# **SAFETY DATA SHEET**

pPG

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013

Date of issue/Date of revision 1 July 2024 Version 13.01

Section 1. Chem	ical product and company identification
Product code	: AT68HS-A
Product name	: AMERCOAT 68HS RESIN
Product name	: AMERCOAT 68HS RESIN
Product type	: Liquid.
Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Industrial applications.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857
Emergency telephone number (with hours of operation)	: 00 86 532 83889090

# Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

#### **Emergency overview**

Liquid. White to yellowish. Characteristic. Flammable liquid and vapor. May be harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Harmful to aquatic life with long lasting effects. Prolonged or repeated contact may dry skin and cause irritation.

IF INHALED: Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. If eye irritation persists: Get medical advice or attention.

#### See Section 12 for environmental precautions.

Product name AMERCOAT 68HS RESIN

Section 2. Hazard	Is identification
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 28.5% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 46.7%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 46.3%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>Flammable liquid and vapor. May be harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Causes damage to organs through prolonged or repeated exposure. Toxic to aquatic life. Harmful to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use nor sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately al contaminated clothing. Rinse skin with water. IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Storage	: Store in a well-ventilated place. Keep cool.

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## Section 2. Hazards identification

Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	:	Flammable liquid and vapor.
Health hazards	:	May be harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the phy	sic	al, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	:	No specific data.
Delayed and immediate effec	ts	and also chronic effects from short and long term exposure
Short term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
Environmental hazards	:	Toxic to aquatic life. Harmful to aquatic life with long lasting effects.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

# Section 3. Composition/information on ingredients

Substance/mixture : Mixture

#### CAS number/other identifiers CAS number : Not applicable.

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# Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
vystalline silica, respirable powder (<10 microns)	10 - <25	14808-60-7
bis-[4-(2,3-epoxipropoxi)phenyl]propane	10 - <25	1675-54-3
Epoxy Resin (700 <mw<=1100)< td=""><td>10 - &lt;25</td><td>25036-25-3</td></mw<=1100)<>	10 - <25	25036-25-3
4-methylpentan-2-one	10 - <25	108-10-1
heptan-2-one	10 - <25	110-43-0
xylene isomers mixture	1 - <10	1330-20-7
Solvent naphtha (petroleum), light aromatic	1 - <10	64742-95-6
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-	1 - <10	68413-24-1
2,3-epoxypropane		
tetraethyl silicate	1 - <10	78-10-4
1,2,4-trimethylbenzene	1 - <10	95-63-6
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	1 - <10	2530-83-8
ethylbenzene	0.1 - <1	100-41-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8. SUB codes represent substances without registered CAS Numbers.

# Section 4. First aid measures

#### Description of necessary first aid measures

Eye contact	<ul> <li>Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.</li> </ul>
Inhalation	<ul> <li>Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.</li> </ul>
Skin contact	<ul> <li>Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.</li> </ul>
Ingestion	<ul> <li>If swallowed, seek medical advice immediately and show this container or label.</li> <li>Keep person warm and at rest. Do NOT induce vomiting.</li> </ul>

Most important symp	toms/effects, acute and delayed
Potential acute healt	<u>h effects</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Over-exposure signs	s/symptoms
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.

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Section 4. First ai	id measures		
Skin contact	: Adverse symptoms irritation redness dryness cracking	may include the following:	
Ingestion	: No specific data.		
Indication of immediate me	dical attention and spec	<u>sial treatment needed, if necessary</u>	
Notes to physician		Ily. Contact poison treatment specialist imn n ingested or inhaled.	nediately if large
Specific treatments	: No specific treatmer	nt.	
Protection of first-aiders	is suspected that fur mask or self-contair providing aid to give	aken involving any personal risk or without s mes are still present, the rescuer should we ned breathing apparatus. It may be dangero mouth-to-mouth resuscitation. Wash conta er before removing it, or wear gloves.	ar an appropriate ous to the person

See toxicological information (Section 11)

# Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

# Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	ont	ainment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.	Precautions for safe handling	kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain
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### Section 7. Handling and storage

Conditions for safe storage, : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original including any container protected from direct sunlight in a dry, cool and well-ventilated area, away incompatibilities from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

