SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 30 June 2024

Version 7

Section 1. Chem	ical product and company identification
Product code	: 40280-LTHRD
Product name	: SIGMACOVER 280 LT HARDENER
Product name	: SIGMACOVER 280 LT HARDENER
Product type	: Liquid.
Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Industrial applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857
Emergency telephone number (with hours of operation)	: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview Liquid. Clear. Characteristic. Fighly flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

See Section 12 for environmental precautions.

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Product name SIGMACOVER 280 LT HARDENER

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 Fercentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 2.9% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 26.7% Fercentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 18.4%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 Fighly flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a
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Section 2. Hazards identification

	POISON CENTER or doctor.
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Highly flammable liquid and vapor.
Health hazards	: May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Harmful if inhaled. Suspected of causing cancer. Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
Short term exposure	<u></u>
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Environmental hazards	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	10	Not applicable.
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Ingredient name	%	CAS number
vers mixture	25 - <40	1330-20-7
2-methylpropan-1-ol	10 - <25	78-83-1
Epoxy Resin (700 <mw<=1100)< td=""><td>10 - <25</td><td>25036-25-3</td></mw<=1100)<>	10 - <25	25036-25-3
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil	10 - <25	68082-29-1
fatty acids and triethylenetetramine		
ethylbenzene	1 - <10	100-41-4
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	1 - <10	445498-00-0
3,6-diazaoctanethylenediamin	1 - <10	112-24-3
toluene	0.1 - <1	108-88-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Most important symptoms/ef	fec	ts, acute and delayed
Potential acute health effect	<u>s</u>	
Eye contact	:	Causes serious eye damage.
Inhalation	1	Harmful if inhaled.
Skin contact	:	Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	May be harmful if swallowed. Corrosive to the digestive tract. Causes burns.
Over-exposure signs/sympt	on	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	;	No specific data.

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Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking
Ingestion	blistering may occurAdverse symptoms may include the following: stomach pains
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protect	ive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe ÷. Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in handling which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental
	contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits	
ylene isomers mixture		GBZ 2.1 (China, 11/2022). [Xylene] PC-STEL: 100 mg/m ³ 15 minutes. PC-TWA: 50 mg/m ³ 8 hours.	
2-methylpropan-1-ol		ACGIH TLV (United States, 7/2023). TWA: 152 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.	
ethylbenzene		GBZ 2.1 (China, 11/2022). PC-STEL: 150 mg/m ³ 15 minutes. PC-TWA: 100 mg/m ³ 8 hours.	
toluene		GBZ 2.1 (China, 11/2022). Absorbed through skin. PC-STEL: 100 mg/m ³ 15 minutes. PC-TWA: 50 mg/m ³ 8 hours.	
Recommended monitoring procedures	national guidance docume	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.	
Appropriate engineering controls	ventilation or other engine contaminants below any r	entilation. Use process enclosures, local exhaust eering controls to keep worker exposure to airborne recommended or statutory limits. The engineering controls apor or dust concentrations below any lower explosive of ventilation equipment.	
Environmental exposure controls	they comply with the requ cases, fume scrubbers, fi	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
ndividual protection measu	res		
ndividual protection measu Hygiene measures	: Wash hands, forearms ar eating, smoking and using Appropriate techniques sh Contaminated work clothi	nd face thoroughly after handling chemical products, before g the lavatory and at the end of the working period. hould be used to remove potentially contaminated clothing. ng should not be allowed out of the workplace. Wash fore reusing. Ensure that eyewash stations and safety workstation location.	
	: Wash hands, forearms ar eating, smoking and using Appropriate techniques sh Contaminated work clothi contaminated clothing be	g the lavatory and at the end of the working period. hould be used to remove potentially contaminated clothing. ng should not be allowed out of the workplace. Wash fore reusing. Ensure that eyewash stations and safety workstation location.	
Hygiene measures	: Wash hands, forearms ar eating, smoking and using Appropriate techniques sh Contaminated work clothing contaminated clothing be showers are close to the	g the lavatory and at the end of the working period. hould be used to remove potentially contaminated clothing. ng should not be allowed out of the workplace. Wash fore reusing. Ensure that eyewash stations and safety workstation location.	

