Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by UK REACH Regulation SI 2019/758

SAFETY DATA SHEET

Date of issue/Date of revision

: 5 July 2024

: 2 Version



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMAGUARD CSF 650 (AMERCOAT 2209) HARDENER CLEAR
Product code	: 000001099230
Product type	: Liquid.
Other means of identification	: 00331252
1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture **Classification according to UK CLP/GHS** Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1A. H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

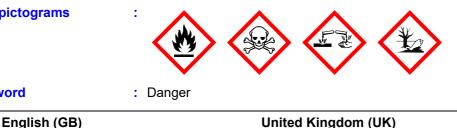
See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word

Hazard pictograms



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SIGMAGUAF	RD CSF 650 (AMERCOAT 2209) HARI	DENER CLEAR	

SECTION 2: Hazards identification

SECTION 2. Hazarus	IC	lentincation
Hazard statements	:	Flammable liquid and vapour. Harmful if swallowed. Toxic in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	:	Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P304 + P310, P501
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

$\begin{array}{c} (cyclohexylamine) \\ (cyclohexylamine) \\ (cyclohexylamine) \\ EC: 229-962-1 \\ CAS: 6864-37-5 \\ Index: 612-110-00-1 \\ extrm{benzyl alcohol} \\ \end{array} \\ \begin{array}{c} Acute Tox. 3, H311 \\ Acute Tox. 3, H314 \\ Eye Dam. 1, H318 \\ Aquatic Chronic 2, \\ H411 \\ Acute Tox. 4, H302 \\ Acute Tox. 4, H302 \\ Acute Tox. 4, H332 \\ EC: 202-859-9 \\ CAS: 100-51-6 \\ Index: 603-057-00-5 \end{array} \\ \begin{array}{c} Acute Tox. 4, H302 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array} \\ \begin{array}{c} [1 \\ Acute Tox. 4, H302 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array} \\ \begin{array}{c} [1 \\ Acute Tox. 4, H302 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array} \\ \begin{array}{c} [1 \\ Acute Tox. 4, H302 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array} \\ \begin{array}{c} [1 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array} \\ \begin{array}{c} [1 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H332 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H32 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \begin{array}{c} [1 \\ Acute Tox. 4, H31 \\ Eye Irrit. 2, H319 \end{array}] \\ \end{array}$	Product/ingredient name	Identifiers	%	Classification	Туре
benzyl alcoholREACH #: $01-2119492630-38$ EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5 REACH #: $01-2119457290-43$ $\geq 10 - \leq 20$ Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319[1butanoneREACH #: $01-2119457290-43$ $\geq 5.0 - \leq 10$ Flam. Liq. 2, H225 Eye Irrit. 2, H319[1		01-2119497829-12 EC: 229-962-1 CAS: 6864-37-5	≥50 - ≤75	Acute Tox. 3, H311 Acute Tox. 3, H331 Skin Corr. 1A, H314 Eye Dam. 1, H318 Aquatic Chronic 2,	[1]
butanone REACH #: ≥5.0 - ≤10 Flam. Liq. 2, H225 [1 01-2119457290-43 Eye Irrit. 2, H319 Eye Irrit. 2, H319 [1	benzyl alcohol	01-2119492630-38 EC: 202-859-9 CAS: 100-51-6	≥10 - ≤20	Acute Tox. 4, H302 Acute Tox. 4, H332	[1]
CAS: 78-93-3 EUH066 Index: 606-002-00-3	butanone	REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3	≥5.0 - ≤10	Eye Irrit. 2, H319 STOT SE 3, H336	[1] [2]

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SECTION 3: Compositi	on/information on	ingredie	ents				
2.4.6 tria(dimethyleminemethyl)	EC: 202 012 0	>10	<5 O	Aguto Tox 4	L1202	[1]	Т

			See Section 16 for the full text of the H statements declared above.	
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC: 217-164-6 CAS: 1760-24-3	≥1.0 - ≤5.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	[1]
2,4,6-tris(dimethylaminomethyl) phenol	EC: 202-013-9 CAS: 90-72-2	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

•	
Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most im	oortant svn	notoms and	effects.	both a	cute and	delaved
	sortant oyn			Notifi a	outo una	adiayoa

Potential acute health	effects
Eye contact	: Causes serious eye damage.
Inhalation	: Toxic if inhaled.
Skin contact	: Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.
<u>Over-exposure signs</u>	/symptoms
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.

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SECTION 4: First aid	measures
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
4.3 Indication of any immedia	ate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
SECTION 5: Firefight	ing measures
5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising fi	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
5.3 Advice for firefighters	
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, prot	ective equipment and emergency procedures
For non-emergency personnel	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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SECTION 6: Acci	idental release measures
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and materi	ial for containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth

Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

and place in container for disposal according to local regulations (see Section 13).