# Section 8. Exposure controls/personal protection

#### **Control parameters**

controls

#### **Occupational exposure limits**

Ingredient name	Exposure limits	
rystalline silica, respirable powder (<10 microns)	GBZ 2.1 (China, 11/2022).PC-TWA: 0.7 mg/m³ 8 hours. Form:respirable dust, $10\% \le$ free SiO2 $\le 50\%$ PC-TWA: 0.3 mg/m³ 8 hours. Form:respirable dust, $50\% \le$ free SiO2 $\le 80\%$ PC-TWA: 0.2 mg/m³ 8 hours. Form:respirable dust, free SiO2 $\ge 80\%$	
4-methylpentan-2-one	ACGIH TLV (United States, 7/2023). STEL: 75 ppm 15 minutes. TWA: 20 ppm 8 hours.	
heptan-2-one	ACGIH TLV (United States, 7/2023). TWA: 233 mg/m <sup>3</sup> 8 hours. TWA: 50 ppm 8 hours.	
xylene isomers mixture	GBZ 2.1 (China, 11/2022). [Xylene] PC-STEL: 100 mg/m <sup>3</sup> 15 minutes. PC-TWA: 50 mg/m <sup>3</sup> 8 hours.	
tetraethyl silicate	ACGIH TLV (United States, 7/2023). TWA: 85 mg/m <sup>3</sup> 8 hours. TWA: 10 ppm 8 hours.	
1,2,4-trimethylbenzene	ACGIH TLV (United States, 7/2023). TWA: 10 ppm 8 hours.	
ethylbenzene	<b>GBZ 2.1 (China, 11/2022).</b> PC-STEL: 150 mg/m³ 15 minutes. PC-TWA: 100 mg/m³ 8 hours.	
	to appropriate monitoring standards. Reference to its for methods for the determination of hazardous uired.	
	Ise only with adequate ventilation. Use process enclosures, local exhaust entilation or other engineering controls to keep worker exposure to airborne	

contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. **Environmental exposure** Emissions from ventilation or work process equipment should be checked to ensure 2 they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process

equipment will be necessary to reduce emissions to acceptable levels.

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# Section 8. Exposure controls/personal protection

#### Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

# Section 9. Physical and chemical properties

<u>Appearance</u>			
Physical state	Liquid.		
Color	White to yellow	vish.	
Odor	Characteristic.		
Boiling point	>37.78°C (>10	0°F)	
Flash point	Closed cup: 27	7.78°C (82°F)	
Evaporation rate	).81 (butyl ace	tate = 1)	
Lower and upper explosive (flammable) limits	Greatest know	n range: Lower: 1.3% Upper: 23% (tetraethyl silicate)	
Vapor pressure	I.1 kPa (8.6 m	m Hg)	
Relative density	1.21		
	Media	Result	
Solubility(ies)	cold water	Not soluble	

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### Section 9. Physical and chemical properties

Viscosity

: Kinematic (40°C): >21 mm<sup>2</sup>/s

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

# Section 11. Toxicological information

#### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
øís-[4-(2,3-epoxipropoxi)phenyl] propane	LD50 Dermal	Rabbit	23000 mg/kg	-
	LD50 Oral	Rat	15000 mg/kg	-
Epoxy Resin (700 <mw<=1100)< td=""><td>LD50 Dermal</td><td>Rat</td><td>&gt;2000 mg/kg</td><td>-</td></mw<=1100)<>	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
4-methylpentan-2-one	LC50 Inhalation Vapor	Rat	11 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	2.08 g/kg	-
heptan-2-one	LC50 Inhalation Vapor	Rat	16.7 mg/l	4 hours
	LD50 Dermal	Rabbit	10.206 g/kg	-
	LD50 Oral	Rat	1.6 g/kg	-
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	5 g/kg	_
tetraethyl silicate	LC50 Inhalation Dusts and mists	Rat	10 to 16 mg/l	4 hours
	LD50 Dermal	Rabbit	5.878 g/kg	-
	LD50 Oral	Rat	6270 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m <sup>3</sup>	4 hours
·,_, ·	LD50 Oral	Rat	5 g/kg	-
	1			
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[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LC50 Inhalation Dusts and mists	Rat	>5.3 mg/l		4 hours
	LD50 Oral	Rat	7.01 g/kg		-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l		4 hours
	LD50 Dermal	Rabbit	17.8 g/kg		-
	LD50 Oral	Rat	3.5 g/kg		-
Irritation/Corrosion		1			
Product/ingredient name	Result	Species	Score	Exposure	Observation
pís-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Edema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	0.8	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-
xylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500	-

#### **Sensitization**

•	Route of exposure	Species	Result
bis-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitizing

mg

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

#### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
4-methylpentan-2-one	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
tetraethyl silicate	Category 3	-	Respiratory tract irritation
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 1 Category 2	inhalation -	-

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# Section 11. Toxicological information

#### **Aspiration hazard**

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	1	Not available.
Potential acute health effects		
Eye contact	1	Causes serious eye irritation.
Inhalation	4	Harmful if inhaled.
Skin contact	1	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	May be harmful if swallowed.

#### Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

#### Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
<u>Long term exposure</u>		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff	<u>&gt;</u>	
General	Causes damage to organs through prolonged or repeated exposure. Prolonged repeated contact can defat the skin and lead to irritation, cracking and/or dermati Once sensitized, a severe allergic reaction may occur when subsequently expose to very low levels.	itis.
Carcinogenicity	No known significant effects or critical hazards.	
Mutagenicity	No known significant effects or critical hazards.	
Reproductive toxicity	No known significant effects or critical hazards.	

#### **Numerical measures of toxicity**

Acute toxicity estimates

# Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 68HS RESIN	3934.6	7017.2	N/A	26.1	3.0
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
Epoxy Resin (700 <mw<=1100)< td=""><td>2500</td><td>2500</td><td>N/A</td><td>N/A</td><td>N/A</td></mw<=1100)<>	2500	2500	N/A	N/A	N/A
4-methylpentan-2-one	2080	N/A	N/A	11	1.5
heptan-2-one	1600	10206	N/A	16.7	1.5
xylene isomers mixture	4300	1700	N/A	11	1.5
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
Cashew, nutshell liq., oligomeric reaction products with 1-chloro-2,3-epoxypropane	5000	2500	N/A	N/A	N/A
tetraethyl silicate	6270	5878	N/A	N/A	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	7010	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5

#### Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Avoid contact with skin and clothing.

# Section 12. Ecological information

#### **Toxicity**

Product/ingredient name	Result	Species	Exposure
s-[4-(2,3-epoxipropoxi)	Acute LC50 1.8 mg/l Fresh water	Daphnia - <i>daphnia magna</i>	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
4-methylpentan-2-one	Acute LC50 >179 mg/l	Fish	96 hours
heptan-2-one	Acute LC50 131 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	Acute EC50 255 mg/l Fresh water	Algae	72 hours
	Acute EC50 473 mg/l	Daphnia	48 hours
	Acute LC50 55 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
-	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence/degradability

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# Section 12. Ecological information

Product/ingredient name	Test	st Result		Dose		Inoculum
<ul> <li>Methylpentan-2-one</li> <li>heptan-2-one</li> <li>[3-(2,3-epoxypropoxy)propyl]</li> <li>trimethoxysilane</li> <li>ethylbenzene</li> </ul>	OECD 301F OECD 310 - -	83 % - Readily - 28 days 69 % - Readily - 28 days 37 % - Not readily - 28 days 79 % - Readily - 10 days				
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
<ul> <li>bis-[4-(2,3-epoxipropoxi)</li> <li>phenyl]propane</li> <li>4-methylpentan-2-one</li> <li>heptan-2-one</li> <li>xylene isomers mixture</li> <li>[3-(2,3-epoxypropoxy)propyl]</li> <li>trimethoxysilane</li> <li>ethylbenzene</li> </ul>	- - - -		- - - -		Not rea Readily Readily Readily Not rea Readily	, , , dily

#### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
#-methylpentan-2-one	1.9	-	Low
heptan-2-one	2.26	-	Low
xylene isomers mixture	3.12	7.4 to 18.5	Low
tetraethyl silicate	3.18	-	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
ethylbenzene	3.6	79.43	Low

#### Mobility in soil

Soil/water partition coefficient (K<sub>oc</sub>)

- : Not available.
- Other adverse effects
- : No known significant effects or critical hazards.

### Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

#### Product code AT68HS-A Product name AMERCOAT 68HS RESIN

Section 14. Transport information

	China	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	111	111	111	111
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

#### Additional information

CN	: None identified.
UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

### Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	<ul> <li>Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)</li> </ul>

# Section 16. Other information

: 1 July 2024
: 1/12/2023
: 13.01
EHS
<ul> <li>ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway</li> <li>ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road</li> <li>ATE = Acute Toxicity Estimate</li> <li>BCF = Bioconcentration Factor</li> <li>GHS = Globally Harmonized System of Classification and Labelling of Chemicals</li> <li>IATA = International Air Transport Association</li> <li>IMDG = International Maritime Dangerous Goods</li> <li>LogPow = logarithm of the octanol/water partition coefficient</li> <li>MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)</li> <li>RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail</li> </ul>
UN = United Nations

✓ Indicates information that has changed from previously issued version.

#### Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.