SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 30 June 2024

Version 2

Section 1. Chemical product and company identification			
Product code	: 00445212		
Product name	: SIGMACOVER 380 LT HARDENER		
Product name	: SIGMACOVER 380 LT HARDENER		
Product type	: Liquid.		
Relevant identified uses o	f the substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: Coating.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview Liquid. Clear. Characteristic. Fammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Fauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

See Section 12 for environmental precautions.

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Version 2

Product name SIGMACOVER 380 LT HARDENER

Section 2. Hazards identification

Classification of the substance or mixture	 AMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 3.7% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 50.1% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 11%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Fammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Description of the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a
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Section 2. Hazards identification

	POISON CENTER or doctor.	
Suitable extinguishing media	Use dry chemical, CO ₂ , water spray (fog) or foam.	
Storage	Store locked up. Store in a well-ventilated place. Keep cool.	
Disposal	Dispose of contents and container in accordance with all local, regional, national international regulations.	onal
Physical and chemical hazards	Flammable liquid and vapor.	
Health hazards	May be harmful if swallowed or in contact with skin. Causes severe skin burn eye damage. May cause an allergic skin reaction. Causes serious eye dama Harmful if inhaled. Suspected of causing cancer. Causes digestive tract bur Prolonged or repeated contact may dry skin and cause irritation.	lage.
Symptoms related to the phy	al, chemical and toxicological characteristics	
Eye contact	Adverse symptoms may include the following: pain watering redness	
Inhalation	No specific data.	
Skin contact	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur	
Ingestion	Adverse symptoms may include the following: stomach pains	
Delayed and immediate effect	and also chronic effects from short and long term exposure	
Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects Long term exposure	Not available.	
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Environmental hazards	Toxic to aquatic life. Toxic to aquatic life with long lasting effects.	
Other hazards which do not result in classification	Zauses digestive tract burns. Prolonged or repeated contact may dry skin ar cause irritation.	nd

Product name SIGMACOVER 380 LT HARDENER

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	25 - <40	68082-29-1
xylene isomers mixture	10 - <25	1330-20-7
2-methylpropan-1-ol	10 - <25	78-83-1
benzyl alcohol	10 - <25	100-51-6
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	1 - <10	25068-38-6
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	1 - <10	445498-00-0
ethylbenzene	1 - <10	100-41-4
3,6-diazaoctanethylenediamin	1 - <10	112-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

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Inhalation	: No specific data.
Eye contact	: Adverse symptoms may include the following: pain watering redness
Over-exposure signs/symp	
Ingestion	: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns.
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Inhalation	: Harmful if inhaled.
Eye contact	: Causes serious eye damage.
Potential acute health effe	icts
Most important symptoms/	effects, acute and delayed
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

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Section 4. First aid measures

: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
: Adverse symptoms may include the following: stomach pains
dical attention and special treatment needed, if necessary
: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
: No specific treatment.
: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protect	ve equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe ÷. Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in handling which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Section 7. Handling and storage

Conditions for safe storage,	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in
including any	accordance with local regulations. Store in a segregated and approved area. Store
incompatibilities	in original container protected from direct sunlight in a dry, cool and well-ventilated
	area, away from incompatible materials (see Section 10) and food and drink. Store
	locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep
	container tightly closed and sealed until ready for use. Containers that have been
	opened must be carefully resealed and kept upright to prevent leakage. Do not
	store in unlabeled containers. Use appropriate containment to avoid environmental
	contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
xylene isomers mixture		GBZ 2.1 (China, 11/2022). [Xylene] PC-STEL: 100 mg/m ³ 15 minutes. PC-TWA: 50 mg/m ³ 8 hours.
2-methylpropan-1-ol		ACGIH TLV (United States, 7/2023). TWA: 152 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
ethylbenzene		GBZ 2.1 (China, 11/2022). PC-STEL: 150 mg/m ³ 15 minutes. PC-TWA: 100 mg/m ³ 8 hours.
Recommended monitoring procedures		opriate monitoring standards. Reference to nethods for the determination of hazardous
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	they comply with the requirements cases, fume scrubbers, filters or en	process equipment should be checked to ensure of environmental protection legislation. In some ngineering modifications to the process uce emissions to acceptable levels.
ndividual protection measur	<u>es</u>	
Hygiene measures	eating, smoking and using the lava Appropriate techniques should be Contaminated work clothing should	oroughly after handling chemical products, before tory and at the end of the working period. used to remove potentially contaminated clothing. I not be allowed out of the workplace. Wash ng. Ensure that eyewash stations and safety on location.
Eye protection	: Chemical splash goggles and face	shield.
Skin protection		