1	See Section 1 for emergency contact information.
	See Section 8 for information on appropriate personal protective equipment.
	See Section 13 for additional waste treatment information.
	:

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

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SECTION 7: Handling and storage

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See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values		
butanone	EH40/2005 WELs (United Kingdom (UK), 1/2020). Absorbed through skin. STEL: 899 mg/m ³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 600 mg/m ³ 8 hours. TWA: 200 ppm 8 hours.		

Biological exposure indices

English (GB)

Product/ingredient name	Exposure indices	
butanone	BUTANONE / ETHYL METHYL KETONE	
	d be made to appropriate monitoring standards. Reference to e documents for methods for the determination of hazardous	

national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
2,2'-dimethyl-4,4'-	DNEL	Long term Oral	0.008 mg/kg bw/day	General population	Systemic
methylenebis		_			-
(cyclohexylamine)					
	DNEL	Long term Dermal	0.05 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.6 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	1 mg/m ³	Workers	Local
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m³	Workers	Systemic
butanone	DNEL	Long term Oral	31 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	106 mg/m³	General population	Systemic
	DNEL	Long term Dermal	412 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	450 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	600 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	900 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	1161 mg/kg bw/day	Workers	Systemic
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol		_			-
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic

United Kingdom (UK)

Code<th::</th>:::<

SECTION 8: Exposure controls/personal protection

N-(3-(trimethoxysilyl)propyl) ethylenediamine	DNEL	Long term Inhalation	0.1 mg/m³	General population	Local
	DNEL	Long term Inhalation	0.6 mg/m ³	Workers	Local
	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	4 mg/m ³	General population	Local
	DNEL	Short term Inhalation	5.36 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	26 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	130 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	26400 mg/m ³	General population	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
butanone	Marine water Sewage Treatment Plant Fresh water sediment Marine water sediment	55.8 mg/l 55.8 mg/l 709 mg/l 284.74 mg/kg dwt 284.7 mg/kg dwt 22.5 mg/kg dwt	Sensitivity Distribution Sensitivity Distribution Sensitivity Distribution Equilibrium Partitioning Equilibrium Partitioning Equilibrium Partitioning

8.2 Exposure controls **Appropriate engineering** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below controls any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Individual protection measures **Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Eye/face protection Chemical splash goggles and face shield. **Skin protection** Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment. nitrile neoprene **Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. : Appropriate footwear and any additional skin protection measures should be selected Other skin protection based on the task being performed and the risks involved and should be approved by a specialist before handling this product. **Respiratory protection**

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SECTION 8: Exposure controls/personal protection

	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

0.1 Information on basic phys	sical and c	hemical pi	roperties				
Appearance Bhysical state	Lia	iid					
Physical state Colour	: Liqu : Col	ourless.					
Odour		: Aromatic.					
		available.					
Odour threshold							
Melting point/freezing point	data	 May start to solidify at the following temperature: -7.1°C (19.2°F) This is based of data for the following ingredient: 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine Weighted average: -13.77°C (7.2°F) 					
Initial boiling point and boiling range	: >37	: >37.78°C (>100°F)					
Flammability (solid, gas)	: liqu	id					
Upper/lower flammability or explosive limits	: Gre	atest know	n range: Lowe	r: 1.3% Upper: 1	13% (benzyl a	llcohol)	
Flash point	: Clo	sed cup: 52	2°C (125.6°F)				
Auto-ignition temperature	:						
Ingredient name		°C	0	F	Method		
2,2'-dimethyl-4,4'-methylenebis(cyc	lohexylamine) 275	52	27			
рН		applicable applicable	. insoluble in w	/ater.			
Viscosity		••	°C): >21 mm²/s				
Solubility(ies)	:						
Media	R	esult					
cold water	N	ot soluble					
Miscible with water	: No.						
Partition coefficient: n-octai water							
Vapour pressure	:						
	V	apour Pres	sure at 20°C		Vapour pres	ssure at 50°C	
Ingredient name	mm Hg	kPa	Method	mm Hg		Method	
putanone	78.7564	10.5					
Relative density	: 0.90		 			<u> </u>	
Vapour density			value: 3.7 (A	ir = 1) (benzyl al	cohol). Weig	hted average: 3.35(/	
Explosive properties	:						

English (GB)

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SECTION 9: Physical and chemical properties

	The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties Particle characteristics	: Product does not present an oxidizing hazard.
Median particle size	: Not applicable.