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Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	uid.	
Color	ear.	
Odor	aracteristic.	
Boiling point	7.78°C (>100°F)	
Flash point	osed cup: 21°C (69.8°F)	
Lower and upper explosive (flammable) limits	eatest known range: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)	
Relative density	2	
Bulk Density (g/cm ³)	3	
Solubility(ies)	edia Result	
Solubility(les)	ld water Not soluble	
Viscosity	ematic (40°C): >21 mm²/s	

Section 10. Stability and reactivity

Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	:	The product is stable.
Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Product name SIGMACOVER 280 LT HARDENER

Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>>2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty acids				
and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris(dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
-	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapor	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
,	Skin - Irritant	Human	-	-	-

Sensitization

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Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitizing
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitizing

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
₽-methylpropan-1-ol	Category 3		Respiratory tract irritation
	Category 3 Category 3		Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	-
toluene	Category 2	-	-

Aspiration hazard

Name	Result		
ethylbenzene	ASPIRATION HAZARD - Category 1		
toluene	ASPIRATION HAZARD - Category 1		

Information on the likely : Not available. routes of exposure

Potential acute health	<u>n effects</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Product name SIGMACOVER 280 LT HARDENER

Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Long term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff		
General	Frolonged or repeated contact can defat the skin and lead to irritation, cracking or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.) and/
Carcinogenicity	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.	f
Mutagenicity	No known significant effects or critical hazards.	
Reproductive toxicity	No known significant effects or critical hazards.	

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMACOVER 280 LT HARDENER	2497.5	2256.6	N/A	24.2	3.1
xylene isomers mixture	4300	1700	N/A	11	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	2500	2500	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	500	N/A	N/A	N/A	N/A
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Section 11. Toxicological inform	nation				
3,6-diazaoctanethylenediamin toluene	1716 5580		N/A N/A	N/A 49	N/A N/A

Other information

Zauses digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Fatty acids, C18-unsatd.,	EC10 1.78 mg/l	Algae	72 hours
dimers, oligomeric reaction			
products with tall-oil fatty			
acids and			
triethylenetetramine			
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)pheno			
	Acute LC50 >100 mg/l	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
€fhylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	- OECD 301D Ready Biodegradability - Closed Bottle Test		dily - 10 days eadily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbene	-		-		Readily Not rea Readily	dily ,
2,4,6-tris (dimethylaminomethyl)phenol	-		-		Not rea	dily
toluene	-		-		Readily	,

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Section 12. Ecological information

Bi	oa	ccu	mul	ative	potentia	l

Product/ingredient name	LogPow	BCF	Potential
version isomers mixture	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	8.32	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and container		
SEWELS.	Disposal methods	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid

Section 14. Transport information

	China	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
Packing group	11	11	11	11
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
	1	1	1	China Page: 13/1

Section	14. 1	Fransport inf	formation		
Marine pollu substances		Not applicable.	Not applicable.	(Polyamide)	Not applicable.
Additional in	formati	ion			
CN		None identified.			
UN	:	None identified.			
IMDG	:	The marine pollutan	t mark is not required wh	en transported in sizes	of ≤5 L or ≤5 kg.
ΙΑΤΑ	:	The environmentally regulations.	/ hazardous substance m	ark may appear if requ	ired by other transportation
Special prec	autions	upright	-	t persons transporting th	n closed containers that are ne product know what to do ir

Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	 Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 30 June 2024
Date of previous issue	: 3/17/2023
Version	: 7
	EHS

Product name SIGMACOVER 280 LT HARDENER

Section 16. Other information

Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous
Rey to abbreviations	
	Goods by Inland Waterway
	ADR = The European Agreement concerning the International Carriage of
	Dangerous Goods by Road
	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	RID = The Regulations concerning the International Carriage of Dangerous Goods
	by Rail
	UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.