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Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	.iquid.	
Color	Clear.	
Odor	Characteristic.	
Boiling point	•37.78°C (>100°F)	
Flash point	Closed cup: 29°C (84.2°F)	
Lower and upper explosive (flammable) limits	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)	
Relative density).93	
Solubility(ies)	Media Result	
Solubility(les)	cold water Not soluble	
Viscosity	Kinematic (40°C): >21 mm²/s	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty acids				
and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts	Rat	>4178 mg/m ³	4 hours
	and mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
reaction product: bisphenol-A-	LD50 Dermal	Rabbit	>2 g/kg	-
(epichlorohydrin); epoxy resin				
	LD50 Oral	Rat	>2 g/kg	-
2,4,6-tris(dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
, ,	Skin - Irritant	Human	-	-	-
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	Eyes - Mild irritant	Rabbit	-	100 mg	-

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Section 11. Toxicological information

-				
Eyes - Moderate irritant	Rabbit	-	-	-
Skin - Moderate irritant	Rabbit	-	-	-
Skin - Moderate irritant	Rabbit	-	24 hours 500	-
			UI	
Skin - Severe irritant	Rabbit	-	24 hours 2	-
			mg	

Sensitization

Product/ingredient name	Route of exposure	Species	Result	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine reaction product: bisphenol- A-(epichlorohydrin); epoxy	skin skin	Mouse	Sensitizing Sensitizing	
resin 3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing	

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	•••	Route of exposure	Target organs
2-methylpropan-1-ol	Category 3		Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	•••	Route of exposure	Target organs
ethylbenzene	Category 2	-	-

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on the likely : Not available. routes of exposure

Potential acute health effects

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Section 11. Toxicological informationEye contact: Causes serious eye damage.Inhalation: Harmful if inhaled.

Skin contact		Causes severe burns. May be harmful in contact with skin. Defatting to the skin.
		May cause an allergic skin reaction.
Ingestion	4	\overline{M} ay be harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMACOVER 380 LT HARDENER	2064.8	2254.3	N/A	25.9	2.2
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
xylene isomers mixture	4300	1700	N/A	11	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
benzyl alcohol	1230	2000	N/A	N/A	1.5
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2500	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	500	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
3,6-diazaoctanethylenediamin	1716	1465	N/A	N/A	N/A

Other information

Zauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
2-methylpropan-1-ol reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	Acute EC50 1100 mg/l Chronic NOEC 0.3 mg/l	Daphnia Daphnia	48 hours 21 days
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
ethylbenzene	Acute LC50 >100 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	96 hours 48 hours -

Persistence/degradability

Product name SIGMACOVER 380 LT HARDENER

Section 12	2. Ecolo	gical in	formation
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Product/ingredient name	Test	Result		Dose		Inoculum
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	OECD 301F	5 % - 28 da	ays	-		-
2,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not r	eadily - 28 days	-		-
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-		-		Not rea	dily
xylene isomers mixture benzyl alcohol	-		-		Readily Readily	,
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	-		-		Not rea	idily
2,4,6-tris (dimethylaminomethyl)phenol	-		-		Not rea	dily
ethylbenzene	-		-		Readily	1

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ylene isomers mixture	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
benzyl alcohol	0.87	-	Low
reaction product: bisphenol-	2.64 to 3.78	31	Low
A-(epichlorohydrin); epoxy			
resin			
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

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China	UN	IMDG	ΙΑΤΑ
UN3469	UN3469	UN3469	UN3469
PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
3 (8)	3 (8)	3 (8)	3 (8)
Ш	Ш	111	111
Yes. The environmentally hazardous substance mark is not required. Not applicable.	Yes. The environmentally hazardous substance mark is not required. Not applicable.	Yes. (Polyamide)	Yes. The environmentally hazardous substance mark is not required. Not applicable.
	UN3469 PAINT, FLAMMABLE, CORROSIVE 3 (8) III Yes. The environmentally hazardous substance mark is not required.	UN3469UN3469PAINT, FLAMMABLE, CORROSIVEPAINT, FLAMMABLE, CORROSIVE3 (8)3 (8)IIIIIIYes. The environmentally hazardous substance mark is not required.Yes. The environmentally hazardous substance mark is not required.	UN3469UN3469UN3469PAINT, FLAMMABLE, CORROSIVEPAINT, FLAMMABLE, CORROSIVEPAINT, FLAMMABLE, CORROSIVE3 (8)3 (8)3 (8)IIIIIIIIIYes. The environmentally hazardous substance mark is not required.Yes. The environmentally hazardous substance mark is not required.Yes.

Additional information

- CN : None identified. UN : None identified. IMDG
- : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg. ΙΑΤΑ
 - : The environmentally hazardous substance mark may appear if required by other transportation regulations.

- Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
- Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Product name SIGMACOVER 380 LT HARDENER

China inventory (IECSC)	: All components are listed or exempted.
References	 Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information		
History		
Date of issue/Date of revision	: 30 June 2024	
Date of previous issue	: 3/17/2023	
Version	: 2	
	EHS	
Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations	

Indicates information that has changed from previously issued version.

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Notice to reader

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The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.