SECTION 10: Stability and reactivity 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

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10.2 Chemical stability	:	The product is stable.			
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and	∃ use, hazardous ∣	reactions will no	ot occur.
10.4 Conditions to avoid	:	When exposed to high temperatures m Refer to protective measures listed in s		dous decompo	sition products.
10.5 Incompatible materials	:	Keep away from the following materials oxidising agents, strong alkalis, strong a) exothermic rea	actions:
10.6 Hazardous decomposition products	:	Depending on conditions, decomposition materials: carbon oxides nitrogen oxide			0

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'-	LC50 Inhalation Dusts and	Rat	420 mg/m ³	4 hours
methylenebis	mists			
(cyclohexylamine)				
	LD50 Dermal	Rabbit	>0.2 g/kg	-
	LD50 Oral	Rat	>0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists		_	
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
2,4,6-tris	LD50 Dermal	Rat	1280 mg/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl)	LD50 Dermal	Rabbit	>2000 mg/kg	-
ethylenediamine				
-	LD50 Oral	Rat	2413 mg/kg	-
Conclusion/Summary	: There are no data available on	the mixture itsel	f.	

Acute toxicity estimates

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SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMAGUARD CSF 650 (AMERCOAT 2209) HARDENER CLEAR	632.8	415.6	N/A	N/A	0.65
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	500	300	N/A	N/A	0.5
benzyl alcohol	1230	N/A	N/A	N/A	1.5
butanone	2737	6480	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	N/A	N/A	N/A	N/A

Irritation/Corrosion

Conclusion/Summary Skin	Not available.There are no data available on the mixture itself.
Eyes Respiratory <u>Sensitisation</u>	There are no data available on the mixture itself.There are no data available on the mixture itself.
Conclusion/Summary Skin Respiratory	There are no data available on the mixture itself.There are no data available on the mixture itself.
<u>Mutagenicity</u> Conclusion/Summary <u>Carcinogenicity</u>	: There are no data available on the mixture itself.
Conclusion/Summary Reproductive toxicity	: There are no data available on the mixture itself.
Conclusion/Summary Teratogenicity	: There are no data available on the mixture itself.
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Mutanone N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on likely routes : Not available.

of exposurePotential acute health effectsEye contact: Causes serious eye damage.Inhalation: Toxic if inhaled.Skin contact: Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.Ingestion: Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

English (GB)

United Kingdom (UK)

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Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effect	ts	as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
Conclusion/Summary	:	Not available.
General	:	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	1	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	1	No known significant effects or critical hazards.

Other information

: Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
' N-(3-(trimethoxysilyl)propyl) ethylenediamine	Acute LC50 >100 mg/l EC50 597 mg/l	Fish Fish	96 hours 96 hours
Conclusion/Summary	: Not available.	·	

Code<th::</th>:::<

SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
2,4,6-tris (dimethylaminomethyl) phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
Conclusion/Summary	: Not available.			
Product/ingredient name	Aquatic half-life	Photoly	sis	Biodegradability
benzyl alcohol				Readily

enzyl alcohol 2,4,6-tris	-	Readily Not readily
(dimethylaminomethyl) phenol		

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine) benzyl alcohol butanone 2,4,6-tris (dimethylaminomethyl) phenol	1.8 0.87 0.3 0.219	- - - -	Low Low Low Low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.
Waste catalogue	
Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

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SECTION 13: Disposal considerations

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.		
Type of packaging	Waste catalogue		
Container	15 01 06 mixed packaging		
Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.		

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	₩N3470	₩ N3470	₩N3470	₩N3470
14.2 UN proper shipping name	AINT, CORROSIVE, FLAMMABLE	AINT, CORROSIVE, FLAMMABLE	AINT, CORROSIVE, FLAMMABLE	Paint, corrosive, flammable
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	11	11	Ш
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.

Additional information

ADR/RID	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code	= 3 kg. : (Ø/E)
ADN	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
ΙΑΤΑ	 The environmentally hazardous substance mark may appear if required by other transportation regulations.
14.6 Special pr	ecautions for : Transport within user's premises: always transport in closed containers that are

14.6 Special precautions for	4	Transport within user's premises: always transport in closed containers that are
user		upright and secure. Ensure that persons transporting the product know what to do in
		the event of an accident or spillage.

14.7 Transport in bulk	: Not available.
according to IMO	
instruments	

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>UK (GB)/REACH</u>

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Seveso Directive

This product is controlled under the Seveso Directive.

Dang	er	cri	te	<u>ria</u>

Category

H2 P5c E2

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms	 ATE = Acute Toxicity Estimate GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = GB CLP-specific Hazard statement N/A = Not available PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number SGG = Segregation Group vPuB = Very Persistent and Very Bioaccumulative
	vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H302	Calculation method
Acute Tox. 3, H311	Calculation method
Acute Tox. 3, H331	Calculation method
Skin Corr. 1A, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

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SECTION 16: Other information

1 225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

<u>History</u>

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Date of previous issue	: 28 November 2022
Prepared by	: EHS
Version	: 2

<u>Disclaimer</u>

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