category 4  
SKIN CORROSION - Category 1  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 1B  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -  
Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 2  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD -  
Category 2

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

## 2. Hazards identification

- Hazard statements** : **F**lammable liquid and vapor.  
Causes severe skin burns and eye damage.  
May cause an allergic skin reaction.  
Harmful if inhaled.  
May cause drowsiness or dizziness.  
May cause cancer.  
May damage fertility or the unborn child.  
Causes damage to organs. (central nervous system (CNS), kidneys, liver, respiratory organs)  
Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), hearing organs, nervous system, respiratory organs)  
Toxic to aquatic life with long lasting effects.
- Precautionary statements**
- Prevention** : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
- Response** : Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- Storage** : Store locked up. Store in a well-ventilated place. Keep container tightly closed.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Other hazards which do not result in classification** : Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

## 3. Composition/information on ingredients

**Substance/mixture** : Mixture

### CAS number/other identifiers

**CAS number** : Not applicable.

**CSCL number** : Not available.

Ingredient name	%	CAS number	CSCL
<b>F</b> atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	15 - <20	68082-29-1	7-401
Xylene	15 - <20	1330-20-7	3-3; 3-60
Solvent naphtha (petroleum), light aromatic	12.5 - <15	64742-95-6	Not available.
Propylene glycol monomethyl ether	10 - <12.5	107-98-2	2-404; 7-97
1,2,4-Trimethylbenzene	7 - <10	95-63-6	3-3427; 3-7
2,4,6-Tris(dimethylaminomethyl)phenol	3 - <5	90-72-2	3-714; 3-762; 3-776
Ethyl Benzene	2 - <3	100-41-4	3-28; 3-60

### 3. Composition/information on ingredients

3,6-diazaoctanethylenediamin	2 - <3	112-24-3	2-163; 7-5
1,3,5-Trimethylbenzene	1 - <2	108-67-8	3-3427; 3-7
propylbenzene	1 - <2	103-65-1	3-21
1,2,3-Trimethylbenzene	1 - <2	526-73-8	3-3427; 3-7
Cumene	0.2 - <0.5	98-82-8	3-22

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** :  Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** :  Adverse symptoms may include the following:  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

## 4. First aid measures

- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

**Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
halogenated compounds

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

**Precautions for safe handling** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

## 7. Handling and storage

**Conditions for safe storage :** Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

Ingredient name	Exposure limits
Xylene	<b>Industrial Safety and Health Act (Japan, 6/2020). [xylene]</b> TWA: 50 ppm 8 hours.
1,2,4-Trimethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2023).</b> OEL-M: 50 ppm 8 hours. OEL-M: 217 mg/m <sup>3</sup> 8 hours.
Ethyl Benzene	<b>Japan Society for Occupational Health (Japan, 5/2023).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours. <b>Japan Society for Occupational Health (Japan, 5/2023). Absorbed through skin.</b> OEL-M: 87 mg/m <sup>3</sup> 8 hours. OEL-M: 20 ppm 8 hours.
1,3,5-Trimethylbenzene	<b>Industrial Safety and Health Act (Japan, 6/2020).</b> TWA: 20 ppm 8 hours. <b>Japan Society for Occupational Health (Japan, 5/2023).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours.
1,2,3-Trimethylbenzene	<b>Japan Society for Occupational Health (Japan, 5/2023).</b> OEL-M: 120 mg/m <sup>3</sup> 8 hours. OEL-M: 25 ppm 8 hours.
Cumene	<b>Japan Society for Occupational Health (Japan, 5/2023). Absorbed through skin.</b> OEL-M: 50 mg/m <sup>3</sup> 8 hours. OEL-M: 10 ppm 8 hours. <b>Technical Guideline Concerning the Applications, etc. of Concentration Standard for Preventing Health Hazards (Japan, 4/2023).</b> TWA: 10 ppm 8 hours.

**Recommended monitoring procedures :** Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

## 8. Exposure controls/personal protection

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye protection** : Chemical splash goggles and face shield.

### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Gloves** : nitrile neoprene

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## 9. Physical and chemical properties

### Appearance

**Physical state** : Liquid.

**Color** : Various

**Odor** : Characteristic.

**Boiling point** : >37.78°C (>100°F)

**Flash point** : Closed cup: 32°C (89.6°F)

**Relative density** : 0.95

## 9. Physical and chemical properties

Solubility(ies)	Media	Result
	<input checked="" type="checkbox"/> Cold water	

## 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
<input checked="" type="checkbox"/> Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Propylene glycol monomethyl ether	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
1,2,4-Trimethylbenzene	LD50 Oral	Rat	5.2 g/kg	-
	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
	LD50 Oral	Rat	5 g/kg	-
2,4,6-Tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
Ethyl Benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
1,3,5-Trimethylbenzene	LD50 Oral	Rat	1716 mg/kg	-
	LC50 Inhalation Vapor	Rat	24000 mg/m <sup>3</sup>	4 hours



## 11. Toxicological information

propylbenzene	LD50 Oral	Rat	5000 mg/kg	-
1,2,3-Trimethylbenzene	LD50 Oral	Rat	6040 mg/kg	-
Cumene	LD50 Oral	Rat	11.4 g/kg	-
	LC50 Inhalation Vapor	Rat	39000 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	2260 mg/kg	-

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
Xylene	Skin - Irritant Skin - Moderate irritant	Human Rabbit	- -	- 24 hours 500 mg	- -

### Sensitization

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

### Mutagenicity

Not available.

### Carcinogenicity

Not available.

### Reproductive toxicity

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Xylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory organs
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
Propylene glycol monomethyl ether	Category 3	-	Narcotic effects
1,2,4-Trimethylbenzene	Category 3	-	Narcotic effects Respiratory tract irritation
Ethyl Benzene	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
3,6-diazaoctanethylenediamin	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

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1,3,5-Trimethylbenzene	Category 3	-	Respiratory tract irritation Narcotic effects
1,2,3-Trimethylbenzene	Category 3 Category 3	-	Respiratory tract irritation Narcotic effects
Cumene	Category 3 Category 1 Category 3 Category 3	-	Respiratory tract irritation Narcotic effects nervous system Respiratory tract irritation Narcotic effects

**Specific target organ toxicity (repeated exposure)**

Name	Category	Route of exposure	Target organs
Xylene	Category 1	-	nervous system, respiratory organs
1,2,4-Trimethylbenzene	Category 1	-	central nervous system (CNS), respiratory organs
Ethyl Benzene	Category 1	-	hearing organs, nervous system
1,3,5-Trimethylbenzene	Category 1	-	central nervous system (CNS), respiratory organs
Cumene	Category 2	-	respiratory organs

**Aspiration hazard**

Name	Result
Xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
1,2,4-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Ethyl Benzene	ASPIRATION HAZARD - Category 1
1,3,5-Trimethylbenzene	ASPIRATION HAZARD - Category 1
Cumene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

**Potential acute health effects**

- Eye contact** : Causes serious eye damage.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Corrosive to the digestive tract. Causes burns. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

## 11. Toxicological information

- Inhalation** : Adverse symptoms may include the following:  
 nausea or vomiting  
 headache  
 drowsiness/fatigue  
 dizziness/vertigo  
 unconsciousness  
 reduced fetal weight  
 increase in fetal deaths  
 skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 dryness  
 cracking  
 blistering may occur  
 reduced fetal weight  
 increase in fetal deaths  
 skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
 stomach pains  
 reduced fetal weight  
 increase in fetal deaths  
 skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### Potential chronic health effects

**General** : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : May damage fertility or the unborn child.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

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SIGMACOVER 456 KRA HARDENER	7343.2	2261.0	N/A	16.0	N/A
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
Xylene	4300	1700	N/A	11	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Propylene glycol monomethyl ether	5200	13000	N/A	11	N/A
1,2,4-Trimethylbenzene	5000	N/A	N/A	18	N/A
2,4,6-Tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Ethyl Benzene	3500	17800	N/A	17.8	N/A
3,6-diazaoctanethylenediamin	N/A	300	N/A	N/A	N/A
1,3,5-Trimethylbenzene	5000	N/A	N/A	24	N/A
propylbenzene	6040	N/A	N/A	N/A	N/A
1,2,3-Trimethylbenzene	11400	N/A	N/A	N/A	N/A
Cumene	2260	12300	N/A	11	N/A

### Other information :

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

## 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
Propylene glycol monomethyl ether	Acute LC50 23300 mg/l	Daphnia	48 hours
2,4,6-Tris (dimethylaminomethyl)phenol	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
	Acute LC50 >100 mg/l	Daphnia	48 hours
Ethyl Benzene	Acute LC50 >100 mg/l	Fish	96 hours
	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-

### Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,4,6-Tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
Ethyl Benzene	-	79 % - Readily - 10 days	-	-

## 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
Xylene	-	-	Readily
2,4,6-Tris (dimethylaminomethyl)phenol	-	-	Not readily
Ethyl Benzene	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Xylene	3.12	7.4 to 18.5	Low
Propylene glycol monomethyl ether	<1	-	Low
1,2,4-Trimethylbenzene	3.63	120.23	Low
2,4,6-Tris (dimethylaminomethyl)phenol	0.219	-	Low
Ethyl Benzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
1,3,5-Trimethylbenzene	3.42	186.21	Low
propylbenzene	3.69	-	Low
1,2,3-Trimethylbenzene	3.66	194.98	Low
Cumene	3.55	35.48	Low

### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>) : Not available.


