SAFETY DATA SHEET



Date of issue/Date of revision 20 June 2024 Version 1

Section 1. Identification					
Product code	: 00478229				
Product name	: PSX 500 BASE RAL 7000				
Product type	: Liquid.				
Relevant identified uses o	Relevant identified uses of the substance or mixture and uses advised against				
Product use	Coating. Professional applications, Used by spraying.				
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737				
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)				

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 2
substance or mixture	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1

GHS label elements, including precautionary statements			
Hazard pictograms			
Signal word	: Danger		
Hazard statements	: Highly flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled.		
Precautionary statements			
Prevention	: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapor. Wash thoroughly after handling.		

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Section 2. Hazards identification

Response	: IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: Not applicable.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
4,4'-Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	20 - <25	30583-72-3
hexamethylene diacrylate	5 - <10	13048-33-4
ethylbenzene	5 - <10	100-41-4
xylene	1 - <3	1330-20-7
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	1 - <3	41556-26-7
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	0.3 - <1	82919-37-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	;	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
		In case of accidental eye contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation or blistering occurs after contact.
Inhalation	-	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.

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Section 4. First aid measures

Ingestion	 In case of accidental skin contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation, rash or blistering occurs after contact. If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Most important symptoms/	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sym</u>	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Fire-fighting measures

Specific hazards arising from the chemical	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an

contractor.
 Large spill
 Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

appropriate waste disposal container. Dispose of via a licensed waste disposal

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Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethylbenzene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (short term): 543 mg/m ³ 15 minutes. PEL (short term): 125 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours. PEL (long term): 100 ppm 8 hours.
xylene	Workplace Safety and Health Act (Singapore, 2/2006). [Xylene] PEL (short term): 651 mg/m ³ 15 minutes. PEL (short term): 150 ppm 15 minutes. PEL (long term): 434 mg/m ³ 8 hours.

Section 8. Exposure controls/personal protection

		PEL (long term): 100 ppm 8 hours.			
Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.			
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.			
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensur they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.			
Individual protection measure	<u>es</u>				
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.			
Eye/face protection	:	Chemical splash goggles.			
Skin protection					
Hand protection	-	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.			
Gloves	:	polyethylene butyl rubber			
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.			
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.			
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.			

Section 9. Physical and chemical properties

Appearance

Physical state	:	Liquid.		
Odor	:	Characteristic.		
рН	:	Not applicable.		
Boiling point	:	>37.78°C (>100°F)		
Flash point	:	Closed cup: 17°C (62.6°F)		
Evaporation rate	:	Highest known value: 0.84 (ethylbenzene) Weighted average: 0.81compared with butyl acetate		
Flammability (solid, gas)	:	liquid		
Vapor pressure	:	Highest known value: 1.2 kPa (9.3 mm Hg) (at 20°C) (ethylbenzene). Weighted average: 0.57 kPa (4.28 mm Hg) (at 20°C)		
Vapor density	:	Highest known value: 3.7 (Air = 1) (ethylbenzene). Weighted average: 3.7 (Air = 1)		
Relative density	:	1.45		
		Media Result		
Solubility(ies)	:	cold water Not soluble		
Auto-ignition temperature	:	Lowest known value: 235°C (455°F) (hexamethylene diacrylate).		
Viscosity	:	Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
hexamethylene diacrylate	LD50 Dermal	Rabbit	3.65 g/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
bis(1,2,2,6,6-pentamethyl-	LD50 Oral	Rat	3.125 g/kg	-
4-piperidyl) sebacate				
methyl	LD50 Oral	Rat	3.125 g/kg	-
1,2,2,6,6-pentamethyl-				
4-piperidyl sebacate				

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory

: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	•	Route of exposure	Species	Result
hexamethylene diacrylate		skin	Guinea pig	Sensitizing
Conclusion/Summary Skin Respiratory	÷.,		available on the mixture itself. available on the mixture itself.	
<u>Mutagenicity</u> Conclusion/Summary <u>Carcinogenicity</u>	:	There are no data	available on the mixture itself.	
Conclusion/Summary Reproductive toxicity	:	There are no data	available on the mixture itself.	
Conclusion/Summary Teratogenicity	:	There are no data	available on the mixture itself.	
Conclusion/Summary Specific target organ toxi			available on the mixture itself.	

Section 11. Toxicological information

Name		Category		loute of xposure	Target organs
xylene		Category 3	-		Respiratory tract irritation
Specific target organ toxici	<u>ty (repeated exposure)</u>		·		-
Name		Category		Route of xposure	Target organs
ethylbenzene		Category 2	-		hearing organs
Aspiration hazard					
Name			Result		
ethylbenzene xylene				RD - Category 1 RD - Category 1	
nformation on the likely outes of exposure	: Not available.				
Potential acute health effect		ritatian			
Eye contact Inhalation	: Causes serious eye in	ntation.			
Skin contact	:Harmful if inhaled. :Causes skin irritation.Defatting to the skin.May cause an allergic skin reaction.				
Ingestion	: No known significant effects or critical hazards.				
Symptoms related to the ph		-		<u>s</u>	
Eye contact	: Adverse symptoms ma pain or irritation watering redness	ay include the fol	lowing:		
la la a la Que a					
Inhalation	: No specific data.				
Inhalation Skin contact		ay include the fol	lowing:		
	 No specific data. Adverse symptoms mairritation redness dryness 	ay include the fol	lowing:		
Skin contact	 No specific data. Adverse symptoms ma irritation redness dryness cracking No specific data. 		-	term expos	<u>ure</u>
Skin contact Ingestion Delayed and immediate effe	 No specific data. Adverse symptoms ma irritation redness dryness cracking No specific data. 		-	term expos	<u>ure</u>
Skin contact	 No specific data. Adverse symptoms ma irritation redness dryness cracking No specific data. 		-	<u>term expos</u>	<u>ure</u>
Skin contact Ingestion <u>Delayed and immediate effe</u> <u>Short term exposure</u> Potential immediate	 No specific data. Adverse symptoms mairritation redness dryness cracking No specific data. 		-	<u>term expos</u>	<u>ure</u>

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Section 11. Toxicological information

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Dermal Inhalation (vapors) Inhalation (dusts and mists)	31182.54 mg/kg 34.83 mg/l 3.6 mg/l	

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Acrylate components of the mixture have irritating properties. Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms, such as redness, blistering, dermatitis etc. May cause allergic skin reactions with repeated exposure. The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract. Ingestion may cause nausea, weakness and central nervous system effects. In case of accidental skin contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation, rash or blistering occurs after contact. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
4,4'- Isopropylidenedicyclohexanol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane	LC50 11.5 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -

Conclusion/Summary

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Section 12. Ecological information

Persistence/degradability

Product/ingredient name	Test	Result		Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10	days	-	-
Conclusion/Summary	: Not available.				
Product/ingredient name	Aquatic half-life		Photolys	is	Biodegradability
ethylbenzene xylene	-		-		Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
hexamethylene diacrylate	2.81	-	Low
ethylbenzene	3.6	79.43	Low
xylene	3.12	7.4 to 18.5	Low

Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid
	highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(hexamethylene diacrylate)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 20 June 2024
Date of previous issue	: No previous validation
Version	: 1
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.