Mobility : Not available.

Other adverse effects : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

	UN	IMDG	IATA
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	 (Polyamide)	Not applicable.

### Additional information

**UN** : None identified.

**IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

**IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises**: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.


**Transport in bulk according to IMO instruments** : Not applicable.

## 15. Regulatory information

### Fire Service Law


Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleum	III	Flammable - Keep Fire Away	1000 L

### Pollutant Release and Transfer Registers (PRTR)

Ingredient name	%	Status	Reference number
 ylene	16	Class 1	80
Trimethylbenzene	10	Class 1	691
Ethylbenzene	2.8	Class 1	53
Triethylenetetramine	2.1	Class 2	278

### Industrial Safety and Health Act

#### Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

Ingredient name	%	Status	Reference number
 ethyl benzene	≤10	Special Organic Solvents	3-3

### Substance(s) requiring labelling

## 15. Regulatory information

Ingredient name	%	Status	Reference number
<input checked="" type="checkbox"/> Xylene	≥10 - ≤20	Listed	136
Petroleum naphtha	≥10 - ≤20	Listed	330
Propylene glycol monomethyl ether	≥10 - ≤20	Listed	496
Trimethylbenzene	≥10 - ≤20	Listed	404
Ethylbenzene	≤10	Listed	70

### Chemicals requiring notification

Ingredient name	%	Status	Reference number
<input checked="" type="checkbox"/> Xylene	≥10 - ≤20	Listed	136
Petroleum naphtha	≥10 - ≤20	Listed	330
Propylene glycol monomethyl ether	≥10 - ≤20	Listed	496
Trimethylbenzene	≥10 - ≤20	Listed	404
Ethylbenzene	≤10	Listed	70
Cumene	≤10	Listed	138

### Carcinogens based on Article 577-2 of the Ordinance on ISH

None of the components are listed.

### Mutagen

None of the components are listed.

**Corrosive liquid** : Not listed

**Occupational Safety and Health Law** :  Inflammable

**Regulations on the Prevention of Tetraalkyl Lead Poisoning** : Not listed

**Harmful Substances Subject to Obtaining Permission for Manufacturing** : Not listed

**Harmful Substances, Prohibited for Manufacturing** : Not listed

**ISHL Enforcement Order Appendix 1 - Dangerous Substances** :  Inflammable

**Lead regulation** : Not listed

**Organic solvents poisoning prevention** : Class 2

### Poisonous and Deleterious Substances

None of the components are listed.

### Chemical Substances Control Law (CSCL)

## 15. Regulatory information

Ingredient name	%	Status	Reference number
Xylene	≥10 - ≤20	Priority assessment	125
1,2,4-Trimethylbenzene	≤10	Priority assessment	49
Ethylbenzene	≤10	Priority assessment	50
1,3,5-Trimethylbenzene	≤10	Priority assessment	201
Cumene	≤10	Priority assessment	126
Toluene	≤10	Priority assessment	46
Naphthalene	≤10	Priority assessment	76
Benzene	≤10	Priority assessment	45

**High Pressure Gas Control Law** : Not available.

### Explosives Control Law

None of the components are listed.

**Law concerning prevention of pollution of the ocean** : Not available.

### Maritime Safety Law

#### Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

### Container class

None of the components are listed.

**JSOH Carcinogen** : Group 2B

**List of Specially Controlled Industrial Waste** : Not listed

**Japan inventory** : All components are listed or exempted.

**Road law** : Not available.

## 16. Other information

### History

**Date of issue/Date of revision** : 29 May 2024

**Date of previous issue** : 5/21/2021

**Version** : 3

**Prepared by** : EHS

**Key to abbreviations** : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
 ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
 ATE = Acute Toxicity Estimate  
 BCF = Bioconcentration Factor  
 GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
 IATA = International Air Transport Association  
 IMDG = International Maritime Dangerous Goods  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 RID = The Regulations concerning the International Carriage of Dangerous Goods



## 16. Other information

by Rail

UN = United Nations

✔ Indicates information that has changed from previously issued version.

### [Notice to reader](#)

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